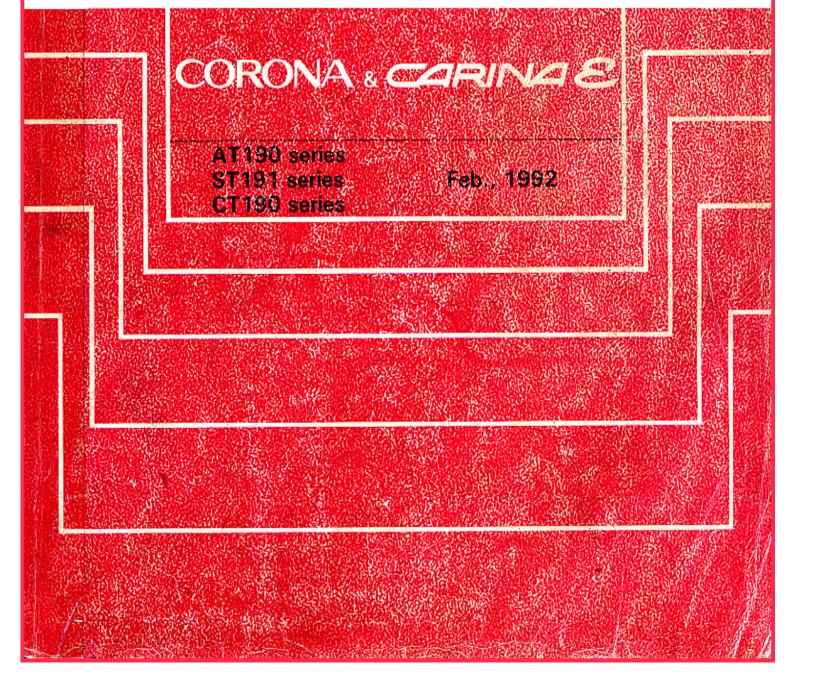


REPAIR MANUAL FOR CHASSIS & BODY



FOREWORD

This repair manual has been prepared to provide information covering general service repairs for the chassis and body of the TOYOTA CORONA and CARINA &.

Applicable models: AT190 series ST191 series CT190 series

For the service specifications and repair procedures of the above model other than those listed in this manual, refer to the following manuals.

Manual Name	Pub. No.
4A-FE Engine Repair Manual	RM296E
 5S-FE, 3S-GE, 3S-GTE Engine Repair Manual 	RM164E
 3S-GE, 3S-FE Engine Repair Manual Supplement 	RM165E
• 1C, 2C, 2C-T Engine Repair Manual	RM025E
 2C Engine Repair Manual Supplement 	RM297E
 A241L, A241E Automatic Transaxle Repair Manual 	RM177E
 Corona & Carina & Electrical Wiring Diagram Manual 	EWD146Y
 Carina & New Car Features 	NCF085E
 Corona New Car Features 	NCF084E

All information in this manual is based on the latest product information at the time of publication. However, specifications and procedures are subject to change without notice.

TOYOTA MOTOR CORPORATION

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AIR CONDITIONING SYSTEM

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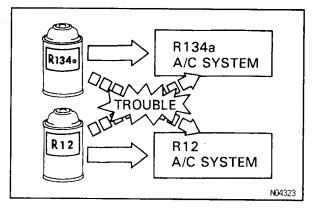
NO4154

GENERAL INFORMATION NEW AIR CONDITIONING SYSTEM WITH R134a

AIR CONDITIONING SYSTEM - GENERAL INFORMATION

Refrigerant R 12 (CFC 12), previously used in automobiles' air conditioning systems is believed to contribute towards the depletion the earth's ozone layer. The ozone layer help to protect us against the harmful ultraviolet rays of the sun.

A newly developed refrigerant, R 134 a (HFC 134 a), reduces the destruction of the ozone layer. This refrigerant is used in the specially redesigned air conditioning systems fitted into the AT190, ST191 and CT190 series vehicle.



PRECAUTIONS FOR SERVICING R134a AIR **CONDITIONERS**

1. USE OF NEW REFRIGERANT R134a

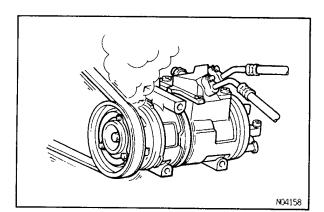
The very different characteristics of refrigerants R134 a and R12 have determined the design of their respective air conditioning systems. Under no circumstances allow R12 to enter an R134a system, or vice versa, because serious damage could occur.



2. USE OF PROPER COMPRESSOR OIL

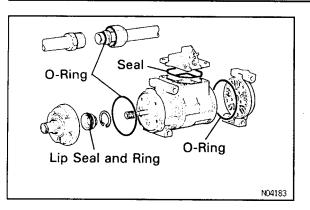
Compressor oil used in conventional R12 air conditioning systems cannot be used in R134a air conditioning systems.

Always use genuine Toyota R134a air conditioning oil ND-OIL 8, made expressly for use with R134a.



If even a small amount of the wrong oil is changed, it will result in clouding of the refrigerant.

A large amount will cause the compressor to seize up.

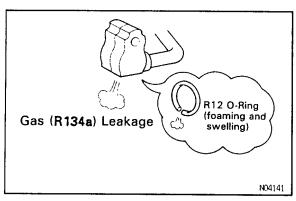


3. USE OF PROPER O-RINGS AND SEALS

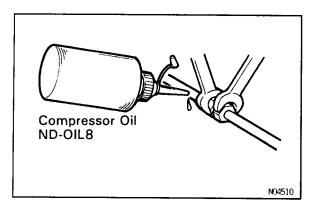
O-rings and seals used for conventional R12 air conditioning systems cannot be used for R134a air conditioning systems.

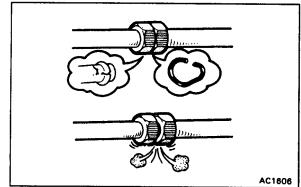
AC-3

Always use genuine Toyota R134a system O-rings and seals for R134a air conditioning systems.



If O - rings and / or seals for R12 air conditioning systems are used by mistake in the connections of an R134a air conditioning system, the O-ring and seals will foam and swell resulting in leakage of refrigerant.





4. TIGHTEN CONNECTING PARTS SECURELY

Securely tighten the connecting parts to prevent leaking of refrigerant gas.

Apply a few drops of compressor oil to O-ring fittings for easy tightening and to prevent leaking of refrigerant gas.

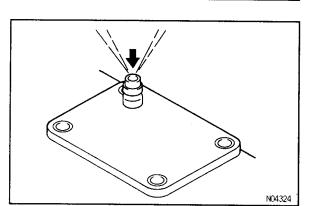
CAUTION: Apply only ND-OIL 8 compressor oil

- Tighten the nuts using two wrenches to avoid twisting the tube.
- Tighten the O-ring fittings or the bolted type fittings to the specified torque.

5. INSERT PLUG IMMEDIATELY IN DISCONNECTED **PARTS**

Insert a plug immediately in the disconnected parts to prevent the ingress of moisture and dust.

6. DO NOT REMOVE PLUG FROM NEW PARTS UNTIL **IMMEDIATELY BEFORE INSTALLATION**



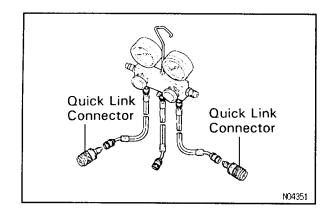
7. DISCHARGE GAS IN NEW COMPRESSOR FROM **CHARGING VALVE BEFORE INSTALLING IT**

If the gas in the new compressor is not discharged first, compressor oil will spray out with gas when the plug is removed.

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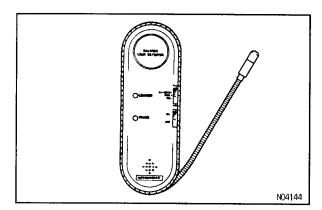
SERVICE TOOLS FOR R134a AIR CONDITIONER

When servicing R 134 a air conditioning systems always use the R134a dedicated manifold gauges, gas leak detector and vacuum pump adaptor.



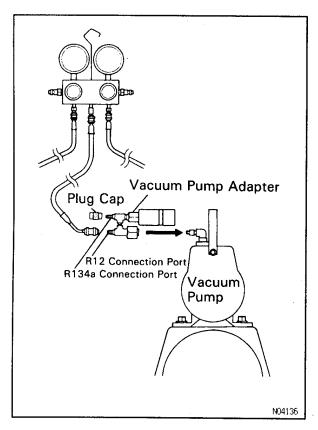
USE MANIFOLD GAUGES FOR R134a AIR CONDI-**TIONER**

Always use R 134 a dedicated manifold gauges to prevent R12 and R12 compressor oil contaminating the R134a system.



2. USE R134a GAS LEAK DETECTOR

Similarly, always use an R134a dedicated leak detector. The R12 leak detector is not sufficiently sensitive.



USE VACUUM PUMP ADAPTER

By correcting a vacuum pump adapter, the vacuum pump can be used for both R134a and R12 air conditioning systems.

The vacuum pump adaptor has an internal magnetic valve. When evacuation is completed and the vacuum pump switch is turned off, the magnetic valve opens allowing the introduction atmospheric air into the manifold gauges to prevent the back flow of oil from the vacuum pump into the gauge hose.

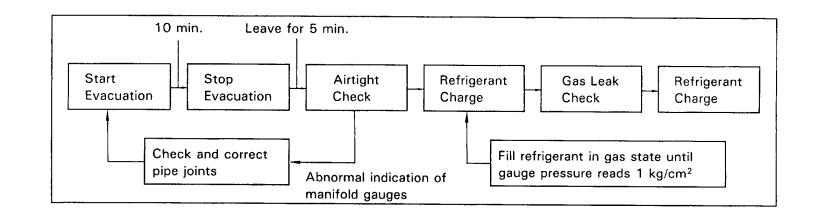
CAUTION:

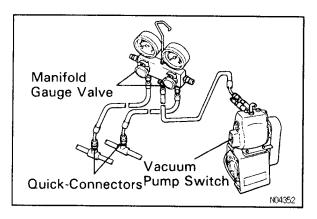
Be sure to turn off the manifold gauge valve immediately after evacuating the system. Then you may switch off the vacuum pump. If this order is reversed, the line will be temporarily open to atmosphere.

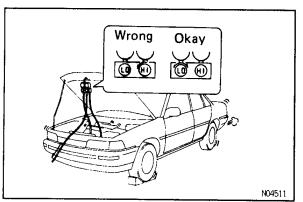
AIR CONDITIONING SYSTEM - GENERAL INFORMATION

Evacuate the refrigeration system according to the following procedures.

CHARGING AND LEAK—CHECK METHODS







CAUTION:

- Be sure to connect both the high and low pressure quick - connectors onto the A / C system when evacuating. If only one side is connected, the system would be open to atmosphere through the other connector, making it impossible to maintain
- Be sure to turn off the manifold gauge valve immediately after evacuating the system. Then you may switch off the vacuum pump.

PRECAUTIONS WHEN CHARGING REFRIGERANT

1. DO NOT OPERATE COMPRESSOR WITHOUT **ENOUGH REFRIGERANT IN REFRIGERANT CYCLE**

If there is not enough refrigerant in the refrigerant cycle, oil lubrication will be insufficient and compressor burnout may occur, so take care to avoid this.

DO NOT OPEN HIGH PRESSURE MANIFOLD VALVE WHILST COMPRESSOR IS OPERATING

If the high pressure valve is opened, refrigerant flows in the reverse direction and could cause the charging cylinder to rupture, so open and close the low pressure valve only.

3. BE CAREFUL NOT TO OVERCHARGE WITH RE-FRIGERANT IN SYSTEM

If refrigerant is overcharged, it causes problems such as insufficient cooling, poor fuel economy, engine overheating etc.

ACOEP-01

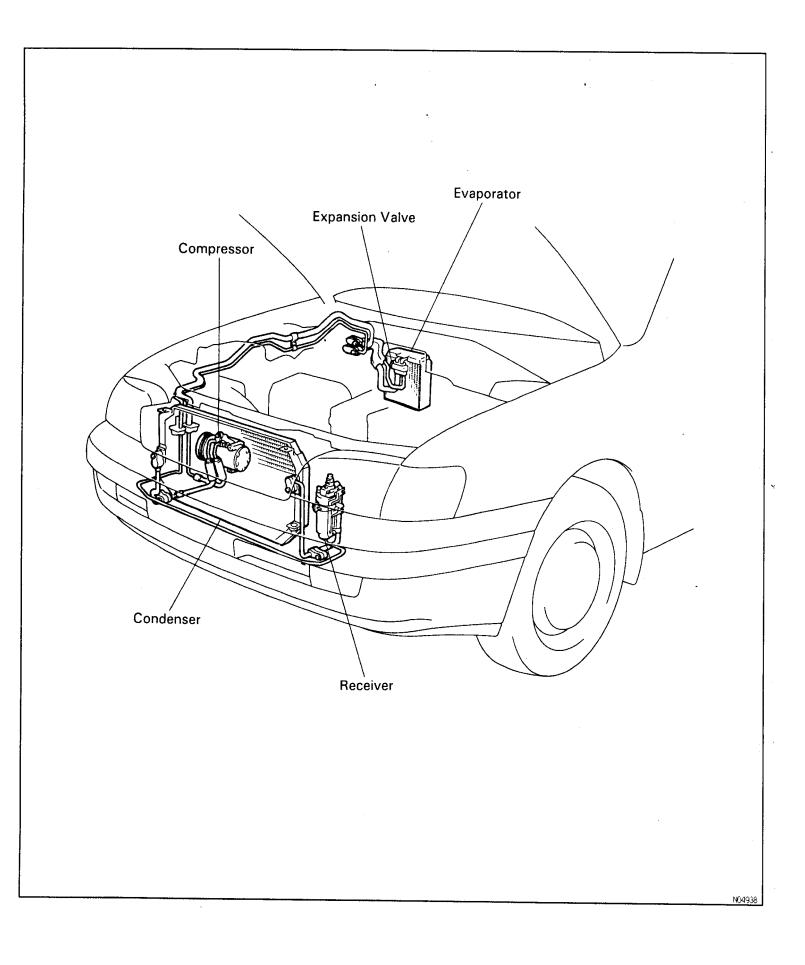
ELECTRICAL PARTS

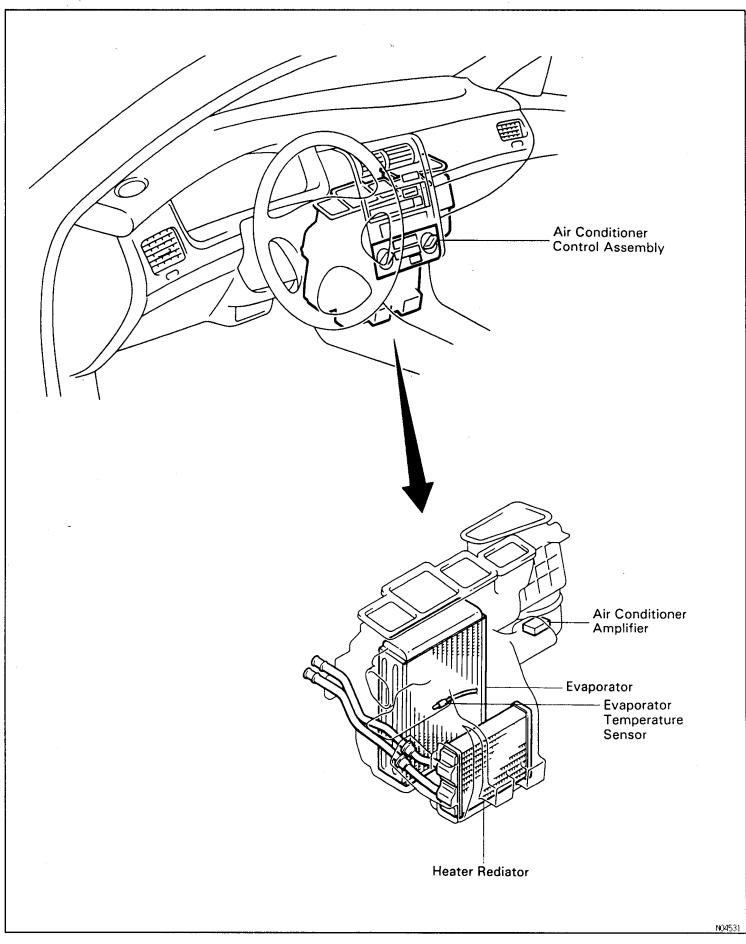
Before removing and inspecting the electrical parts, set the ignition switch to the LOCK position and disconnect the negative (—) terminal cable from battery.

AC-9

DESCRIPTION PARTS LOCATION



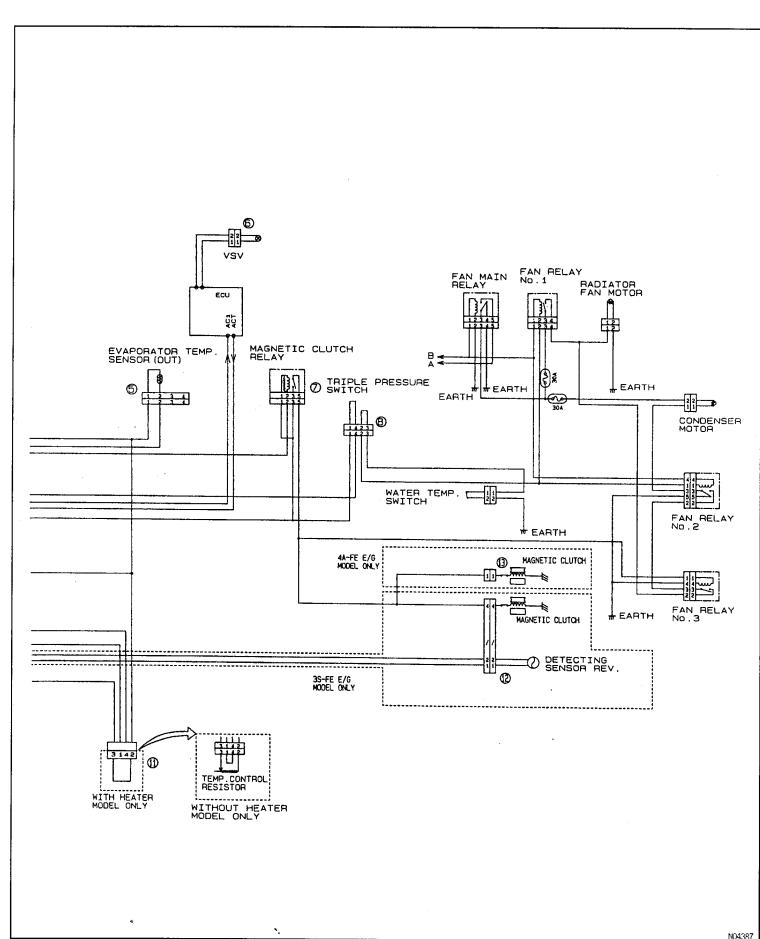




ELECTRICAL WIRING DIAGRAM

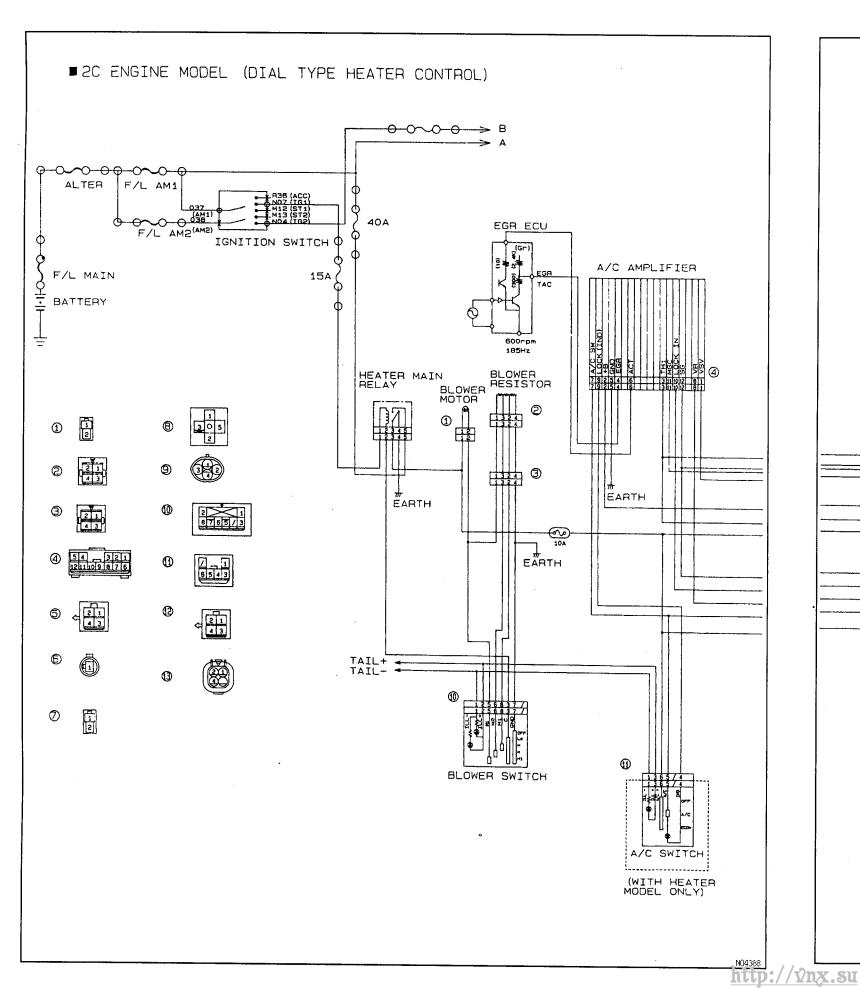
■ 4A-FE, 3S-FE, 3S-GE ENGINE MODEL (DIAL TYPE HEATER CONTROL) 0 0 0 0 > в ALTER F/L AM1 IGNITION SWITCH O F/L MAIN BATTERY BLOWER RESISTOR OIG(35-FE.35-GE MODEL ONLY) c 21 43 EARTH -----TAIL @ 1 3 O 5 Ğ٠

ELECTRICAL WIRING DIAGRAM (CONT'D)

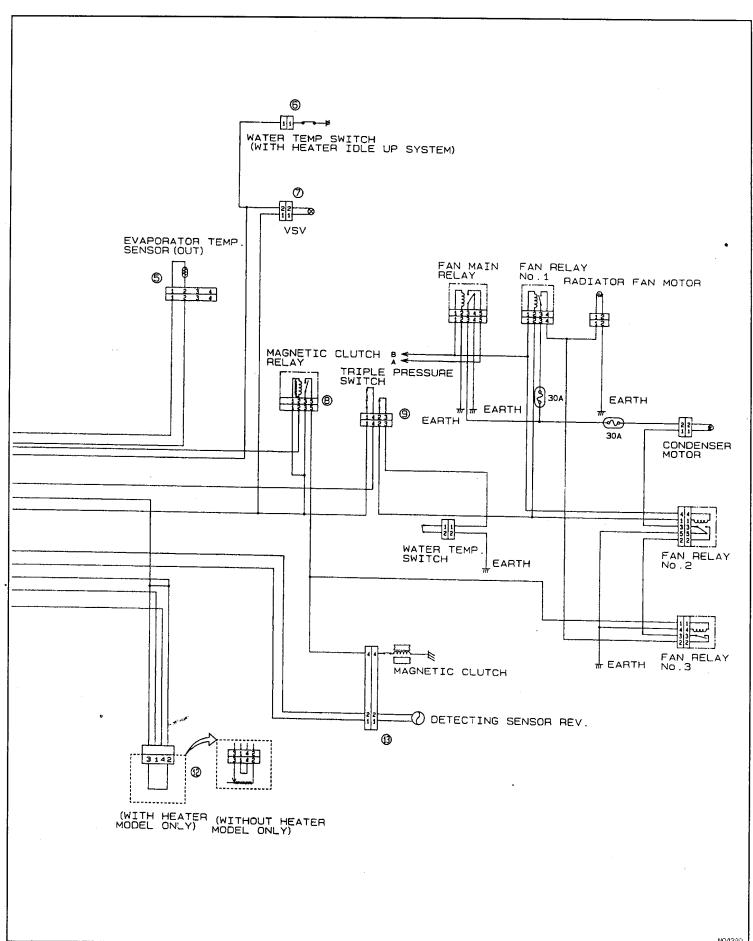


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ELECTRICAL WIRING DIAGRAM (CONT'D)



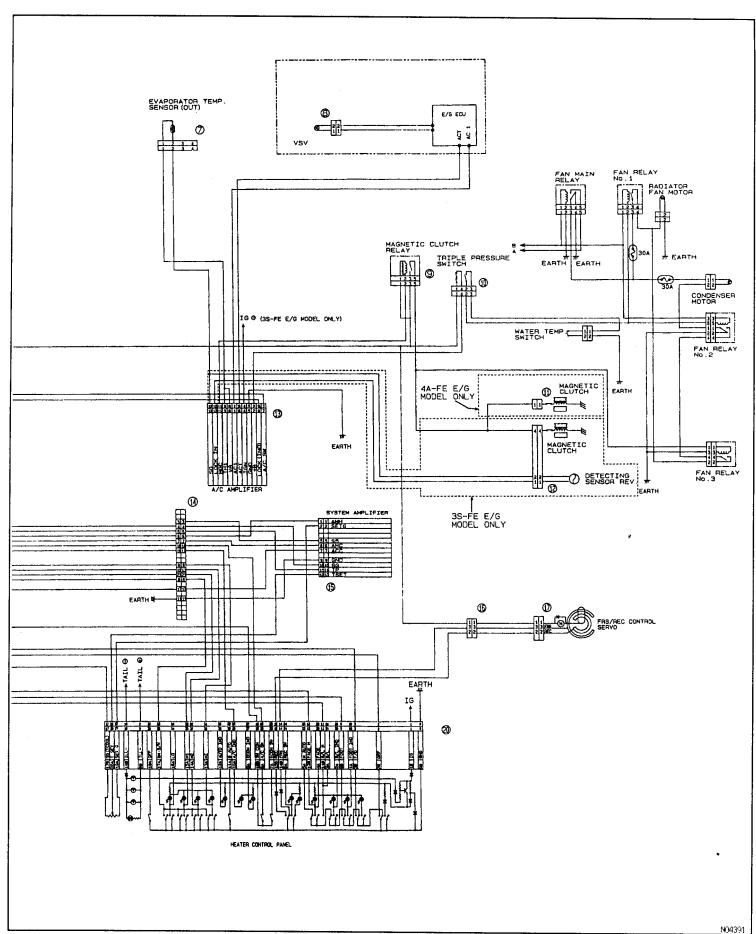
ELECTRICAL WIRING DIAGRAM (CONT'D)



ELECTRICAL WIRING DIAGRAM (CONT'D)

■ 4A-FE, 3S-FE ENGINE MODEL (PUSH TYPE HEATER CONTROL) ------- B AIR MIX CONTROL SERVO BLOWER RESISTOR ALTER F/L AM1 BLOWER MOTOR 0 || BATTERY 2] 43 ® () 1 3 O 5

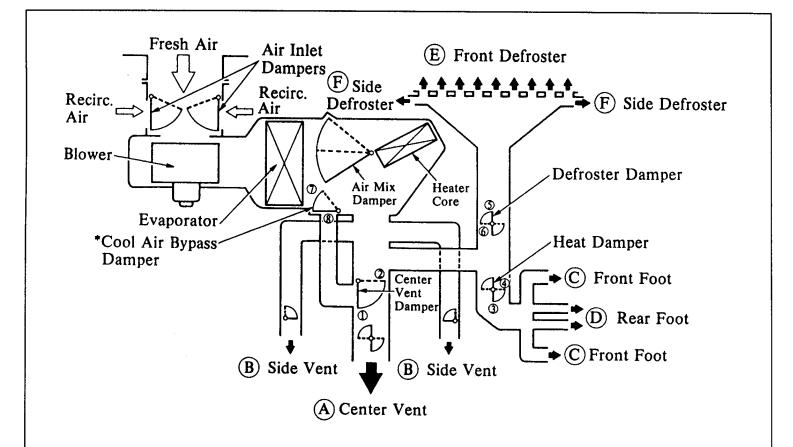
ELECTRICAL WIRING DIAGRAM (CONT'D)



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ACOES-0

DAMPERS POSITION



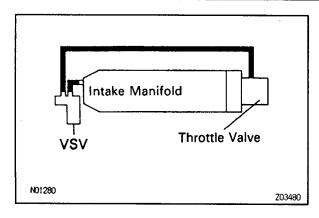
* This damper is provided only on models with the "fresh feeling" heater system.

	Mode Control		Ve	ent	Fo	oot	Defr	oster
Air Outlet M	Mode	Damper Position	(A) Center	B Side	© Front	D Rear	E Front	F Side
Face	7	1 4 6 8	0	0		·=	_	-
Bi-Level	177	1368	0	0	0	0		_
Foot	فر	2367	•	0	0	0	0	0
Foot/ Defroster	(W)	2337	•	0	0	·o	0	0
Defroster	W	2 4 5 7	•	0			0	0

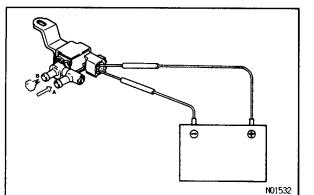
NOTES: • The size of the circle \bigcirc and • indicates the proportion of air flow volume.

- O indicates temperature-controlled (heated) air flow.
- indicates cool air flow (not heated).
- The circle indicates blowers exclusively for models with the "fresh feeling" heater system.

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VACUUM SWITCHING VALVE (VSV) (4A-FE, 3S-FE and 3S-GE) VACUUM HOSE CIRCUIT



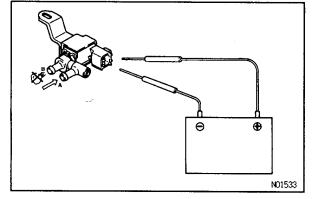
VSV INSPECTION

AG018-05



- 2. CHECK VACUUM CIRCUIT CONTINUITY IN VSV BY BLOWING AIR INTO PIPES
- (a) Connect the VSV terminals to the battery terminals as illusstrated.
- (b) Blow into pipe "A" and check that air comes out of pipe "B".
- (c) Disconnect the battery.
- (d) Blow into pipe "A" and check that air does not come out of pipe "B".

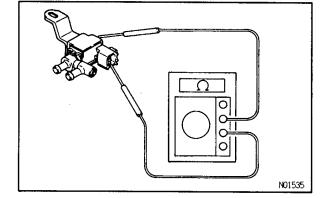
If a problem is found, replace the VSV.



3. CHECK FOR SHORT CIRCUIT

Using an ohmmeter, check that there is no continuity between each terminal and the VSV.

If there is continuity, replace the VSV.



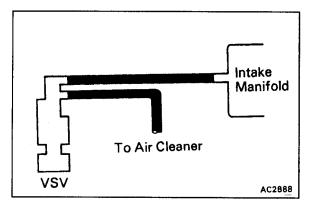
4. CHECK FOR OPEN CIRCUIT

Using an ohmmeter, measure the resistance between the two terminals.

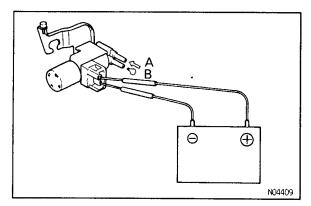
Resistance:

30 - 34 Ω at 20°C (68°F)

If resistance value is not as specified, replace the VSV.



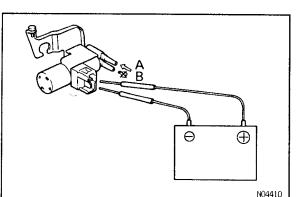
(2C) VACUUM HOSE CIRCUIT



VSV INSPECTION

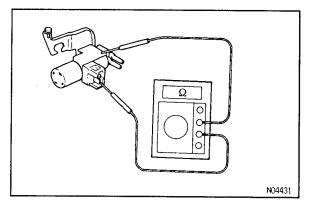
ACO18-

- 1. REMOVE VSV
- 2. CHECK VACUUM CIRCUIT CONTINUITY IN VSV BY BLOWING AIR INTO PIPES
- (a) Connect the VSV terminals to the battery terminals as illusstrated.
- (b) Blow into pipe "A" and check that air comes out of pipe "B".



- (c) Disconnect the battery.
- (d) Blow into pipe "A" and check that air does not come out of pipe "B".

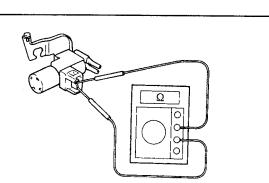
If a problem is found, replace the VSV.



3. CHECK FOR SHORT CIRCUIT

Using an ohmmeter, check that there is no continuity between each terminal and the VSV body.

If there is continuity, replace the VSV.



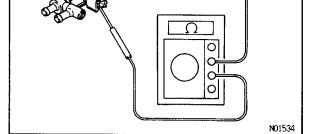
4. CHECK FOR OPEN CIRCUIT

Using an ohmmeter, the resistance between the two terminals.

Resistance:

30 - 34 Ω at 20°C (68°F)

If the resistance is not within specification, replace the VSV.



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AC-67

- 1. DISCONNECT CONNECTOR
- 2. INSPECT CONDENSER FAN MOTOR
- (a) Using the wire harness, apply battery voltage to the connector. Connect the positive (+) lead from the battery to terminal 1 and negative (-) lead to terminal
- Confirm smooth rotation of the motor within the specified current flow.

Standard current:

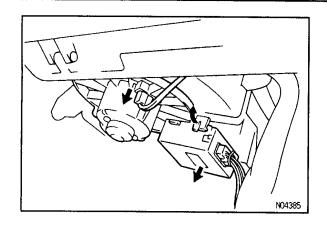
Vehicles for Europe (3S-GE, 2C)

 $6.5 \pm 1.0 A$

Others

 $6.0 \pm 1.5 A$

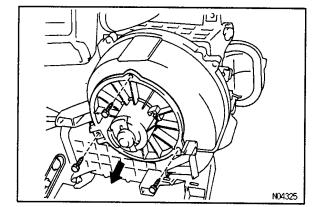
If current is not as specified, replace the motor.



BLOWER MOTOR BLOWER MOTOR REMOVAL

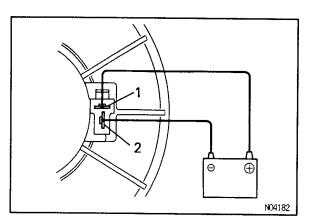
1. REMOVE INSTRUMENT LOWER PANEL AND **UNDER COVER NO.2** (See page BO – 59)

- 2. DISCONNECT CONNECTOR
- 3. REMOVE A/C AMPLIFIER



4. REMOVE MOTOR

Remove the three screws and the motor.



BLOWER MOTOR INSPECTION

INSPECT BLOWER MOTOR OPERATION

Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, then check that the motor operation is smooth.



CONDENSER FAN REMOVAL

- 1. DISCONNECT CONNECTOR
- 2. REMOVE CONDENSER FAN

Remove three bolts and pull out the condenser fan upward.

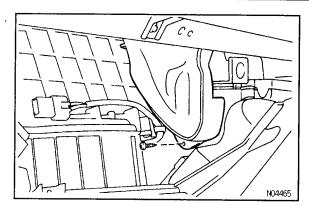
BLOWER MOTOR INSTALLATION

INSTALL BLOWER MOTOR BY FOLLOWING **REMOVAL SEQUENCE IN REVERSE**

ACOFR-01

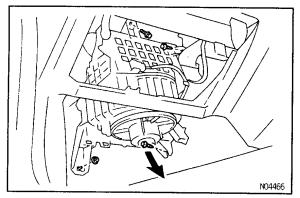
AC-69

AIR CONDITIONING SYSTEM - AIR INLET CONTROL SERVOMOTOR



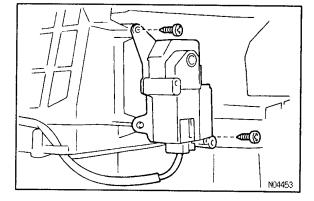
AIR INLET CONTROL SERVOMOTOR AIR INLET CONTROL SERVOMOTOR REMOVAL

- 1. REMOVE INSTRUMENT PANEL UNDER TRAY, GLOVE COMPARTMENT DOOR AND BOX UPPER SHELL (See page BO 59)
- 2. REMOVE AIR DUCT NO.2



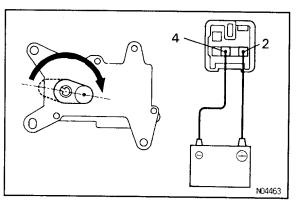
3. REMOVE BLOWER UNIT

- (a) Disconnect connectors.
- (b) Remove the bolt, the nut and two screws.
- (c) Remove the blower unit.



4. REMOVE SERVOMOTOR

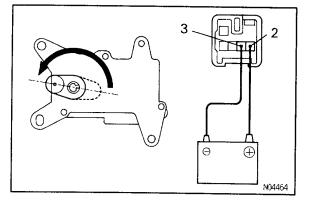
- (a) Disconnect the connector.
- (b) Remove two screws and the servomotor.



AIR INLET CONTORL SERVOMOTOR INSPECTION

INSPECT SERVOMOTOR OPERATION

(a) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 4, check that the arm rotates to the "FRESH" side smoothly.



(b) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 3, check that the arm rotates to the "RECIRC" side smoothly.

If operation is not as specified, replace the servo motor.

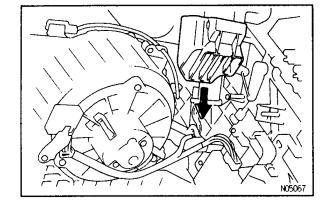
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AIR INLET CONTROL SERVOMOTOR INSTALLATION

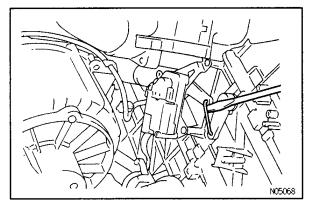
INSTALL SERVOMOTOR BY FOLLOWING REMOVAL SEQUENCE IN REVERSE

AIR MIX CONTROL SERVOMOTOR AIR MIX CONTROL SERVOMOTOR REMOVAL

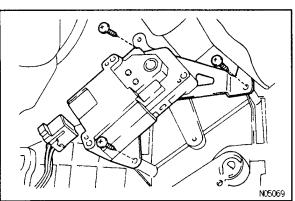
1. REMOVE INSTRUMENT PANEL (See page BO – 59)



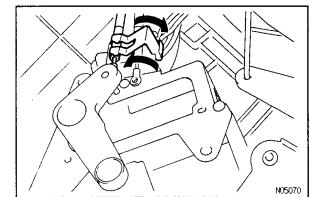
2. REMOVE AIR DUCT



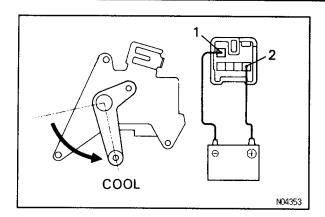
3. REMOVE CONTROL LINK



- . REMOVE SERVOMOTOR
- (a) Disconnect the connector.
- (b) Remove the three screws and the servomotor.



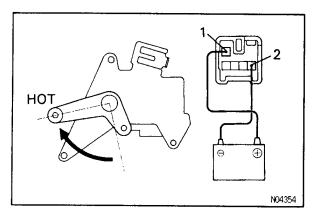
(c) Disconnect the control cable from the servomotor.



AIR MIX CONTROL SERVOMOTOR INSPECTION

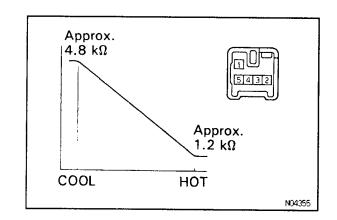
1. INSPECT SERVOMOTOR OPERATION

(a) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 1, check that the lever moves smoothly from HOT to COOL.



(b) Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the lever moves smoothly from COOL to HOT.

If operation is not as specified, replace the motor.



2. INSPECT POSITION SENSOR OPERATION

- (a) Measure the resistance between terminals 5 and 4. Resistance: Approx. 6 $k\Omega$
- (b) Set the arm to COOL position.
- (c) Check that the resistance between terminals 3 and 4 decreases from approx. 4.8 k Ω to 1.2 k Ω , when the arm is rotated from COOL to HOT position. If resistance value is not as specified, replace the motor.

AIR MIX CONTROL SERVOMOTOR INSTALLATION

INSTALL SERVOMOTOR BY FOLLOWING REMOVAL SEQUENCE IN REVERSE

ACOFU-01

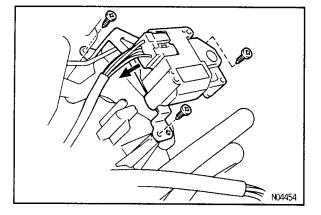
AIR VENT MODE CONTROL SERVOMOTOR MODE CONTROL SERVOMOTOR REMOVAL

AC0FV -- 01

1. REMOVE INSTRUMENT FINISH LOWER PANEL AND DUCT (HEATER TO RESISTER NO.2) (See page BO-59)



- (a) Disconnect the connector.
- (b) Remove three screws and the servomotor.



. n

MODE CONTROL SERVOMOTOR INSPECTION

INSPECT SERVOMOTOR OPERATION

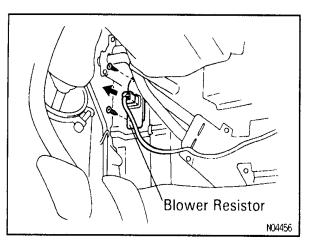
- (a) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 1.
- (b) Connect the negative (-) lead from the battery to each terminal and check that the arm rotates to each position as shown below.

Connected terminal	Position
4	DEF
5	FOOT/DEF
6	FOOT
7	B/L
8	FACE

If operation is not as specified, replace the servomotor.

MODE CONTROL SERVOMOTOR INSTALLATION

INSTALL SERVOMOTOR BY FOLLOWING REMOVAL SEQUENCE IN REVERSE



BLOWER RESISTOR REMOVAL

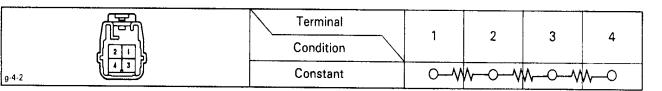
ACOFX-

- 1. DISCONNECT CONNECTOR
- 2. REMOVE BLOWER RESISTOR

 Remove two screws and the resistor.

BLOWER RESISTOR INSPECTION

INSPECT BLOWER RESISTOR CONTINUITY

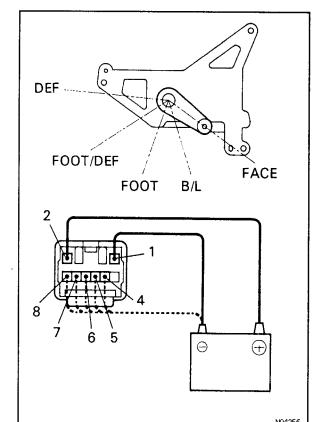


V0088

If continuity is not as specified, replace the blower resistor.

BLOWER RESISTOR INSTALLATION

INSTALL BLOWER RESISTOR BY FOLLOWING REMOV-AL SEQUENCE IN REVERSE



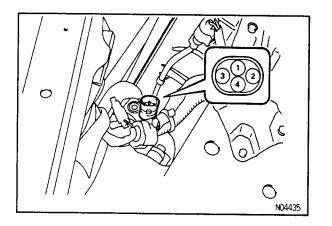
AC018~03

PRESSURE SWITCH **ON-VEHICLE INSPECTION**

AC01R-01

- 1. INSTALL MANIFOLD GAUGE SET (See page AC-20)
- 2. DISCONNECT CONNECTOR FROM PRESSURE **SWITCH**
- 3. RUN ENGINE AT APPROX. 2000 RPM

INSPECT PRESSURE SWITCH OPERATION



(Magnetic Clutch Control)

196 kPa

Low Pressure Side High Pressure Side

(2.0 kgf/cm², 28 psi) (32.0 kgf/cm², 455 psi)

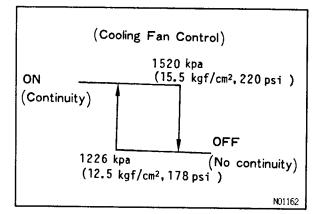
OFF (No Continuity) OFF (No Continuity)

ON (Continuity)

3,140 kPa

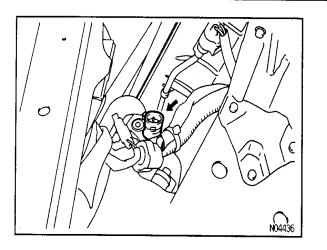
(Magnetic Clutch Control)

- Connect the positive (+) lead from the ohmmeter to terminal 4 and negative (-) lead to terminal 1.
- Check continuity between terminals when refrigerant pressure is changed as shown. If operation is not as specified, replace the pressure switch.



(Cooling Fan Control)

- (a) Connect the positive (+) lead from the ohmmeter to terminal 2 and negative (-) lead to terminal 3.
- (b) Check continuity between terminals when refrigerant pressure is changed as shown. If operation is not as specified, replace the pressure switch.
- STOP ENGINE AND REMOVE MANIFOLD GAUGE SET
- CONNECT CONNECTOR TO PRESSURE SWITCH



PRESSURE SWITCH REMOVAL

- 1. DISCHARGE REFRIGERANT IN REFRIGERATION **SYSTEM**
- 2. REMOVE PRESSURE SWITCH
- Disconnect the connector.
- (b) Remove the pressure switch from the liquid tube. HINT: Lock the switch mount on the tube with an open end wrench, being careful not to deform the tube, and remove the switch.

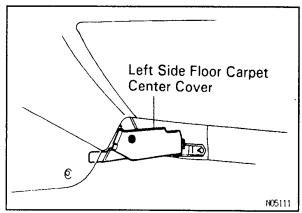
PRESSURE SWITCH INSTALLATION

- 1. INSTALL PRESSURE SWITCH
- (a) Install the pressure switch to the liquid tube. Torque: 10.8 N·m (110 kgf·cm, 8 ft·lbf) HINT: Lock the switch mount on the tube with an open end wrench, being careful not to deform the tube, and install the switch.
- Connect the connector.
- 2. EVACUATE AIR IN REFRIGERATION SYSTEM AND CHARGE WITH REFRIGERANT

Specified amount:

 $750 \pm 50 \text{ g} (26.45 \pm 1.76 \text{ oz})$

- 3. INSPECT FOR LEAKAGE OF REFRIGERANT Using a gas leak tester, check for leakage of refrigerant from the pressure switch mount.
- 4. INSPECT A/C OPERATION



Evaporator Temperature Sensor

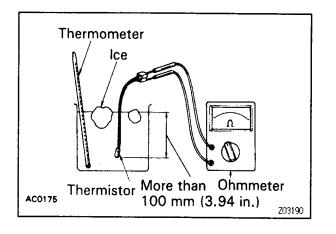
N05112

EVAPORATOR TEMPERATURE SENSOR EVAPORATOR TEMPERATURE SENSOR REMOVAL

1. REMOVE LEFT SIDE FLOOR CARPET CENTER COVER.

Remove the clip and the left side floor carpet center cover.

- 2. REMOVE EVAPORATOR TEMPERATURE SENSOR
- (a) Disconnect the evaporator temperature sensor conector.
- (b) Remove the screw and the evaporator temperature sensor.



EVAPORATOR TEMPERATURE SENSOR INSPECTION

Check resistance between terminals of evaporator temperature sensor (thermistor) connector at each temperature.

Resistance:

at 0°C (32°F): $4.6 - 5.1 \text{ k}\Omega$ at 15°C (59°F): $2.1 - 2.6 \text{ k}\Omega$

In addition as temperature increases, the resistance decreases gradually.

EVAPORATOR TEMPERATURE SENSOR INSTALLATION

INSTALL EVAPORATOR TEMPERATURE SENSOR

Install evaporator temperature sensor in reverse order of removal procedure.

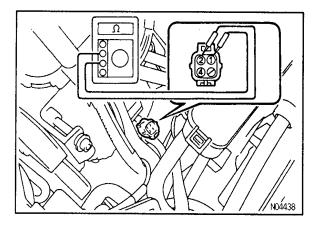


REVOLUTION DETECTING SENSOR

(Ex. 4A – FE Engine)

ON-VEHICLE INSPECTION

- 1. DISCONNECT NEGATIVE CABLE FROM BATTERY
- 2. DISCONNECT CONNECTOR OF REVOLUTION DETECTING SENSOR



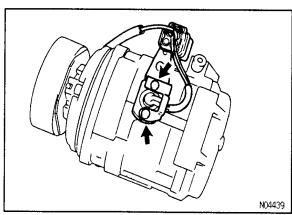
3. INSPECT REVOLUTION DETECTING SENSOR

Check the resistance between terminals 1 and 2 of the sensor.

Specified resistance:

100 - 130 Ω at 20°C (68°F)

If the resistance value is not as specified, replace the revolution detecting sensor.



REVOLUTION DETECTING SENSOR REMOVAL

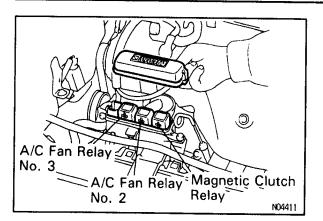
- 1. REMOVE COMPRESSOR (See page AC-39)
- 2. REMOVE REVOLUTION DETECTING SENSOR
- a) Using a hexagon wrench, remove two bolts.
- (b) Pull out the revolution detecting sensor.

REVOLUTION DETECTING SENSOR INSTALLATION

1. INSTALL REVOLUTION DETECTING SENSOR Install the revolution detecting sensor with two bolts. Torque: 5.9 N·m (60 kgf·cm, 52 in.·lbf)

2. INSTALL COMPRESSOR (See page AC-53)

AC012-02

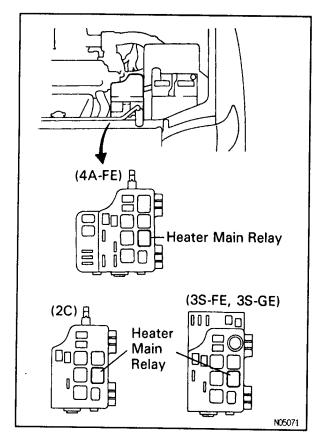


RELAYS

AC02F~03

RELAYS REMOVAL

- 1. DISCONNECT NEGATIVE (-) CABLE FROM BATTERY
- 2. REMOVE RELAYS



RELAYS INSPECTION

AC02E-03

V01269

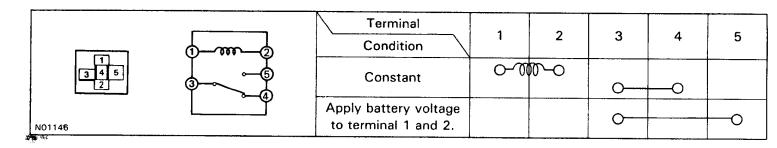
1. INSPECT MAGNETIC CLUTCH RELAY CONTINUI-TY

If continuity is not as specified, replace the relay.

	(1)(2)	Terminal Condition	1	2	3	5
3 0 5	(5)-0(3)	Constant	0-10	n-0		
N05145		Apply battery voltage to terminal 1 and 2.			0-	0

2. INSPECT A/C FAN RELAY NO. 2 CONTINUITY

If continuity is not as specified, replace the relay.



V01270

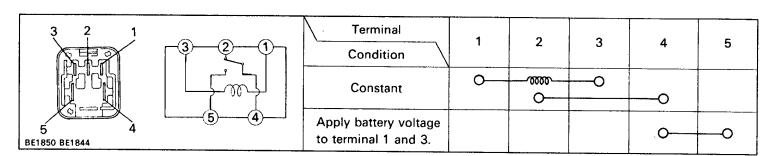
3. INSPECT A/C FAN RELAY NO. 3 CONTINUITY
If continuity is not as specified, replace the relay.

	(1)—000—(2)	Terminal Condition	1	2	3	5
3 0 5 2	(5)-0 (3)	Constant	0-70	m-0		
N05145		Apply battery voltage to terminal 1 and 2.			0	

V01269

4. INSPECT HEATER MAIN RELAY CONTINUITY

If continuity is not as specified, replace the relay.



V00100

RELAYS INSTALLATION

- 1. INSTALL RELAYS
- 2. CONNECT NEGATIVE (-) CABLE TO BATTERY

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AC022-0

ASSEMBLY

(See page BO-59)

AIR CONDITIONING CONTROL

A/C CONTROL ASSEMBLY REMOVAL

A/C CONTROL ASSEMBLY INSPECTION

INSPECT AMPLIFIER CIRCUIT

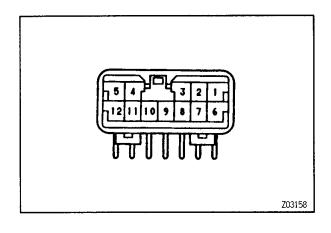
Disconnect the amplifier and inspect the connector on the wire harness side as shown in he chart below.

Test conditions

(1) Ignition switch: ON

(2) Temperature control dial: MAX COOL

Blower switch: HI

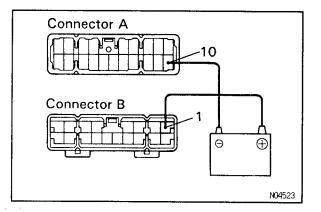


Check for	Tester connection	Condition	Specified value
Continuity	5 — ground	Constant	Continuity
*1	*1 3 8	A/C switch on (MAX. COOL to MAX. WARM)	Approx. O to 3 kΩ
Resistance		A/C switch off	No continuity
	3 – 12	Constant	1.5 kΩ at 25°C (77°F)
	* ² 10 – 12	Constant	Approx. 115 Ω at 20°C (68°F)
	*3 1 ground	Constant	Battery voltage
	* 1 — ground	Blower switch off	No voltage
	2	Constant	Battery voltage
	2 — ground	Blower switch off	No voltage
Valtara	*4 A ground	Start the engine	Approx. 10 - 14 V
Voltage	** 4 — ground	Stop the engine	No voltage
	7	A/C switch on	Battery voltage
	7 — ground	A/C switch off	No voltage
	11	A/C switch on	Battery voltage
11 — ground		A/C switch off	No voltage

- *1: Without heater
- *2: With revolution detecting sensor
- *3: 2C Engine only
- *4: Except 4A-FE Engine

AIR CONDITIONER AMPLIFIER A/C AMPLIFIER INSPECTION

Connector A OFF LO Connector B e-20-2-C NO4529 NO4528 e-18-2-A

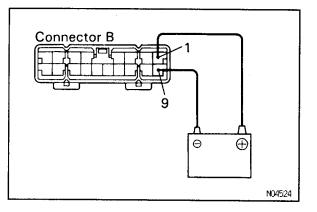




(Push Type Heater Control)

- (a) Connect the positive (+) lead from the battery to terminal B-1 and the negative (-) lead to terminal A
- (b) Push the A/C button in and check that the indicator

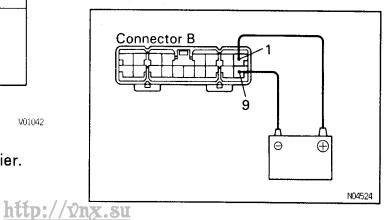
If operation is not as specified replace the A/C control assembly.



INSPECT MODE INDICATOR

- (a) Connect the positive (+) lead from the battery to terminal B-1 and the negative (-) lead to terminal B -9.
- (b) Push each of the mode buttons in and check that their indicators light up.

If operation is not as specified replace the A/C control assembly.



INSPECT AIR INLET INDICATOR

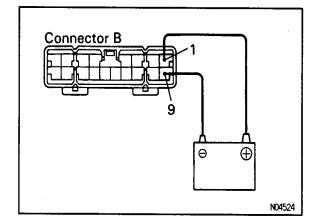
- Connect the positive (+) lead from the battery to terminal B-1 and the negative (-) lead to terminal B -9.
- Check that the FRESH and RECIRC indicators light up alternately each time the air inlet control switch button is pressed.

If operation is not as specified, replace the A/C control assembly.

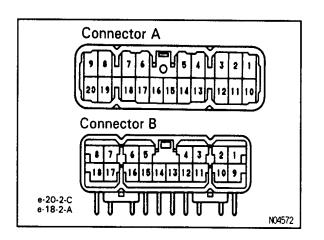
V01042

If circuit is not as specified, replace the amplifier.

AIR CONDITIONING SYSTEM - AIR CONDITIONING CONTROL ASSEMBLY



Connector B 8 9 N04526



4. INSPECT BLOWER SPEED INDICATOR

- (a) Connect the positive (+) lead from the battery to terminal B-1 and the negative (-) lead to terminal B-9.
- (b) Push each of the blower buttons in and check that their indicators light up.

HINT: The indicator will not light up when the blower button is in the OFF position.

If operation is not as specified, replace the A/C control assembly.

5. INSPECT INDICATOR DIMMING OPERATION

- (a) Connect the positive (+) lead from the battery to terminal B-1 and the negative (-) lead to terminals B-9 and B-18.
- (b) Connect the positive (+) lead from the battery to terminal B-8 and check that the mode indicator dims. If operation is not as specified, replace the A/C control assembly.

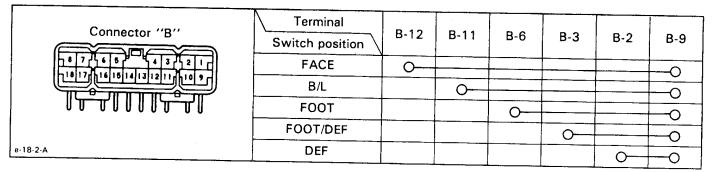
6. INSPECT A/C SWITCH CONTINUITY

Terminal Switch position	A-8	B-16
OFF		
ON	0-	0

V01024

If continuity is not as specified, replace the A/C control assembly.

7. INSPECT MODE CONTROL SWITCH CONTINUITY
If continuity is not as specified, replace the A/C control assembly.



LIO Location

8. INSPECT AIR INLET CONTROL SWITCH CONTI-NUITY

If continuity is not as specified, replace the $A \ / \ C$ control assembly.

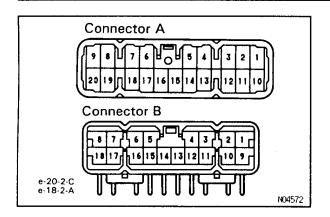
Connector "B"	Terminal			
18 7 / 16 5 / 4 3 / 2 1 / 18 17 db 18 1	Switch position	B-15	B-14	B-9
	RECIRC	0-		
e-18-2-A	FRESH		0	

V01027

9. INSPECT BLOWER SPEED CONTROL SWITCH CONTINUITY

If continuity is not as specified, replace the A / C control assembly.

Connector "B"	Terminal			-		<u> </u>
9 8 4 7 6 4 0 4 5 4 4 3 2 1	Switch position	A-13	A-14	A-15	A-17	B-9
23 19 18 17 16 15 14 13 11 2 11 10	OFF					
	LO				0-	
Connector "C"	•			0-	0-	00
1817, 161514131211, 1109,	•		0		0-	O
e-20-2-C e-18-2-A	н	0-			0	O



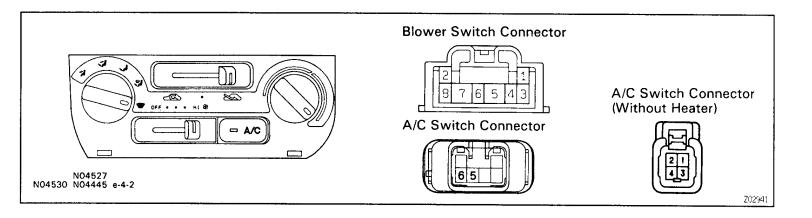
10. INSPECT TEMPERATURE CONTROL SWITCH

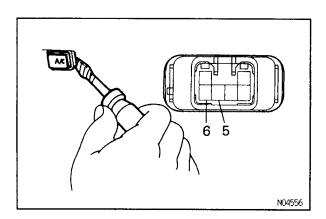
(a) Measure the resistance between terminals A-19 and B-17.

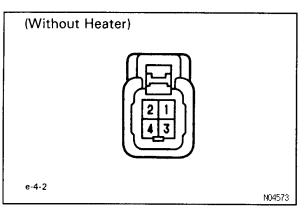
Resistance: Approx. 3 k Ω

(b) Check that the resistance between terminals B-17 and A-20 increases from 0 to approx. $3\,k\Omega$ when the switch knob is turned from COOL to HOT. If operation is not as specified, replace the A/C control assembly.

A/C CONTROL ASSEMBLY INSPECTION (Dial Type Heater Control)







1. INSPECT A/C SWITCH CONTINUITY

Terminal Switch position	5	6
OFF		
ON	0	0

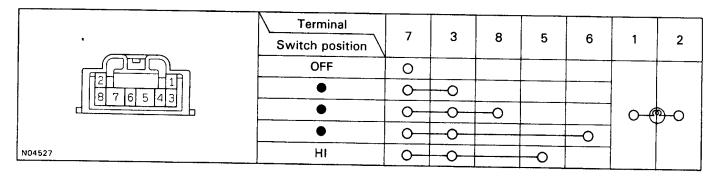
V01025

If continuity is not as specified, replace the switch. (Without Heater)

- (a) Check that there is no continuity between terminals 2 and 3 with the switch is OFF position.
- (b) Check that the resistance between terminals 2 and 3 decreases from 3k to 0 Ω when the switch knob turned to clockwise.

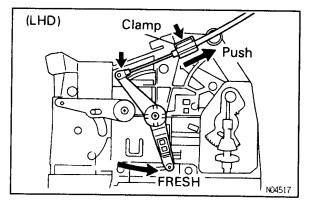
If operation is not as specified, replace the A/C control assembly.

2. INSPECT BLOWER SPEED CONTROL SWITCH CONTINUITY



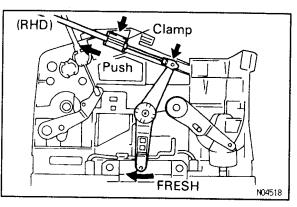
V01036

If continuity is not as specified, replace the A/C control assembly.

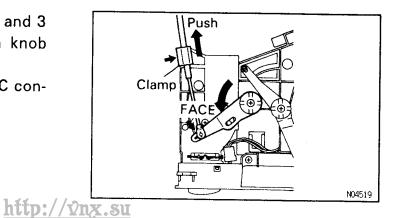


A/C CONTROL CABLES ADJUSTMENT

1. ADJUST AIR INLET DAMPER CONTROL CABLE
Set the air inlet damper and the control lever to "
FRESH" position, install the control cable and lock the
clamp while lightly pushing the outer cable in the
direction shown by the arrow.



2. ADJUST AIR VENT MODE CONTROL CABLE



AIR CONDITIONING SYSTEM - SERVICE SPECIFICATIONS

AC-87

A/C CONTROL ASSEMBLY INSTALLATION

(See page BO-59)

SERVICE SPECIFICATIONS SERVICE DATA

AC028-01

AC05J-02

Refrigerant charge volume	750±50 g 26.45±17.6 oz
Drive belt tension	
(4A-FE) New belt	6.0-7.0 mm (0.24-0.28 in.)
(4A-FE) Used belt	8.5-9.5 mm (0.33-0.37 in.)
(3S-FE) New belt	6.0-9.0 mm (0.24-0.35 in.)
(3S-FE) Used belt	9.0-11.0 mm (0.35-0.43 in.)
(3S-GE) New belt	9.0-11.0 mm (0.35-0.43 in.)
(3S-GE) Used belt	13.0-16.0 mm (0.51-0.61 in.)
(2C) New belt	11.0-13.0 mm (0.43-0.51 in.)
(2C) Used belt	15.0-18.0 mm (0.59-0.71 in.)
Idle speed	
(4A-FE and 3S-FE) Magnetic clutch engaged	Approx. 750 rpm
(3S-GE) Magnetic clutch engaged	Approx. 950 rpm
(2C) Magnetic clutch engaed	Approx. 800 rpm
Starting torque of compressor shaft	2.9 N·m (30 kgf·cm, 26 in.·lbf) or less
Compressor magnet clutch clearance	0.5±0.15 mm (0.020±0.006 in.)

TORQUE SPECIFICATIONS

AC02A-02

Part tightened	N∙m	kgf-cm	ft-lbf
Suction hose x Compressor	9.8	100	7
Discharge hose x Compressor	9.8	100	7
Compressor x Engine	25	250	18
Compressor shft bolt	13	135	10
Compressor cylinder x Service valve	25	250	18
Compressor x Front housing	25	250	18
Liquid tube x Receiver	5.4	55	48 inlbf
Lequid tube x Condensor	9.8	100	7
Expansion valve x Evaporator	5.4	55	48 inlbf
Suction tube x A/C unit	9.8	100	7
Liquid tube x A/C unit	9.8	100	7
Pressure switch x Liquid tube	10.8	110	8

BODY ELECTRICAL SYSTEM

CENEDAL INCODMATION		00117111177777	
GENERAL INFORMATION POWER SOURCE	BE-2	COMBINATION METER	DE 40
PARTS LOCATION	BF.7	PARTS LOCATION ····································	BE-46
IGNITION SWITCH	DL.,	TROUBLESHOOTING	BE-49
PARTS LOCATION	BE-11	SPEEDOMETER SYSTEM ·····	BE-52
IGNITION SWITCH ······	BF-11	TACHOMETER SYSTEM ······ FUEL GAUGE SYSTEM ······	BE-53
KEY UNLOCK WARNING SWITCH	BE-11	FUEL LEVEL WARNING SYSTEM	BE-53 BE-55
HEADLIGHT AND TAILLIGHT SYSTEM PARTS LOCATION	DE 40	WATER TEMPERATURE GAUGE SYSTEM ···	BE-56
TROUBLESHOOTING	BE-12 RF-13	LOW OIL PRESSURE WARNING SYSTEM ····	BE-56
HEADLIGHT ·····	BE-15	BRAKE WARNING SYSTEM	BE-57
COMBINATION SWITCH	BE-15	LOW OIL PRESSURE WARNING SWITCH INSPECTION	RE-5Ω
HEADLIGHT CONTROL RELAY	BE-16	ENGINE OIL LEVEL WARNING SWITCH	BE-58
TAILLIGHT CONTROL RELAY HEADLIGHT DIMMER RELAY	BE-17	OPEN DOOR WARNING SYSTEM ······	BE-59
HEADLIGHT BEAM LEVEL	DL-17	DEFOGGER SYSTEM	
CONTROL SYSTEM	BE-17	PARTS LOCATION	BE-60
HEADLIGHT BEAM LEVEL	DE 40	TROUBLESHOOTINGPREPARATION	BE 63
ACTUATOR INSPECTION DOOR COURTESY SWITCH	BE-18	DEFOGGER SWITCH ·····	BE-62
LIGHT-ON WARNING SYSTEM ·····	BE-19	DEFOGGER WIRE ······	BE-62
ILLUMINATED ENTRY SYSTEM	BE-20	POWER WINDOW CONTROL SYSTEM	
AUTOMATIC LIGHT CONTROL SENSOR	BE-21	PARTS LOCATION	
DAYTIME RUNNING LIGHT RELAY	BE-21	TROUBLESHOOTING	BE-66
FOG LIGHT SYSTEM PARTS LOCATION	DE 00	POWER WINDOW SWITCH	BE-07
TROUBLESHOOTING	BE-23 BF-24	POWER WINDOW MOTOR ······	BE-70
FOG LIGHT SWITCH ·····	BE-24	POWER MAIN RELAY ······	BE-72
REAR FOG LIGHT SWITCH INSPECTION	BE-24	POWER DOOR LOCK CONTROL SYSTEM	
FOG LIGHT RELAY	BE-25	PARTS LOCATION · · · · · · TROUBLESHOOTING · · · · · · · · · · · · · · · · · · ·	
TURN SIGNAL AND HAZARD WARNING SYSTEM		MASTER SWITCH	BE-75
PARTS LOCATION	BF-26	DOOR KEY LOCK AND UNLOCK SWITCH	BE-75
TROUBLESHOOTING	BE-27	KEY UNLOCK WARNING SWITCH	BE-75
TURN SIGNAL SWITCH ·····	BE-28	DOOR COURTESY SWITCH	BE-75
HAZARD WARNING SWITCH	BE-28	DOOR LOCK MOTORPOWER DOOR LOCK CONTROL RELAY	BE-76
TURN SIGNAL FLASHERINTERIOR LIGHT SYSTEM	BE-28	DOOR UNLOCK DETECTION SWITCH	BE-79
PARTS LOCATION	BE-20	SLIDING ROOF SYSTEM	
TROUBLESHOOTING	BE-30	PARTS LOCATION	BE-80
GLOVE BOX LIGHT SWITCH	BE-31	TROUBLESHOOTING	
DOOR COURTESY SWITCH	BE-31	SLIDING ROOF SWITCHLIMIT SWITCH	
ROOM LIGHT ASSEMBLY		SLIDING ROOF MOTOR	
BACK-UP LIGHT SYSTEM	DL-33	SLIDING ROOF CONTROL RELAY	BE-83
PARTS LOCATION ······	BE-34	POWER MAIN RELAY	BE-83
TROUBLESHOOTING	BE-35	POWER MIRROR CONTROL SYSTEM	DE 04
BACK-UP LIGHT SWITCH	BE-35	PARTS LOCATION ······ TROUBLESHOOTING ·····	BE-84
NEUTRAL START SWITCHSTOP LIGHT SYSTEM	BE-35	POWER MIRROR SWITCH ·····	BE-86
PARTS LOCATION	BE-36	POWER MIRROR MOTOR ·····	BE-87
TROUBLESHOOTING	BE-37	SEAT HEATER SYSTEM	
STOP LIGHT SWITCH ·····	BE-37	PARTS LOCATION	
WIPER AND WASHER SYSTEM		TROUBLESHOOTINGSEAT HEATER SWITCH	BE-90
PARTS LOCATION	BE-38	INDICATOR LIGHT OPERATION	
TROUBLESHOOTING ······COMBINATION SWITCH ······	BE-39	SEAT HEATER INSPECTION	
WIPER MOTOR ······	BF-41	AUDIO SYSTEM	
WASHER MOTOR ······	BE-42	PARTS LOCATION	BE-93
HEADLIGHT CLEANER SYSTEM		SYSTEM DESCRIPTION · · · · · · · TROUBLESHOOTING · · · · · · · · · · · · · · · · · · ·	
PARTS LOCATION	BE-44	ANTENNA MOTOR ·····	BF-118
TROUBLESHOOTING ····································	BE-45	ANTENNA MOTOR CONTROL RELAY	BE-118
HEADEIGHT GELANER SWITCH	ロロー等り	ANTENNA ROD REMOVAL	.
		AND INSTALLATION	RF-119
		CLOCK TROUBLESHOOTING	DE 120
		THE OBLECTION THAT	DE-12U

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Example:

BE0832

4 | 5 |

Female

Red Red Green

Male

GENERAL INFORMATION

WIRING COLOR CODE

Wire colors are indicated by an alphabetical code.

B = Black	L = Blue	R = Red
BR = Brown	LG = Light Green	V = Violet
G = Green	O = Orange	W = White
GR = Gray	P = Pink	Y = Yellow

The first letter indicates the basic wire color and the second letter indicates the color of the stripe.

CONNECTOR

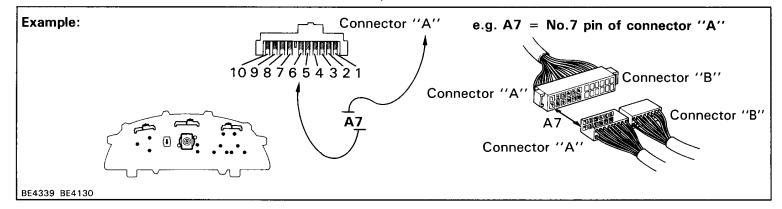
FEMALE CONNECTOR PIN NUMBER

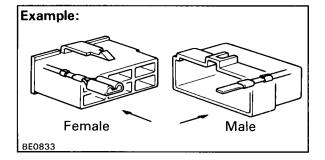
Numbered in order from upper left to lower right.

MALE CONNECTOR PIN NUMBER

Numbered in order from upper right to lower left.

HINT: When connectors with different or the same number of terminals are used with the same parts, each connector name (letter of the alphabet) and pin number is specified.



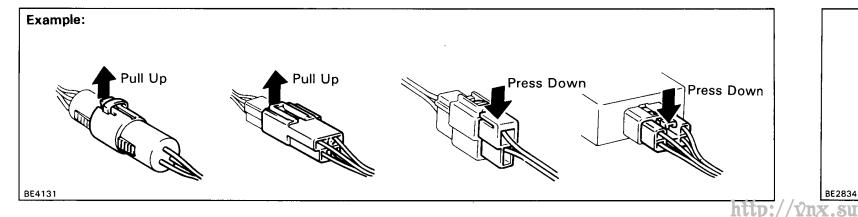


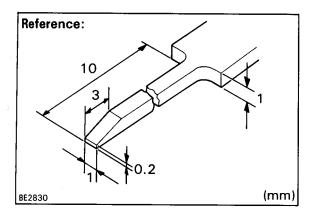
MALE AND FEMALE CONNECTORS DISTINCTION

Male and female connectors are distinguished by shape of their internal pins.

- (a) All connectors are shown from the open end, and the lock is on top.
- (b) To pull apart the connectors, pull on the connector itself, not the wires.

HINT: Check to see what kind of connector you are disconnecting before pulling apart.

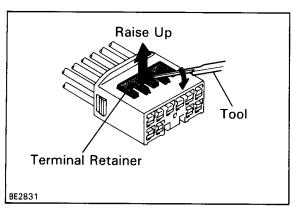




HOW TO REPLACE TERMINAL

WITH TERMINAL RETAINER TYPE

HINT: To remove the terminal for this type of connector, please construct and use the special tool or like object shown on the left.



CONNECTOR DISCONNECTION

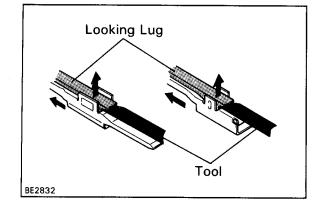
Disconnect the connector according to the instructions on BE-2.

TERMINAL FROM CONNECTOR DISCONNECTION

(a) Using the special tool, raise the retainer up to the temporary lock position.

HINT: The needle insertion position varies according to the connector's shape (number of terminals, etc.), so check the position before inserting it.

(b) Using the special tool, release the locking lug and pull the terminal out from rear.

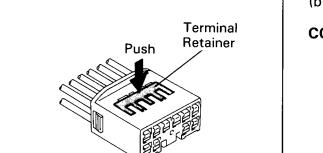


TERMINAL TO CONNECTOR INSTALLATION

(a) Insert the terminal.

HINT:

- 1. Make sure the terminal is positioned correctly.
- 2. Insert the terminal until the locking lug locks firmly.
- 3. Insert the terminal with retainer in the temporary lock position.



BE2833

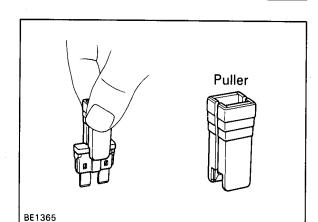
(b) Push the retainer in as far as the full lock position.

CONNECTOR CONNECTION

Medium Current Fuse and **High Current Fuse Equal Amperage Rating** BE1367

FUSE REPLACEMENT

HINT: If replacing the fuse be sure to replace it with a fuse with an equal amperage rating.

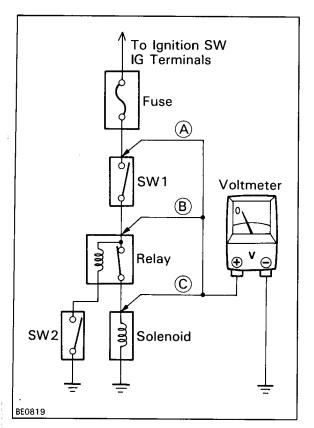


NOTICE:

- Turn off all electrical components and the ignition switch before replacing a fuse or fusible link. Do not exceed the fuse or fusible link amperage rating.
- Always use a fuse puller for removing an inserting a fuse. Remove and insert straight in and out without twisting. Twisting could force open the terminals too much, resulting in a bad connection.

If a fuse or fusible link continues to blow, a short circuit is indicated. The system must be checked by a qualified technician.

HINT: The puller is located at Relay Block No.2.

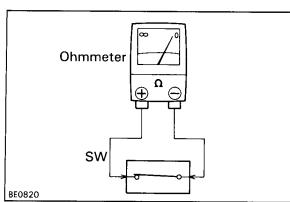


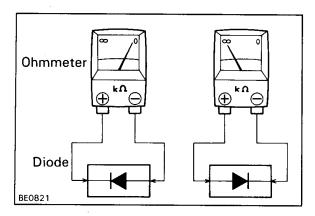
VOLTAGE CHECK

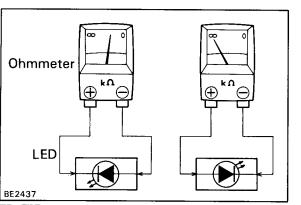
(a) Establish conditions in which voltage is present at the check point.

Example:

- A Ignition SW on
- B Ignition SW and SW 1 on
- © Ignition SW, SW 1 and Relay on (SW 2 off)
- (b) Using a voltmeter, connect the negative (-) lead to a good ground point or negative(-) battery terminal and the positive (+) lead to the connector or component terminal. This check can be done with a test bulb instead of a voltmeter.







CONTINUITY AND RESISTANCE CHECK

- (a) Disconnect the battery terminal or wire so there is no voltage between the check points.
- (b) Contact the two leads of an ohmmeter to each of the check points.

If the circuit has diodes, reverse the two leads and check again.

When contacting the negative (-) lead to the diode positive (+) side and the positive (+) lead to the negative (-) side, there should be continuity. When contacting the two leads in reverse, there should be no continuity.

HINT: Specifications may very depending on the type of tester, so refer to the tester's instruction manual before performing the inspection.

Check LED (Light Emitting Diode) in the same manner as that for diodes.

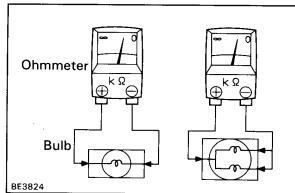
HINT:

- Use a tester with a power source of 3 V or greater to overcome the circuit resistance.
- If a suitable tester is not available, apply battery voltage and check that the LED lights up.

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BE-7

(c) Use a volt/ohmmeter with high impedance (10 k/V minimum) for troubleshooting of the electrical circuit.

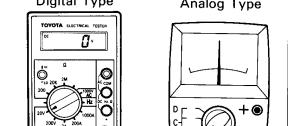


↑To Ignition SW IG Terminal

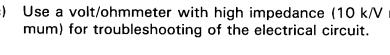
Fuse Case

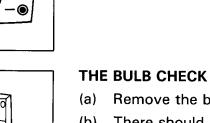
- (a) Remove the blown fuse and eliminate all loads from the fuse.
- Connect a test bulb in place of the fuse.
- Establish conditions in which the test bulb comes on.

 - and SW 2 off (or Disconnect SW 2)
- (d) Disconnect and reconnect the connectors while watch-
- (e) Find the exact location of the short by lightly shaking the



- (a) Remove the bulb.
- (b) There should be continuity between the respectire terminals of the bulb together with a certain amount of resis-
- (c) Apply the two leads of the ohmmeter to each of the terminals.
- (d) Apply battery voltage and check that the bulb lights up.

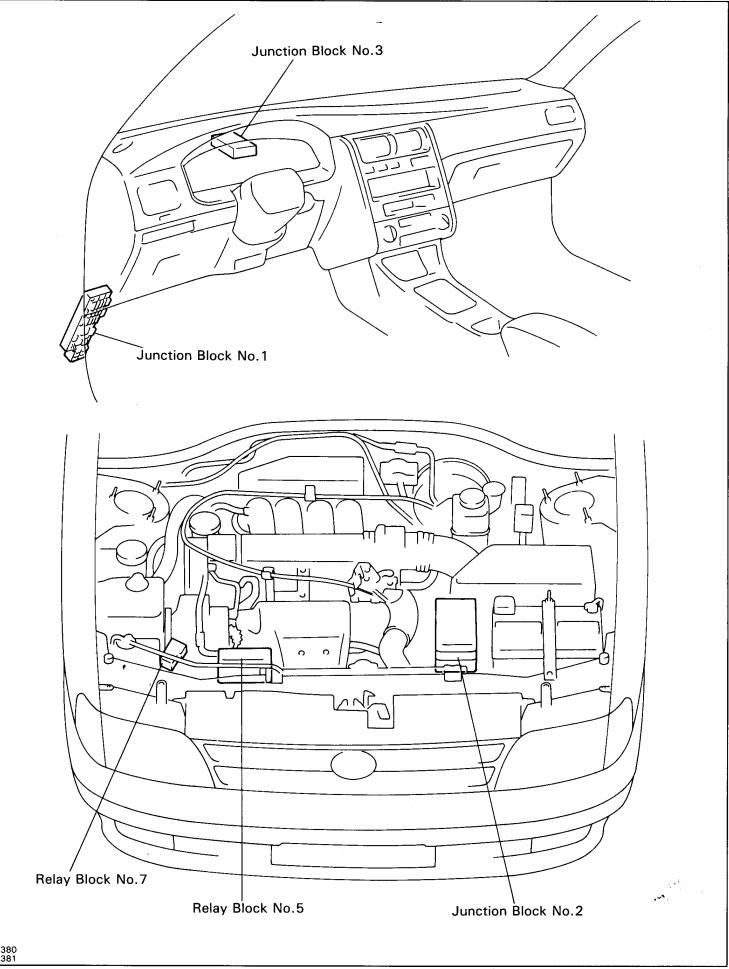


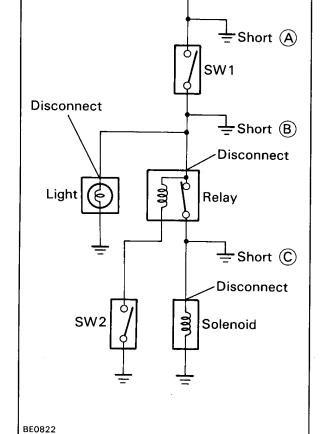


SHORT CIRCUIT CHECK

- Example:
 - A Ignition SW on
 - B Ignition SW and SW 1 on
 - © Ignition SW, SW1 and Relay on (Connect the Relay)
- ing the test bulb. The short lies between the connector where the test bulb stays lit and the connector where the bulb goes out.
- problem wire along the body.

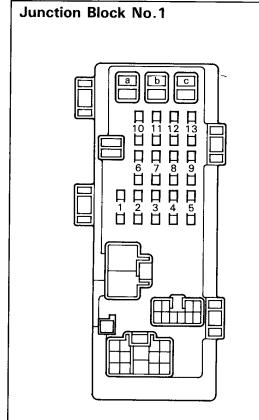
POWER SOURCE PARTS LOCATION





Test Light

PARTS LOCATION (CONT'D)



FUSES

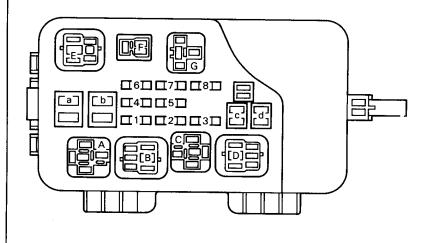
Medium Current Fuses

a.	AM1	40A
b.	POWER	30A
c.	DEF	40A

Fuses

1.	STOP	15A
2.	TAIL	10A
3.	TAIL MAIN	20A (RHD)
4.	ECU-IG	15A
5.	WIPER	20A
6.	ST	7.5A
7.	IGN	7.5A
8.	CIG & RAD	15A
9.	TURN	10A
10.	ECU-B	15A
11.	PANEL	7.5A
12.	Fr DEF	30A
13.	GAUGE	10A

Junction Block No.2 S type engine



FUSES

Medium Current Fuses

a.	HTR	50A
b.	MAIN	40A
c.	CDS	30A
Ы	RRI	

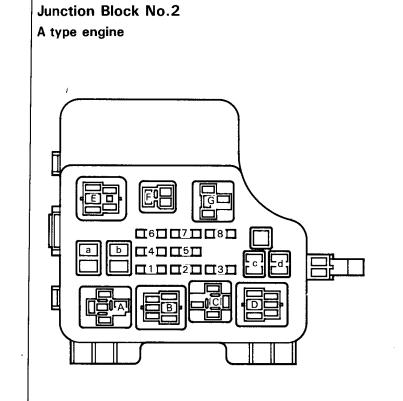
Fuses

1.	HEAD RH	15A
2.	HEAD LH	15A
3.	EFI	15A
4.	_	
5.	_	
6.	HAZARD	15A
7.	HORN	10A
8.	_	

RELAY

- A. STARTER
- HEATER
- EFI MAIN
- **ENGINE MAIN**
- HEAD
- HORN
- FM No.1

PARTS LOCATION (CONT'D)



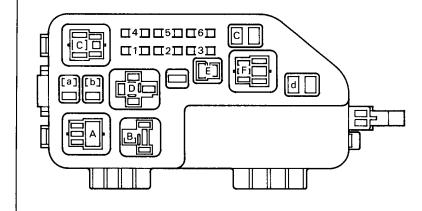
FUSES Medium Current Fuses a. HTR 50A

b.	MAIN	40A
c.	CDS	30A
d.	RDI	30A
Fuse	es	
1.	HEAD RH	15A
2.	HEAD LH	15A
3.	EFI	15A
4.		
5.	-	
6.	HAZARD	15A
7.	HORN	10A
8.	_	
RELA	Δ Υ	
Α.	STARTER	
D	LIEATED	

HEATER **EFI MAIN**

- **ENGINE MAIN**
- HEAD
- HORN
- FM No.1

C type engine



FUSES

Medium Current Fuses

CDS 30A RDI 30A MAIN 40A HTR 50A

Fuses

1.		
2.	HEAD LH	
3.	HORN	

15A 10A

HEAD RH 15A 6. **HAZARD** 15A

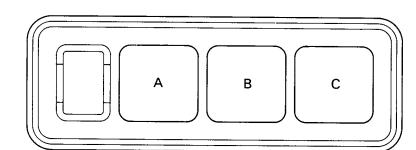
RELAY

- **ENGINE MAIN**
- FAN No.1
- HEAD
- STARTER
- HORN HEATER

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PARTS LOCATION (CONT'D)

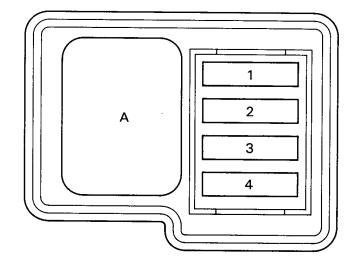
Relay Block No.5



Relays

- A. A/C FAN No.2 Relay
- B. A/C FAN No.3 Relay
- C. A/C MG CLT Relay

Relay Block No.7



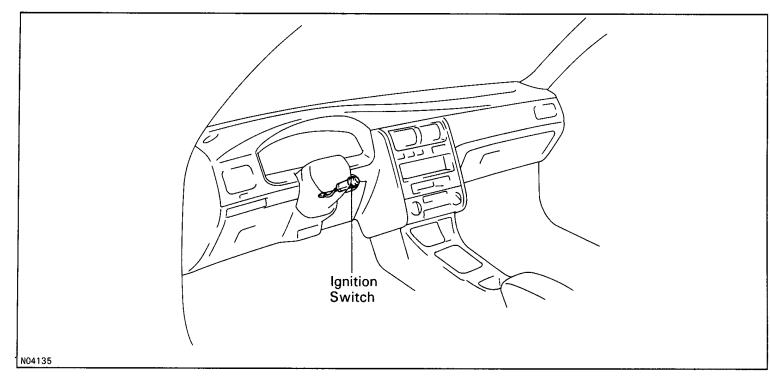
Relay

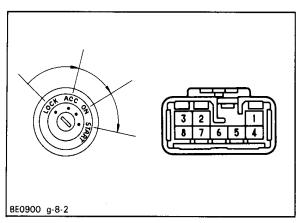
A. DIMMER (Head Light Dimmer Relay)
[Europe LHD]

Fuses

- . HEAD HI(LH) 15A [Europe LHD]
- 2. HEAD HI(RH) 15A [Europe LHD]
- 3. HEAD LO(LH) 15A [Europe LHD]
- 4. HEAD LO(RH) 15A [Europe LHD]

IGNITION SWITCH PARTS LOCATION





IGNITION SWITCH

IGNITION SWITCH INSPECTION

O—O CONTINUITY INSPECTION

Terminal Switch position	1	2	3	4	5	7	8
LOCK							
ACC					P	P	
ON		0	9	0	- 0-	9	·
START	0	\downarrow	9	0		-	9

If continuity is not as specified, replace the switch.

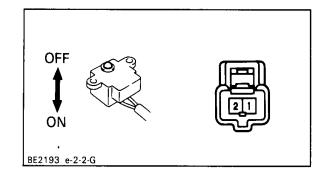
KEY UNLOCK WARNING SWITCH

KEY UNLOCK WARNING SWITCH INSPECTION

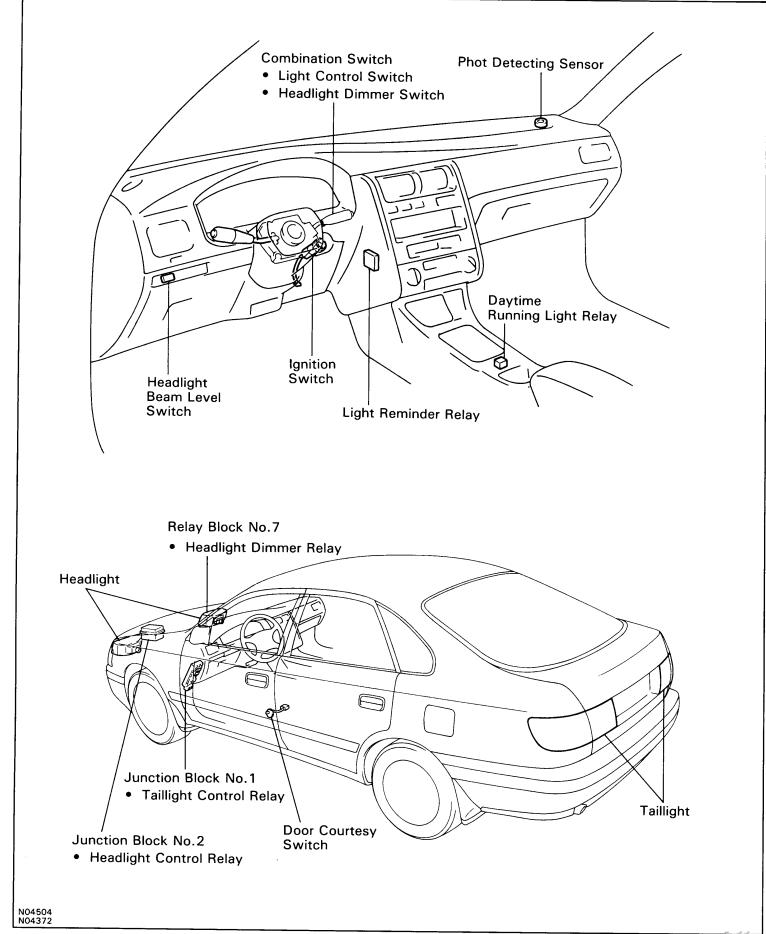
O—O CONTINUITY INSPECTION

Terminal Switch position	1	2
OFF (Key removed)		
ON (Key set)	0	

If continuity is not as specified, replace the switch.



HEADLIGHT AND TAILLIGHT SYSTEM PARTS LOCATION



TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

Trouble	Part name	See page
Headlight does not light up.	1. Headlight Bulb	
(Taillight is normal.)	2. MAIN FL	_
	3. HEAD Fuse	BE-8
	4. Light Control Switch	BE-16
	5. Headlight Dimmer Switch	BE-16
	6. Light Control Sensor (with)	BE-21
	7. Wire Harness	_
Headlight does not light up.	1. Headlight Bulb	
(Taillight does not light up.)	2. Light Control Switch	BE-16
	3. Headlight Dimmer Switch	BE-16
	4. Light Control Sensor (with)	BE-21
	5. Wire Harness	_
Only one light comes ON.	1. Headlight Bulb	<u> </u>
, , , , , , , , , , , , , , , , , , , ,	2. HEAD Fuse	BE-8
	3. Wire Harness	_
'Lo-Beam'' does not light up.	1. Headlight Bulb	
20 Dodin dood not light up.	2. Headlight Control Relay	BE-16
	3. Daytime Running Light Relay (with)	BE-21
	4. Headlight Dimmer Relay	BE-17
	5. Headlight Dimmer Switch	BE-16
	6. Wire Harness	BE-10
'Hi Boom'' doos not light up		
'Hi-Beam'' does not light up.	1. Headlight Bulb	— DE 16
	2. Headlight Control Relay	BE-16
	3. Daytime Running Light Relay (with)	BE-21
	4. Headlight Dimmer Relay	BE-17
	5. Headlight Dimmer Switch	BE-16
	6. Wire Harness	
'Flash'' does not light up.	1. Headlight Bulb	_
	2. Headlight Control Relay	BE-16
•	3. Daytime Running Light Relay (with)	BE-21
	4. Headlight Dimmer Relay	BE-17
	5. Headlight Dimmer Switch	BE-16
	6. Wire Harness	_
Taillight does not light up.	1. Taillight Bulb	_
Headlight is normal.)	2. TAIL Fuse	
	3. Light Control Switch	BE-16
	4. Taillight Control Relay	BE-17
	5. Wire Harness	
aillight does not light up.	1. Taillight Bulb	_
Headlight does not light up.)	2. MAIN FL	_
	3. TAIL Fuse	BE-8
	4. Light Control Switch	BE-16
	5. Light Control Sensor	BE-21
	6. Wire Harness	-

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operate.

Trouble

Only one light goes out of does not light

Rear Combination light does not light up.

Lights-on warning system does not

1. Taillight Bulb

2. Wire Harness

Taillight Bulb
 TAIL Fuse

3. Wire Harness

1. CIG fuse

3. TAIL fuse

2. GAUG fuse

6. Wire Harness

4. Light reminder relay

5. Door courtesy switch

Part name

See page

BE-8

BE-8

BE-8

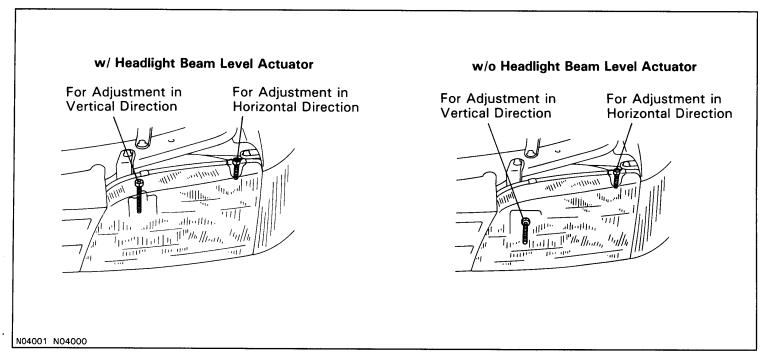
BE-8

BE-19

BE-18

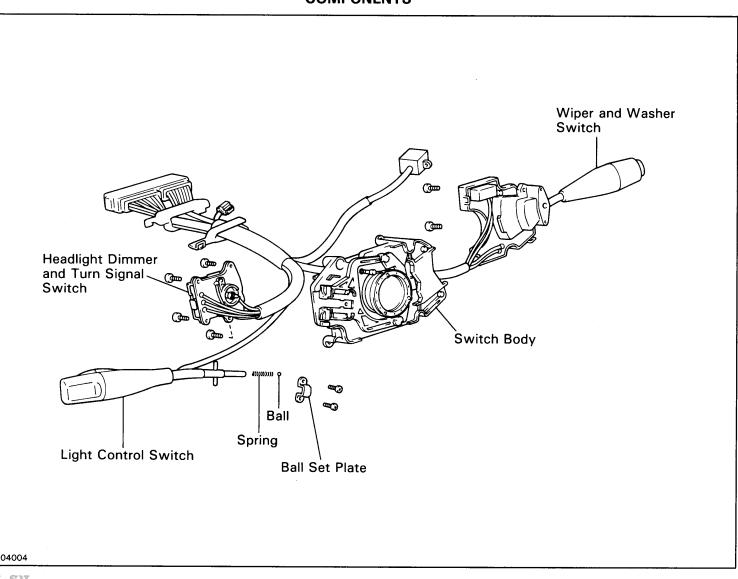
HEADLIGHT

HEADLIGHT AIMING ADJUSTMENT

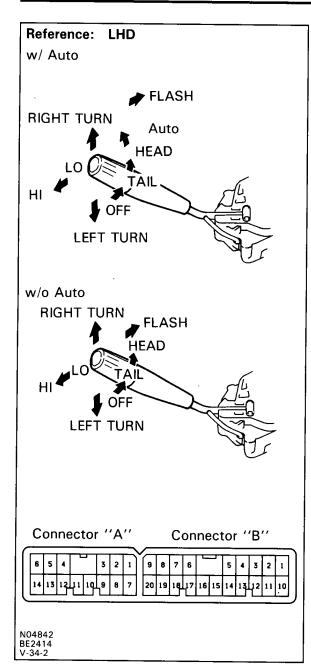


COMBINATION SWITCH

COMPONENTS



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COMBINATION SWITCH INSPECTION

LIGHT CONTROL SWITCH CONTINUITY

O—O CONTINUITY INSPECTION

Terminal Switch position	A2	A11	A13	B19
OFF			-	
TAIL	0	-0		
HEAD	\Diamond	-	9	
AUTO		0		0

HEADLIGHT DIMMER SWITCH CONTINUITY

O CONTINUITY INSPECTION

Terminal Switch position	А3	А9	A12	A14
Flash		0-	-0-	9
Low beam	0	_		
High beam		6		

TURN SIGNAL SWITCH CONTINUITY

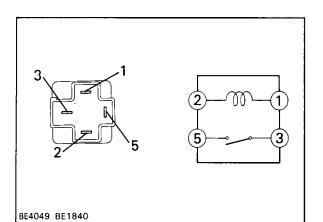
O-O CONTINUITY INSPECTION

Terminal Switch position	A1	A5	A8
Left turn	0	0	
Neutral			
Right turn	0		0

If continuity is not as specified, replace the switch.

TAILLIGHT CONTROL RELAY

TAILLIGHT CONTROL RELAY INSPECTION



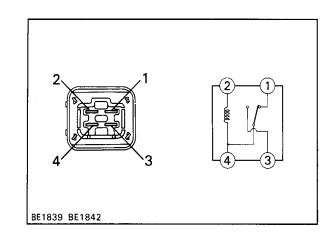
O CONTINUITY INSPECTION

Terminal Condition	1	2	3	5
Constant	070	W0		
Apply battery voltage to terminals 1 and 2.			0	9

If continuity is not as specified, replace the relay.

HEADLIGHT DIMMER RELAY

HEADLIGHT DIMMER RELAY INSPECTION



O----O CONTINUITY INSPECTION

Terminal	1	2	3	4
Condition	l			
				}
Constant		0		ρρ
Apply battery voltage to terminals 2 and 4.		0	<u> </u>	<u> </u>

If continuity is not as specified, replace the relay.

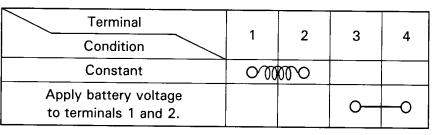
HEADLIGHT BEAM LEVEL CONTROL SYSTEM

HEADLIGHT BEAM LEVEL SWITCH INSPECTION

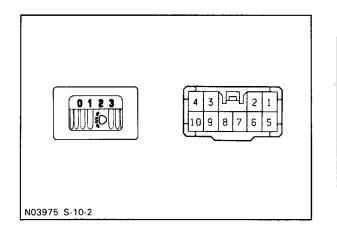
O-O CONTINUITY INSPECTION

HEADLIGHT CONTROL RELAY

HEADLIGHT CONTROL RELAY INSPECTION



If continuity is not as specified, replace the relay.



O-O CONTINUITY INSPECTION

\ Terminal	1	2	3	4	6	Illumii	nation
Switch position	•	2	ر ا	4	0	7	9
0	b				0		
1		0			-0	<u> </u>	
2			0		0	0-6	9-0
3				0	0		

If continuity is not as specified, replace the switch.

2 00 1 4 3 BE1838 BE1840

HEADLIGHT BEAM LEVEL ACTUATOR INSPECTION

- (a) Connect the positive (+) lead from the battery to terminal 6 and the negative (-) lead to terminal 5.
- b) Ground each terminal and check that each mode operates as shown in the chart and illustration.

Terminal	Headlight Beam Level
1 — Ground	"0"
2 — Ground	"1"
3 — Ground	"2"
4 — Ground	"3"

If operation is not as specified, replace the actuator.

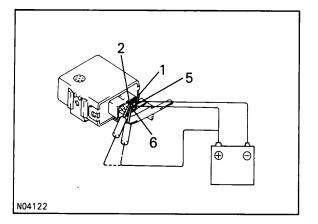
Luggage Courtesy Switch ON OFF OFF BE4026 BE4027

DOOR COURTESY SWITCH

DOOR COURTESY SWITCH INSPECTION

- (a) Check that there is continuity between terminal and the switch body with the switch ON (switch pin released).
- (b) Check that there is no continuity between terminal and the switch body with the switch OFF (switch pin pushed in).

If operation is not as specified, replace the switch.

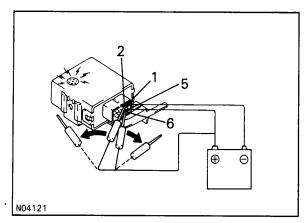


LIGHT-ON WARNING SYSTEM

DOOR COURTESY SWITCH INSPECTION (See page BE-18)

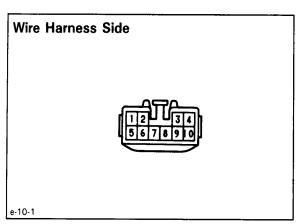
LIGHT REMINDER RELAY INSPECTION

OPERATION



- (a) Connect the positive (+) lead from the battery to terminal 5 and 7 and the negative (-) lead to terminal 1 and 4.
- (b) Check that the buzzer does not sound when connected terminal 2 and 6 from the positive (+) lead.
- (c) Check that the buzzer sounds when disconnecting terminal 2 and 6 from the positive (+) lead.

If operation is not as specified, replace the relay.



RELAY CIRCUIT

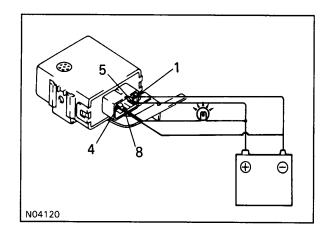
- (a) Disconnect the light reminder relay from wire harness.
- (b) Inspect wire harness and wire harness side as shown.

Tester connection	Condition	Specified value
1 — Ground	Constant	Continuity
2 — Ground	Ignition switch position LOCK or ACC	Below 1V
2 — Ground	Ignition switch position ON	10 ~ 14 V
3 — Ground	Courtesy switch position (Passenger) OFF	10 ~ 14 V
3 — Ground	Courtesy switch position (Passenger) ON	Continuity
4 — Ground	Courtesy switch position (Driver) OFF	10 ~ 14 V
4 — Ground	Courtesy switch position (Driver) ON	Continuity
5 — Ground	Constant	10 ~ 14 V
6 — Ground	Ignition switch position LOCK	Below 1 V
6 — Ground	Ignition ACC or ON	10 ~ 14 V
7 — Ground	Light control switch position OFF	Continuity
7 — Ground	Light control switch position TAIL or HEAD	10 ~ 14 V
8 — Ground	Constant	10 ~ 14 V

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ILLUMINATED ENTRY SYSTEM

DOOR COURTESY SWITCH INSPECTION (See page BE-18)



LIGHT REMINDER RELAY INSPECTION

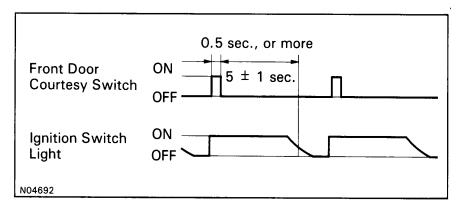
OPERATION

(a) Connect the positive (+) lead from the battery to termi-

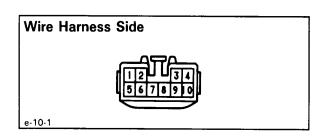
Connect the negative (—) lead to terminal 1.

- Connect a 3.4 W bulb between terminal 8 and the battery positive (+).
- Connect the negative (-) lead from the battery to terminal 3 or 4, and then check that the bulb lights.

Disconnect the negative (-) lead from the battery to terminal 3 or 4, and check that the bulb goes out approx.5 seconds later as shown in the chart.



If operation is not as specified, replace the relay.

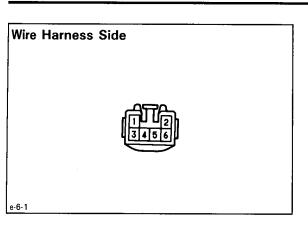


RELAY CIRCUIT

Disconnect the connector from the relay and inspect the connector on the wire harness side as shown in the chart.

(See page BE-19)

BODY ELECTRICAL SYSTEM — HEADLIGHT AND TAILLIGHT SYSTEM



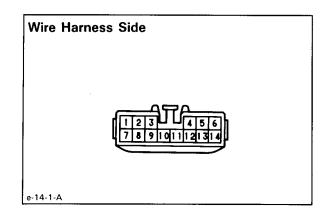
AUTOMATIC LIGHT CONTROL SENSOR

AUTOMATIC LIGHT CONTROL SENSOR INSPECTION

RELAY CIRCUIT

Disconnect the connector from relay and inspect the connector on the wire harness side as shown in the chart.

Tester connection	Condition	Specified value
1 — Ground	Ignition switch position LOCK or ACC	Below 1 V
1 — Ground	Ignition switch position ON or START	10 ~ 14 V
2 — Ground	Constant	10 ~ 14 V
3 — Ground	Courtesy switch position OFF Door closed	10 ~ 14 V
3 — Ground	Courtesy switch position ON Door opened	Continuity
4 — Ground	Light control switch Auto	Continuity
4 — Ground	Light control switch OFF, TAIL or HEAD	Below 1 V
5 — Ground	Light control switch HEAD	Continuity
5 — Ground	Light control switch OFF or TAIL	10 ~ 14 V
6 — Ground	Light control switch TAIL or HEAD	Continuity
6 — Ground	Light control switch OFF	10 ~ 14 V



DAYTIME RUNNING LIGHT RELAY

DAYTIME RUNNING LIGHT RELAY INSPECTION

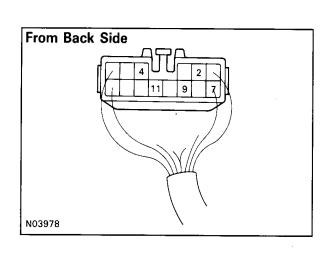
RELAY CIRCUIT

Disconnect the connector from relay and inspect the connector on the wire harness side as shown in the chart.

Tester connection	Condition	Specified value
1 — Ground	Ignition switch position LOCK or ACC	Below 1 V
1 — Ground	Ignition switch position ON or START	10 ~ 14 V
3 — Ground	Constant	10 ~ 14 V
5 — Ground	Constant	10 ~ 14 V
6 — Ground	Headlight dimmer switch position Low Beam or High Beam	No continuity
6 — Ground	Headlight dimmer switch position Flash	Continuity

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Tester connection	Condition	Specified value
8 — Ground	Engine stop	Below 1 V
8 — Ground	Engine running	10 ~ 14 V
10 — Ground	Constant	Continuity
13 — Ground	Headlight dimmer switch position Low beam	No continuity
13 — Ground	Headlight dimmer switch position High beam	Continuity
14 — Ground	Light control switch position OFF or TAIL	Below 1 V
14 — Ground	Light control switch position HEAD	10 ~ 14 V

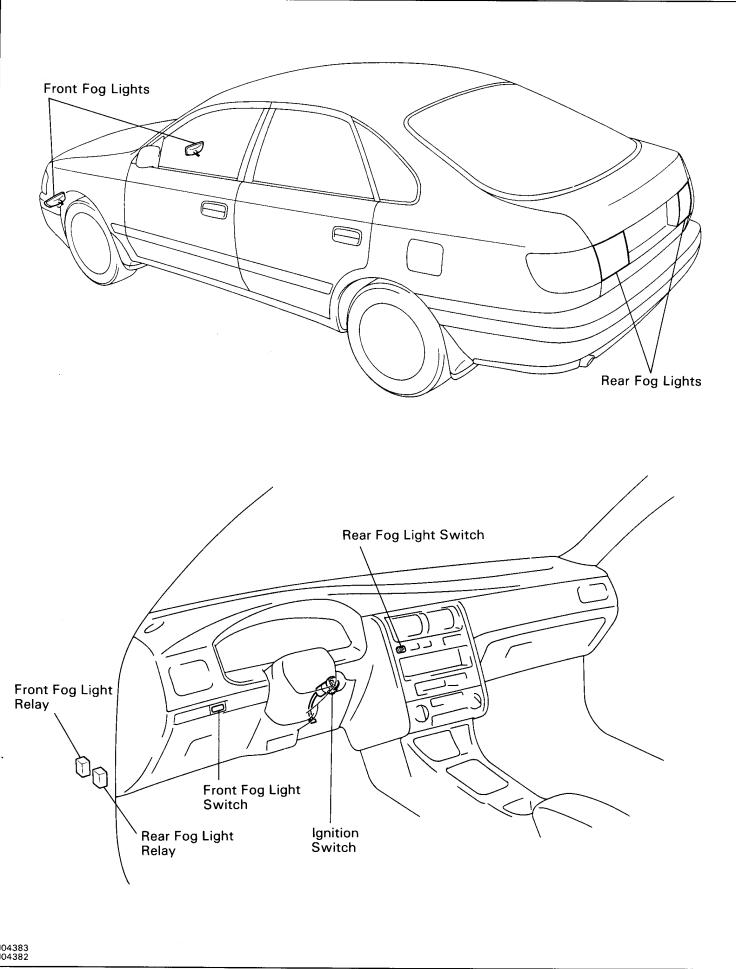


RELAY CIRCUIT (CONNECTOR CONNECTED)

Connect the wire harness side connector to the relay and inspect wire harness side connector from the back side as shown.

Tester connection	Condition	Specified value
2 — Ground	Light control switch position OFF	Below 1 V
2 — Ground	Light control switch position TAIL or HEAD	10 ~ 14 V
4 — Ground	Light control switch position OFF or TAIL	Below 1 V
4 — Ground	Light control switch position HEAD	10 ~ 14 V
7 — Ground	Light control switch TAIL or HEAD	10 ~ 14 V
7 — Ground	Light control switch OFF	Below 1 V
9 — Ground	Light control switch position front fog switch ON	10 ~ 14 V
9 — Ground	Light control switch position front fog switch OFF	Below 1 V
11 — Ground	Light control switch position rear fog switch ON	10 ~ 14 V
11 — Ground	Light control switch position rear fog switch OFF	Below 1 V

FOG LIGHT SYSTEM PARTS LOCATION

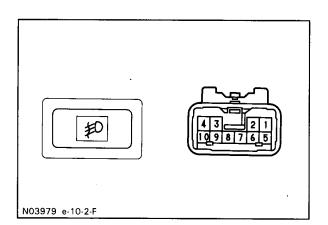


TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

Trouble	Part name	See page	
Fog light does not light with light control SW HEAD (Headlight is normal.)	1. FOG Fuse	BE-8	
	2. Fog Light Relay	BE-17	
	3. Fog Light Switch	BE-24	
	4. Wire Harness	· <u> </u>	
	5. Daytime Running Light Relay	BE-21	
Fog light does not light with light control	1. Daytime Running Light Relay	BE-21	
SW HEAD (Headlight does not light.)*1	2. Wire Harness	_	
Only one light does not light.	1. Bulb	_	
	2. Wire Harness	_	

^{*1:} Inspect Headlight System



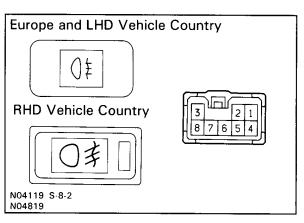
FOG LIGHT SWITCH

FRONT FOG LIGHT SWITCH INSPECTION

O—O CONTINUITY INSPECTION

Terminal Switch position	2	3	7	8
OFF	0 6			
ON	0 -6	0	0-	-0

If continuity is not as sepcified, replace the switch.



REAR FOG LIGHT SWITCH INSPECTION

(Europe and LHD Vehicle Country)

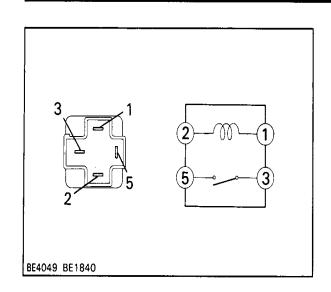
O-O CONTINUITY INSPECTION

Terminal	2	6	E	0
Switch position	2	0	5	Ö
OFF	\sim 6			-
ON	0 -6	9 0	0	0

(RHD Vehicle Country)

Terminal	Ω	Ę.	2	2	6
Switch position	0	3	3	_	0
OFF					
ON	0	0-6			_

If continuity is not as sepcified, replace the switch.



FOG LIGHT RELAY

FOG LIGHT RELAY INSPECTION

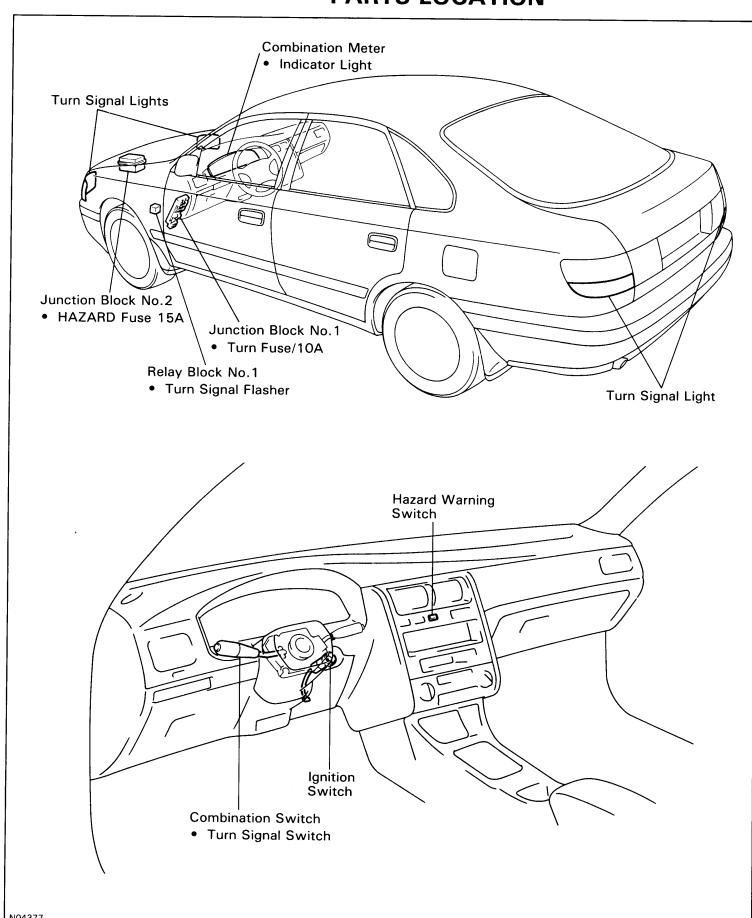
O—O CONTINUITY INSPECTION

Terminal Condition	1	2	3	5
Constant	9	M-0		. "
Apply battery voltage to terminals 1 and 2.			0	9

If continuity is not as specified, replace the relay.

BODY ELECTRICAL SYSTEM — TURN SIGNAL AND HAZARD WARNING SYSTEM BE-27

TURN SIGNAL AND HAZARD WARNING SYSTEM PARTS LOCATION



TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

Trouble	Part name	See page
Hazard and Turn do not light up.	Hazard Warning Switch	BE-28
	2. Turn Signal Flasher	BE-28
	3. Wire Harness	_
No of blinks for Hazard, Turn is abnormal.	1. Bulb	_
	2. Turn Signal Flasher	BE-28
	3. Wire Harness	_
Hazard does not light up.	1. HAZ - HORN Fuse	BE-8
(Turn is normal.)	2. Wire Harness	
Hazard light on one side only does not	Hazard Warning Switch	BE-28
light up.	2. Wire Harness	_
Turn signal on one side only does not	1. Turn Signal Switch	BE-16
light up.	2. Wire Harness	_
Only one bulb does not light up for hazard Turn.	1. Bulb	_
	2. Wire Harness	-
*1 Turn signal does not light up.	1. Ignition Switch	BE-11
	2. TURN Fuse	BE-8
	3. Turn Signal Switch	BE-16
	4. Wire Harness	_
*2 Turn signal does not light up.	1. TURN Fuse	BE-8
	2. Turn Signal Switch	BE-16
	3. Wire Harness	

^{*1} Combination Meter, Wiper and Washer do not operate.

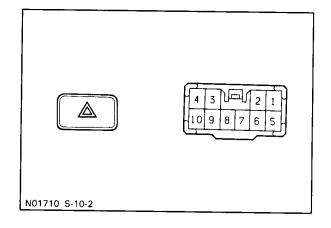
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^{*2} Combination Meter, Wiper and Washer are normal.

TURN SIGNAL SWITCH

TURN SIGNAL SWITCH INSPECTION

See Combination Switch on page BE-16



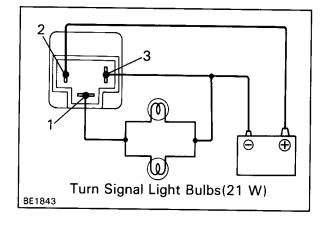
HAZARD WARNING SWITCH

HAZARD WARNING SWITCH INSPECTION

O CONTINUITY INSPECTION

Terminal								Illumii	nation
Switch \ position	4	5	6	7	8	9	10	2	3
OFF				6			-0		
ON	6	0	0	0	P	9		0-(

If continuity is not as specified, replace the switch.



TURN SIGNAL FLASHER

TURN SIGNAL FLASHER INSPECTION

OPERATION

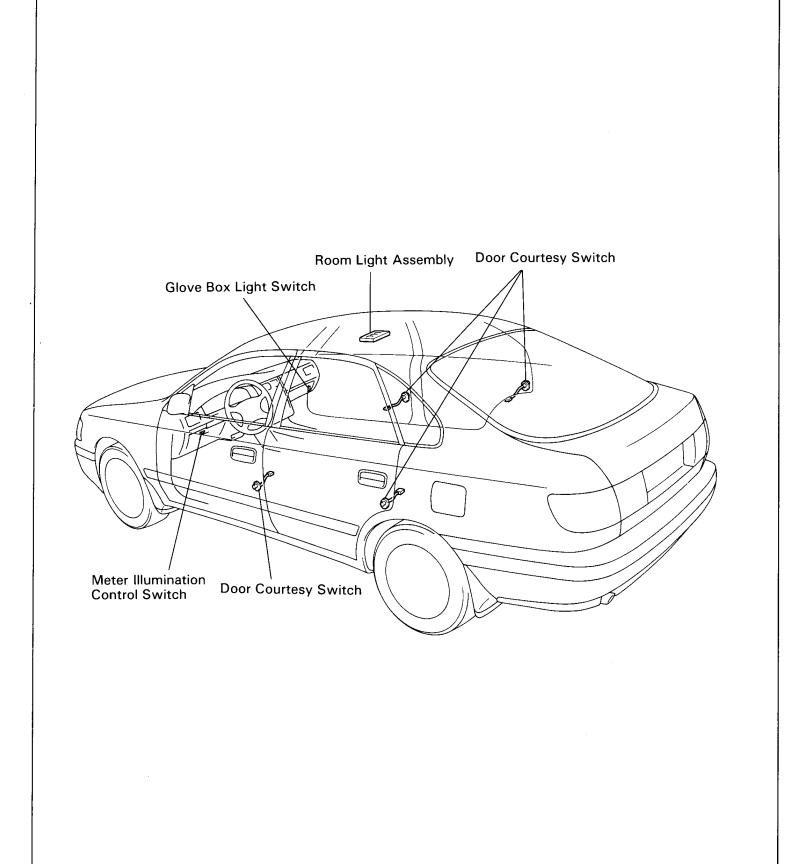
- (a) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 3.
- (b) Connect the two turn signal light bulbs parallel to each other to terminal 1 and 3, check that the bulbs flash.

HINT: The turn signal lights should flash 60 to 120 times par minute.

If one of the front or rear turn signal light bulbs has an open circuit, the numbers of flashed will be more than 140 par minute.

If operation is not as specified, replace the flasher or check the wattage specification of the bulbs.

INTERIOR LIGHT SYSTEM PARTS LOCATION

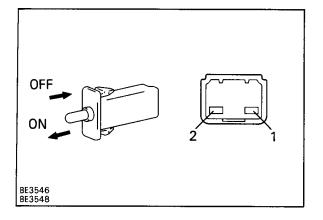


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TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

Trouble	Part name	See page	
Room light does not light up	1. DOME Fuse	BE-8	
	2. Door Courtesy Switch	BE-18	
	3. Wire Harness	_	
	4. Bulb	_	
Room light remains always on.	1. Door Courtesy Switch	BE-18	
	2. Wire Harness	_	



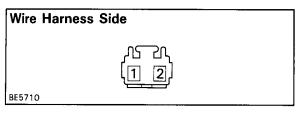
GLOVE BOX LIGHT SWITCH

GLOVE BOX LIGHT SWITCH INSPECTION

O—O Continuity Inspection

Terminal Switch position	1	2
OFF (Closed)		
ON (Opened)	0	0

If continuity is not as specified, replace the switch.



SWITCH CIRCUIT

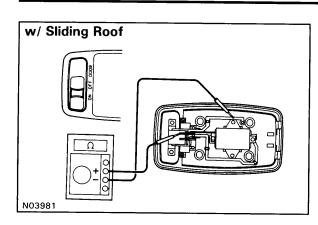
Disconnect the connector from the switch and inspect the connector on the wire harness side as shown.

Tester connection	Condition	Specified Valve
1 — Ground	Light control switch position OFF	Below 1 V
1 — Ground	Light control switch position TAIL or HEAD	10 ~ 14 V
2 — Ground	Constant	Continuity

If the circuit is not as specified, refer to BE-76 wiring diagram and inspect the circuits connected to other parts.

DOOR COURTESY SWITCH

DOOR COURTESY SWITCH INSPECTION (See page BE-18)

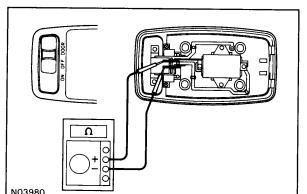


ROOM LIGHT ASSEMBLY

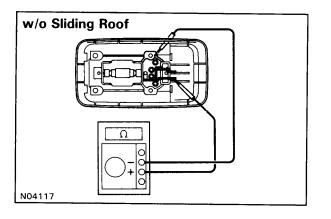
ROOM LIGHT ASSEMBLY INSPECTION

w/ SLIDING ROOF

- (a) Disconnect the connector from room light assembly.
- (b) Turn the room light switch ON, check that there is continuity between terminal 2 and body ground.

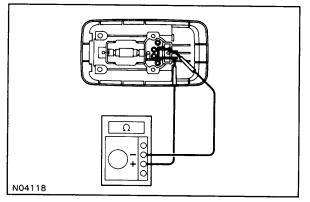


(c) Turn the room light switch DOOR, check that there is continuity between terminal 1 and 2.If operation is not as specified, replace the switch.



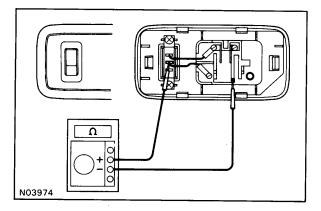
w/o SLIDING ROOF

- (a) Disconnect the connector from room light assembly.
- (b) Turn the room light switch ON, check that there is continuity between terminal 2 and body ground.



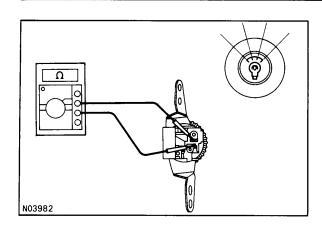
(c) Turn the room light switch DOOR, check that there is continuity between terminal 1 and 2.

If operation is not as specified, replace the switch.



REAR ROOM LIGHT ASSEMBLY INSPECTION

- (a) Disconnect the connector from room light assembly.
- (b) Turn the room light switch ON, check that there is continuity between terminal 2 and body ground.



METER ILLUMINATION CONTROL SYSTEM

LIGHT CONTROL RHEOSTAT INSPECTION

Gradually turn the rheostat knob from the bright side to dark side, check that the resistance between terminals increases from approximately 0 to 4.5 Ω .

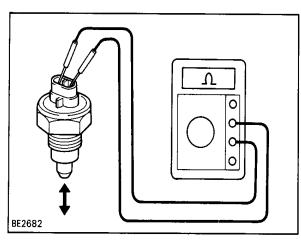
If operation is not as specified, replace the rheostat.

BODY ELECTRICAL SYSTEM — BACK-UP LIGHT SYSTEM

TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

Trouble	Part name	See page
Back-up light does not light up.	1. GAUGE Fuse	BE-8
	2. Ignition Switch	BE-11
	3. Wire Harness	_
	4. Bulb	_
Back-up light remains always on.	1. Wire Harness	_
Only one light does not light up.	1. Wire Harness	_
	2. Bulb	_



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BACK UP LIGHT SWITCH

BACK UP LIGHT SWITCH INSPECTION

Check that there is continuity between terminals as shown.

BE-35

Switch Position	Specified
Push	Continuity
Free	No continuity

If operation is not as specified, replace the switch.

NEUTRAL START SWITCH

NEUTRAL START SWITCH INSPECTION See AT section

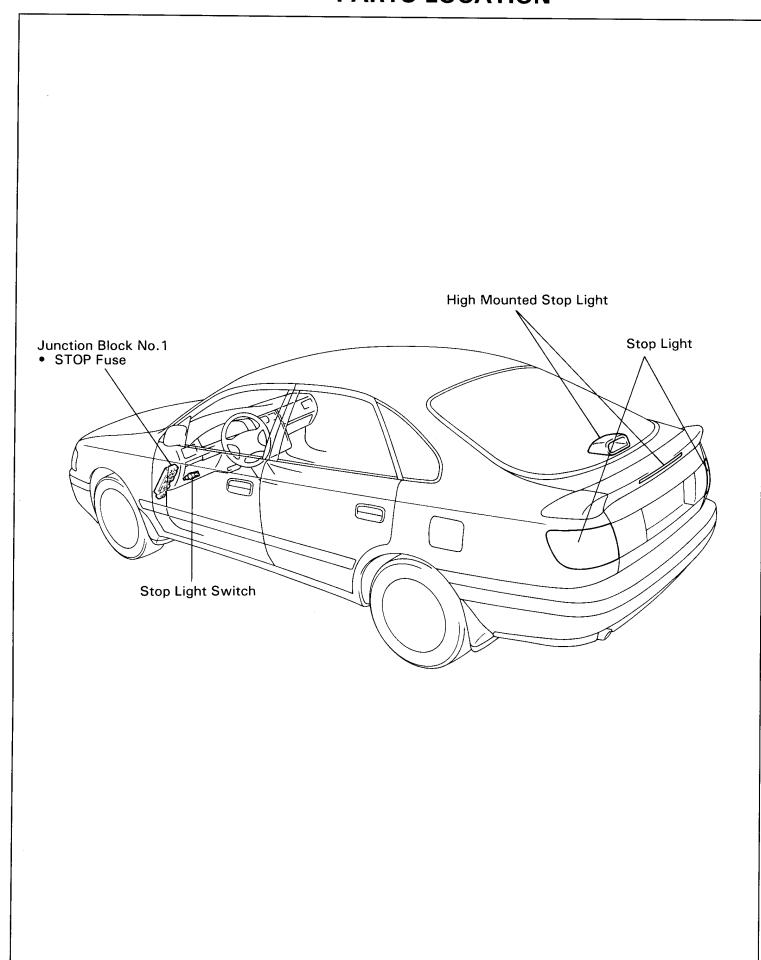
Neutral Start Switch (A/T)

BACK-UP LIGHT SYSTEM PARTS LOCATION Ignition Switch Back-Up Light Back-Up Light Switch (M/T)

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STOP LIGHT SYSTEM PARTS LOCATION

BODY ELECTRICAL SYSTEM — STOP LIGHT SYSTEM



TROUBLESHOOTING

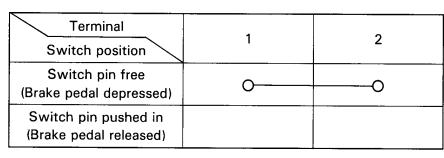
You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

Trouble	Part name	See page
Stop light does not light up.	1. STOP Fuse	BE-8
	2. Stop Light Switch	BE-37
	3. Wire Harness	_
	4. Bulb	_
Stop light remains always on.	1. Stop Light Switch	BE-37
	2. Wire Harness	_
Only one light does not light up.	1. Wire Harness	_
	2. Bulb	_

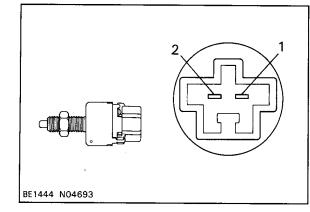
STOP LIGHT SWITCH

STOP LIGHT SWITCH INSPECTION

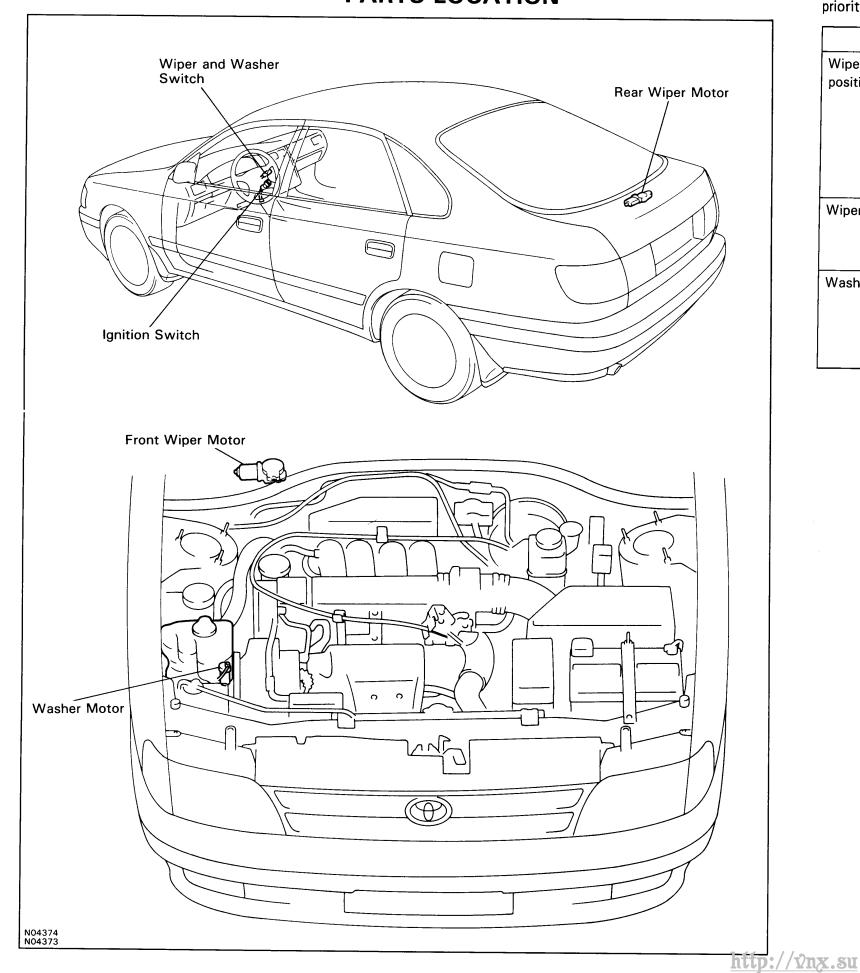
O CONTINUITY INSPECTION



If continuity is not as specified, replace the switch.



WIPER AND WASHER SYSTEM PARTS LOCATION



TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

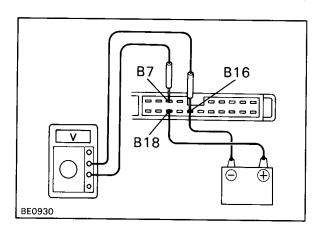
Trouble	Parts name	See page
Wipers do not operate or return to OFF	1. AM1 H-Fuse	BE-8
position.	2. WIPER Fuse	BE-8
	3. Ignition Switch	BE-11
	4. Wiper and Washer Switch	BE-40
	5. Wiper Motor	BE-41
	6. Wire Harness	_
Wipers do not operate in INT position.	1. Wiper and Washer Switch	BE-40
	2. Wiper Motor	BE-41
	3. Wire Harness	_
Washer do not operate.	1. Wiper and Washer Switch	BE-40
	2. Washer Hose and Nozzle	_
	3. Washer Motor	BE-42
	4. Wire Harness	

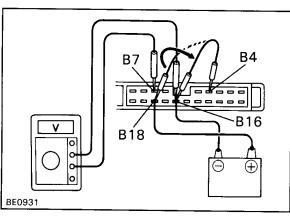
COMBINATION SWITCH

COMBINATION SWITCH DISASSEMBLY (See page BE-15)

COMBINATION SWITCH ASSEMBLY (See page BE-15)

Reference: LHD MIST Washer OFF OFF INT Connector "A" Connector "B" 6 5 4 3 2 1 9 8 7 6 5 4 3 2 1 14 13 12 11 10 9 8 7 20 19 18 17 16 15 14 13 12 11 10





COMBINATION SWITCH INSPECTION

INSPECT WIPER AND WASHER SWITCH CONTINUITY

					T		-
l —	rminal n position	B4	B7	B8	B13	B16	B18
OFF	OFF	<u></u>	-0				
0.1	MIST		0				0
INT	OFF	0	0				
	MIST		0				9
LO	OFF		0				9
	MIST		9				0
HI	OFF				0		9
	MIST		0		0		0
WASH	OFF						
WAGII	ON			0		- 0	

If continuity is not as specified, replace the switch.

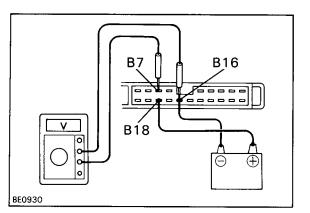
OPERATION (INTERMITTENT WIPER)

- (a) Turn the wiper switch to INT position.
- (b) Turn the INT switch to FAST position. (Variable type)
- (c) Connect the positive (+) lead from the battery to terminal B18 and the negative (-) lead to terminal B16.
- (d) Connect the positive (+) lead from the voltmeter to terminal B7 and the negative (-) lead to terminal B16, check that the meter needle indicates battery voltage.
- (e) After connecting terminal B4 to terminal B18, connect it to terminal B16.

Then, check that the voltage rises from 0 V to batter voltage with in the times as shown in the table.

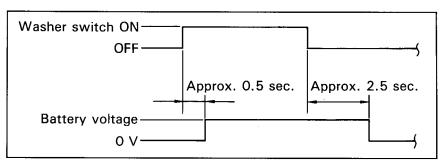
INT time control switch position	Voltage
FAST	Approx. 2 sec. Battery voltage 0 V
SLOW	10.7 ± 5 sec. Battery voltage 0 V
Non variable type	3.3 ± 1 sec. Battery voltage 0 V

If operation is not as specified, replace the wiper and washer switch.



OPERATION (WASHER LINKED)

- (a) Connect the positive (+) lead from the battery to terminal B18 and the negative (-) lead to terminal B16.
- (b) Connect the positive (+) lead from the voltmeter to terminal B7 and the negative (-) lead to terminal B16.
- (c) Push in the washer switch, check that the voltage changes as shown in the table.



If operation is not as specified, replace the wiper and washer switch.

WIPER MOTOR

FRONT WIPER MOTOR INSPECTION

OPERATION (LOW SPEED)

Connect the positive (+) lead from the battery to terminal 3 and the negative (—) lead to terminal 1, check that the motor operates at low speed.

If operation is not as specified, replace the motor.

N04344

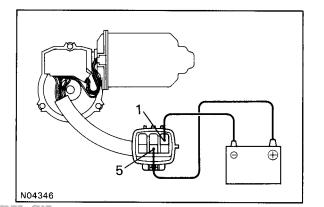
OPERATION (HIGH SPEED)

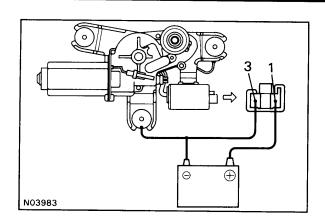
Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 1, check that the motor operates at high speed.

If operation is not as specified, replace the motor.

OPERATION (STOPPING AT STOP POSITION)

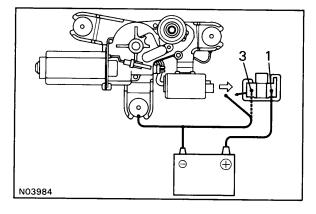
Operate the motor at low speed and stop the motor operation anywhere except at the stop position by disconnecting positive (+) lead from terminal 5.





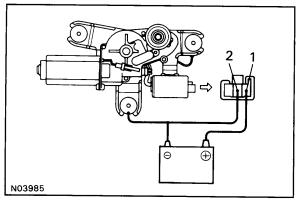
REAR WIPER MOTOR INSPECTION OPERATION

(a) Connect the positive (+) lead from the battery to terminal 1, and the negative (-) leads to terminal 3 and the motor body, check that the motor operates.



(b) Disconnect the negative (—) lead from terminal 3, check that the motor stops running at the stop position.

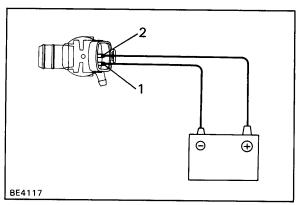
If operation is not as specified, replace the motor with the relay.



INTERMITTENT OPERATION

Connect the positive (+) lead from the battery to terminal 1, and the negative (-) leads to terminal 2 and the motor body, check that the motor operates intermittently for 9-15 seconds.

If operation is not as specified, replace the motor with the relay.



WASHER MOTOR

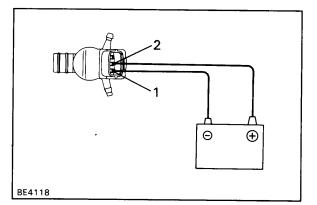
WASHER MOTOR INSPECTION

W/O REAR WIPER

Connect the positive (+) lead from the battery to terminal 2 and the negative (—) lead to terminal 1, check that the motor operates.

NOTICE: These tests must be performed quickly (within 20 seconds) to prevent the coil from burning out.

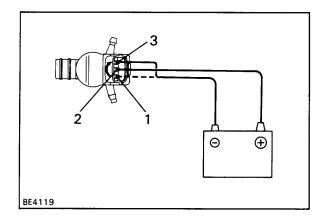
If operation is not as specified, replace the motor.



W/ REAR WIPER

(a) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 1, check that the motor operates.

NOTICE: These tests must be performed quickly (within 20 seconds) to prevent the coil from burning out.

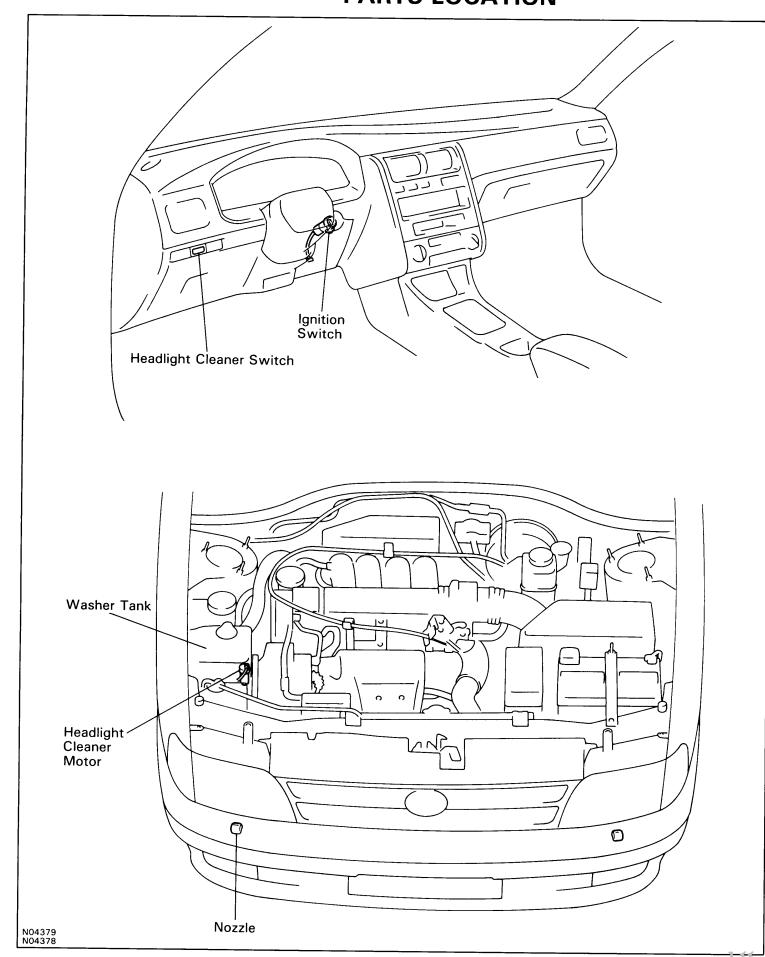


(b) Disconnect the negative (—) lead from terminal 1, and connect the negative (—) lead from the battery to terminal 3, check that the motor operates.

NOTICE: These tests must be performed quickly (within 20 seconds) to prevent the coil from burning out.

If operation is not as specified, replace the motor.

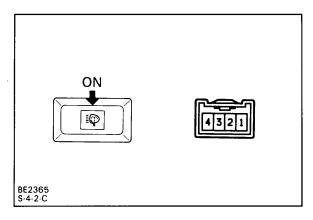
HEADLIGHT CLEANER SYSTEM PARTS LOCATION



TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

Trouble	Part name	See page
Headlight cleaner do not operate	1. WIPER fuse	BE-8
	2. Cleaner hose or nozzle	_
	3. Cleaner motor	BE-45
	4. Cleaner switch	BE-45
	5. Wiring or ground	_



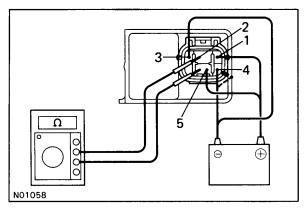
HEADLIGHT CLEANER SWITCH

1. HEADLIGHT CLEANER SWITCH INSPECTION

O—O Continuity Inspection

Terminal	1		Illumination		
Switch position		4	2	3	
OFF			0 (
ON	0	ρ			

If continuity is not as specified, replace the switch.

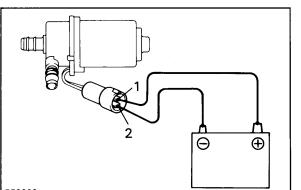


(a) Check that there is no continuity between terminals 2 and 5.

(b) Connect the positive (+) lead from the battery to terminals 1 and 5 and the negative (—) lead to terminal 3.

HEADLIGHT CLEANER RELAY INSPECTION

(c) Connect the negative (-) lead from the battery to terminal 4, check that there is continuity between terminals 2 and 5 for 0.4-0.6 seconds, then there is no continuity.



3. HEADLIGHT CLEANER MOTOR INSPECTION

Connect the positive (+) lead from the battery to terminal 1 and the negative (—) lead to terminal 2, check that the motor operates.

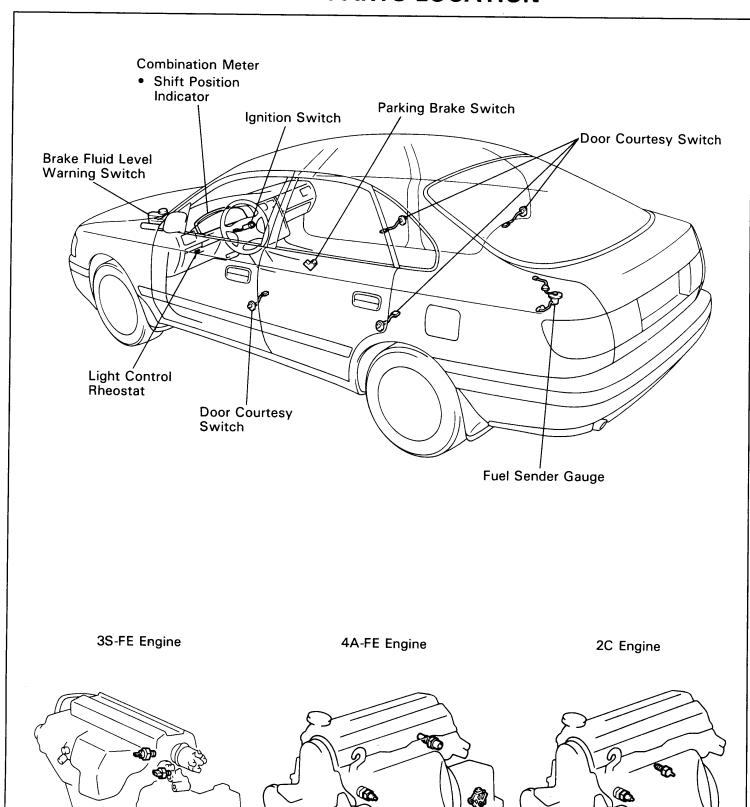
CAUTION: These test must be performed quickly (within 3-5 seconds) to prevent the coil from burning out.

If operation is not as specified, replace the motor.

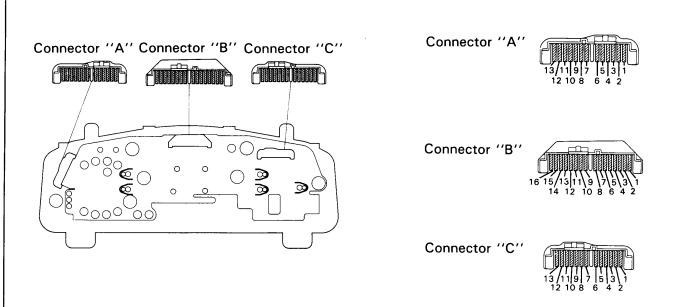
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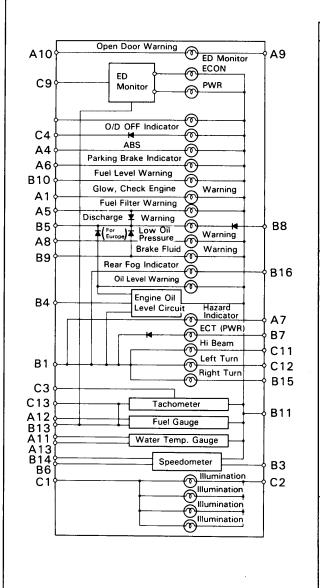
N04375 N02683 N04363 N04364

COMBINATION METER PARTS LOCATION



METER CIRCUIT (W/ TACHOMETER)



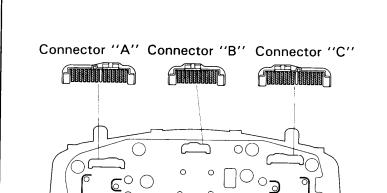


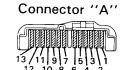
	No.	Wiring Connector Side						
	1	Engine & ECT ECU						
		Glow timer relay						
	4	ABS						
	5	Fuel filter warning, switch						
	6	Parking brake switch						
Α	7	Hazard warning switch						
A	8	Oil pressure switch						
	9	Dome Fuse						
	10	Door courtesy switch						
	11	Ground						
	12	Fuel sender gauge						
	13	Water temperature sender gauge						
	1	Ground						
	3	4 pulse output						
	4	Oil level gauge						
	5	Alternator						
	6	Speed sensor						
	7	ECT (PWR)						
В	8	Alternator						
_	9	Brake fluid level warning switch						
	10	Fuel sender gauge						
	11	IG						
	13	Ground						
	14	Ground						
	15	Headlight dimmer and turn signal switch						
	16	Rear fog light switch						
	1	Light control rheostat						
С	2	TAIL fuse						
	3	Tacho pluse or Pickup Tacho pluse or Pickup						
	4	O/D OFF						
	9	ED Moniter						
	11	Headlight dimmer and turn signal switch						
	12	Headlight dimmer and turn signal switch						
	13	Pickup ⊖						

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METER CIRCUIT (CONT'D) (W/ TACHOMETER)

BODY ELECTRICAL SYSTEM — COMBINATION METER





Connector "B"



Connector "C"



				No.	Wiring Connector Side	
				1	Headlight dimmer and turn signal switch	Water ·
	C4 Open Door Warning	— с3	ļ	2	Ground (General), Rear fog light switch (Europe)	abnorm
	ED Monitor ECON	703		3	Speed sensor (General), Ground (Europe)	
1	B3 Monitor PWR		İ	4	Water temperature sender gauge	
*2A8,	*1A9 ABS			5	Fuel filter warning switch (Diesel only)	
*2B7,			Ì	6	O/D Main switch (Europe), Glow timer relay (General,	
'	C5*1 Parking Brake Indicator				Diesel), Engine & ECT ECU (General, Gasoline)	All illur
*2A6,	*1 A Q Glow, Check Engine Warning		Α	8	ABS ECU (General), Glow timer relay (Europe, Diesel)	
*2A5,					Engine & ECT ECU (Europe)	
	C9 Warning	← C8		9	Ground (General), ABS ECU (Europe)	
	Brake Fluid Pressure			10	Ignition switch (General), Ground (Europe)	Brightn
	Rear Fog Indicator	→ A2*1		11	4 pulse output (General), Ignition switch (Europe)	stat tur
	Hazard Indicator	→ B6*¹		12	Light control rheostat	Stat tal
	ECT (PWR)	- ∤		13	TAIL Fuse	Only or
2A2,	Hi Beam	→ B3* ² A5* ¹ → C12		3	ECT (PWR) (General), E/G ECU (Europe, Gasoline)	
	Left Turn			4	4 pulse output (Europe)	
	Right Turn	— ♦ A 1	В	5	Speed sensor (Europe)	
	C2 Fuel Gauge	A10*2		6	Hazard light switch (Europe)	
12A9,*1	A10 Water Temp. Gauge	A11*1		7	O/D Main switch (General)	
	C11 Speedometer	A 1 1 # 2			Fuel sender gauge	
*2A3,	Illumination	\ A11*² B4*¹		2	Fuel sender gauge	
	Illumination			3	DOME Fuse	0
	A12 Illumination	—∳A13		4	i i	
	To munimation			5	Door courtesy switch	
				6	Parking brake switch (Europe)	
			С		Brake fluid level warning switch	
		İ		7	Low oil pressure warning switch	
	Europe			8	Alternator	
* ² : (General			9	Ground	
				10	Ground	
	Nanaza			11	Ground	
N04002			ļ	12	Headlight dimmer and turn signal switch	
N04005	NU39/2			13	Headlight dimmer and turn signal switch	//-
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TROUBLESHOOTING METERS, GAUGES AND ILLUMINATIONS

BE-49

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

Trouble	Parts name	See page
Tachometer, Fuel Gauge and Water Tempera-	1. GAUGE Fuse	BE-8
ture Gauge do not operate.	2. Combination Meter Wiring Circuit	BE-47
	3. Wire Harness	
	4. Meter Circuit Plate	_
Speedometer does not operate.	1. Speed Sensor	BE-52
	2. Speedometer Driven Gear and Drive Gear	_
Tachometer does not operate.	Combination Meter Wiring Circuit	BE-47
	2. Wire Harness	_
	3. Igniter	_
	4. Meter Circuit Plate	_
Fuel Gauge does not operate or abnormal oper-	Fuel Receiver Gauge	BE-53
ation.	2. Fuel Sender Gauge	BE-54
	3. Combination Meter Wiring Circuit	BE-47
	4. Wire Harness	_
Water Temperature Gauge does not operate or	Water Temperature Receiver Gauge	BE-56
abnormal operation.	2. Water Temperature Sender Gauge	BE-56
	3. Combination Meter Wiring Circuit	BE-47
	4. Wire Harness	_
All illumination lights do not light up.	1. TAIL Fuse	BE-8
	2. Light Control Rheostat	BE-33
	3. Wire Harness	
Brightness does not change even when rheo-	1. Bulb	_
stat turned.	2. Wire Harness	_
Only one illumination light does not light up.	1. Bulb	_
	2. Wire Harness	_

INDICATOR LIGHTS

Trouble	Parts name	See page
O/D OFF indicator light does not light up.	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
	3. O/D OFF Switch	
	4. Wire Harness	_
High beam indicator light does not light up.	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
	3. Wire Harness	_
	4. Headlight System	BE-12
Turn indicator light does not light up.	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
	3. Wire Harness	
	4. Turn Signal and Hazard Warning System	BE-26
ECT PWR indicator light does not light up.	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
	3. ECT Pattern Select Switch	<u> </u>
	4. Wire Harness	_
Shift indicator lights do not light up. (All)	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
	3. Neutral Start Switch	_
	4. Wire Harness	_
Shift indicator lights do not light up. (L.2.D)	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
	3. Neutral Start Switch	-
	4. Light Control Rheostat	BE-33
	5. Wire Harness	_
Only one shift indicator does not light up.	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
Indicator lights do not light up. (Except. Turn,	1. GAUGE Fuse	BE-8
Hi-beam)	2. Wire Harness	

BODY ELECTRICAL SYSTEM - COMBINATION METER

WARNING LIGHTS AND WARNING CHIME

Trouble	Parts name	See page
Warning lights do not light up. (Except.	1. GAUGE Fuse	BE-8
(Discharge)	2. Combination Meter Wiring Circuit	BE-47
	3. Wire Harness	_
Low oil pressure warning light does not light	1. Bulb	_
up.	2. Combination Meter Wiring Circuit	BE-47
	3. Low Oil Pressure Warning Switch	BE-58
7	4. Wire Harness	
Fuel level warning light does not light up.	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
	3. Fuel Level Warning Switch	BE-55
Check engine warning light does not light up.	1. Bulb	_
	2. Engine & ECT ECU	_
	3. Wire Harness	_
Seat belt warning light does not light up.	1. Bulb	
	2. Integration Relay	
	3. Wire Harness	_
Discharge warning light does not light up.	1. IG2 Fuse	BE-8
	2. Bulb	_
	3. Wire Harness	_
	4. Alternater	_
Light Failure warning light does not light up.	1. Bulb	_
	2. Light Failure Sensor	
	3. Wire Harness	_
	4. Taillight and Stop Light System	
Brake warning light does not light up.	1. Bulb	_
	2. Combination Meter Wiring Circuit	BE-47
	3. Parking Brake Switch	BE-57
	4. Brake Fluid Level Warning Switch	BE-57
Open door warning light does not light up.	1. DOME Fuse	BE-8
	2. Bulb	_
	3. Combination Meter Wiring Circuit	BE-47
•	4. Door Courtesy Switch	BE-18
	5. Wire Harness	_

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ON-VEHICLE

(mph)

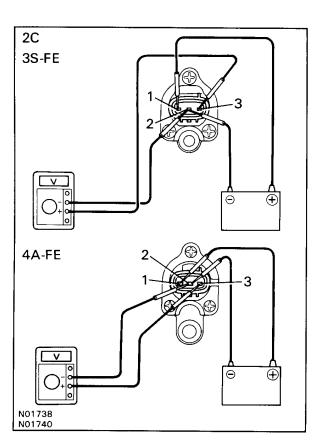
Standard Indication	Allowable range
20	21 ~ 23.5
40	41.5 ~ 44
60	62.5 ~ 66
80	83 ~ 87
100	104 ~ 108.5

(km/h) Except Indonesia, Singapore

Standard Indication	Allowable range
20	21 ~ 25
40	41.5 ~ 46
60	62.5 ~ 67
80	83 ~ 88
100	104 ~ 109
120	125 ~ 130.5
140	145.5 ~ 151.5
160	166 ~ 173

Indonesia, Singapore

Standard Indication	Allowable range
20	18 ~ 23
40	40 ~ 44
60	60 ~ 64.5
80	80 ~ 85
100	100 ~ 105
120	120 ~ 125.5
140	140 ~ 146
160	160 ~ 167



SPEEDOMETER SYSTEM

SPEEDOMETER INSPECTION

(a) Using a speedometer tester, inspect the speedometer for allowable indication error and check the operation of the odometer.

HINT: Tire wear and tire over or under inflation will increase the indication error.

If error is excessive, replace the speedometer.

(b) Check the speedometer for pointer vibration and abnormal noise.

HINT: Pointer vibration can be caused by a loose speed ometer cable.

SPEED SENSOR INSPECTION

- (a) Connect the positive (+) lead from battery to terminal 1 and negative (-) lead to terminal 2.
- (b) Connect the positive (+) lead from tester to terminal 3 and negative (-) lead to terminal 2.
- (c) Revolve shaft.
- (d) Check that there is voltage changer from approx. 0 V to 11 V or more between terminal 3 and 2.

HINT: The voltage change should be 20 times per each revolution of the speed sensor shaft.

If operation is not as specified, replace the sensor.

DC 13.5 V, 25°C (77°F) rpm			
Standard	Allowable renge		
indication	Allowable range		
700	610 ~ 750		
1000	900 ~ 1100		
2000	1875 ~ 2125		
3000	2850 ~ 3150		
4000	3850 ~ 4150		
5000	4850 ~ 5150		
6000	5820 ~ 6180		
7000	6790 ~ 7210		

TACHOMETER SYSTEM

TACHOMETER INSPECTION

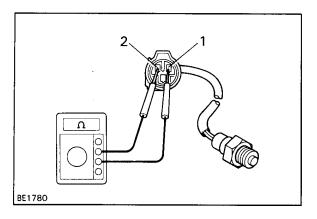
(ON-VEHICLE)

(a) Connect a tune-up test tachometer, and start the engine.

NOTICE:

- Reversing the connection of the tachometer will damage the transistors and diodes inside.
- When removing or installing the tachometer, be careful not to drop or subject it to heavy shocks.
- (b) Compere the tester and tachometer indications.

If error is excessive, replace the tachometer.

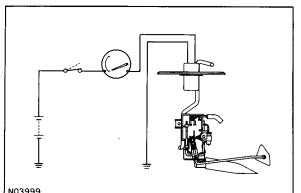


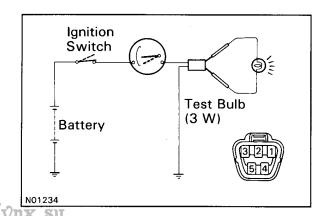
PICKUP SENSOR INSPECTION

Measure the resistance between terminals 1 and 2.

Resistance: Approx. 730 Ω

If resistance value is not as specified, replace the sensor.





FUEL GAUGE SYSTEM

FUEL RECEIVER GAUGE INSPECTION OPERATION

- (a) Disconnect the connector from the sub-wire harness of sender gauge.
- Turn the ignition switch ON, check that the receiver gauge needle indicates EMPTY.
- (c) Connect terminals 2 and 3 on the wire harness side connector through a 3 W test bulb.
- Turn the ignition switch ON, check that the bulb lights up and receiver gauge needle moves toward the full side.

HINT: Because of the silicon oil in the gauge, it will take a short time for the needle to stabilize.

If operation is not as specified, inspect the receiver gauge resistance.

w/o TACHOMETER IG OOOOOO E F

RESISTANCE

Measure the resistance between terminals.

w/o TACHOMETER

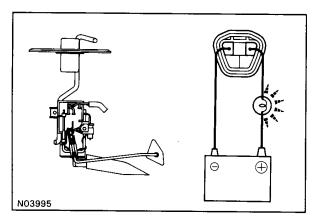
Between terminals	Resistance (Ω)
F — E	Approx.191
F — IG	Approx.109
IG — E	Approx.300

W/ TACHOMETER E F IG

w/ TACHOMETER

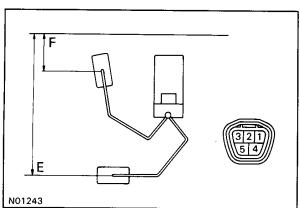
Between terminals	Resistance (Ω)	
F — E	Approx.181	
F — IG	Approx.123	
IG — E	Approx.304	

If resistance value is not as specified, inspect the sender gauge.



FUEL SENDER GAUGE INSPECTION OPERATION

- (a) Disconnect the connector from the sender gauge.
- (b) Connect a series of three 1.5 V dry cell batteries.
- (c) Connect the positive (+) lead from the dry cellbatteries to terminal 2 through a 3.4 W test bulb and the negative (-) lead to terminal 3.
- (d) Check that the voltage rises between terminals 2 and 3 as the float is moved from the top to bottom position.

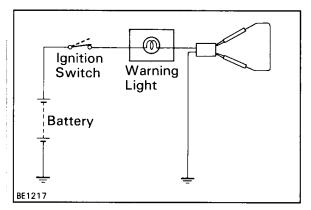


RESISTANCE

Measure the resistance between terminals 2 and 3 for each float position.

	Float position mm (in.)	Resistance (Ω)
F	Approx.13 (0.51)	Approx.4
E	Approx.127 (5.00)	Approx.111

If resistance value is not as specified, replace the receiver gauge.

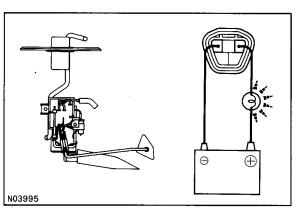


FUEL LEVEL WARNING SYSTEM

FUEL LEVEL WARNING LIGHT INSPECTION

- (a) Disconnect the connector from the sender gauge.
- Connect terminals 1 and 3 on the wire harness side connector.
- (c) Turn the ignition switch ON, check that the warning light lights up.

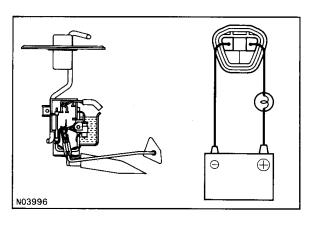
If the warning light does not light up, test the bulb.



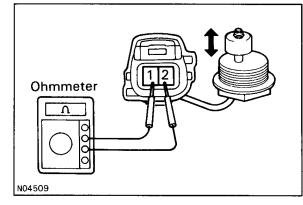
FUEL LEVEL WARNING SWITCH INSPECTION

(a) Apply battery voltage between terminals 1 and 3 through a 3.4 W test bulb, check that the bulb lights up.

HINT: It will take a short time for the bulb to light up.



- (b) Submerge the switch in fuel, check that the bulb goes out.
 - If operation is not as specified, replace the sender gauge.



FUEL FILTER WARNING SWITCH

FUEL FILTER WARNING SWITCH INSPECTION

- (a) Check that there is continuity between terminals when the warning switch is ON (float up).
- (b) Check that there is no continuity between terminals when the warning switch is OFF (float down).

If operation is not as specified, replace the warning switch.



FUEL HEATER

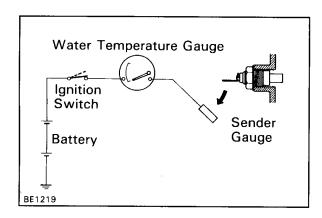
FUEL HEATER INSPECTION

- (a) Apply a vacuum of 46.7 \pm 86.7 kPa (350 \pm 50 mmHg, 13.78 \pm 1.97 in.Hg) or more to the vacuum switch port.
- Using an ohmmeter, check that there is continuity between terminal 1 and the switch body.

If operation is not as specified, replace the fuel heater and vacuum switch assembly.

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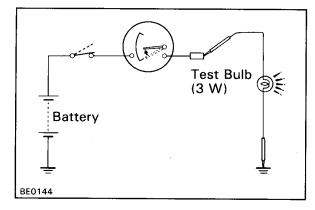
Ohmmeter



WATER TEMPERATURE GAUGE SYSTEM

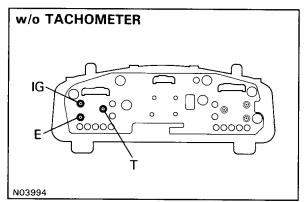
WATER TEMPERATURE RECEIVER GAUGE INSPECTION **OPERATION**

- (a) Disconnect the connector from the sender gauge.
- Turn the ignition switch ON, check that the receiver gauge needle indicates COOL.



- Ground terminal on the wire harness side connector through a 3 W test bulb.
- (d) Turn the ignition switch ON, check that the bulb lights up and receiver gauge needle moves toward the hot side. If operation is as specified, replace the sender gauge. Then, recheck the system.

If operation is not as specified, measure the receiver gauge.



OPERATION

Measure the resistance between terminals.

HINT: Connect the test leads so that the current from the ohmmeter can flow according to the chart order.

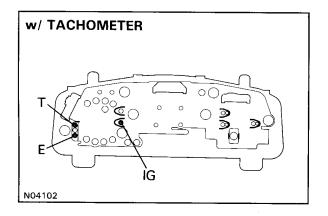
w/o TACHOMETER

Between terminals	Resistance (Ω)
T — E	Approx.214
T — IG	Approx.75
E — IG	Approx.139



Between terminals	Resistance (Ω)
T — E	Approx.214
T — IG	Approx.75
IG — E	Approx.139

If resistance value is not as specified, replace the receiver gauge.



Warning Light

Ignition

Switch

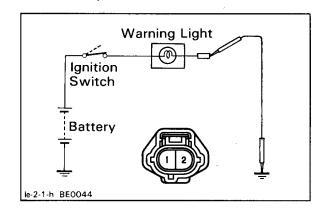
Battery

LOW OIL PRESSURE WARNING SYSTEM

LOW OIL PRESSURE WARNING LIGHT INSPECTION

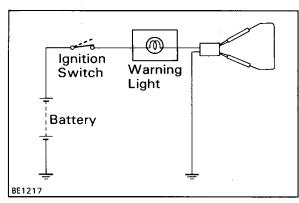
- ground terminal on the wire harness side connector.
- (b) Turn the ignition switch ON, check that the warning light lights up.

If the warning light does not light up, test the bulb.



- Disconnect the connector from the switch.
- Ground terminal 1 on the wire harness connector.
- Turn the ignition switch ON. Check that the warning light lights up approximately 40 seconds later.

If the warning light does not light up, inspect bulb or wire harness.



BRAKE WARNING SYSTEM

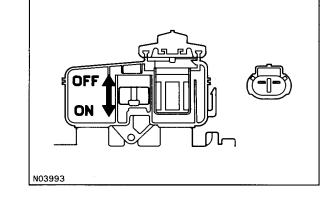
BRAKE WARNING LIGHT INSPECTION

- Disconnect connector from the brake fluid level warning switch and the parking brake switch.
- Turn the ignition switch to START, check that the warning light lights up.
- (c) Start the engine, check that the warning light goes out. If operation is not as specified, inspect the bulb and the bulb check relay.

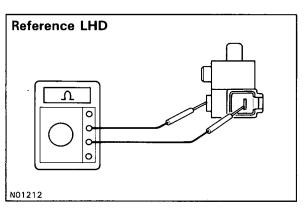
BRAKE FLUID LEVEL WARNING SWITCH INSPECTION

- Remove the reservoir tank cap and strainer.
- Disconnect the connector.
- Check that there is no continuity between terminals with the switch OFF (float up).
- Use syphon, etc. to take fluid out of the reservoir tank.
- Check that there is continuity between terminals with the switch ON (float down).
- Pour the fluid back in the reservoir tank.

If operation is not as specified, replace the switch.



(a) Disconnect the connector from the warning switch and



PARKING BRAKE SWITCH INSPECTION

- Check that there is continuity between terminals with the switch ON (switch pin released).
 - Check that there is no continuity between terminals with the switch OFF (switch pin pushed in).

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4A-FE Engine 3S-FE Engine 2C Engine N04755

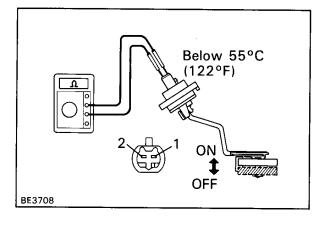
LOW OIL PRESSURE WARNING SWITCH INSPECTION

BODY ELECTRICAL SYSTEM — COMBINATION METER

- (a) Check that there is continuity between terminal and ground with the engine stopped.
- Check that there is no continuity between terminal and ground with the engine running.

HINT: Oil pressure should be over 49 kPa (0.5 kgf/cm, 7.1 psi).

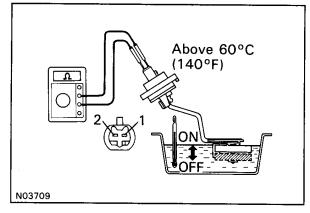
If operation is not as specified, replace the switch.



ENGINE OIL LEVEL WARNING SWITCH

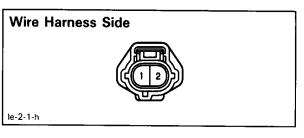
ENGINE OIL LEVEL WARNING SWITCH INSPECTION

- (a) Check that there is continuity between terminal with the switch each position.
- (b) Heat the switch to above 60°C (140°F) in an oil bath.



- Check that there is continuity between terminals with the switch ON (float up.)
- Check that there is no continuity between terminals with the switch OFF (float down).

If operation is not as specified, replace the switch.

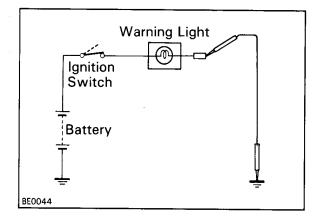


CIRCUIT

Disconnect the switch connector and inspect the connector on wire harness side as shown.

Check for	Tester connection	Condition	Specified value
Continuity	2 — Ground	Constant	Continuity

If continuity is not as specified, inspect the wire harness or ground point.



OPEN DOOR WARNING SYSTEM

OPEN DOOR WARNING LIGHT INSPECTION

(a) Disconnect the connector from the door courtesy switch and ground terminal on the wire harness side connector.

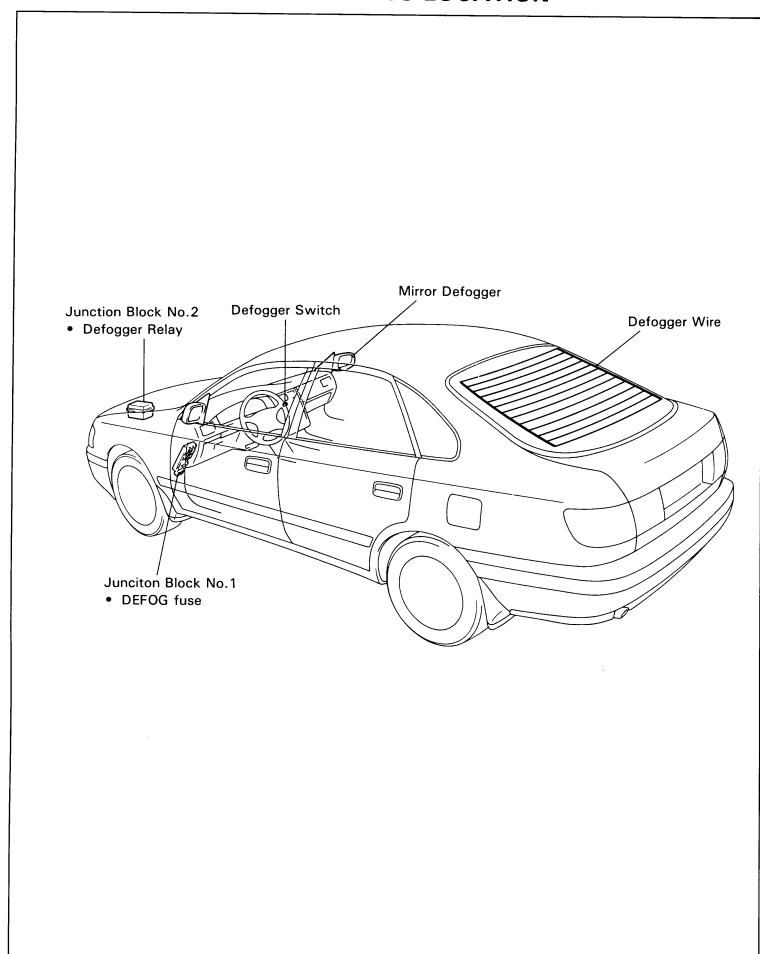
BE-59

Turn the ignition switch ON, check that the warning light lights up.

If the warning light does not light up, test the bulb.

DOOR COURTESY SWITCH INSPECTION (See page BE-18)

DEFOGGER SYSTEM PARTS LOCATION



TROUBLESHOOTING

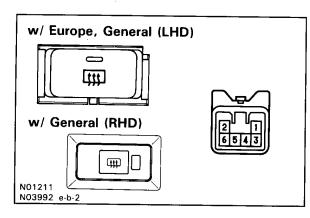
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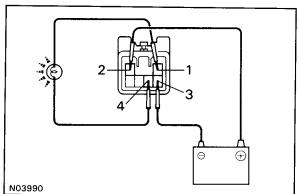
Trouble	Part name	See page
All defogger systems do not operate	1. GAUGE Fuse	BE-8
	2. CB DEFOG	_
	3. Defogger Switch	BE-62
	4. Wire Harness	BE-62
Rear Window defogger does not operate	1. Defogger Wire	BE-62
	2. Wire Harness	-

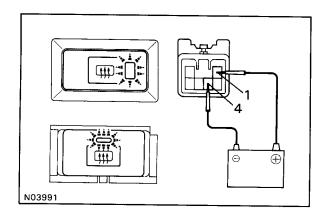
PREPARATION

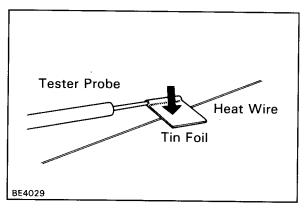
SSM (SPECIAL SERVICE MATERIALS)

Part Name	Part No.	Use etc.
Duppont Paste No.4817	_	Rear window defogger wire.









DEFOGGER SWITCH

DEFOGGER SWITCH INSPECTION

O-O: CONTINUITY INSPECTION

Terminal	2 3		Illumination	
Switch position		3	1	4
OFF	_		0 6	
ON	0	 0	0-6	y- 0

If continuity is not as specified, replace the switch.

TIMER OPERATION

- (a) Connect the positive(+) lead from the battery to terminal 2 and the negative (-) lead to terminal 3.
- (b) Connect between terminals 1 and 4 through a 3.4 W test bulb.
- (c) Push the defogger switch ON, check that the test bulb and the indicator light light up for 12 to 18 minutes, then the bulb and indicator light go out.

If operation is not as specified, replace the switch.

INDICATOR LIGHT OPERATION

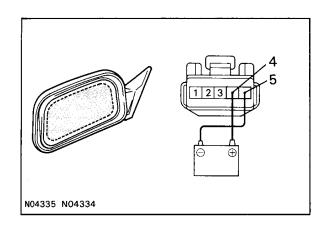
Connect the positive (+) lead from the battery to terminal 1 and the negative (—) lead to terminal 4, check that the indicator light lights up. If indicator light does not light up, replace switch.

DEFOGGER WIRE

DEFOGGER WIRE INSPECTION

NOTICE:

- When cleaning the glass, use a soft, dry cloth, and wipe the glass in the direction of the wire. Take care not to damage the wires.
- Do not use detergents or glass cleaners with abrasive ingredients.
- When measuring voltage, wind a piece of tin foil around the top of the negative probe and press the foil against the wire with your finger as shown.

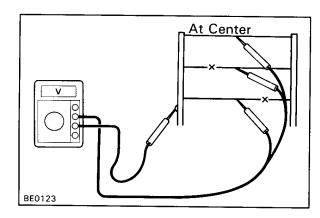


MIRROR DEFOGGER INSPECTION INSPECT MIRROR DEFOGGER

- (a) Connect the positive (+) lead from the battery to terminal 4 and the negative (-) lead to terminal 5.
- b) Check that the mirror becomes warm.

HINT: It will take a short time for the mirror to become warm.

If the mirror does not become warm, replace the mirror assembly.

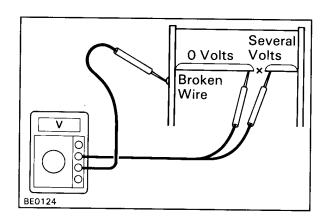


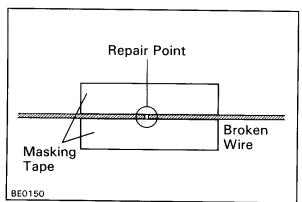
WIRE BREAKAGE

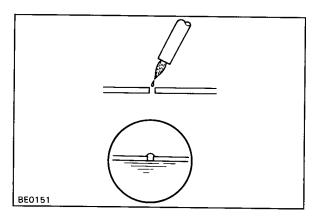
- (a) Turn the ignition switch ON.
- b) Push in the defogger switch.
- (c) Inspect the voltage at the center of each heat wire as shown.

Voltage	Criteria
Approx. 5 V	Okay (No break in wire)
Approx. 10 V or 0 V	Broken wire

HINT: If there is approximately 10 V, the wire is broken between the center of the wire and the positive (+) end. If there is no voltage, the wire is broken between the center of the wire and ground.







WIRE BREAKAGE POINT

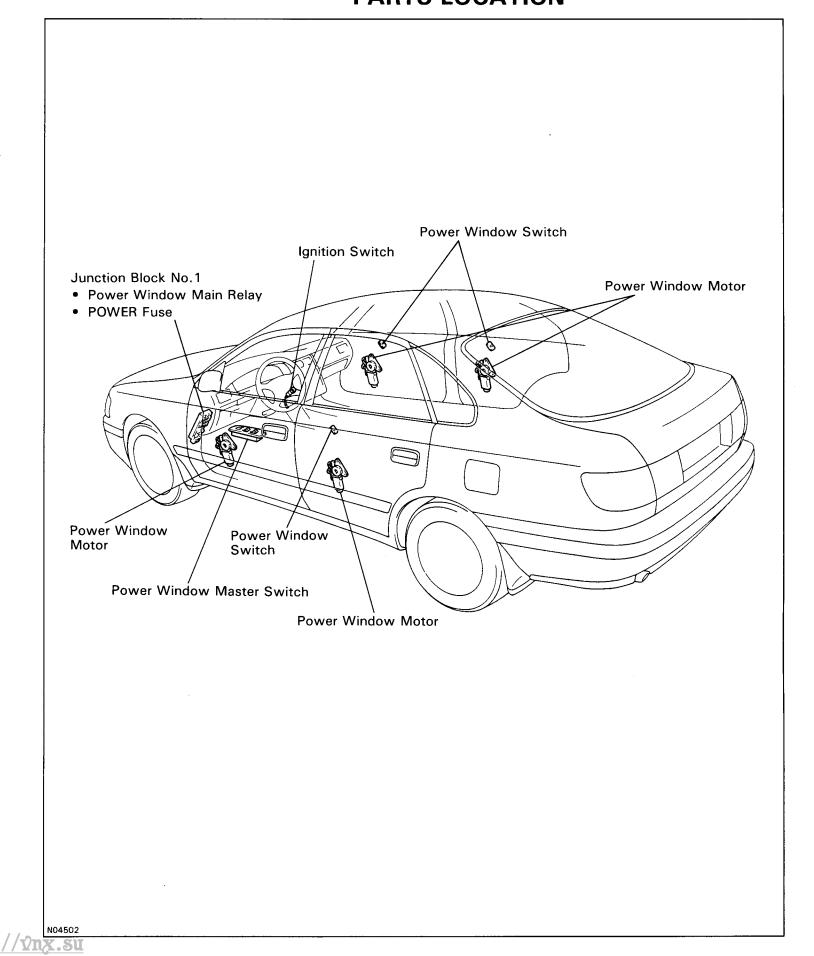
- (a) Place the voltmeter positive (+) lead against the defogger positive (+) terminal.
- (b) Place the voltmeter negative (—) lead with the foil strip against the heat wire at the positive (+) terminal end and slide it toward the negative (—) terminal end.
- (c) The point where the voltmeter deflects from zero to several volts is the place where the heat wire is broken.

HINT: If the heat wire is not broken, the voltmeter indicates 0 V at the positive (+) end of the heat wire but gradually increases to about 12 V as the meter probe is moved to the other end.

DEFOGGER WIRES REPAIR

- (a) Clean the broken wire tips with a grease, wax and silicone remover.
- (b) Place the masking tape along both sides of the wire to be repaired.
- (c) Throughly mix the repair agent (Dupont paste No.4817).
- (d) Using a fine tip brush, apply a small amount to the wire.
- e) After a few minutes, remove the masking tape.
- (f) Allow the repair to stand at least 24 hours.

POWER WINDOW CONTROL SYSTEM PARTS LOCATION



TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

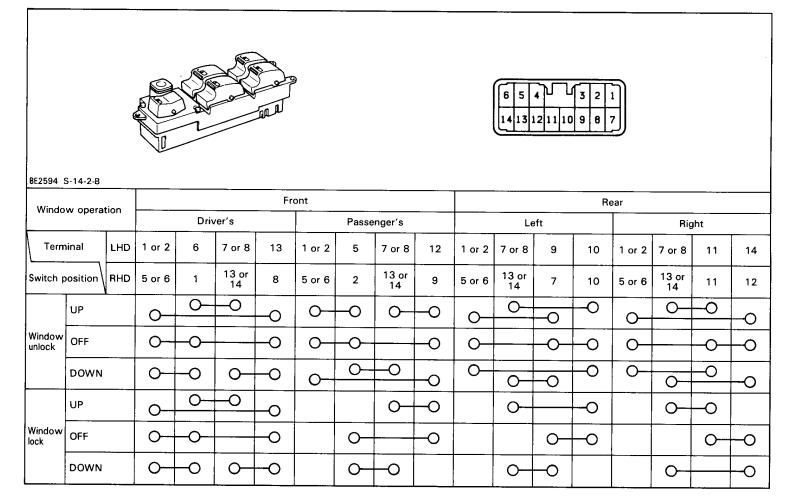
Trouble	Parts name	See page
Power Window does not operate.*1	1. AM1 FL	BE-8
	2. POWER Fuse	BE-8
	3. GAUGE Fuse	BE-8
	4. Power Main Relay	BE-17
	5. Ignition Switch	BE-11
	6. Power Window Master Switch	BE-67
	7. Wire Harness	_
Power Window does not operate.*2	1. POWER Fuse	BE-8
	2. GAUGE Fuse	BE-8
	3. Ignition Switch	BE-11
	4. Power Main Relay	BE-17
	5. Power Window Master Switch	BE-67
"One Touch Power Window System" does not operate.	Power Window Master Switch	BE-67
Only one window glass does not move.	Power Window Master Switch	BE-67
	2. Power Window Switch	BE-70
	3. Power Window Motor	BE-70
	4. Wire Harness	_
"Window Lock System" does not operate.	Power Window Master Switch	BE-67
"Window Lock illumination" does not light up.	Power Window Master Switch	BE-67

^{*1:} Power door lock control system does not operate.

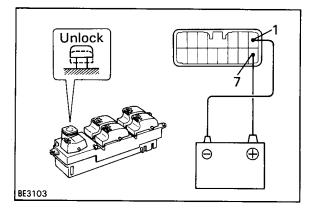
MASTER SWITCH

MASTER SWITCH INSPECTION

O—O CONTINUITY INSPECTION



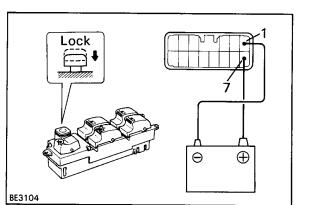
If continuity is not as specified, replace the master switch.



LHD:

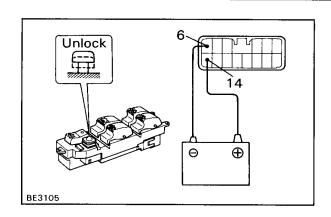
ILLUMINATION OPERATION

- (a) Set the window lock switch to the unlock position.
- (b) Connect the positive (+) lead from the battery to terminal 7 and the negative (—) lead to terminal 1, check that all the illuminations light up.



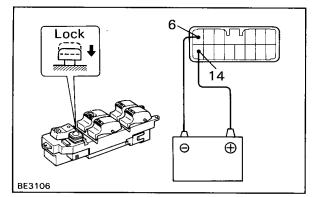
- (c) Set the window lock switch to the lock position, check that all the passenger's illuminations go out.
 - If operation is not as specified, replace the master switch.

^{*2:} Power door lock control is normal.



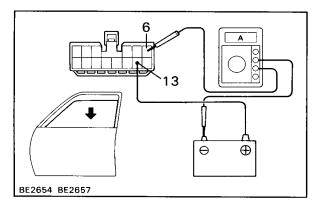
RHD:

- a) Set the window lock switch to the unlock position.
- b) Connect the positive (+) lead from the battery to terminal 14 and the negative (-) lead to terminal 6, check that all the illuminations light up.



(c) Set the window lock switch to the lock position, check that all the passenger's illuminations go out.

If operation is not as specified, replace the master switch.



LHD:

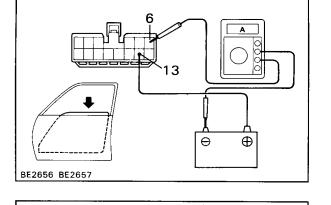
ONE TOUCH POWER WINDOW SYSTEM

(Inspection using an ammeter)

- (a) Disconnect the connector from the master switch.
- b) Connect the positive (+) lead from the ammeter to terminal 6 on the wire harness side connector and the negative (-) lead to negative (-) terminal of the battery.
- (c) Connect the positive (+) lead from the battery to terminal 13 on the wire harness side.
- (d) As the window goes down, check that the current flows approximately 7 amperes.
- (e) Check that the current increases approximately 14.5 amperes or more when the window stops going down.

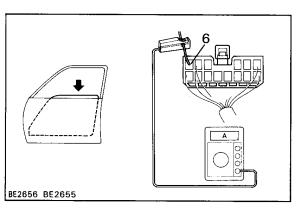
HINT: The circuit breaker opens some 4-40 seconds after the window stops going down, so that check must be made before the circuit breaker operates.

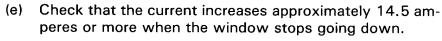
If the operation is as specified, replace the master switch.



(Inspection using an ammeter with a current-measuring probe.)

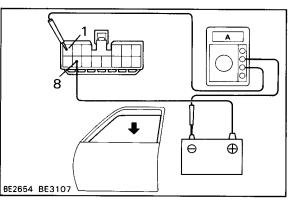
- (a) Remove the master switch with connector connected.
- (b) Attach a current-measuring probe to terminal 6 of the wire harness.
- (c) Turn the ignition switch ON and set the power wind switch in the down position.
- (d) As the window goes down, check that the current flows approximately 7 amperes.





HINT: The circuit breaker opens some 4 — 40 seconds after the window stops going down, so that check must be made before the circuit breaker operates.

If operation is as specified, replace the master switch.



RHD:

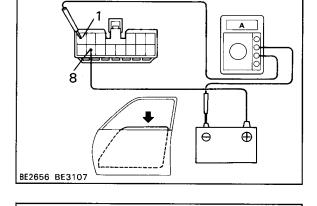
ONE TOUCH POWER WINDOW SYSTEM

(Inspection using an ammeter)

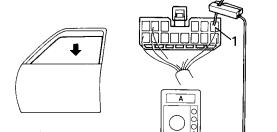
- (a) Disconnect the connector from the master switch.
- (b) Connect the positive (+) lead from the ammeter to terminal 1 on the wire harness side connector and the negative (-) lead to negative (-) terminal of the battery.
- Connect the positive (+) lead from the battery to terminal 8 on the wire harness side.
- d) As the window goes down, check that the current flows approximately 7 amperes.
- (e) Check that the current increases approximately 14.5 amperes or more when the window stops going down.

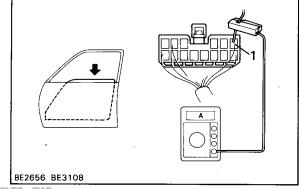
HINT: The circuit breaker opens some 4-40 seconds after the window stops going down, so that check must be made before the circuit breaker operates.

If operation is as specified, replace the master switch.



(a) (b) (c)



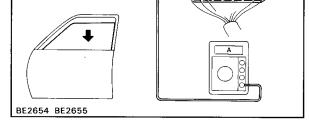


(Inspection using an ammeter with a current-measuring probe.)

- (a) Remove the master switch with connector connected.
- (b) Attach a current-measuring probe to terminal 1 of the wire harness.
- (c) Turn the ignition switch ON and set the power wind switch in the down position.
- d) As the window goes down, check that the current flows approximately 7 amperes.
- (e) Check that the current increases approximately 14.5 amperes or more when the window stops going down.

HINT: The circuit breaker opens some 4-40 seconds after the window stops going down, so that check must be made before the circuit breaker operates.

If operation is as specified, replace the master switch.



http://wnx.s

BE2654 BE3108

BE2658 G-5-2-A

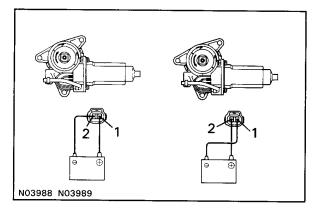
POWER WINDOW SWITCH

POWER WINDOW SWITCH INSPECTION

O-O CONTINUITY INSPECTION

Terminal Switch position	1	2	3	4	5
UP	0	P		0	_0
OFF	\downarrow	9	0	0	
DOWN	0		0	0	_0

If continuity is not as specified, replace these switch.

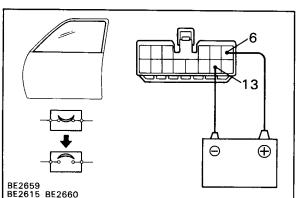


POWER WINDOW MOTOR

POWER WINDOW MOTOR INSPECTION LEFT SIDE DOOR **MOTOR OPERATION**

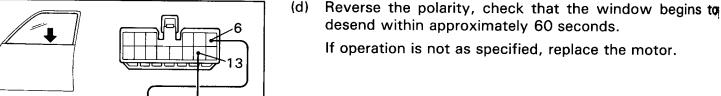
- Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the motor turns clockwise.
- Reverse the polarity, check that the motor turns counter clockwise.

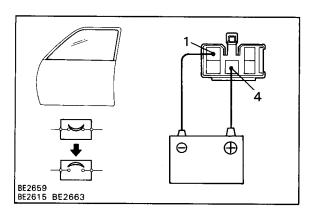
If operation is not as specified, replace the motor.

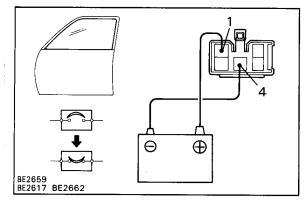


LEFT SIDE DOOR MOTOR CIRCUIT BREAKER OPERATION **DRIVER'S DOOR**

- (a) Disconnect the connector from the master switch.
- (b) Connect the positive (+) lead from the battery to terminal 6 and the negative (-) lead to terminal 13 on the wire harness side connector, and raise the window to full closed position.
- Continue to apply voltage, check that there is a circuit breaker operation noise within approximately 4 to 40 seconds.



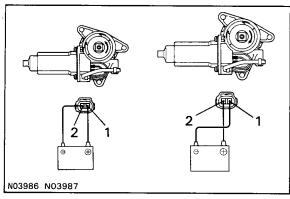




PASSENGER'S DOOR

- Disconnect the connector from the power window switch.
- (b) Connect the positive (+) lead from the battery to terminal 4 and the negative (—) lead to terminal 1 on the wire harness side connector, and raise the window to full closed position.
- (c) Continue to apply voltage, check that there is a circuit breaker operation noise within approximately 4 to 40 seconds.
- Reverse the polarity, check that the window begins to descend within approximately 60 seconds.

If operation is not as specified, replace the motor.

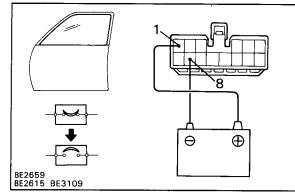


RIGHT SIDE DOOR MOTOR OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the motor turns counterclockwise.
- Reverse the polarity, check that the motor turns clock-

If operation is not as specified, replace the motor.

RIGHT SIDE DOOR MOTOR CIRCUIT BREAKER OPERATION



Θ

Disconnect the connector from the master switch.

- Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 8 on the wire
- Continue to apply voltage, check that there is a circuit breaker operation noise within approximately 4 to 40 seconds.

harness side connector, and raise the window to full

(d) Reverse the polarity, check that the window begins to descend within approximately 60 seconds.

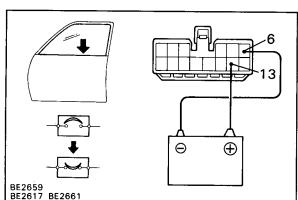
If operation is not as specified, replace the motor.

PASSENGER'S DOOR

closed position.

DRIVER'S DOOR

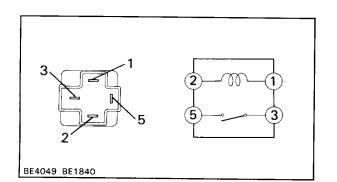
See LEFT SIDE DOOR MOTOR OPERATION on page BE-70



POWER MAIN RELAY

POWER MAIN RELAY INSPECTION

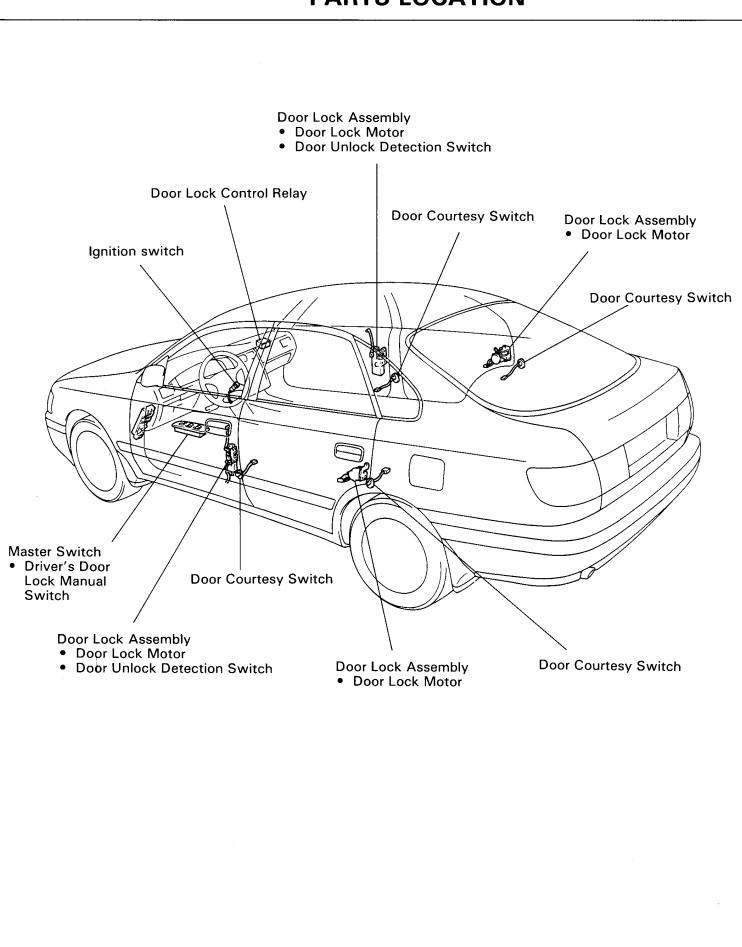
O—O CONTINUITY INSPECTION



Terminal Condition	1	2	3	5
Constant	80	000		
Apply battery voltage to terminals 1 and 2.			0-	—O -

If continuity is not as specified, replace the relay.

POWER DOOR LOCK CONTROL SYSTEM PARTS LOCATION



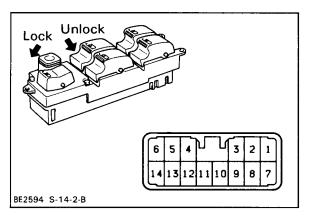
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TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number showns the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

	rouble	Parts name	See page	
"Door lock control sys (All)	tem'' does not operate.	Door Lock Control Relay (Door Lock Signal)	BE-78	
		2. Door Lock Control Relay (Relay Circuit)	BE-78	
		3. RADIO & CIG Fuse	BE-8	
		4. P/W Fuse	BE-8	
		5. Wire Harness		
		6. Other Parts	_	
Mulfunction in Door	Using door manual	Door Lock Manual Switch	BE-75	
Lock/Unlock	switch	2. Wire Harness	_	
Using door manual switch and key Using Key		Door Lock Control Relay (Relay Circuit)	BE-78	
		4. Other Parts	_	
	Using door manual	1. Wire Harness	_	
	switch and key	Door Lock Control Relay (Door Lock Signal)	BE-78	
	3. Other Parts	_		
	Door Key Lock and Unlock Switch	BE-75		
		2. Wire Harness	_	
		Door Lock Control Relay (Relay Circuit)	BE-78	
		4. Other Parts		
	lock function of Driver's	Door Key Lock and Unlock Switch	BE-75	
side door key lock and	Unlock switch.	2. Wire Harness	_	
./		Door Lock Control Relay (Relay Circuit)	BE-78	
		4. Other Parts	_	
ault in key confine pre	evention operation.	Key Unlock Warning Switch	BE-75	
		2. Door Courtesy Switch	BE-11	
		3. Door Lock Switch	BE-75	
		4. Wire Harness	_	
		5. Door Lock Control Relay (Relay Circuit)	BE-78	
		6. Other Parts		
Only one door lock doe	s not operate.	1. Door Lock Motor	BE-76	
		2. Wire Harness		

MASTER SWITCH

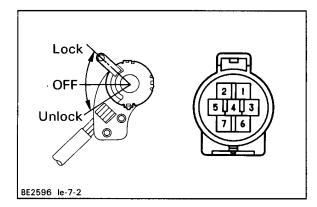


MASTER SWITCH INSPECTION

O-O CONTINUITY INSPECT

Terminal	 LHD	1	2	3	4
Switch position	RHD	6	5	4	3
LOCK		0-	$\overline{}$		-
OFF		0	0		
UNLOCK		0	0	0	

If continuity is not as specified, replace the switch.



DOOR KEY LOCK AND UNLOCK SWITCH

DOOR KEY LOCK AND UNLOCK SWITCH INSPECTION

O-O CONTINUITY INSPECT

Terminal	1	2	2
Switch position	!		3
LOCK		0-	
OFF			
UNLOCK	0	 0	

If continuity is not as specified, replace the switch.

KEY UNLOCK WARNING SWITCH

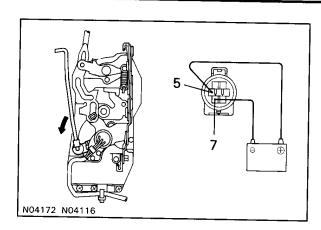
KEY UNLOCK WARNING SWITCH INSPECTION (See page BE-11)

DOOR COURTESY SWITCH

DOOR COURTESY SWITCH INSPECTION (See page BE-18)

PTC THERMISTER OPERATION

(Inspection using an ammeter)

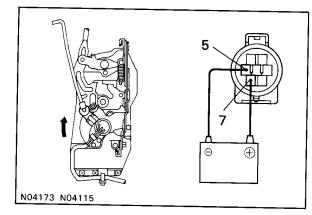


DOOR LOCK MOTOR

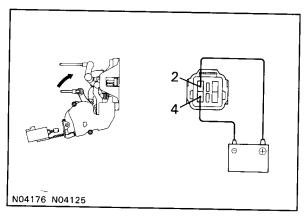
DOOR LOCK MOTOR INSPECTION

OPERATION (Front door lock)

(a) Connect the positive (+) lead from the battery to terminal 5 and the negative (-) lead to terminal 7, check that the door lock link moves to UNLOCK position.

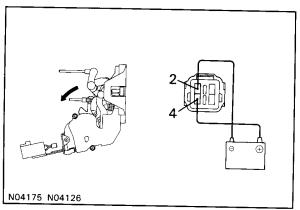


(b) Connect the positive (+) lead from the battery to terminal 7 and the negative (-) lead to terminal 5, check that the door lock link moves to LOCK position.



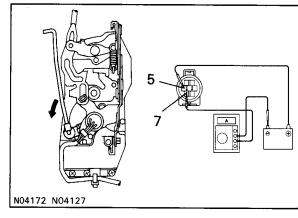
OPERATION (Rear door lock)

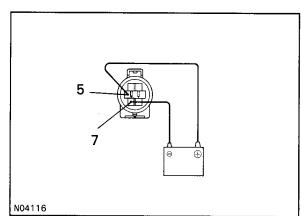
a) Connect the positive (+) lead from the battery to terminal 2 and negative (-) lead to terminal 4, check that the door lock link moves to UNLOCK position.



b) Reverse the polarity, check that the door lock link moves to LOCK position.

If operation is not as specified, replace the door lock assembly.







Approximately 60 seconds later, connect the positive (+) lead from the battery to terminal 5 and the negative (-) lead to terminal 7, check that the door lock moves to LOCK position.

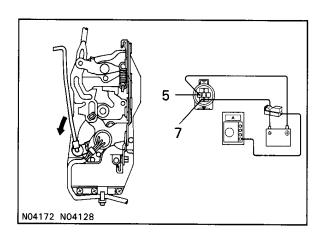
(a) Connect the positive (+) lead from the battery to termi-

Connect the positive (+) lead from the ammeter to termi-

nal 7 and the negative (-) lead to battery negative (-)

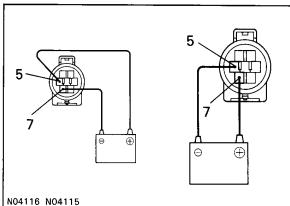
terminal, check that the current changes from approximately 3.2 A to less than 0.5 A within 20 to 70 seconds.

If operation is not as specified, replace the door lock assembly.



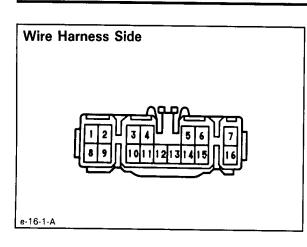
(Inspection using an ammeter with a current-measuring probe.)

- (a) Connect the positive (+) lead from the battery to terminal 5 and the negative (-) lead to terminal 7.
- (b) Attach a current-measuring probe to either the positive (+) lead or the negative (-) lead, check that the current changes from approximately 3.2 A to less than 0.5 A within 20 to 70 seconds.



- (c) Disconnect the leads from terminals.
- (d) Approximately 60 seconds later, reverse the polarity, check that the door lock moves to LOCK position.

If operation is not as specified, replace the door lock assembly.



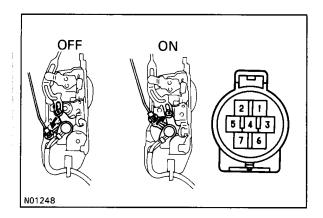
POWER DOOR LOCK CONTROL RELAY

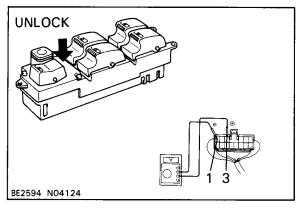
POWER DOOR LOCK CONTROL RELAY INSPECTION

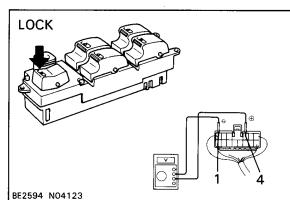
RELAY CIRCUIT

Disconnect the connector from the relay and inspect the connector on the wire harness side as shown in the chart.

Check for	Tester connection		Condition	Specified value
Continuity	5 — Ground	Passenger's door unlock detection switch posi-	OFF (Door locked)	No continuity
		tion	ON (Door unlocked)	Continuity
	6 — Ground	Driver's door unlock de-	OFF (Door locked)	No continuity
		tection switch position	ON (Door unlocked)	Continuity
	7 — Ground	Key unlock warning	OFF (Ignition key removed)	No continuity
		switch position	ON (Ignition key set)	Continuity
	9 — Ground	Parking brake lever posi-	OFF (Release the PKB lever)	No continuity
	- Ground	tion	ON (Pull the PKB lever)	Continuity
	10 — Ground	Driver's door key lock and door lock manual	ON (Driver's door key locked)	Continuity
	š	switch position	ON (Door lock manual switch locked)	Continuity
		Driver's door key lock	OFF (Driver's door key unlocked)	Continuity
	11 — Ground	and door lock manual switch position	TOTAL ADDOLLACK INGINIAL SWILLING	
	13 — Ground	Constant	-	Continuity
Voltage	2 — Ground	Driver's door courtesy switch position	ON (Door opened)	Battery voltage
	1 — Ground	Ignition switch position	LOCK	No voltage
	. Ground	ignition switch position	ACC or ON	Battery voltage
	8 Ground	Constant	<u> </u>	Battery voltage







DOOR UNLOCK DETECTION SWITCH

DOOR UNLOCK DETECTION SWITCH INSPECTION

O-O CONTINUITY INSPECTION

Terminal	4	G
Switch position	4	б
OFF (Door lock set to LOCK)		
ON (Door lock set to UNLOCK)	0	O

If continuity is not as specified, replace the door lock assembly.

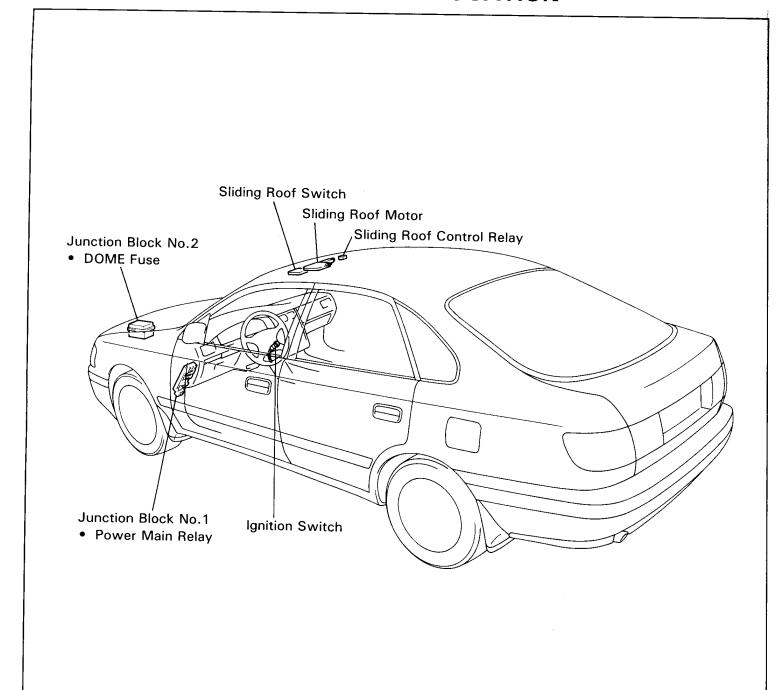
DOOR LOCK SIGNAL

HINT: When the relay circuit is as specified, inspect the door lock signal.

- (a) Connect the connector to the relay.
- (b) Connect the positive (+) lead from the voltmeter to terminal 3 and the negative (-) lead to terminal 1.
- (c) Set the door lock manual switch to UNLOCK, check that the voltage rises from 0 volts to battery voltage for approximately 0.2 seconds.
- d) Connect the positive (+) lead from the voltmeter to terminal 4 and the negative (-) lead to terminal 1.
- (e) Set the door lock manual switch to LOCK, check that the voltage rises from 0 volts to battery voltage for approximately 0.2 seconds.

If operation is not as specified, replace the relay.

SLIDING ROOF SYSTEM PARTS LOCATION



TROUBLESHOOTING

You will find the cause of trouble more easily be properly using the table shown below. In this table, the numbers indicate the order of priority of the causes of trouble. Check each part in the order shown. If necessary, replace the part.

	Trouble		Parts name	See page
			1. DOME Fuse	BE-8
			2. GAUGE Fuse	BE-8
			3. POWER Fuse	BE-8
			4. Ignition Switch	BE-11
			5. Power Main Relay	BE-17
		*1	6. Sliding Roof Switch	BE-82
			7. Sliding Roof Control Relay	BE-83
	Does not move.		8. Sliding Roof Limit Switch	BE-82
			9. Sliding Roof Motor	BE-82
OPEN			10. Wire Harness	_
			Sliding Roof Switch	BE-82
			2. Sliding Roof Control Relay	BE-83
		*2	3. Sliding Roof Limit Switch	BE-82
			4. Sliding Roof Motor	BE-82
			5. Wire Harness	_
			1. Sliding Roof Limit Switch	BE-82
Stops halfway.	Stops halfway.	_	2. Sliding Roof Control Relay	BE-83
			3. Sliding Roof Motor	BE-82
			4. Wire Harness	_
		*1	1. DOME Fuse	BE-8
			2. GAUGE Fuse	BE-8
			3. POWER Fuse	BE-8
			4. Ignition Switch	BE-11
			5. Power Main Relay	BE-17
			6. Sliding Roof Switch	BE-82
			7. Sliding Roof Control Relay	BE-83
	Does not move.		8. Sliding Roof Limit Switch	BE-82
			9. Sliding Roof Motor	BE-82
			10. Wire Harness	_
			Sliding Roof Switch	BE-82
LOSE			2. Sliding Roof Control Relay	BE-83
		*2	3. Sliding Roof Limit Switch	BE-82
			4. Sliding Roof Motor	BE-82
			5. Wire Harness	_
			Sliding Roof Limit Switch	BE-82
	S. L. W.		2. Sliding Roof Control Relay	BE-83
	Stops halfway.	-	3. Sliding Roof Motor	BE-82
			4. Wire Harness	_
	Does not stop at the stop-		1. Sliding Roof Limit Switch	BE-82
	ping position.	-	2. Sliding Roof Control Relay	BE-83
	D-4		Sliding Roof Limit Switch	BE-82
	Returns and stop.	-	2. Sliding Roof Control Relay	BE-83

^{*1:} Power window and power seat does not operate.

^{*2:} Power window and power seat are normal operate. http://wnx.su

N04095 S-6-2-B

No.1

N04100 N04098

SLIDING ROOF SWITCH

SLIDING ROOF SWITCH INSPECTION

O CONTINUITY INSPECTION

	minal position	1	3	4	5
	OPEN			0	0
SLIDE	OFF	0		0	0
	CLOSE	0			0
	DOWN	0	0		
TILT	OFF	0		0	0
	UP		0	<u> </u>	

If continuity is not as specified, replace the switch.

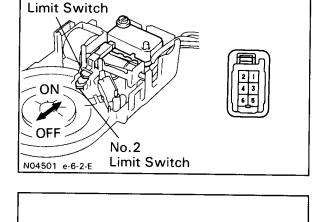
LIMIT SWITCH

LIMIT SWITCH INSPECTION

O CONTINUITY INSPECTION

	Terminal Switch position	1	2	5
No.1 Limit switch	OFF (SW pin released)			
	ON (SW pin pushed in)		0	
No.2 Limit	OFF (SW pin released)			-
switch	ON (SW pin pushed in)	0		9

If continuity is not as specified, replace the motor.

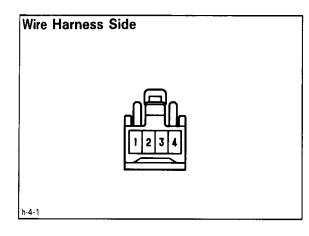


SLIDING ROOF MOTOR

SLIDING ROOF MOTOR INSPECTION

OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2 and 5, check that the motor turns to counterclockwise (moves to the close side.)
- (b) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 1 and 5, check that the motor turns to clockwise (moves to the open side)



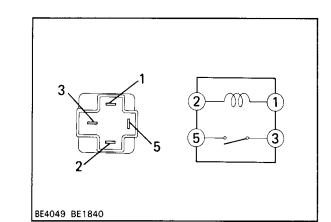
SLIDING ROOF CONTROL RELAY

SLIDING ROOF CONTROL RELAY INSPECTION RELAY CIRCUIT

Disconnect the relay connector and inspect the connector on the wire harness side as shown in the chart.

Check for	Tester connection	Condit	Specified value		
	1 — Ground	Constant	Battery voltage		
Voltage $ \begin{array}{c} 2 - \text{Ground} \\ 3 - \text{Ground} \\ 4 - \text{Ground} \end{array} $	2 Cround	lamitian accitate maritian	LOCK or ACC	No voltage	
	2 – Ground	Ignition switch position	ON	Battery voltage	
	2 0	logition quitab position	LOCK or ACC	No voltage	
	3 — Ground	Ignition switch position	ON	Battery voltage	
	4 — Ground	Constant	No voltage		

If circuit is as specified, replace the relay.



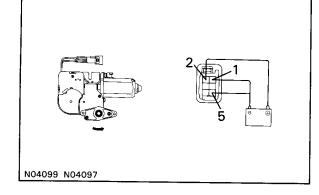
POWER MAIN RELAY

POWER MAIN RELAY INSPECTION

O CONTINUITY INSPECTION

Terminal Condition	1	2	3	5
Constant	011	\mathfrak{M}		
Apply battery voltage to terminals 1 and 2.			0	<u> </u>

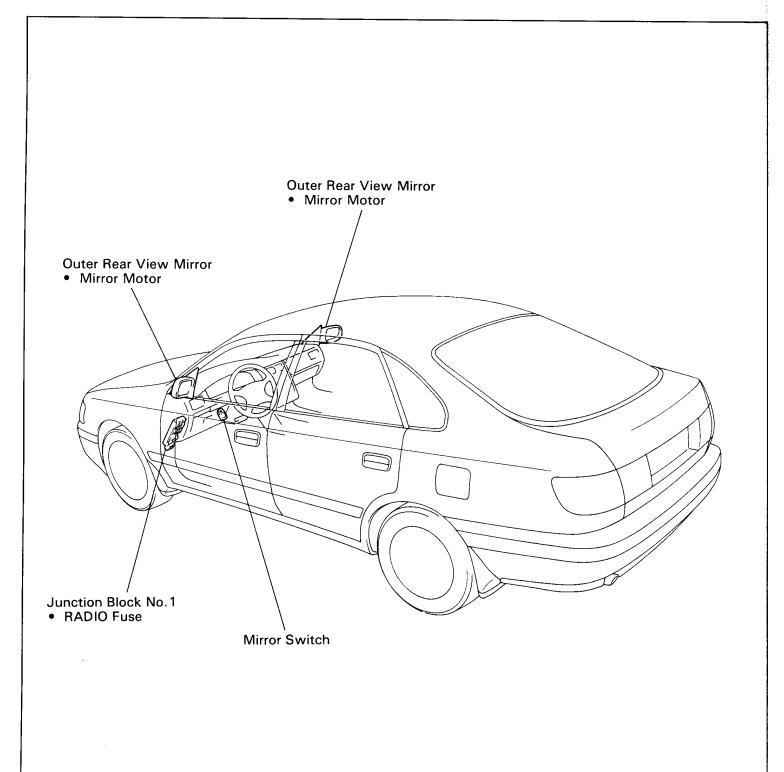
If continuity is not as specified, replace the relay.



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POWER MIRROR CONTROL SYSTEM PARTS LOCATION

http://dnx.su



TROUBLESHOOTING

You will find the troubles easier using the table well shown below. In this table, each number shows the priority of causes in troubles. Check each part in order. If necessary, replace these parts.

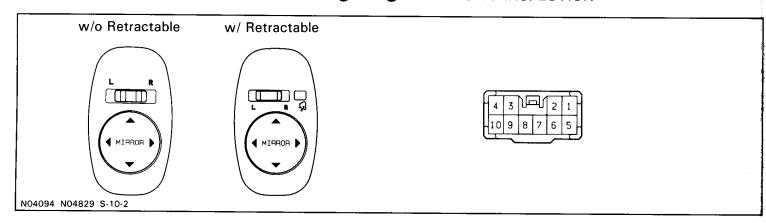
Trouble	Parts name	See page
Power mirror on each side does not operate at	• Fuse RADIO	BE-8
all.	Mirror Switch	BE-86
	Mirror Motor (Up/Down Control)	BE-87
	Mirror Motor (Left/Right Control)	BE-87
	Wiring and Ground	_
Left or right power mirror does not operate at	Mirror Switch	BE-86
all.	Mirror Motor (Up/Down Control)	BE-87
	Mirror Motor (Left/Right Control)	BE-87
	Wiring and Ground	_
Up/Down control of left or right power mirror	Mirror Motor (Up/Down Control)	BE-87
does not operate.	Wiring and Ground	_
Left/Right control of left or right power mirror	Mirror Motor (Left/Right Control)	BE-87
does not operate.	Wiring and Ground	_

BODY ELECTRICAL SYSTEM — POWER MIRROR CONTROL SYSTEM

POWER MIRROR SWITCH

POWER MIRROR SWITCH INSPECTION

O-O CONTINUITY INSPECTION



w/o Retractable

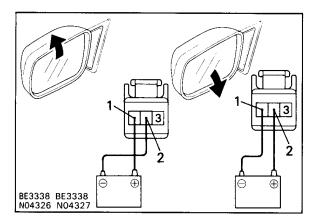
Left Right adjustment switch position	Left Right									
Terminal Control switch position	1	3	4	9	10	1	2	3	4	6
LID	0-					0-				
UP		0-						0-	-0	
DOWN			0-		0				0	
DOWN	O	- 0	_			0-		<u> </u>		
LEET		0-	-0			<u> </u>				
LEFT	<u> </u>			<u> </u>				0-		
RIGHT	_					_				
						5				

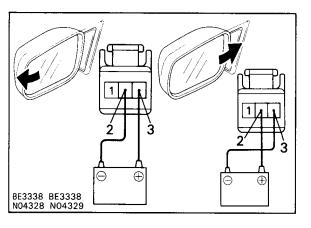
w/ Retractable

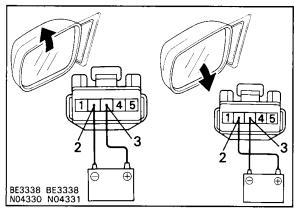
		Left					Right		
1	2	5	6	10	3	5	6	9	10
<u></u>					<u> </u>				
		_ 0_	-0			<u> </u>		<u> </u>	
0-		0			0	0			
			~	-0			О		- -0
	0-								
		<u> </u>	-0			<u> </u>	<u> </u>		
			0						
	<u> </u>)	
	1 0-	1 2 O O							

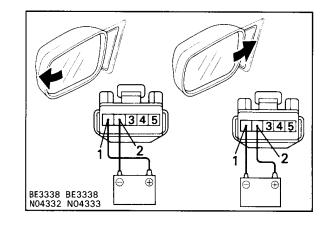
Terminal Control switch position	4	10
Retractable	<u> </u>	0

If continuity is not as specified, replace the switch.









POWER MIRROR MOTOR

POWER MIRROR MOTOR INSPECTION

OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the mirror turns to upward.
- (b) Reverse the polarity, check that the mirror turns downward.
- (c) Connect the positive (+) lead from the battery to terminal 3 and the negative (-) lead to terminal 2, check that the mirror turns to left side.
- d) Reverse the polarity, check that the mirror turns to right side.

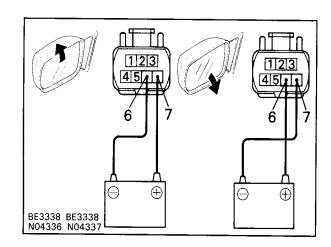
If operation is not as specified, replace the mirror assembly.

w/ Defogger type

- (a) Connect the positive (+) lead from the battery to terminal 3 and the negative (—) lead to terminal 2, check that the mirror turns to upward.
- Reverse the polarity, check that the mirror turns downward.
- (c) Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the mirror turns left side.
- (d) Reverse the polarity, check that the mirror turns to right side.

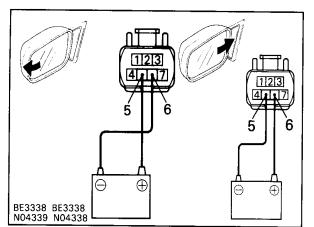
If operation is not as specified, replace the mirror assembly.

BE-87

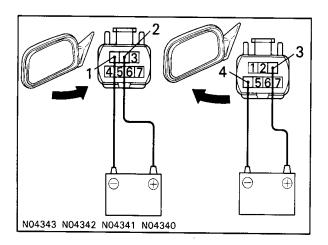


w/ Retractable type

- (a) Connect the positive (+) lead from the battery to terminal 7 and the negative (—) lead to terminal 6, check that the mirror turns to upward.
- (b) Reverse the polarity, check that the mirror turns downward.

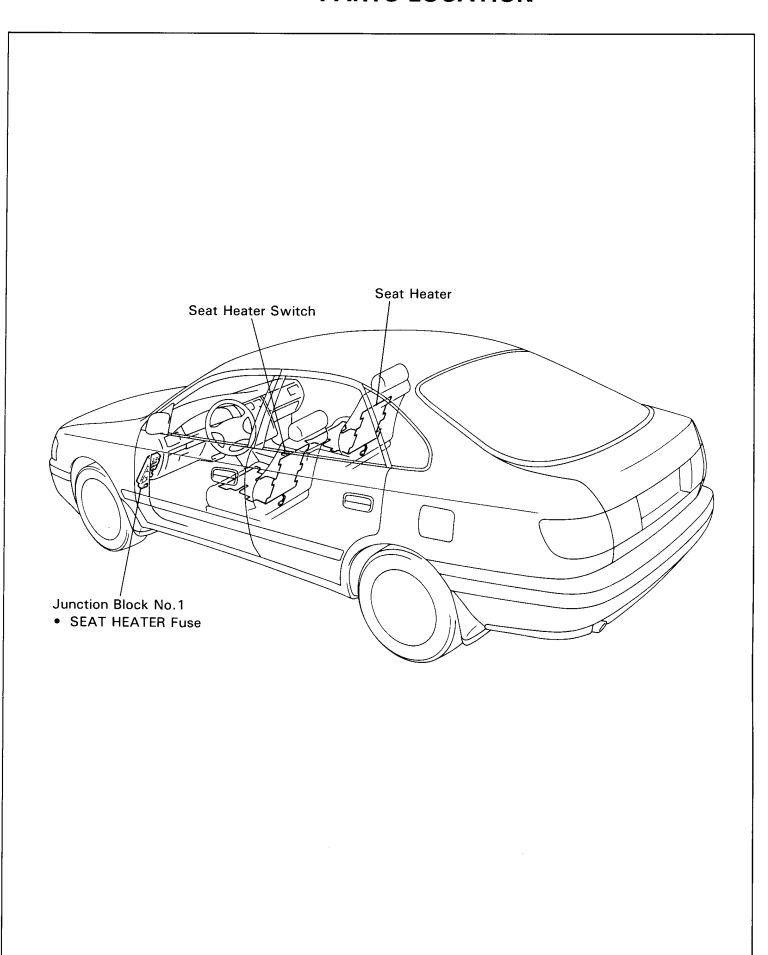


- (c) Connect the positive (+) lead from the battery to terminal 5 and the negative (-) lead to terminal 6, check that the mirror turns to left side.
- (d) Reverse the polarity, check that the mirror turns to right side.



- (e) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 1, check that the mirror turns to retractable.
- (f) Connect the positive (+) lead from the battery to terminal 3 and the negative (-) lead to terminal 4, check that the mirror returns to its original position.

SEAT HEATER SYSTEM PARTS LOCATION



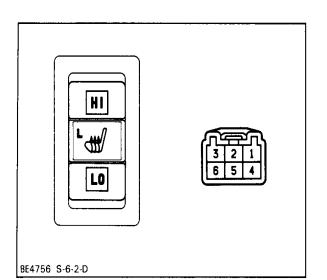
http://wnx.su

TROUBLESHOOTING

You will find the cause of trouble more easily by properly using the table shown below. In this table, the numbers indicate the order priority of the causes of trouble. Check each part in the order shown. If necessary, replace the part.

Trouble	Parts name	See page
Seat heaters do not operate. (Driver's and	1. Fuse S/HTR	BE-8
Passenger's)	2. Engine Main Relay	_
	3. Seat Heater Switch	BE-91
	4. Wire Harness	_
	5. Seat Heater	BE-92
Driver's seat heater does not operate.	1. Seat Heater Switch	BE-91
	2. Seat Heater Relay (Left)	·
	3. Wire Harness	_
Passenger's seat heater does not operate.	1. Seat Heater Switch	BE-91
	2. Seat Heater Relay (Right)	
	3. Wire Harness	_
Seat heater temperature is too hot.	1. Seat Heater	BE-92

SEAT HEATER SWITCH

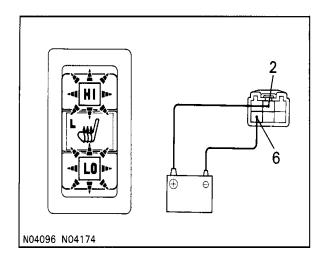


SEAT HEATER SWITCH INSPECTION

O-O CONTINUITY INSPECTION

Terminal	2	3	5	6	Illumination	
Switch position	2	3) 	0	1	4
HI	0-	- 0	0—	0		
OFF	·				0-() -0
LO	0		9			

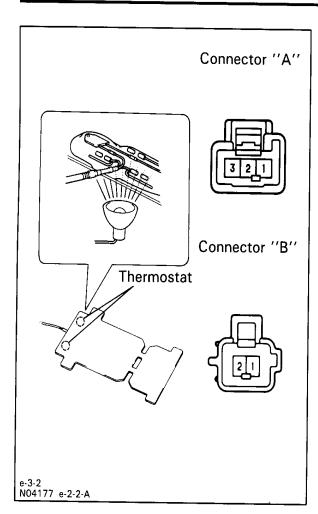
If continuity is not as specified, replace the switch.



INDICATOR LIGHT OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 6.
- (b) Push the switch to HI or LO, check that the indicator light of the pushed side lights up.

If operation is not as specified, replace the switch.



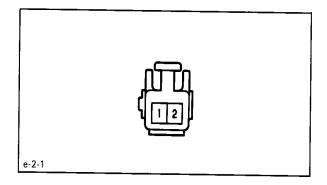
SEAT HEATER INSPECTION

INSPECT SEAT HEATER (Continuity/Seat Cushion)

- (a) Heat the thermostat with a light.
- (b) Inspect the seat heater continuity between term.

Check for	Tester connection	Condition	Specified value	
Continuity A2	A1-B2	Seat heater temperature below 25°C (77°F)	Continuity	
	A2-B2	Seat heater temperature below 35°C (95°F)	Continuity	
	A3-B1	Constant	Continuity	

If continuity is not as specified, replace the seat cushion pad.

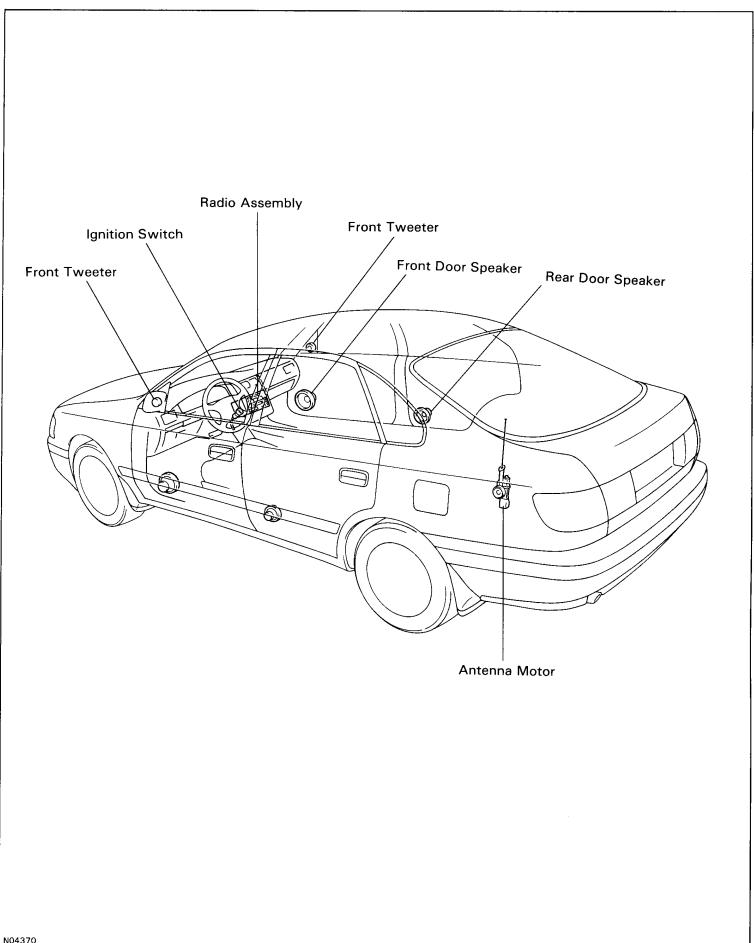


(Continuity/Seat Back)

Check that there is continuity between terminals.

If operation is not as specified, replace the seat back pad.

AUDIO SYSTEM PARTS LOCATION



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BODY ELECTRICAL SYSTEM — AUDIO SYSTEM

RADIO WAVE BAND

The radio wave bands used in radio broadcasting are as follows:

Frequency	30 kHz	300 kHz	3 MHz	30) MHz	300	MHz
Designation	LF	=	MF	HF	VH	IF .	<u> </u>
Radio wave		AM			FM		
Modulation method		Amplitud	e modulation		Freque	ency mod	ulation

SYSTEM DESCRIPTION

LF: Low Frequency MF: Medium Frequency HF: High Frequency VHF: Very High Frequency

SERVICE AREA

There is great difference in the size of the service area for AM, FM monaural, and FM stereo broadcasting. Thus it may happen that FM broadcast cannot be received even through AM comes in very clearly.

Not only does FM stereo have the smallest service area, but it also picks up static and other types of interference ("noise") the most easily.

RECEPTION PROBLEMS

Besides the problem of static, there are also the problems called "fading", "multipath", and "fade out". These problems are caused not by electrical noise but by the nature of the radio caves themselves.

Fading

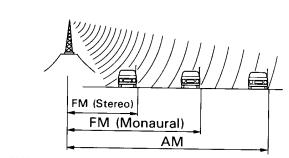
Besides electrical interference, AM broadcasts are also susceptible to other types interference, especially at night. This is because AM radio waves bounce off the ionosphere at night. These radio waves then interfere with the signals from the same transmitter that reach the vehicle's antenna directly. This type of interference is called "fading".

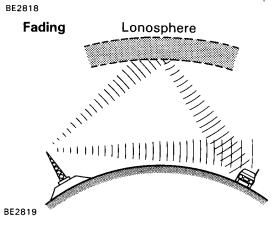
Multipath

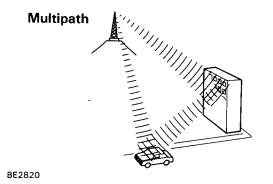
One type of interference caused by the bouncing of radio waves off of obstructions is called "multipath". Multipath occurs when a signal from the broadcast transmitter antenna bounces off of buildings and mountains and interferes with the signal that is received directly.

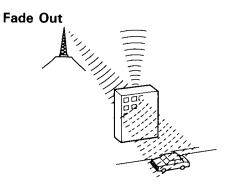
Fade Out

Because FM radio waves are of higher frequencies than AM radio waves, they bounce off of buildings, mountains, and other obstructions. For this reason, FM signals often seem to gradually disappear or fade away as the vehicle goes behind a building or other obstruction. This is called "fade out".









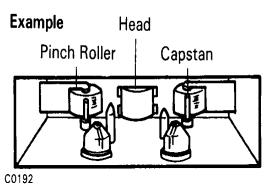
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BE2821

MAINTENANCE OF TAPE PLAYER

Head Cleaning

- (a) Raise the cassette door with your finger. Next using a pencil or like object, push in the guide.
- (b) Using a cleaning pen or cotton applicator soaked in cleaner, clean the head surface, pinch rollers and capstans.



NO POWER COMING IN

No

No

No

No

3

Replace fuse

Replace fuse

(3): Trouble part or disposal

ACC wire harness faulty

GND wire harness faulty

1

(2): Check item

HOW TO USE DIAGNOSTIC CHART

1

2

Radio

Check is RADIO fuse is OK?

Check if DOME fuse is OK?

Is ACC applied to radio?

radio is OK?

Radio faulty

(1): Phenomenon

: Problem

Yes

Yes

Yes

Check if GND (wire harness side) to

Yes

Reference:

TROUBLESHOOTING

NOTICE: When replacing the internal mechanism (ECU part) of the audio system, be careful that no part of your body or clothing comes in contact with the terminals of the leads from the IC etc. of the replacement part (spare part).

HINT: This inspection procedure is a simple troubleshooting which should be carried out on the vehicle during system operation and was prepared on the assumption of system component troubles (except for the wires and connectors, etc.).

Always inspect the trouble taking the following items into consideration.

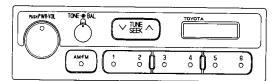
- Open or short circuit of the wire harness
- Connector or terminal connection fault

	Problem	No.		
	Radio not operating when power switch turned to 'ON'.	1		
Dadi-	Display indicates when power switch turned to 'ON', but no sound (including 'noise') is produced.			
	Noise present, but AM-FM not operating.	3		
Radio	Any speaker does not work.	4		
	Reception poor.	5		
	Sound quality poor.	6		
	Preset memory disappears.	7		
	Cassette tape cannot be inserted.	8		
	Cassette tape inserts, but no power	9		
	Power coming in, but tape player not operating.	10		
Tape player	Any speaker does not work.	11		
	Sound quality poor.	12		
	Tape jammed, malfunction with tape speed or auto-reverse	13		
	Cassette tape will not eject.	14		
Antenna	Antenna-related.	15		
Noise	Noise produced by vibration or shock white driving.	16		
INDISE	Noise produced when engine starts.	17		

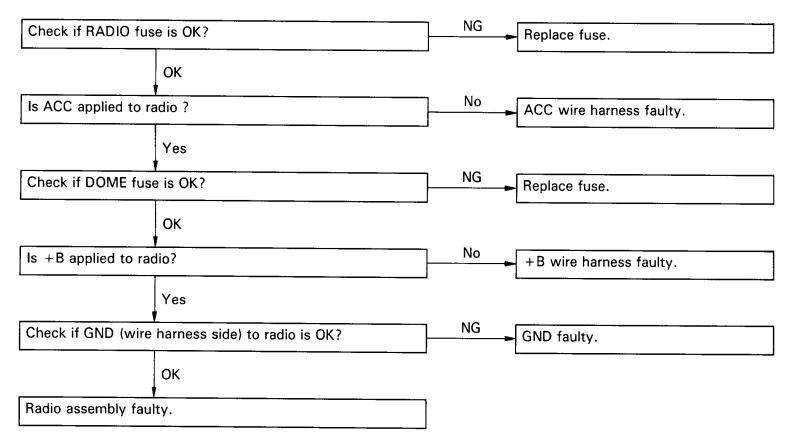
The term "AM" includes LW, MW and SW, and the term "FW" includes UKW.

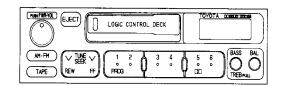
http://dnx.su

1 Radio RADIO NOT OPERATING WHEN POWER SWITCH TURNED TO 'ON'

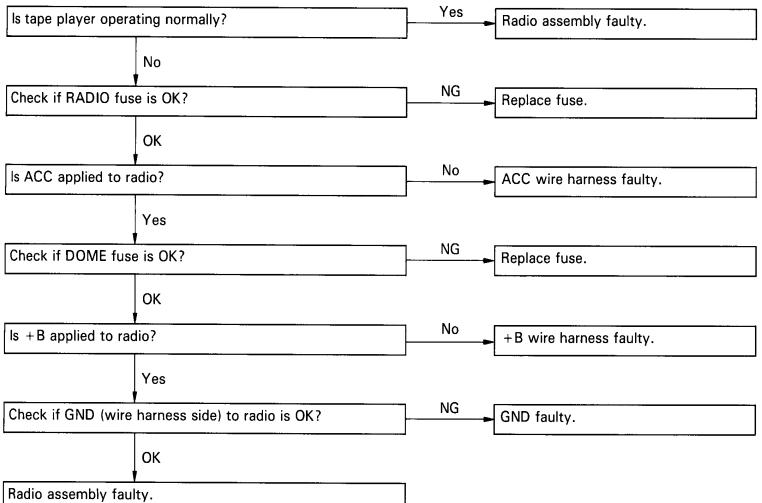


N04758



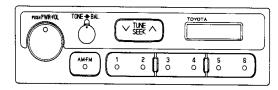


N04757

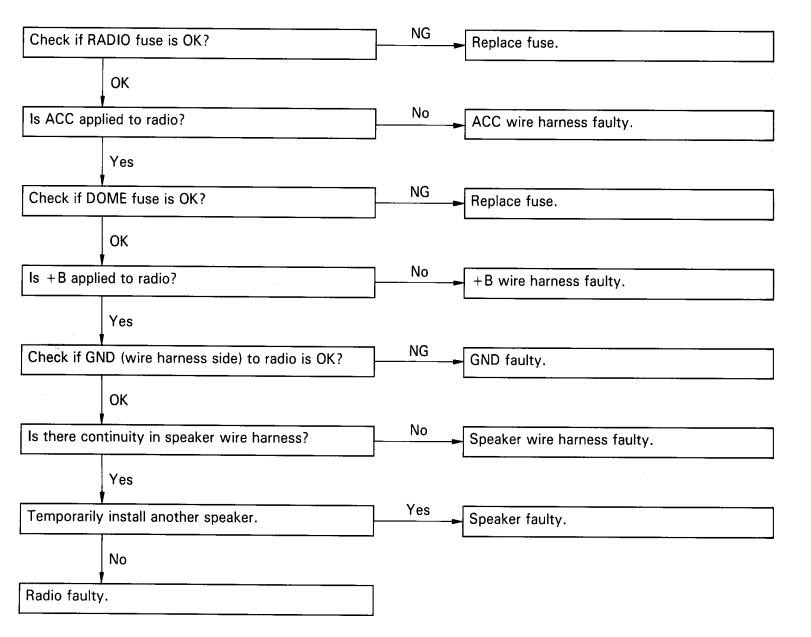


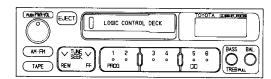
2 Radio

DISPLAY INDICATES WHEN POWER SWITCH TURNED TO 'ON', BUT NO SOUND (INCLUDING 'NOISE') IS PRODUCED

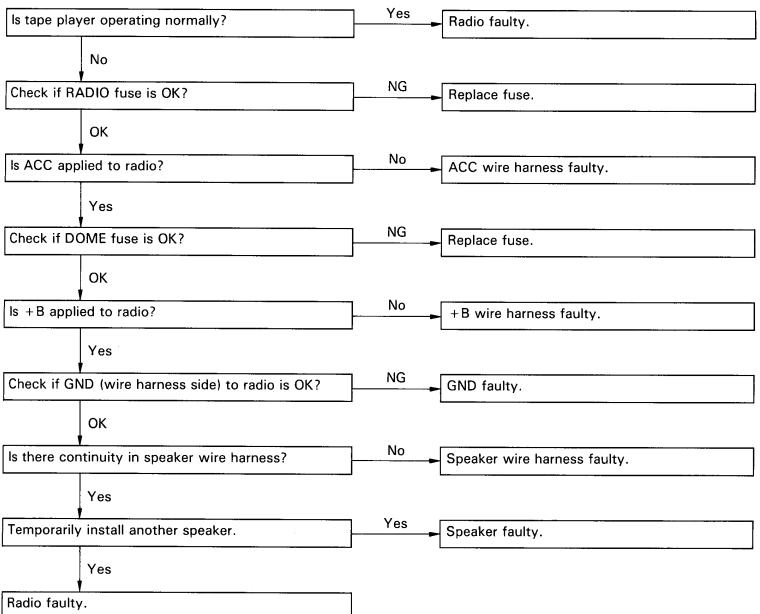


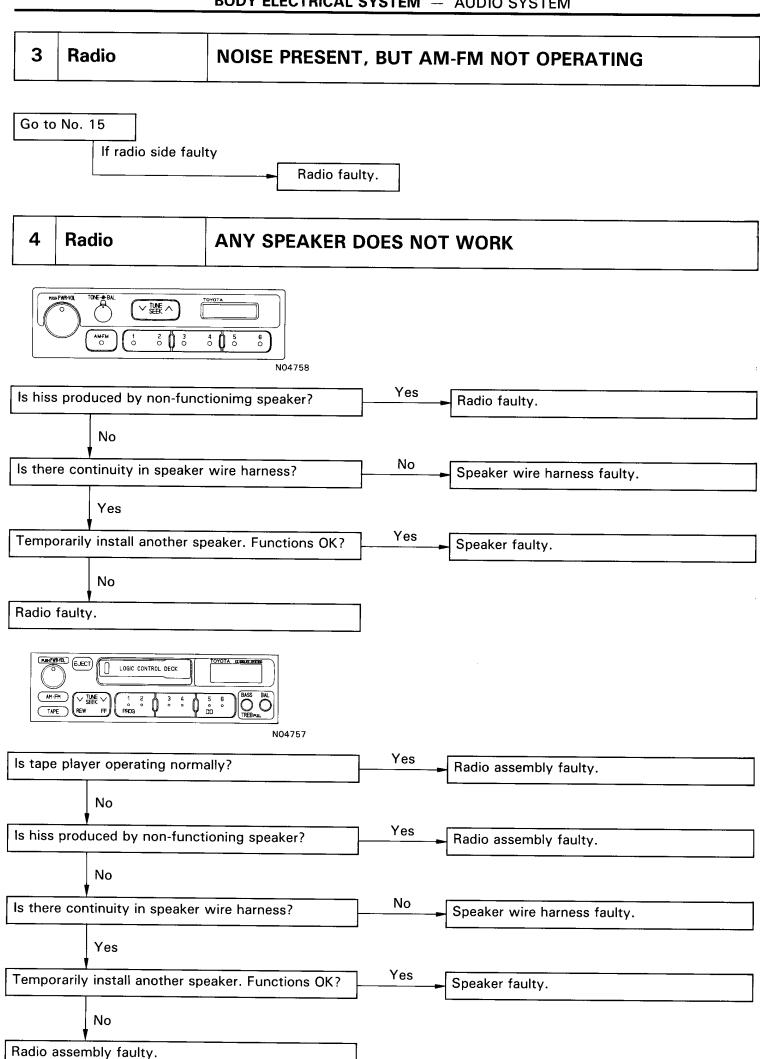
N04758



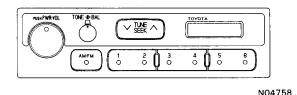


N04757

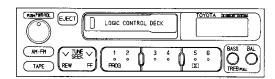


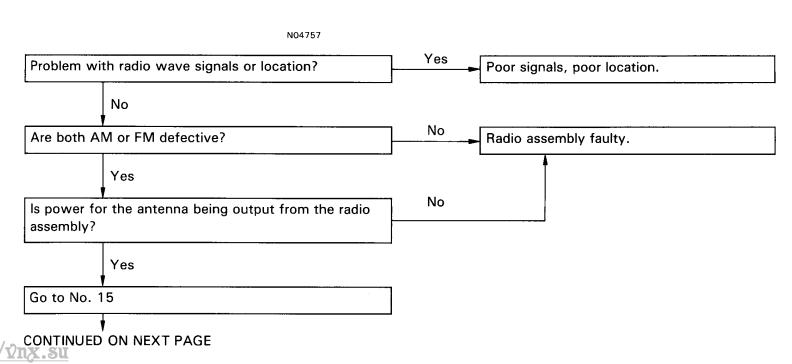


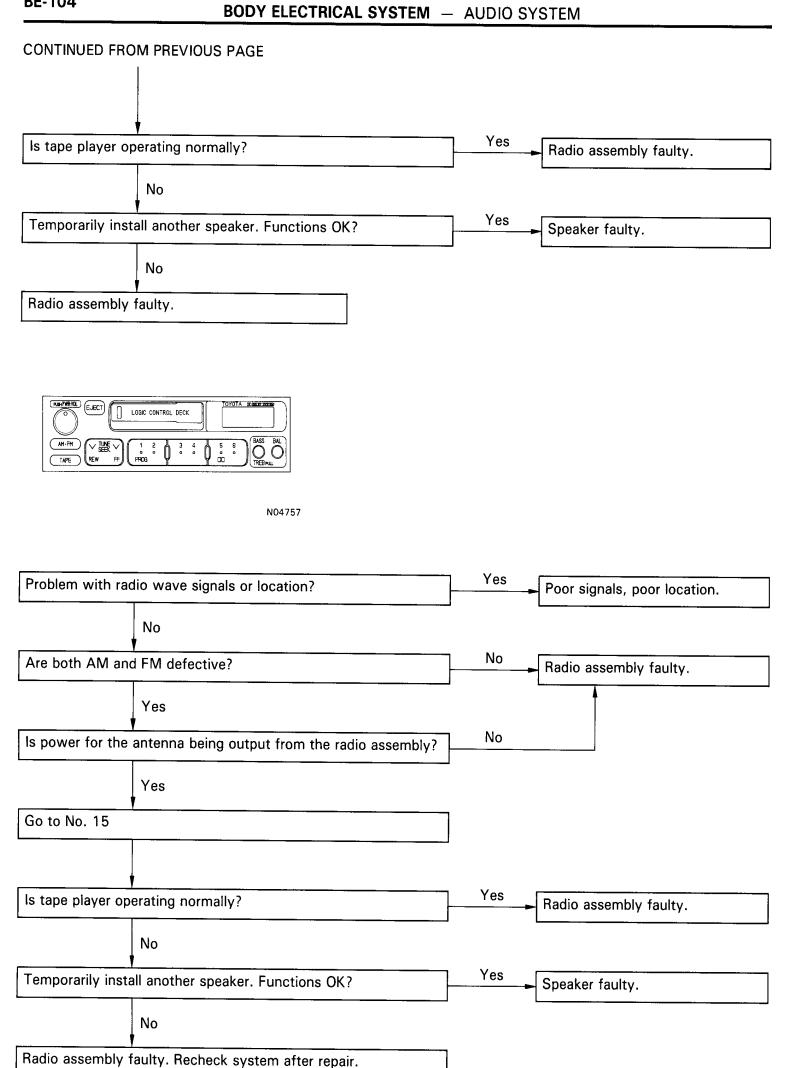
EITHER AM OR FM DOES NOT WORK, RECEPTION POOR Radio (VOLUME FAINT), FEW PRESET TUNING BANDS

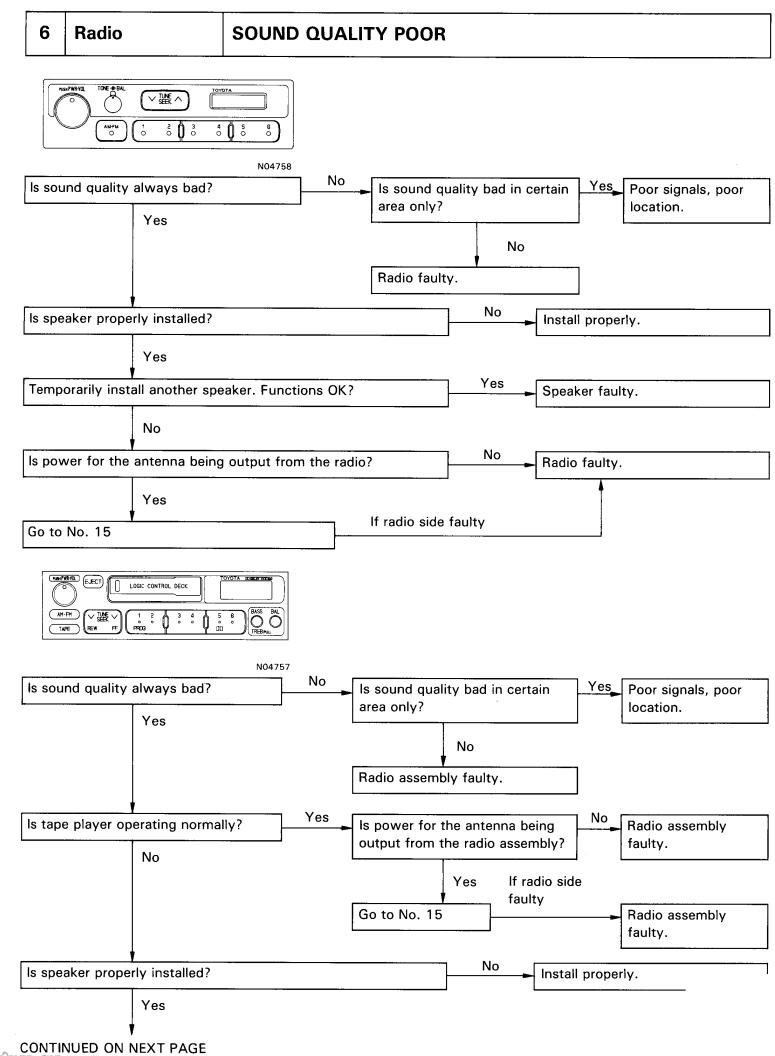


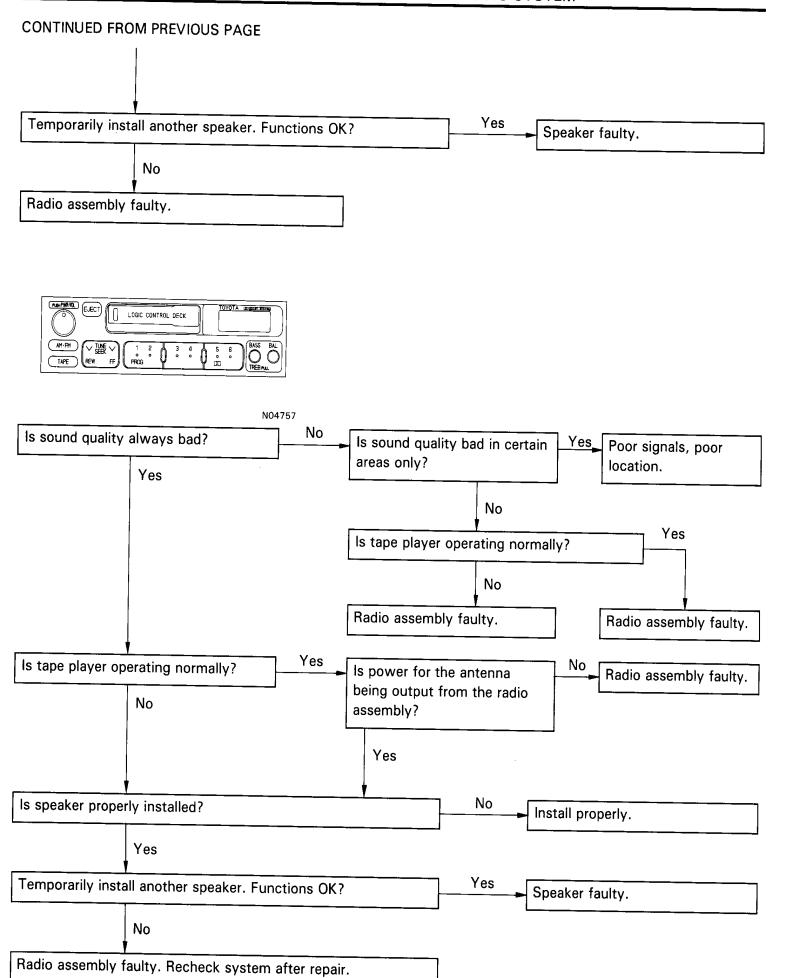
Problem with radio wave signals or location? Poor signals, poor location. No Are both AM or FM defective? Radio faulty. Yes No Is power for the antenna being output from the radio? Yes Go to No. 15 Temporarily install another speaker. Functions OK? Speaker faulty. No Radio faulty.

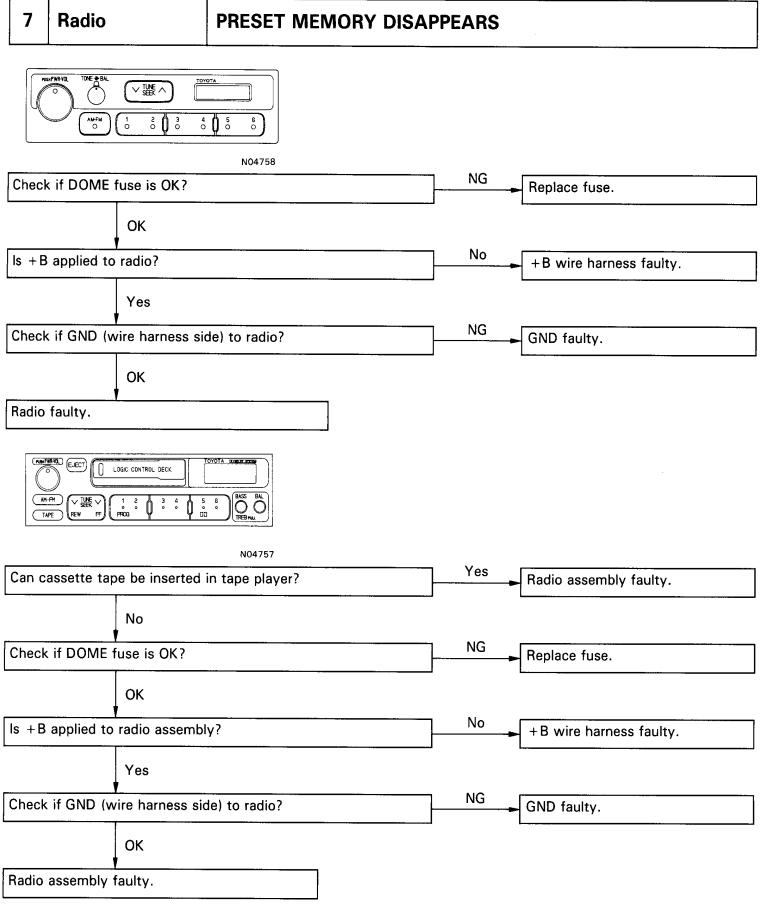






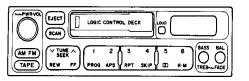


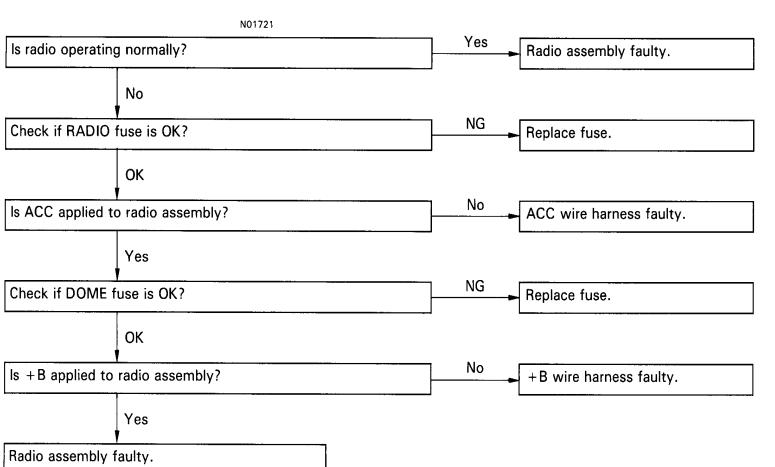




Radio assembly faulty.

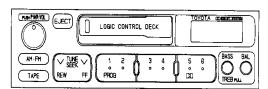


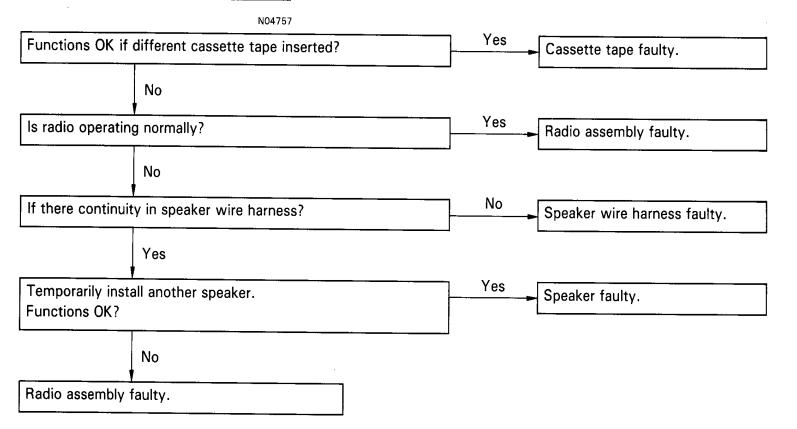




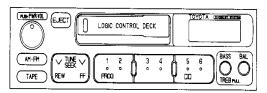
10 Tape Player

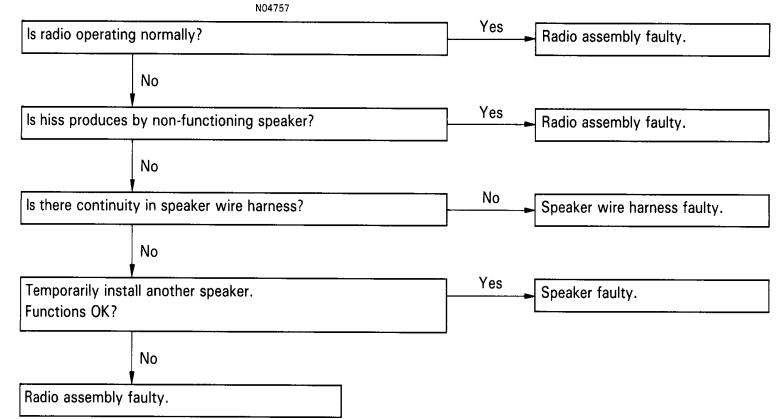
POWER COMING IN, BUT TAPE PLAYER NOT OPERATING

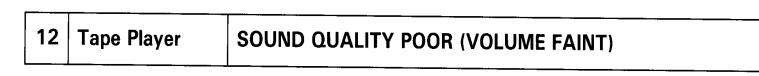


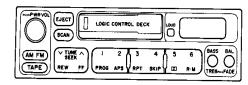


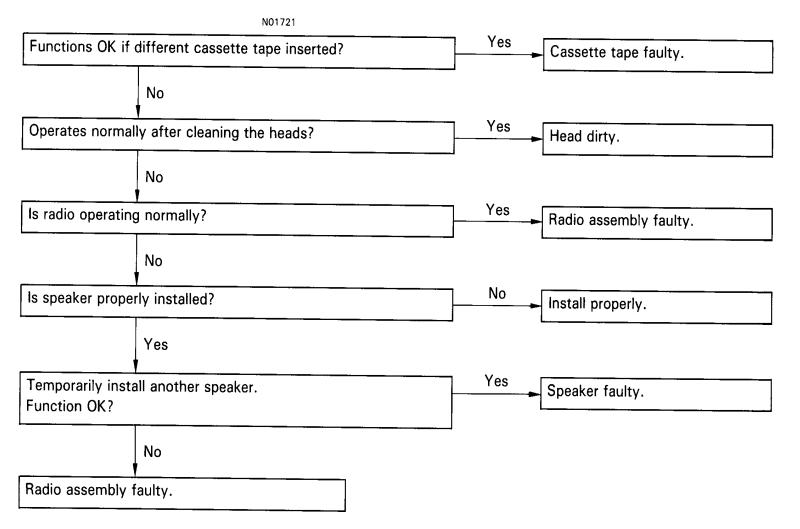
11 Tape Player EITHER SPEAKER DOES NOT WORK

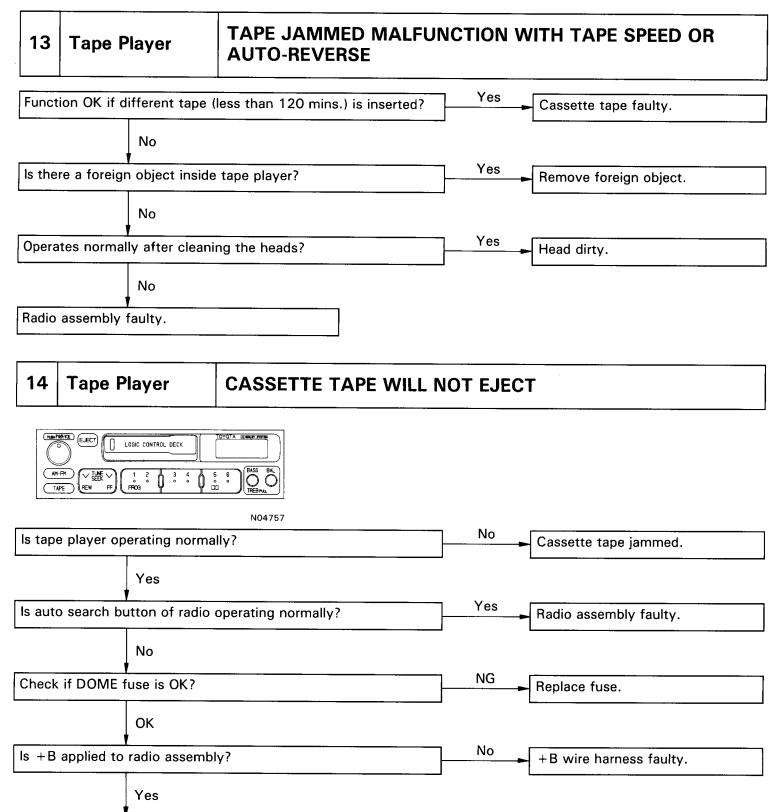




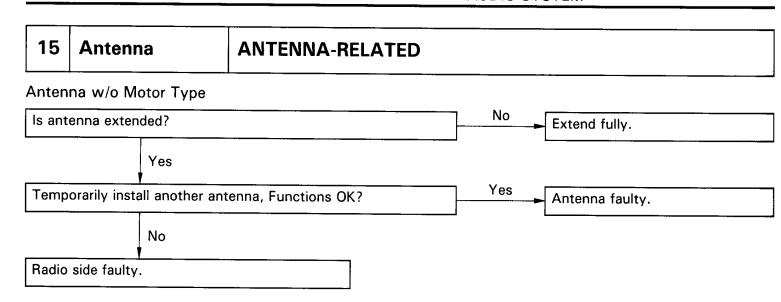


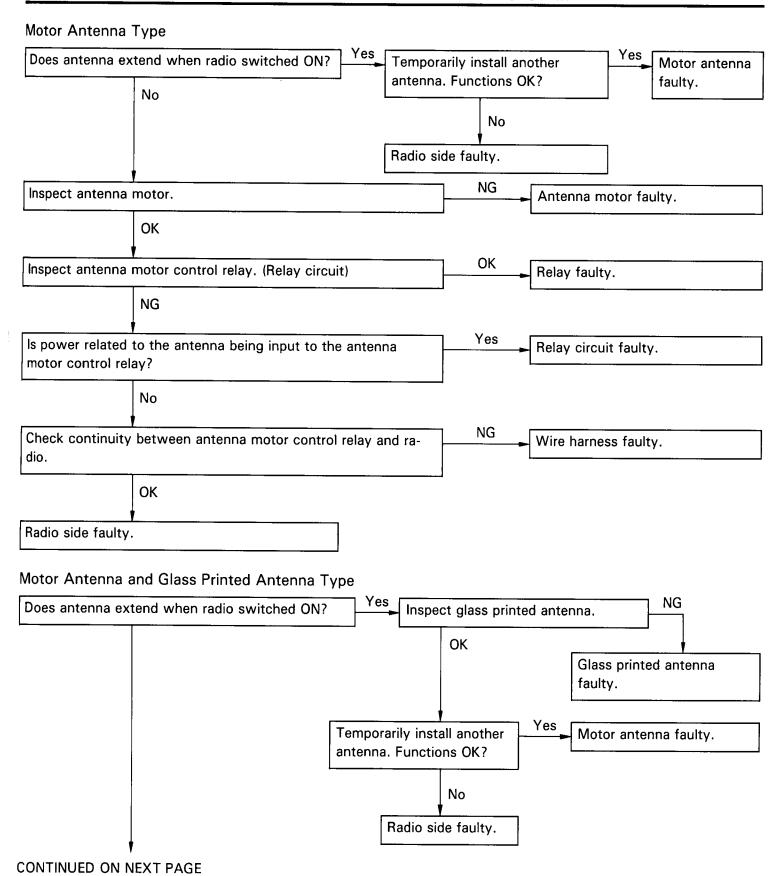


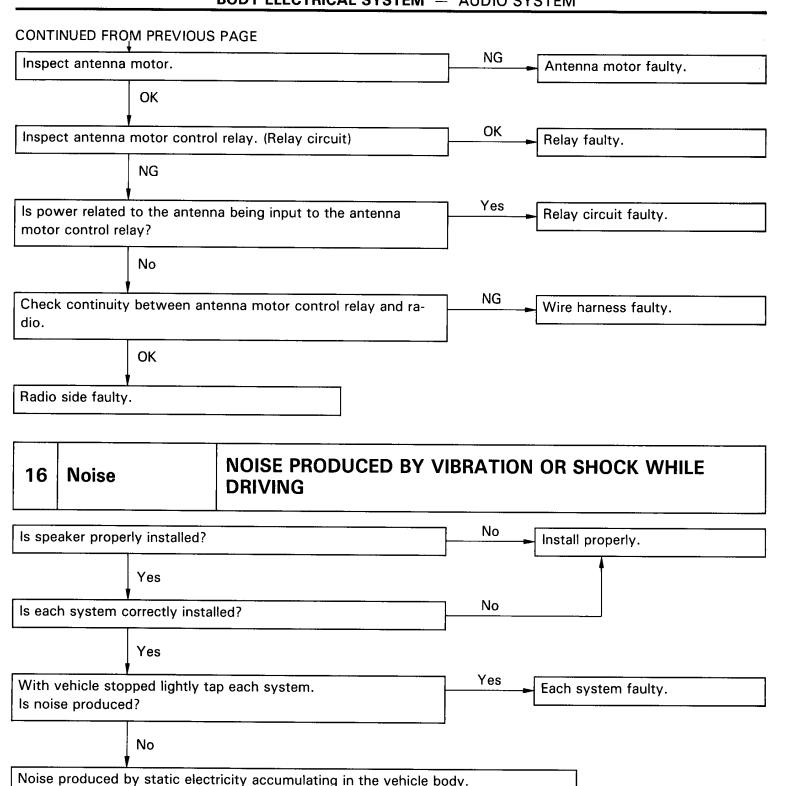


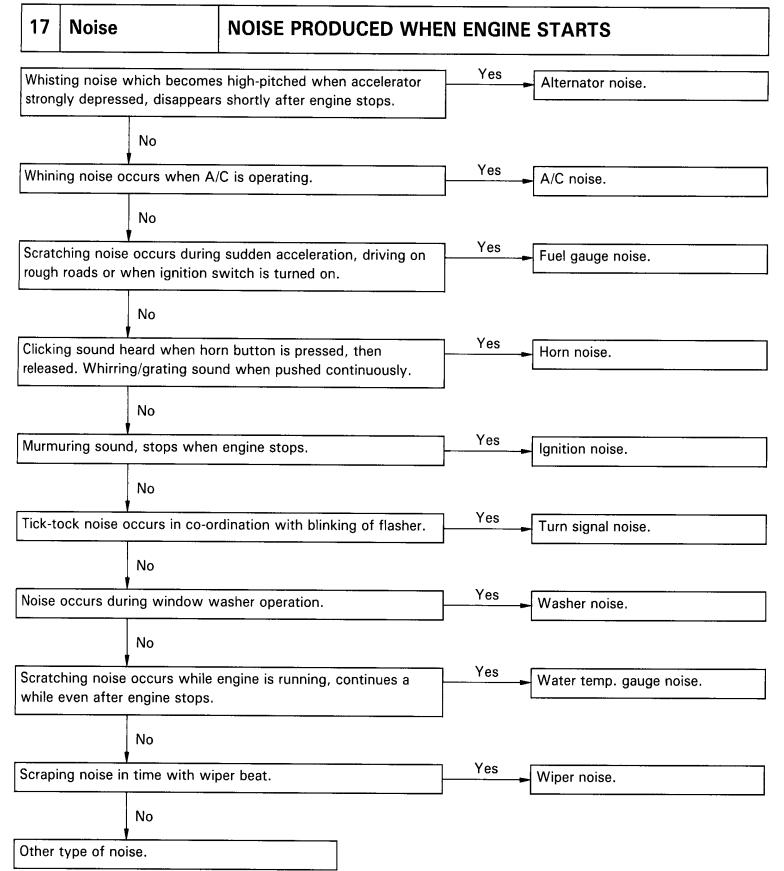


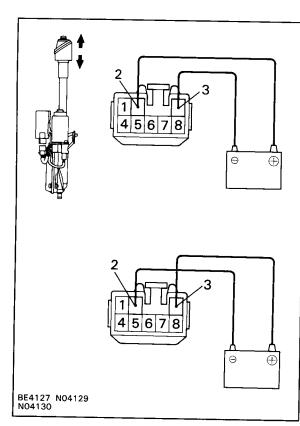
Radio assembly faulty.











ANTENNA MOTOR ANTENNA MOTOR INSPECTION

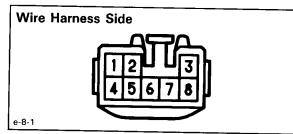
- (a) Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 3.
- b) Check that the motor turns (moves upward).

NOTICE: These tests must be performed quickly (within 3-5 seconds) to prevent the coil from burning out.

(c) Then, reverse the polarity, check that the motor turns the opposite way (moves downward).

NOTICE: These tests must be performed quickly (within 3-5 seconds) to prevent the coil from burning out.

If operation is not as specified, replace the motor.



ANTENNA MOTOR CONTROL RELAY ANTENNA MOTOR CONTROL RELAY INSPECTION

RELAY CIRCUIT

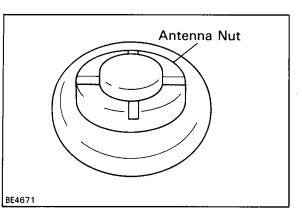
Disconnect the connector from the relay and inspect the connector on wire harness side as shown in the chart.

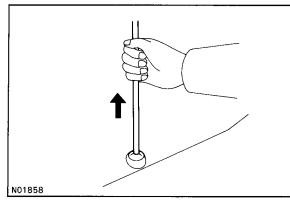
Check for	Tester connection		Condition				
Continuity	2 – 3	Constant			Specified value Continuity		
·	6 — Ground	Constant			Constant		Continuity
ļ	1 — Ground		Constant		Battery voltage		
	4 — Ground	Ignition switch po- LOCK or ACC			No voltage		
		sition	ON		Battery voltage		
	5 — Ground	Ignition switch position	LOCK		No voltage		
			ACC or ON		Battery voltage		
Voltage			LOCK		No voltage		
_	7 — Ground	Ignition switch po-	ACC or ON	Radio switch OFF or cassette ON	No voltage		
			ACC OF ON	Radio switch ON and cassette OFF	Battery voltage		
	8 — Ground	Ignition swich position	ACC or ON	Cassette ON or	Battery voltage		
	J. J. J. J. J. J. J. J. J. J. J. J. J. J		LOCK	Radio switch on and cassette OFF	No voltage		

If circuit is as specified, replace the relay.

GLASS PRINTED ANTENNA GLASS PRINTED ANTENNA INSPECTION

(Use same procedure as for "INSPECT DEFOGGER WIRES")





ANTENNA ROD REMOVAL AND INSTALLATION

ANTENNA ROD REMOVAL AND INSTALLATION

. REMOVE ANTENNA ROD

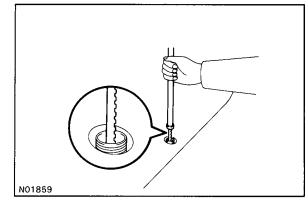
HINT: Perform this operation with the battery negative (—) cable connected to the battery terminal.

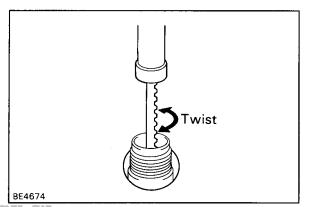
- (a) Turn the ignition switch to "LOCK" position.
- b) Remove the antenna nut.
- c) Press the "AM" button on the radio receiver, and simultaneously turn the ignition switch to "ACC" positioin.

HINT:

- The rod will extend fully and be released from the motor antenna.
- After removing the antenna rod, leave the ignition switch at "ACC".

NOTICE: To prevent body damage when the antenna rod is released, hold the rod while comes out.





2. INSTALL ANTENNA ROD

- (a) Insert the cable of the rod until it reaches the bottom.
 HINT:
 - When inserting the cable, the teeth on the cable must face toward the rear of the vehicle.
 - Insert the antenna approx. 290 mm (11.4 in.)
- Wind the cable to retract the rod by turning the ignition switch to "LOCK" position.

HINT:

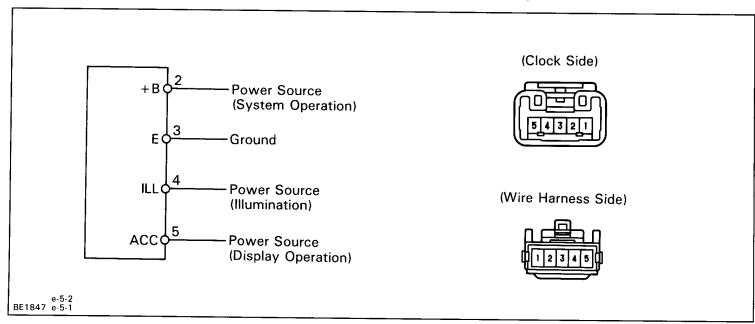
- If the ignition switch is already in "LOCK" position, perform step 1 (c) first, then turn the ignition switch to "ACC" position.
- In case the cable is not wound, twist it as shown in the illustration.
- Even if the rod has not retracted fully, install the antenna nut and inspect the antenna rod operation. It will finally retract fully.
- (c) Inspect the antenna rod operation by pushing the radio wave band select buttons.

CLOCKTROUBLESHOOTING

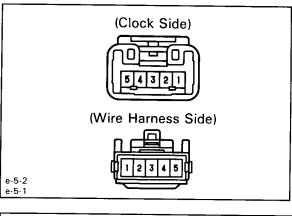
HINT: Troubleshoot the clock according to the table below.

Clock will not operate	
Clock loses or gains time	2

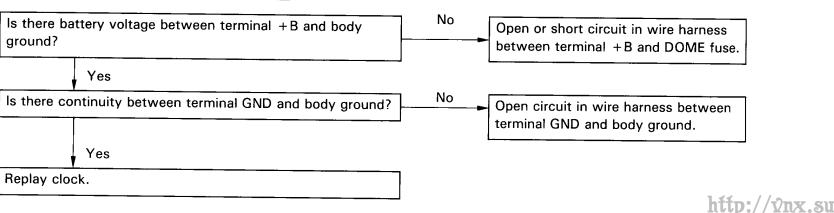
± 1.5 seconds/day



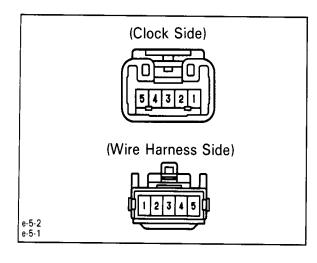
CLOCK WILL NOT OPERATE



- (a) Check that the battery voltage is 10 16 V.If voltage is not as specified, replace the battery.
- (b) Check that the DOME fuse is not blown.If the fuse is blown, replace the fuse and check for short.
- (c) Troubleshoot the clock as follows.HINT: Inspect the connector on the wire harness side.



CLOCK LOSES OR GAINS TIME



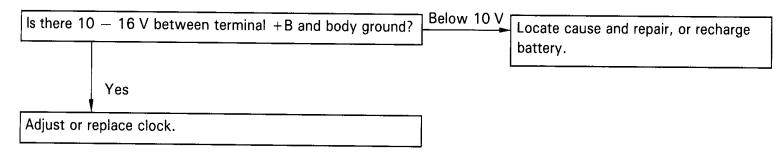
- (a) Check that the battery voltage is 10 16 V.If voltage is not as specified, replace the battery.
- (b) Inspect the error of the clock.

Allowable error (per day): ± 1.5 seconds

If the error exceeds the allowable error, replace the clock.

- (c) Check that the clock adjusting button is sticking in position and has failed to return.
 - If the button is not returned, repair or replace the clock.
- (d) Troubleshoot the clock as follws.

HINT: Inspect the connector on the wire harness side.



BRAKE SYSTEM

GENERAL DESCRIPTION	
DESCRIPTION	
OPERATION	DIX
PREPARATION	
TROUBLESHOOTING	BR-
CHECK AND ADJUSTMENT	
MASTER CYLINDER ······	BR-1
BRAKE BOOSTER ·····	
VACUUM PUMP ······	BR - 2
FRONT BRAKE	BR - 2
(PE57 Disc Brake) ······	BR - 2
FRONT BRAKE	BR- 3
(PE38T Disc Brake)·····	
REAR BRAKE ·····	BR - 4
(Drum Brake) ·····	BR- 4
REAR BRAKE ·····	J., J
(Disc Brake) ······	
REAR BRAKE ·····	BR - 5
(Parking Brake for Rear Disc Brake) ········	BR - 5
PROPORTIONING VALVE (P VALVE)	BR-6
LOAD SENSING PROPORTIONING	
VALVE (LSPV) ······	BR-6
NTI-LOCK BRAKE SYSTEM (ABS) ······	BR-7
DESCRIPTION	BR-7
DIAGNOSIS SYSTEM	BR-7
SPEED SENSOR DIAGNOSIS SYSTEM	BR- 8
ABS ACTUATOR	
CONTROL RELAY	
FRONT SPEED SENSOR ······	
REAR SPEED SENSOR·····	BR-100
ANTI-LOCK BRAKE SYSTEM CIRCUIT	BR- 104
SERVICE SPECIFICATIONS	DD 10

BRAKE SYSTEM - ANTI-LOCK BRAKE SYSTEM (ABS)

COMPONENTS FUNCTION

BR02K - (

BR-73

ANTI-LOCK BRAKE SYSTEM (ABS)

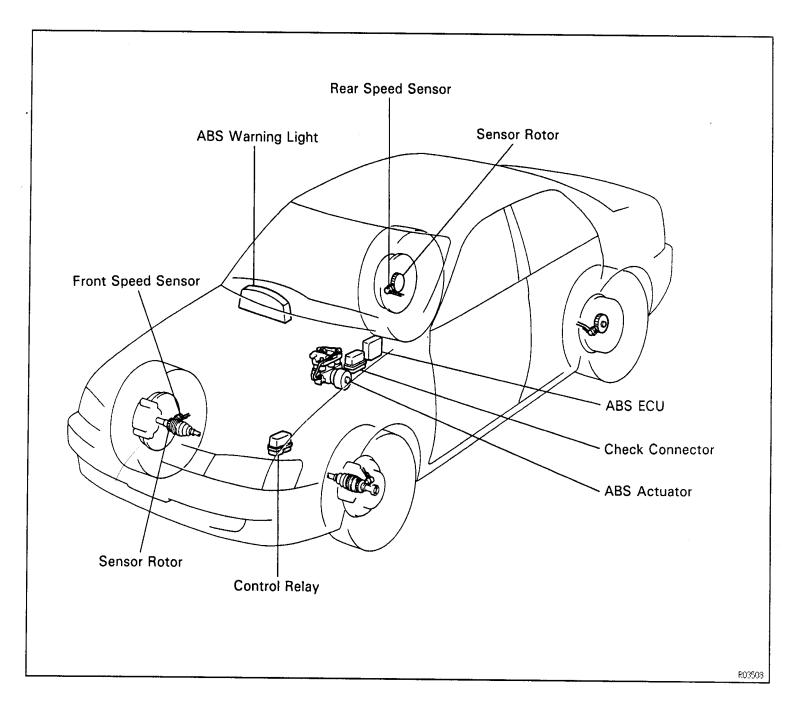
DESCRIPTION

- The ABS is a brake system which controls the brake cylinder hydraulic pressure of all four wheels during sudden braking and braking on slippery road surface, preventing the wheels from locking. This ABS provides the following benefits:
 - (1) Enables steering round an obstacle with a greater degree of certainty even when panic braking.
 - (2) Enables stopping in a panic brake while keeping the effect upon stability and steerability to a minimum, even on curves.
- The function of the ABS is to help maintain directional stability and vehicle steerability on most road conditions. However, the system cannot prevent the vehicle from skidding if the cornering speed limit is exceeded.
- In case a malfunction occurs, a diagnosis function and fail—safe system have been adopted for the ABS to increase serviceability.

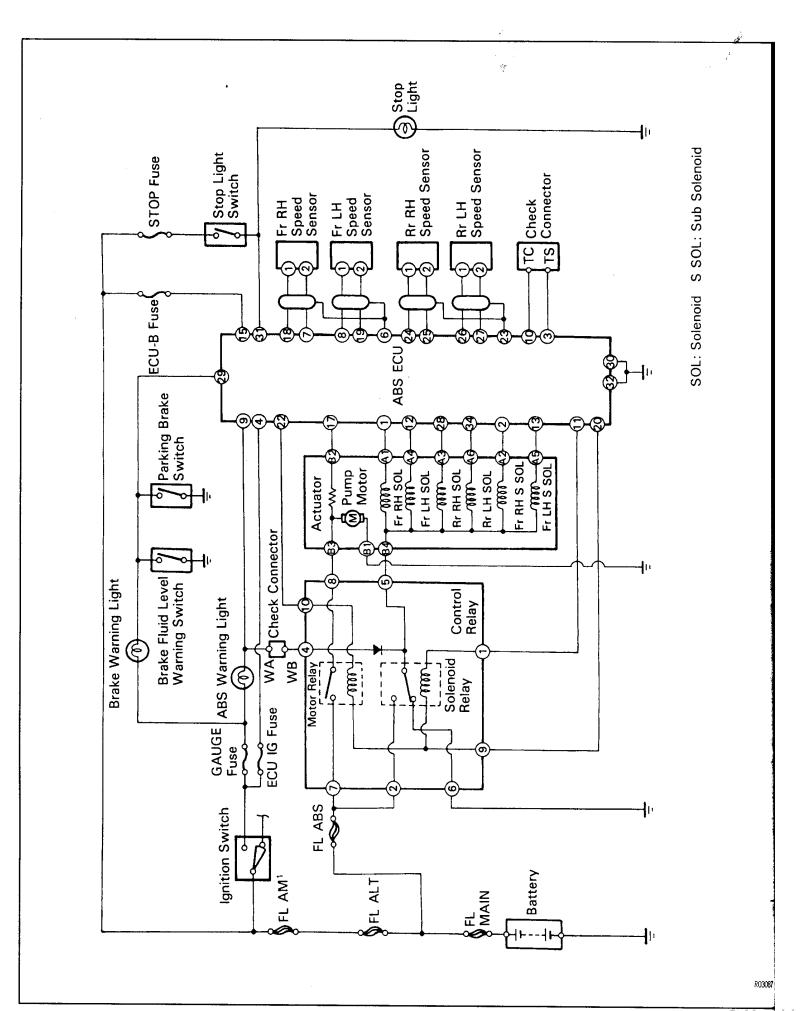
Component	Function
Front Speed Sensor	Detect the wheel speed of each of the left and right front wheels.
Rear Speed Sensor	Detect the wheel speed of each of the left and right rear wheels.
ABS Warning Light	Lights up to alert the driver when trouble has occured in the Anti-Lock Brake System.
Actuator	Controls the brake fluid pressure to each brake cylinder through signals from the ECU.
ABS ECU	From the wheel speed signals from each sensor, it calculates acceleration, deceleration and slip values and sends signals to the actuator to control brake fluid pressure.

SYSTEM PARTS LOCATION

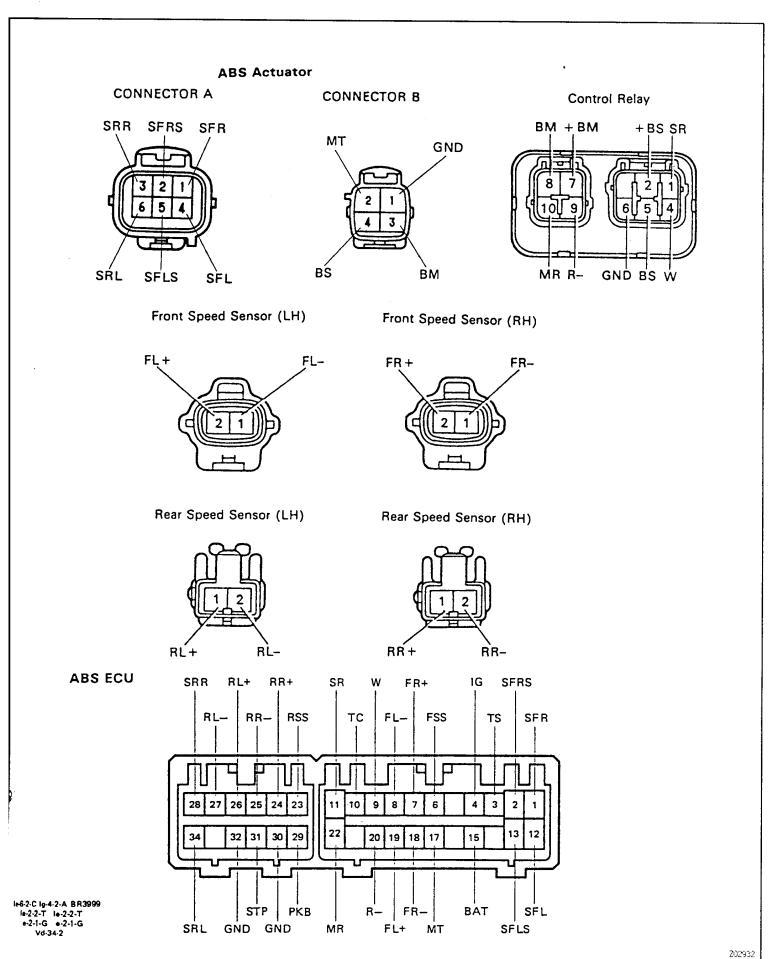
BR02L - 0



WIRING DIAGRAM

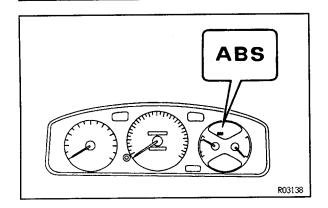


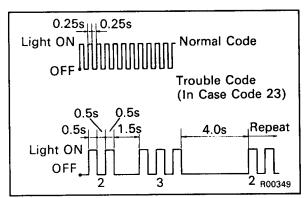
CONNECTORS

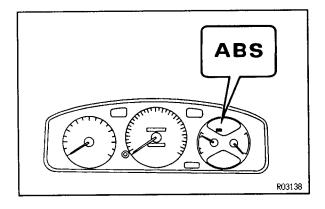


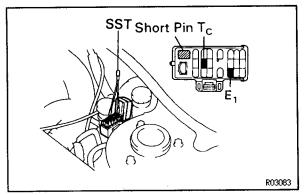
BR-77

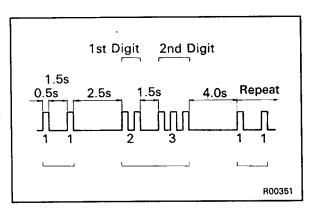
BRAKE SYSTEM - ANTI-LOCK BRAKE SYSTEM (ABS)











DIAGNOSIS SYSTEM DESCRIPTION

If a malfunction occurs, the system will identify the problem and the ECU will store the codes for the trouble items.

At the same time, the system informs the driver of a malfunction via the "ABS" warning light in the combination meter.

By turning on the ignition switch, disconnecting the short pin of the check connector and use SST to connect Tc and E1 of the check connector, the trouble can be identified by the number of blinks (diagnostic code) of the warning light.

In the event of two codes, that having the smallest numbered code will be identified first.

HINT: The warning light does not show the diagnostic codes while the vehicle is running.

DIAGNOSIS SYSTEM INSPECTION

1. INSPECT BATTERY VOLTAGE

Inspect that the battery voltage is about 12 V.

2. CHECK THAT WARNING LIGHT TURNS ON

(a) Turn the ignition switch on.

(b) Check that the "ABS" warning light turns on for 3 seconds.

If not, inspect and repair or replace the fuse, bulb and wire harness.

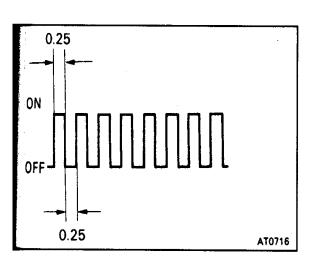
. READ DIAGNOSTIC CODE

- (a) Turn the ignition switch on.
- Using SST, connect terminals Tc and E1 of the check connector.

SST 09843-18020

(c) Pull out the short pin from the terminals WA and WB of the check connector in engine room.

(d) In event of a malfunction, 4 seconds later the warning light will begin to blink. Read the number of blinks. (See DIAGNOSTIC CODE)



HINT: The first number of blinks will equal the first digit of a two digit diagnostic code. After a 1.5 second pause, the 2nd number of blinks will equal the 2nd number of a two digit code. If there are two or more codes, there will be a 2.5 second pause between each, and indication will begin after 4.0 second pause from the smaller value and continue in order to larger.

the warning light will blink once every 0.5 seconds.

(e) If the system is operating normally (no malfunction),

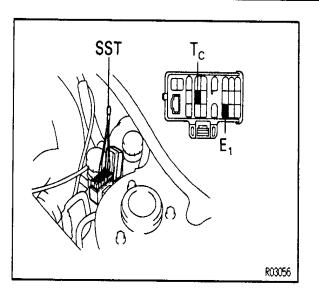
- (f) Repair the system.
- g) After the malfunctioning components has been repaired, clear the diagnostic codes stored in the ECU. HINT: If you disconnect the battery cable while repairing, all diagnostic codes in the ECU will erased.
- h) Remove the SST from terminals Tc and E1 of the check connector.
- i) Install the short pin to the terminals WA and WB.
- (j) Turn the ignition switch on, and check that the "ABS" warning light goes off after the warning light goes on for 3 seconds.

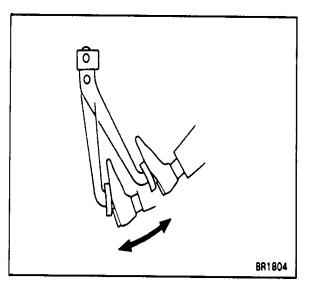
DIAGNOSTIC CODE

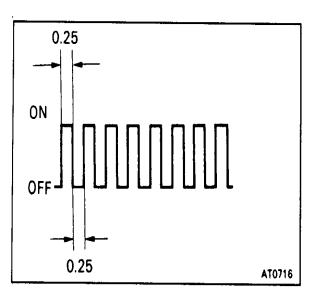
BR025

Code No.	Light Pattern	Diagnosis	Trouble Part
11	ON OFF	Open circuit in solenoid relay circuit	Actuator inside wire harness Control relay
12		Short circuit in solenoid relay circuit	Wire harness and connector of solenoid relay circuit
13		Open circuit in pump motor relay circuit	Actuator inside wire harnessControl relay
14		Short circuit in pump motor relay circuit	 Wire harness and connector of pump motor relay circuit
21		Open or short circuit in solenoid of front right wheel	
22		Open or short circuit in solenoid of front left wheel	Actuator solenoid Wire harness and connector
23	M.M.	Open or short circuit in solenoid of rear right wheel	of actuator solenoid circuit
24	JJ_JJJJJ	Open or short circuit in solenoid of rear left wheel	
31		Front right wheel speed sensor signal malfunction	
32		Front left wheel speed sensor signal malfunction	
33	JUL JUL	Rear right wheel speed sensor signal malfunction	Speed sensorSensor rotor
34		Rear left wheel speed sensor signal malfunction	 Wire harness and connector of speed sensor
35		Open circuit in front left or rear right wheel speed sensor	
36	M. M.	Open circuit in front right or rear left wheel speed sensor	
37		Wrong both rear axle hubs	Rear sensor rotors
41		Abnormal battery voltage (less than 9.5 V/more than 16.2 V)	Battery Voltage regulator
51		Pump motor of actuator locked or open circuit in pump motor circuit in actuator	 Pump motor, relay and battery Wire harness, connector and ground bolt or actuator pump motor circuit
Always on		Malfunction in ECU	• ECU

BR-79







DIAGNOSTIC CODES CLEARING

BROSC -

CLEAR DIAGNOSTIC CODES

- (a) Pull the parking brake lever up.
- b) Turn the ignition switch on.
- c) Using SST, connect terminals Tc and E1 of the check connector.

SST 09843-18020

HINT: Keep the vehicle stopped vehicle speed 0 km/h (0 mph).

(d) Clear the diagnostic codes stored in the ECU by depressing the brake pedal 8 or more times within 3 seconds.

- (e) Check that the warning light shows the normal code.
 - Remove the SST from terminals Tc and E1 of the check connector.
- g) Check that the warning light goes off.

TROUBLESHOOTING

	Problem	No.
•	Always comes on after ignition switch is turned on.	1
"ABS" warning light	Does not come on for 3 seconds after ignition switch on.	2
Abb Warning light	Goes on and off.	3
	Comes on while running.	1
	Brakes pull. ※	4
	Braking inefficient. ※	4
	ABS operates at ordinary braking.	4
Brake condition	ABS operates just before stopping at ordinary braking.	4
	Brake pedal pulsates abnormally while ABS is operating.	
	Skidding noise occurs while ABS operating. (ABS operates inefficiently)	5

XX Also check the parts of the brake system (brake cylinders, pads, hydraulic lines, etc.) not specifically part of the ABS.

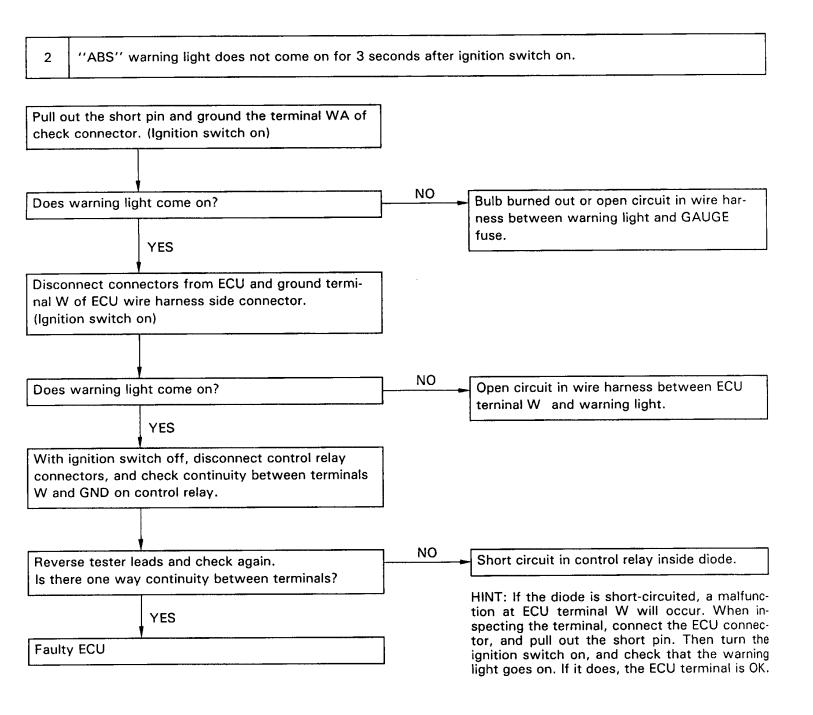
V01130-

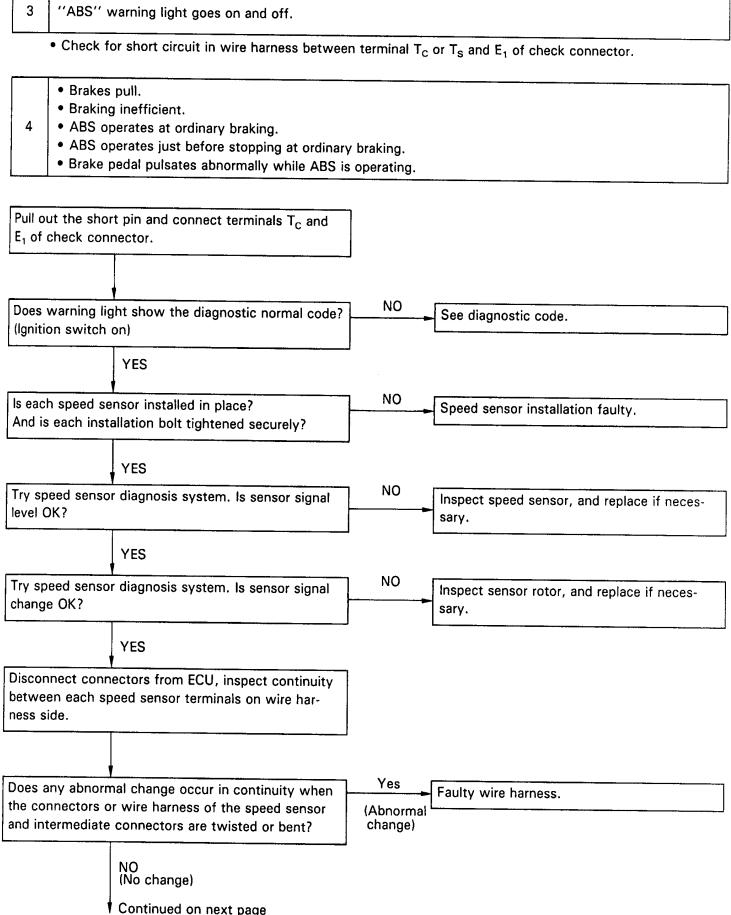
"ABS" warning light comes on. Pull out the short pin and connect terminals T_C and E₁ of check connector. Does warning light show the diagnostic code? See diagnostic code. (Ignition switch on) NO YES Does warning light show the diagnostic normal code? · Inspect control relay, and replace if neces-(Ignition switch on) Short circuit in wire harness between short NO pin and control relay terminal W. Are connectors of ECU properly connected? Faulty ECU connector. And are all terminals in the connector? YES Is there 10 - 14 V between terminal IG on ECU wire NO Faulty power circuit. harness side connector and body ground? (Ignition switch on) YES NO (Come on) Does warning light go off when both the ECU con-Short circuit in wire harness between ECU nectors and short pin are disconnected? (Ignition terminal W and short pin or warning light. switch on) YES (Goes off) Faulty ECU

V01131

BR-81

BR-83





V011

Continued from previous page YES Is there foreign material or ferric chips on the sensor Clean chips from the speed sensor. NO Inspect the actuator operation. Is actuator operation OK? Faulty actuator. YES Replace ECU. Anti-lock brake system operations inefficiently. Pull out the short pin and connect terminals T_C and E₁ of check connector. Does warning light show the diagnostic normal code? See diagnostic code. (Ignition switch on) YES NO Is there battery voltage between ECU terminal STP Open circuit in stop light switch and/or wire and body ground when depressing brake pedal? harness. YES Inspect actuator.

SPEED SENSOR DIAGNOSIS SYSTEM

DIAGNOSIS SYSTEM INSPECTION

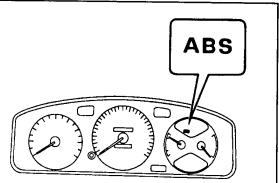
PRECAUTION

While checking the speed sensor diagnosis system, ABS dose not operate and brake system operates as normal brake system.

BR-85

1. INSPECT BATTERY VOLTAGE

Inspect that the battery voltage is about 12 V.

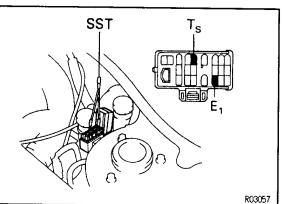


CHECK THAT WARNING LIGHT TURNS ON

- Turn the ignition switch on.
- (b) Check that the "ABS" warning light turns on for 3 seconds.

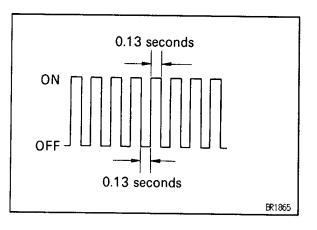
If not inspect and repair or replace the fuse, bulb and wire harness.

- Check that the "ABS" warning light turns off.
- Turn the ignition switch off.



PERFORM FOLLOWING STEPS

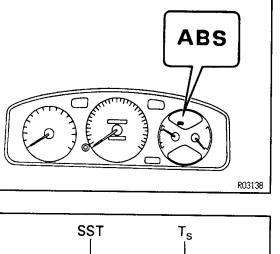
- (a) Using SST, connect terminals Ts and E1 of the check connector in the engine room. SST 09843-18020
- (b) Pull the parking brake lever up, and start the engine.



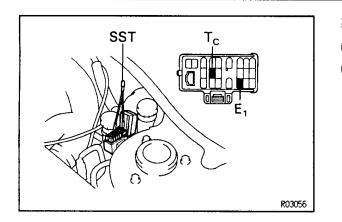
Check that the warning light blinks about 4 times every 1 second as shown.

4. DRIVE VEHICLE

- (a) Release the parking brake.
- (b) Drive the vehicle faster than 80 km/h (50 mph) for several seconds.

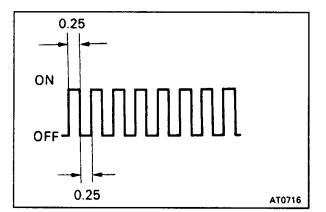


V011



5. READ DIAGNOSTIC CODE

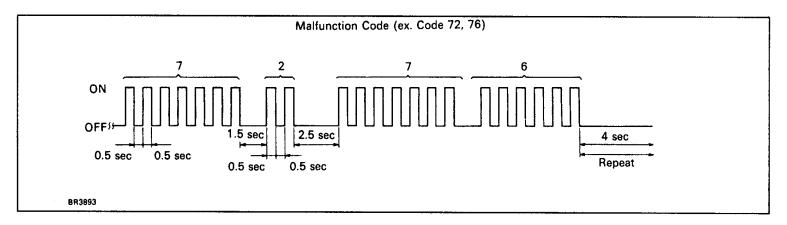
- (a) Stop the vehicle, and warning light will begin to blink.
- b) Using SST, connect the terminals Tc and E1 of the check connector.



(c) Read the number of blinks of the "ABS" warning light. (See DIAGNOSTIC CODE)

HINT: If normal, the warning light blinks 2 times every 1 second.

If two or more malfunctions are indicated at the same time, the smallest numbered code will be displayed first.



6. REPAIR MALFUNCTIONING PARTS

Repair or replace the malfunctioning parts.

HINT: When repairing or replacing parts, turn the ignition switch to OFF.

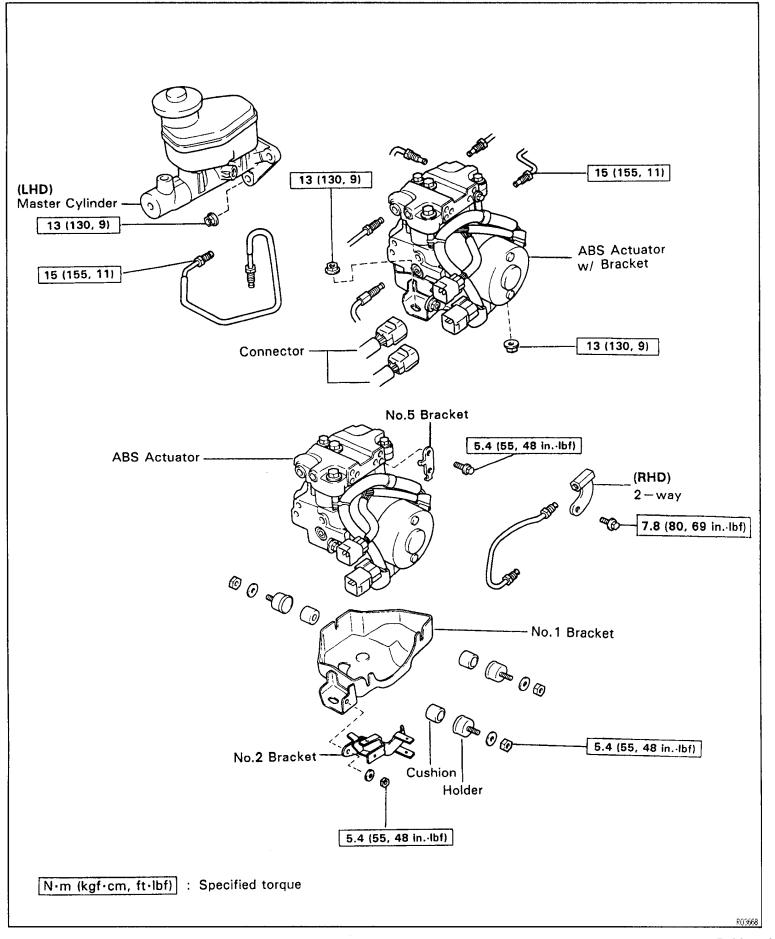
7. REMOVE SST

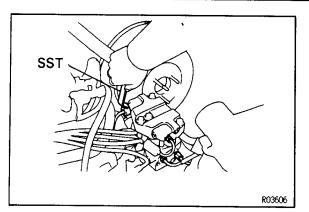
Remove the SST from terminals Tc and E1 of the check connector.

Code No.	Light Pattern	Diagnosis	Malfunctioning Part
	ON MINIMANNAMA	All speed sensors and sensor rotors are normal	
71		Low voltage of front right speed sensor signal	Front right speed sensorSensor installation
72		Low voltage of front left speed sensor signal	Front left speed sensorSensor installation
73		Low voltage of rear right speed sensor signal	Rear right speed sensorSensor installation
74		Low voltage of rear left speed sensor signal	Rear left speed sensorSensor installation
75		Abnormal change of front right speed sensor signal	 Front right sensor rotor
76		Abnormal change of front left speed sensor signal	 Front left sensor rotor
77		Abnormal change of rear right speed sensor signal	Rear right sensor rotor
78		Abnormal change of rear left speed sensor signal	Rear left sensor rotor

ABS ACTUATOR ABS ACTUATOR REMOVAL AND INSTALLATION

Remove and install the parts as shown.





(MAIN POINT OF REMOVAL AND INSTALLATION)

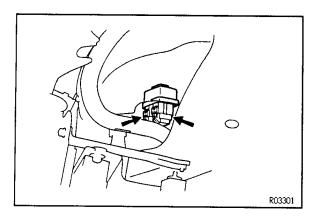
1. (LHD)
REMOVE MASTER CYLINDER
(See MASTER CYLINDER REMOVAL)

2. DISCONNECT AND CONNECT BRAKE TUBES
Using SST, disconnect and connect the brake tubes
from/to the ABS actuator.

SST 09023-00100 or 09751-36011

Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)

3. BLEED BRAKE SYSTEM (See BRAKE SYSTEM BLEEDING)



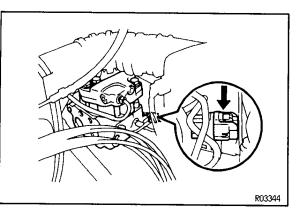
ABS ACTUATOR INSPECTION

BROSE -

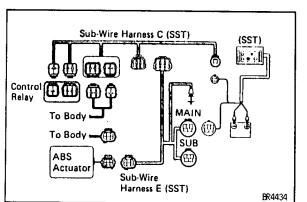
1. INSPECT BATTERY VOLTAGE
Battery voltage:
10-14.5 V

DISCONNECT CONNECTORS

a) Remove the fender liner and disconnect the two connectors from the control relay.

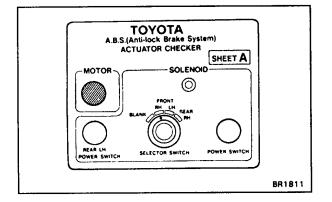


(b) Disconnect the connector from the actuator.



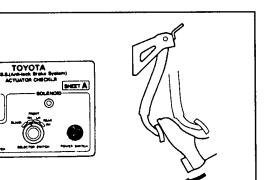
- 3. CONNECT ACTUATOR CHECKER (SST) TO ACT-UATOR
- (a) Connect the actuator checker (SST) to the actuator, control relay and body side wire harness through the sub-wire harness C and E (SST) as shown. SST 09990-00150, 09990-00200 and 09990-00210

- (b) Connect the red cable of the checker to the battery positive (+) terminal and black cable to the negative (-) terminal. Connect the black cable of the subwire harness to the battery negative (-) terminal or body ground.
- Place the "SHEET A" (SST) on the actuator checker. SST 09990-00163

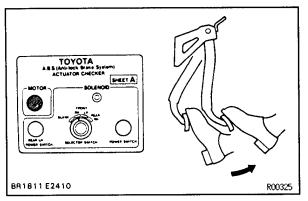


INSPECT MAIN SOLENOID AND PUMP MOTOR **OPERATION**

- Start the engine, and run it at idle.
- (b) Turn the selector switch of the actuator checker to " FRONT RH" position.
- Push and hold in the MOTOR switch for a few seconds.
- Depress the brake pedal and hold it until the step (g) is (d) completed.

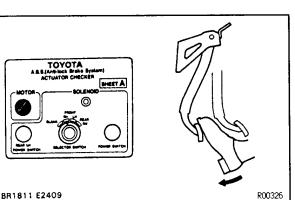


- (e) Push the POWER SWITCH, and check that the brake pedal does not go down.
 - NOTICE: Do not keep the POWER SWITCH pushing more than 10 seconds.
- Release the switch, and check that the pedal goes down.

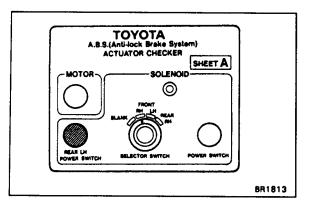


BR1812 E2409

- Push and hold in the MOTOR switch for a few seconds, and check that the pedal returns.
- Release the brake pedal.



- Push and hold in the MOTOR switch for a few seconds.
- Depress the brake pedal and hold it for about 15 seconds. As you hold the pedal down, push the MOTOR switch for a few seconds. Check that the brake pedal does not pulsate.

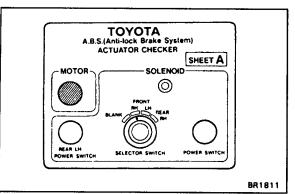


5. (FOR OTHER WHEELS)

- (a) Turn the selector switch to "FRONT LH" position.
- (b) Repeating (c) to (j) of the step 4, check the actuator operation similarly.

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(c) Similarly, inspect "REAR RH" and "REAR LH" position. HINT: When inspecting "REAR LH" position, push the REAR LH switch instead of the POWER SWITCH, and you can inspect in any selector switch position.

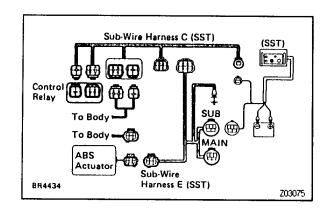


PUSH MOTOR SWITCH

Push and hold in the MOTOR switch for a few seconds.

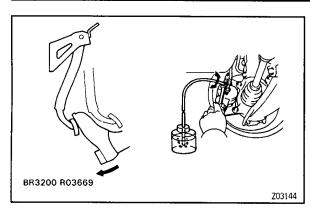
7. INSPECT FRONT SUB SOLENOID OPERATION

- Jack up and support vehicle.
- Check the fluid level in the reservoir. If necessary, add brake fluid.

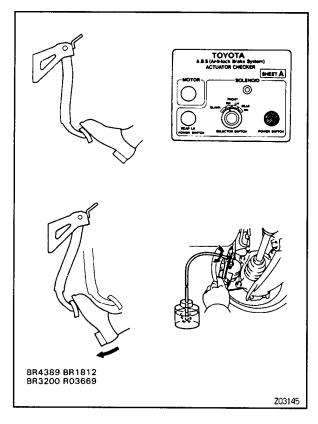


Disconnect the MAIN connector of the sub-wire harness E from the actuator checker and connect the SUB connector as shown.

- TOYOTA
 S.(Anti-tock Brake System)
 ACTUATOR CHECKER SHEET A onds.
- (d) Turn the selector switch of the actuator checker to " FRONT RH" position.
 - Push and hold in the MOTOR switch for a few sec-



- (f) With the brake pedal depressed, loosen the bleeder plug of the front RH wheel and check the speed of the brake pedal descent.
- (g) Tighten the bleeder plug and release the brake pedal



- (h) Depress the brake pedal while performing steps (i) to (j).
- (i) With the POWER SWITCH pushed in, loosen the bleeder plug and check that the speed of the brake pedal descent is slower than in (f).
- (j) Release the POWER SWITCH.
- (k) Tighten the bleeder plug, then release the brake pedal. HINT: Tighten the bleeder plug before releasing the brake pedal.
- (I) Push and hold in the MOTOR switch for a few seconds.

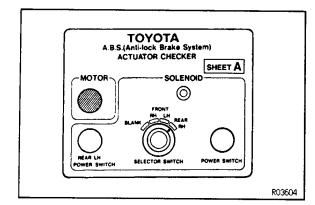
(FOR FRONT LH WHEEL)

- (a) Turn the selector switch to "FRONT LH" position.
- (b) Repeating (e) to (l) of step 7, check the front sub solenoid operation the same way.

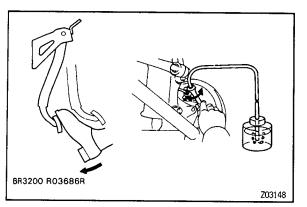


(a) Check that the SUB connector of sub—wire harness E is connected to the actuator checker.

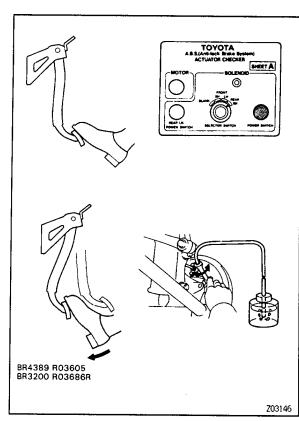
HINT: The wire harness connection is the same as for inspection of the front sub solenoid.



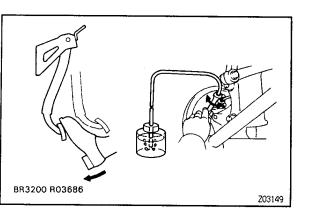
- (b) Turn the selector switch of the actuator checker to "REAR RH" position.
- (c) Push and hold in the MOTOR switch for a few seconds.



- (d) With the brake pedal depressed, loosen the bleeder plug of the rear RH wheel and check the speed of brake pedal descent.
- (e) Tighten the bleeder plug and release the brake pedal. HINT: Tighten the bleeder plug before releasing the brake pedal.

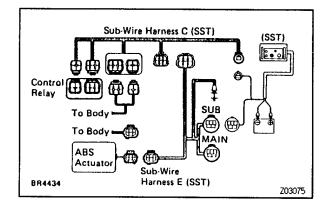


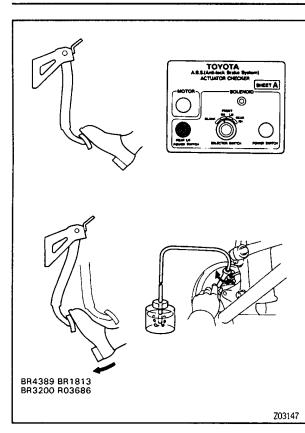
- (f) Depress the brake pedal while performing steps (g) and (h).
- (g) With the POWER SWITCH pushed in, loosen the bleeder plug.
- (h) Release the POWER SWITCH, then check that the speed of the brake pedal descent is slower than in (d).
- Tighten the bleeder plug and release the brake pedal.
 HINT: Tighten the bleeder plug before releasing the brake pedal.
- (j) Push and hold in the MOTOR switch for a few seconds.



(FOR REAR LH WHEEL)

- (a) With the brake pedal depressed, loosen the bleeder plug of the rear LH wheel and check the speed of the brake pedal descent.
- (b) Tighten the bleeder plug and release the brake pedal.





- (c) Depress the brake pedal while performing steps (d) and (e).
- d) With the POWER SWITCH REAR LH pushed in, loosen the bleeder plug.

HINT: Any position of the selector switch will do.

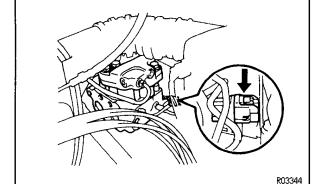
- (e) Release the REAR LH switch and check that the pedal descent speed is slower than in (a).
- f) Tighten the bleeder plug and release the brake pedal. HINT: Tighten the bleeder plug before releasing the brake pedal.
- (g) Push and hold in the MOTOR switch for a few seconds.



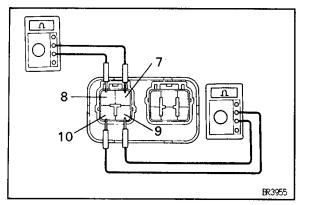
Remove the "SHEET A" (SST) and disconnect the actuator checker (SST) and sub—wire harness C and E (SST) from the actuator, control relay and body side wire harness.

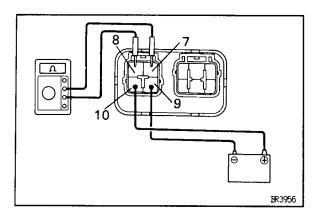
10. CONNECT CONNECTORS

(a) Connect the connector to the actuator.



- (b) Connect the two connectors to the control relay and install the fender liner.
- 11. CLEAR DIAGNOSTIC CODES
 (See DIAGNOSTIC CODES CLEARING)
- 12. CHECK FLUID LEVEL IN RESERVOIR TANK
 Check the fluid level and add fluid if necessary.
 Fluid: SAE J1703 or FMVSS No.116 DOT 3





CONTROL RELAY CONTROL RELAY INSPECTION

BR02Y-02

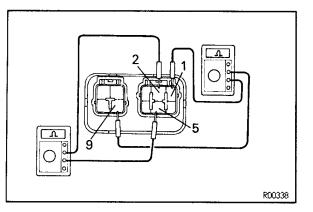
- 1. INSPECT CONTINUITY OF MOTOR RELAY CIRCUIT
- a) Check that there is continuity between terminals 9 and 10.
- Check that there is no continuity between terminals 7 and 8.

If continuity is not as specified, replace the relay.

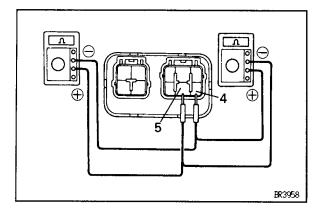
2. INSPECT OPERATION OF MOTOR RELAY CIRCUIT

- (a) Connect the positive (+) lead from the battery to terminal 10 and negative (-) lead to terminal 9.
- (b) Check that there is continuity between terminals 7 and 8.

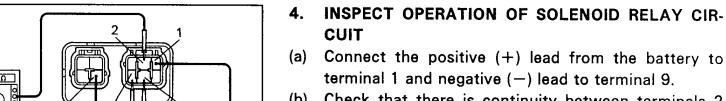
If operation is not as specified, replace the relay.



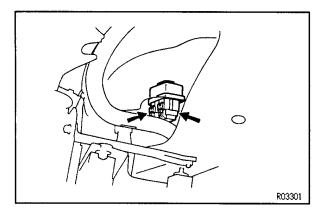
- INSPECT CONTINUITY OF SOLENOID RELAY CIR-CUIT
- (a) Check that there is continuity between terminals 1 and 9.
- b) Check that there is no continuity between terminals 2 and 5.



- c) Connect the positive lead from the ohmmeter to terminal 4 and connect negative lead to terminal 5.
- (d) Check that there is continuity between terminals.
- (e) Connect the two leads in reverse, and check that there is no continuity between terminals.
 If continuity is not as specified, replace the relay.
 HINT: For the different type ohmmeter, there is no continuity for step (d), and there is continuity for step (e).



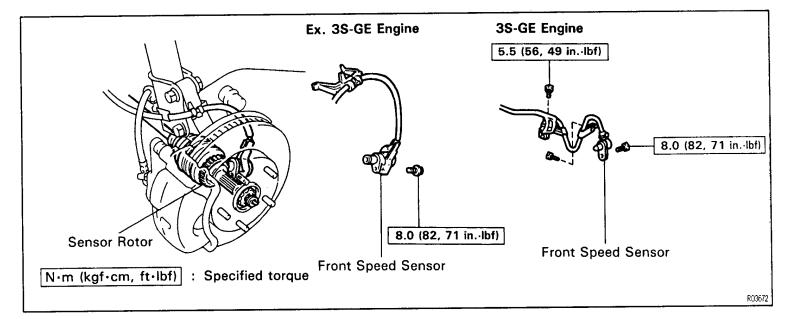
- (b) Check that there is continuity between terminals 2 and 5.(c) Check that there is no continuity between terminals 2.
- (c) Check that there is no continuity between terminals 2 and 6.If operation is not as specified, replace the relay.





FRONT SPEED SENSOR COMPONENTS

R02Z-01



3S-GE Engine 3S-GE Engine R03670 R03302

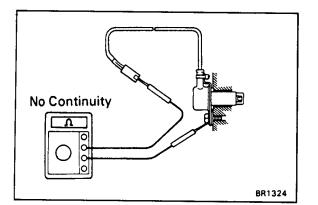
FRONT SPEED SENSOR INSPECTION

- 1. INSPECT SPEED SENSOR
- (a) Remove the fender liner.
- (b) Disconnect the speed sensor connector.

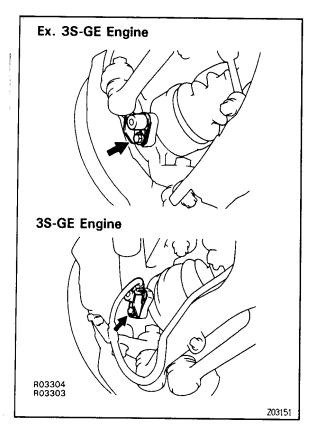
Measure the resistance between terminals.
 Resistance:

 $0.92 - 1.22 k\Omega$

If resistance value is not as specified, replace the sensor.



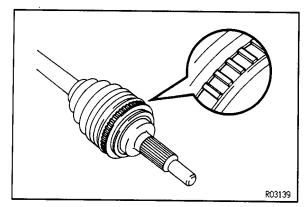
- (d) Check that there is no continuity between each terminal and sensor body.If there is continuity, replace the sensor.
- (e) Connect the speed sensor connector.
- (f) Install the fender liner.



2. INSPECT SENSOR INSTALLATION

Check that the sensor installation bolt is tightened properly. If not, tighten the bolt.

Torque: 8.0 N·m (82 kgf·cm, 71 in.·lbf)



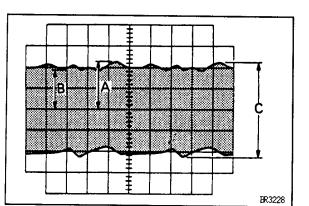
- 3. VISUALLY INSPECT SENSOR ROTOR SERRATIONS
- (a) Remove the drive shaft.

(See SA section)

- (b) Inspect the sensor rotor serrations for scratches, cracks, warping or missing teeth.
- (c) Install the drive shaft.

(See SA section)

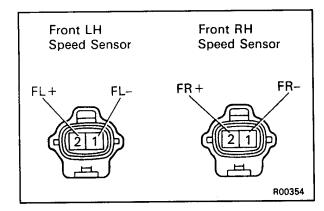
NOTICE: To prevent damage to the serrations, do not strike the drive shaft.



FRONT SPEED SENSOR AND SENSOR ROTOR SERRATIONS INSPECTION (REFERENCE)

INSPECT FRONT SPEED SENSOR AND SENSOR ROTOR SERRATIONS BY USING AN OSCILLOSCOPE

(a) Connect an oscilloscope to the speed sensor connector.

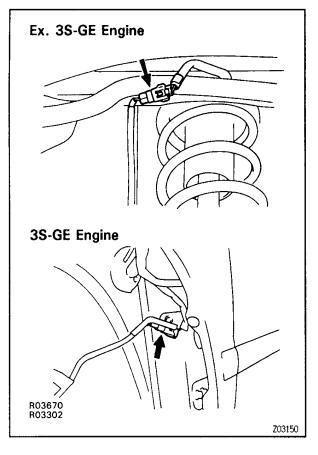


- BRAKE SYSTEM ANTI-LOCK BRAKE SYSTEM (ABS)
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- (b) Run the vehicle at 20 km/h (12.4 mph), and inspect speed sensor output wave.
- (c) Check that C is 0.5 V or more.

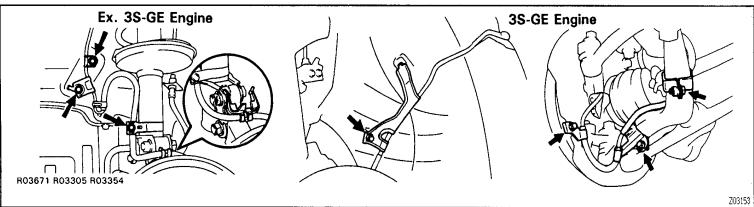
 If not as specified, replace the speed sensor.
- (d) Check that B is 30 % or more of A.

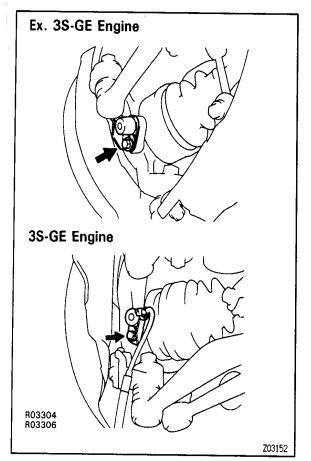
 If not as specified, replace the drive shaft.



FRONT SPEED SENSOR REMOVAL

- 1. DISCONNECT SPEED SENSOR CONNECTOR
- (a) Remove the fender liner.
- (b) Disconnect the speed sensor connector.
- 2. REMOVE SPEED SENSOR
- (a) Remove the clamp bolts holding the sensor harness to the body, shock absorber and lower arm.





(b) Remove the speed sensor from the steering knuckle.

FRONT SPEED SENSOR INSTALLATION FRONT

INSTALL SPEED SENSOR
 Install the speed sensor to the steering knuckle.
 Torque: 8.0 N·m (82 kgf·cm, 71 in.·lbf)

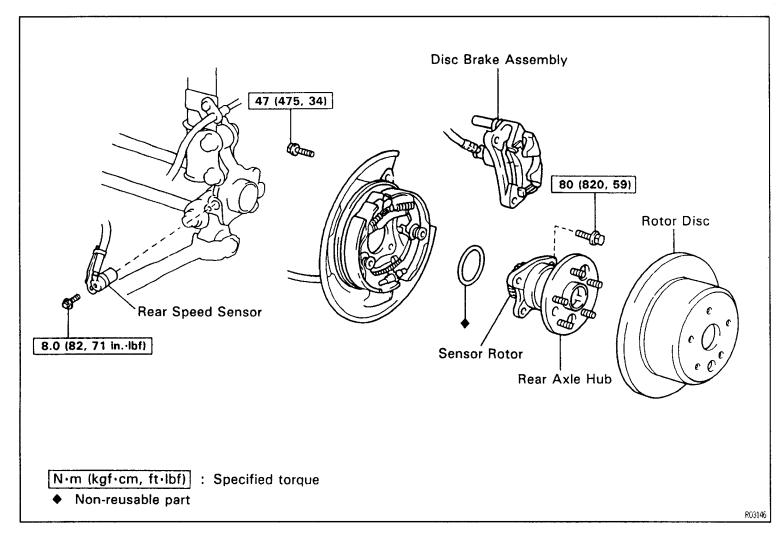
- 2. CONNECT SPEED SENSOR CONNECTOR
- (a) Install the sensor harness with the clamps and bolts in place.

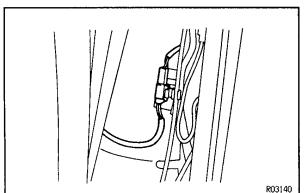
Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

- (b) Connect the speed sensor connector.
- (c) Install the fender liner.

REAR SPEED SENSOR COMPONENTS

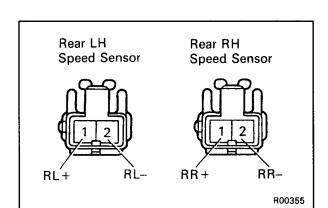
BR034 - 01





REAR SPEED SENSOR INSPECTION

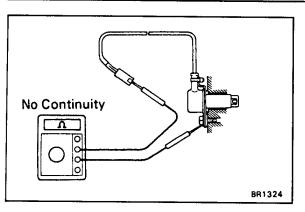
- 1. INSPECT SPEED SENSOR
- (a) Remove the seat cushion and side seatback.
- (b) Disconnect the speed sensor connector.



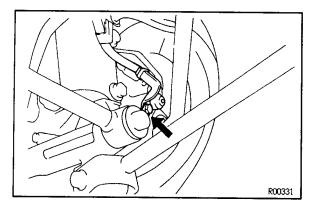
Measure the resistance between terminals.
 Resistance:

1.05-1.45 kΩ

If resistance value is not as specified, replace the sensor.



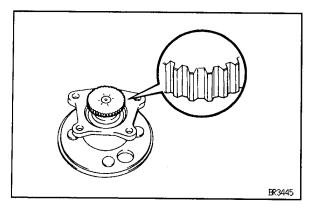
- (d) Check that there is no continuity between each terminal and sensor body.If there is continuity, replace the sensor.
- (e) Connect the speed sensor connector.
- f) Install the side seatback and the seat cushion.



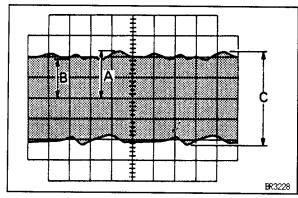
2. INSPECT SENSOR INSTALLATION

Check that the sensor installation bolt is tightened properly. If not, tighten the bolt.

Torque: 8.0 N·m (82 kgf·cm, 71 in.·lbf)



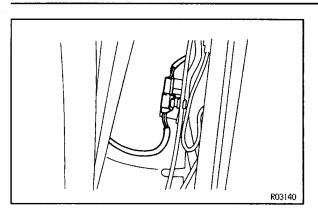
- 3. VISUALLY INSPECT SENSOR ROTOR SERRATIONS
- (a) Remove the axle hub assembly. (See SA section)
- (b) Inspect the sensor rotor serrations for scratches, cracks, warping or missing teeth.
- (c) Install the axle hub assembly. (See SA section)



REAR SPEED SENSOR AND SENSOR ROTOR SERRATIONS INSPECTION (REFERENCE)

INSPECT REAR SPEED SENSOR AND SENSOR ROTOR SERRATIONS BY USING AN OSCILLOSCOPE

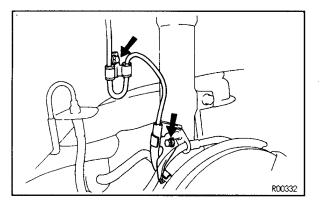
- (a) Connect an oscilloscope to the speed sensor connector.
- (b) Run the vehicle at 20 km/h (12.4 mph), and inspect speed sensor output wave.
- (c) Check that C is 0.8 V or more.If not as specified, replace the speed sensor.
- (d) Check that B is 40 % or more of A.
 If not as specified, replace the rear axle hub.



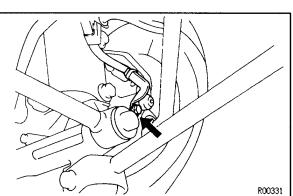
REAR SPEED SENSOR REMOVAL

1. DISCONNECT SPEED SENSOR CONNECTOR

- (a) Remove the seat cushion and side seatback.
- (b) Disconnect the aread corner cornector and
- (b) Disconnect the speed sensor connector, and pull out the sensor wire harness with the grommet.

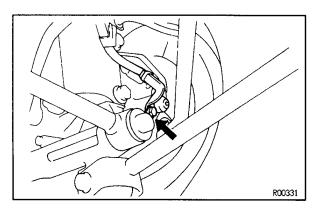


(c) Remove the two clamp bolts holding the sensor wire harness to the body and shock absorber.



2. REMOVE SPEED SENSOR

Remove the speed sensor from the axle carrier.

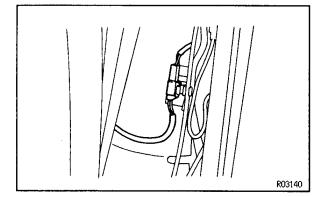


REAR SPEED SENSOR INSTALLATION

1. INSTALL SPEED SENSOR

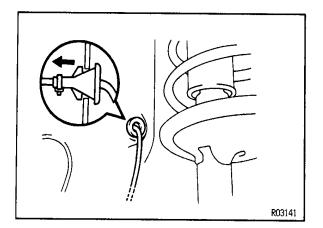
Install the speed sensor to the axle carrier.

Torque: 8.0 N·m (82 kgf·cm, 71 in.·lbf)

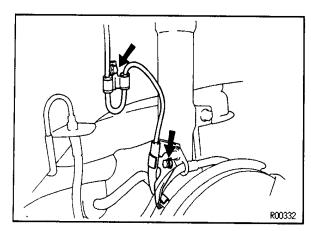


2. CONNECT SPEED SENSOR CONNECTOR

(a) Pass the sensor harness through the body panel hole, and connect the connector.



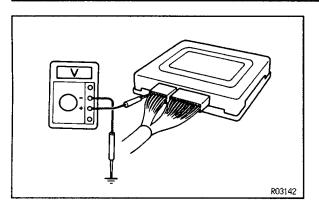
(b) Install the grommet securely.



(c) Install the sensor harness with the clamps and bolts in place.

Torque: 5.5 N·m (56 kgf·cm, 49 in.·lbf)

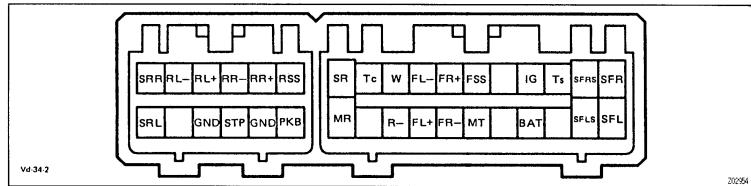
(d) Install the side seatback and seat cushion.



ANTI-LOCK BRAKE SYSTEM CIRCUIT

SYSTEM CIRCUIT INSPECTION

- 1. INSPECT SYSTEM CIRCUIT WITH CONNECTORS CONNECTED
- (a) Remove the ABS ECU.
- (b) Using a voltmeter with high impedance (10 k Ω /V minimum), measure the voltage at each terminal and body ground.



Tester Connection	Check Item	Condition	Specified Value	Trouble Part
SFR	Voltage	IG switch on and "ABS" warning light goes off	Battery voltage	
SFRS	Voltage	IG switch on and "ABS" warning light goes off	Battery voltage	Actuator
TS	Voltage	IG switch on and check connector T_s - E_1 not connected	Battery voltage	ABS ECU
		IG switch on and check connector T _s -E ₁ connected	About 0 V	
IG	Voltage	IG switch on	Battery voltage	ECU-IG Fuse
FSS	Continuity	IG switch off	Continuity	
FL-	Continuity	IG switch off	Continuity	ABS ECU
W	Voltage	IG switch on and "ABS" warning light goes on About 0		ABS ECU
V		IG switch on and "ABS" warning light goes off	Battery voltage	ing light
TC	Voltage	IG switch on and check connector T _c -E ₁ not connected	Battery voltage	
		IG switch on and check connector T _C -E ₁ connected	About 0 V	ABS ECU
SR	Voltage	IG switch on and "ABS" warning light goes on	About 0 V	1
on	Voltage	IG switch on and "ABS" warning light goes off	Battery voltage	
SFL	Voltage	IG switch on and "ABS" warning light goes off	Battery voltage	
SFLS	Voltage	IG switch on and "ABS" warning light goes off	Battery voltage	Actuator
BAT	Voltage	IG switch off	Battery voltage	ECU-B Fuse
FR —	Continuity	IG switch off	Continuity	
R —	Continuity	IG switch off	Continuity	ABS ECU
RR —	Continuity	IG switch off	Continuity	1

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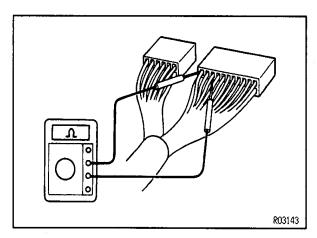
Tester Connection	Check Item	Condition	Specified Value	Trouble Part
RL-	Continuity	IG switch off	Continuity	ABS ECU
SRR	Voltage	IG switch on and "ABS" warning light goes off	Battery voltage	Actuator
PKB	Voltage	IG switch on and PKB lever pulled	About 0 V	Parking brake switch
	Voltage	IG switch on and PKB lever returned	Battery voltage	Level warning switch
GND	Continuity	IG switch off	Continuity	Wiring harness
STP	Voltage	IG switch off and brake pedal depressed	Battery voltage	Stop light
317	Continuity	IG switch off and brake pedal returned	Continuity	switch Stop light
GND	Continuity	IG switch off	Continuity	Wiring harness
SRL	Voltage	IG switch on and "ABS" warning light goes off	Battery voltage	Actuator

V01114

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If the circuit is not as specified, check and repair or replace the trouble part shown in the table above.

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2. INSPECT SYSTEM CIRCUIT WITH CONNECTORS DISCONNECTED

(a) Disconnect the connectors from the ECU, inspect at the wire harness side connector.

Tester Connection	Check Item	Specified Value	Trouble Part	Tester Connection	Check Item	Specified Value	Trouble Part
SFR⇔Body ground	Resistance	About 2.2 Ω	Actuator	FL+↔FL—	Resistance	0.92 — 1.22 kΩ	Front LH speed sensor
SFRS ⇔ground	Resistance	About 2.2 Ω	Actuator	MR+↔R-	Resistance	50 - 80 û	Control relay
FR+↔FR—	Resistance	0.92 — 1.22 kΩ	Front RH speed sensor	RR + ↔RR —	Resistance	1.05 — 1.45 kΩ	Rear RH speed sensor
SR ↔ R—	Resistance	60 - 100 Ω	Control relay	RL+↔RL-	Resistance	1.05 — 1.45 kΩ	Rear LH speed sensor
SFL ⇔ground	Resistance	About 2.2 Ω	Actuator	SRR⇔Body ground	Resistance	About 2.2 Ω	Actuator
SFLS⇔Body ground	Resistance	About 2.2 Ω	Actuator	SRL ↔ Body ground	Resistance	About 2.2 Ω	Actuator
Body MT⇔ground	Continuity	Continuity	Actuator				I

W1115

If the circuit is not as specified, check and repair or replace the trouble part shown in the table above.

(b) Connect the connectors, and install the ECU in place.

SERVICE SPECIFICATIONS SERVICE DATA

BRO3A - O

Brake pedal height (fr	om asnhalt sheet)	
LHD vehicles	on adpital and the	138-148 mm (5.43-5.83 in.)
RHD vehicles		159-169 mm (6.26-6.65 in.)
Brake pedal freeplay		1-6 mm (0.04-0.24 in.)
	istance at 490 N (50 kgf, 110.2 lbf)	More than
For General	4A-FE, 3S-FE engine (RHD)	85 mm (3.35 in.)
	4A-FE, 3S-FE engine (LHD)	65 mm (2.56 in.)
	2C engine	60 mm (2.36 in.)
For Europe	4A-FE, 3S-FE engine (RHD) w/o ABS	90 mm (3.54 in.)
	4A-FE, 3S-FE engine (RHD) w/ ABS	85 mm (3.35 in.)
	3S-GE engine (RHD)	90 mm (3.54 in.)
	4A-FE, 3S-FE engine (LHD) w/o ABS	70 mm (2.76 in.)
	4A-FE, 3S-FE engine (LHD) w/ ABS	65 mm (2.56 in.)
	3S-GE engine (LHD)	70 mm (2.76 in.)
	2C engine (RHD) w/o ABS	85 mm (3.35 in.)
	2C engine (RHD) w/ABS	80 mm (3.15 in.)
	2C engine (LHD) w/o ABS	65 mm (2.56 in.)
	2C engine (LHD) w/ABS	60 mm (2.36 in.)
Brake booster push ro	d to piston clearance (w/SST)	0 mm (0 in.)
Vacuum pump blade h	neight Limit	13.3 mm (0.524 in.)
Vacuum pump blade t	hickness Limit	5.95 mm (0.2343 in.)
Vacuum pump blade le	ength Limit	22.98 mm (0.9047 in.)
Front brake pad thickr	ness (Ex. 3S-GE engine) STD	12.0 mm (0.472 in.)
Front brake pad thickr	ness (Ex. 3S-GE engine) Limit	1.0 mm (0.039 in.)
Front brake pad thickr	ness (3S-GE engine) STD	10.0 mm (0.394 in.)
Front brake pad thickr	ness (3S-GE engine) Limit	1.0 mm (0.039 in.)
Front brake disc thick	ness (3S-FE engine) STD	28.0 mm (1.102 in.)
Front brake disc thick	ness (3S-FE engine) Limit	26.0 mm (1.024 in.)
Front brake disc thick	ness (Ex. 3S-FE engine) STD	25.0 mm (0.984 in.)
Front brake disc thick	ness (Ex. 3S-FE engine) Limit	23.0 mm (0.906 in.)
Front brake disc runou	La IIII C	0.05 mm (0.0020 in.)
Rear brake drum inside	e diameter STD	200.0 mm (7.874 in.)
Rear brake drum inside	e diameter Limit	201.0 mm (7.913 in.)
Rear brake drum lining	thickness STD	4.0 mm (0.157 in.)
Rear brake drum lining	thickness Limit	1.0 mm (0.039 in.)
Rear brake drum to sh		0.6 mm (0.024 in.)
Rear drum brake clear	ance between rear shoe and lever	Less than 0.35 mm (0.0138 in.)
		0.2 mm (0.008 in.)
		0.3 mm (0.012 in.)
Rear drum brake adjus	sting shim thickness	0.4 mm (0.016 in.)
•	-	0.5 mm (0.020 in.)
		0.6 mm (0.024 in.)
		0.9 mm (0.035 in.)
Rear brake disc pad th		10.0 mm (0.394 in.)
Rear brake disc pad th	· · · · · · · · · · · · · · · · · · ·	1.0 mm (0.039 in.)
Rear brake disc thickn	ess STD	10.0 mm (0.394 in.)

BR-108

BRAKE SYSTEM — SERVICE SPECIFICATIONS

Rear brake disc thickness	Limit	9.0 mm (0.354 in.)	.2
Rear brake disc runout	Limit	0.15 mm (0.0059 in.)	
Rear brake disc inside diameter	STD	170 mm (6.69 in.)	
Rear brake disc inside diameter	Limit	171 mm (6.73 in.)	
Parking brake lining thickness	STD	2.0 mm (0.079 in.)	
Parking brake lining thickness	Limit	1.0 mm (0.039 in.)	
Parking brake lever travel at 196 N (20 kgf, 44 lbf)		4-7 clicks	
Parking brake clearance between rear shoe and lever	·-··	Less than 0.35 mm (0.0138 in.)	**********
		0.3 mm (0.012 in.)	
Parking brake adjusting shim thickness for rear disc brake		0.6 mm (0.024 in.)	
		0.9 mm (0.035 in.)	

TORQUE SPECIFICATIONS

Part tightened	N⋅m	kgf-cm	ft-lbf
Master cylinder x Piston stopper bolt	10	100	7
Master cylinder x Reservoir	1.7	17.5	15.2 inlbf
Master cylinder x Brake booster	13	130	9
Brake tube union nut	15	155	11
Brake booster clevis lock nut	25	260	19
Brake booster x Pedal bracket	13	130	9
Vacuum pump x Alternator	7.8	80	69 in.·lbf
Vacuum pump x Check valve	74	750	54
Vacuum pump x Vacuum union	14	140	10
Vacuum pump x Oil outlet union	32	325	24
Front disc brake cylinder installation bolt	34	350	25
Bleeder plug	8.3	85	74 in.·lbf
Front disc brake torque plate x Steering knuckle	94	960	69
Front disc brake cylinder x Flexible hose	30	310	22
Rear drum brake wheel cylinder x Backing plate	10	100	7
Parking brake cable bracket x Backing plate	7.8	80	69 in.·lbf
Flexible hose x Shock absorber	29	300	22
Rear disc brake cylinder instllation bolt	20	200	14
Rear disc brake torque plate x Dust cover	47	475	34
Rear disc brake cylinder x Flexible hose	30	310	22
Proportioning valve installation nut	7.8	80	69 in.·lbf
Load sensing proportioning valve x Suspension arm	25	260	19
Load sensing proportioning valve x Body	39	400	29
ABS actuator x ABS actuator No.1 bracket	5.4	55	48 inlbf
ABS actuator x ABS actuator No.3 bracket	13	130	9
ABS actuator No.3 bracket x Body	19	195	14
Front speed sensor installation bolt	8.0	82	71 in.·lbf
Rear speed sensor installation bolt	8.0	82	71 in.·lbf
ABS ECU bracket x Body	5.5	56	49 inlbf



ELECTRICAL WIRING DIAGRAMS

ABBREVIATION

The following abbreviations are used in this wiring diagram.

ABS = Anti-Lock Brake System

A/C = Air Conditioner

A/T = Automatic Transaxle

COMB. = Combination

ECT = Electronic Controlled Transmission

ECU = Electronic Control UnitEFI = Electronic Fuel InjectionEGR = Exhaust Gas Recirculation

Ex. = Except

FL = Fusible Link

ISC = Idle Speed Control J/B = Junction Block

L/B = Liftback LH = Left-Hand

M/T = Manual Transaxle

O/D = Overdrive RH = Right-Hand

S/D = Sedan

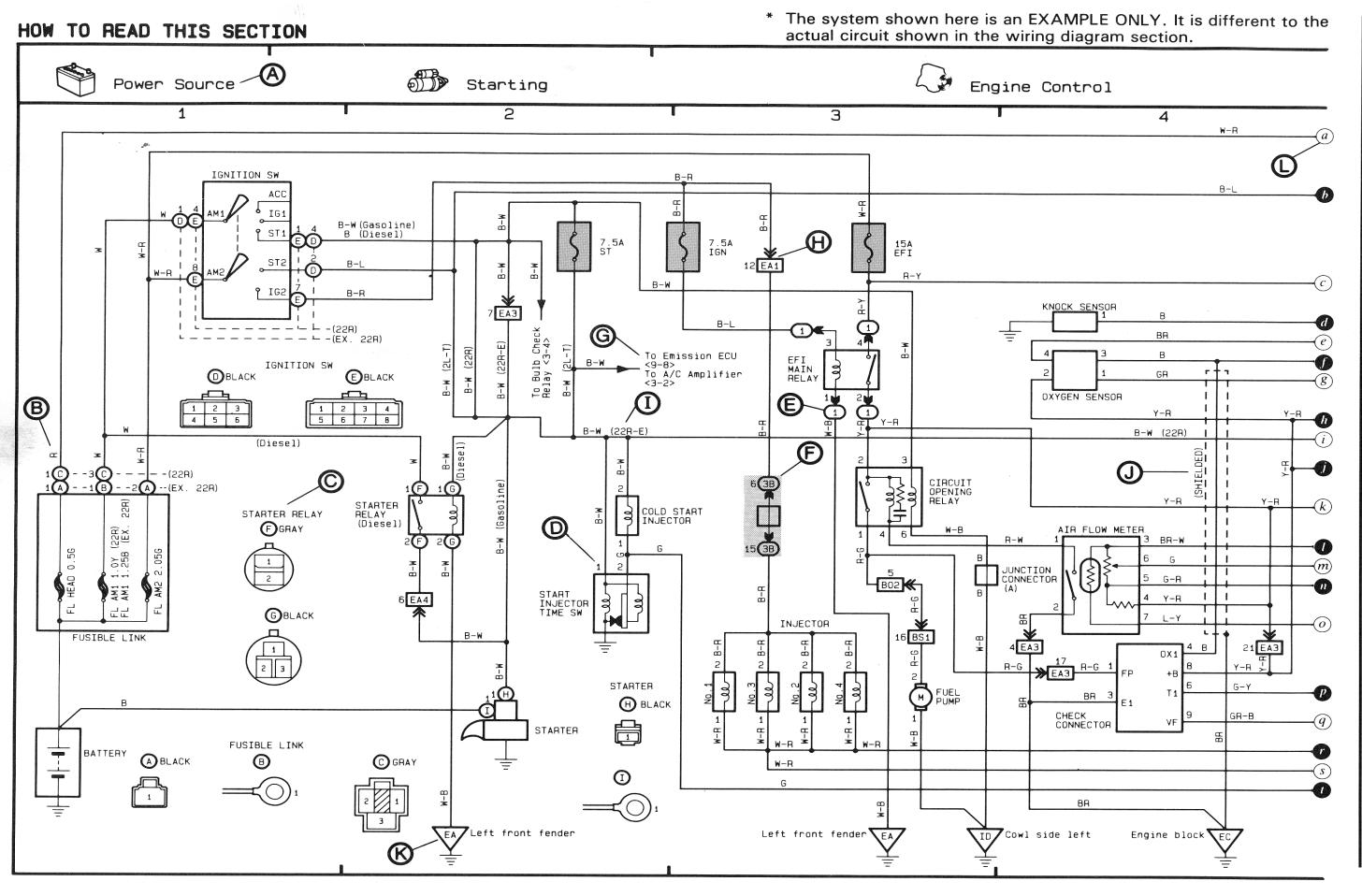
SRS = Supplemental Restraint System

SW = Switch

TEMP. = Temperature

VSV = Vacuum Switching Valve

w/ = With w/o = Without



- A: System Title
- B: Indicates the wiring color.

Wire colors are indicated by an alphabetical code.

The first letter indicates the basic wire color and the second letter indicates the color of the stripe.

Example: L - Y

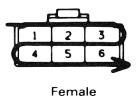
L - Y

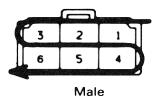
(Blue) (Yellow)

- C: Indicates the connector to be connected to a part (the numeral indicates the pin No.)
- D: Indicates the pin number of the connector.

 The numbering system is different for female and male connectors.

Example: Numbered in order from upper left to lower right lower left





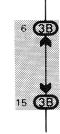
The numbering system for the overall wiring diagram is the same as above.

E: Indicates a Relay Block. No shading is used and only the Relay Block No. is shown to distinguish it from the J/B.

Example: Indicates Relay Block No. 1.

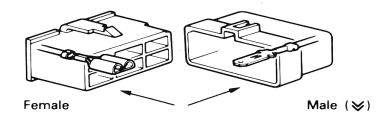
F: Junction Block (The number in the circle is the J/B No. and the connector code is shown beside it). Junction Blocks are shaded to clearly separate them from other parts (different junction blocks are shaded differently for further clarification).

Example:



3B indicates that it is inside Junction Block No.3.

- G: Indicates related system.



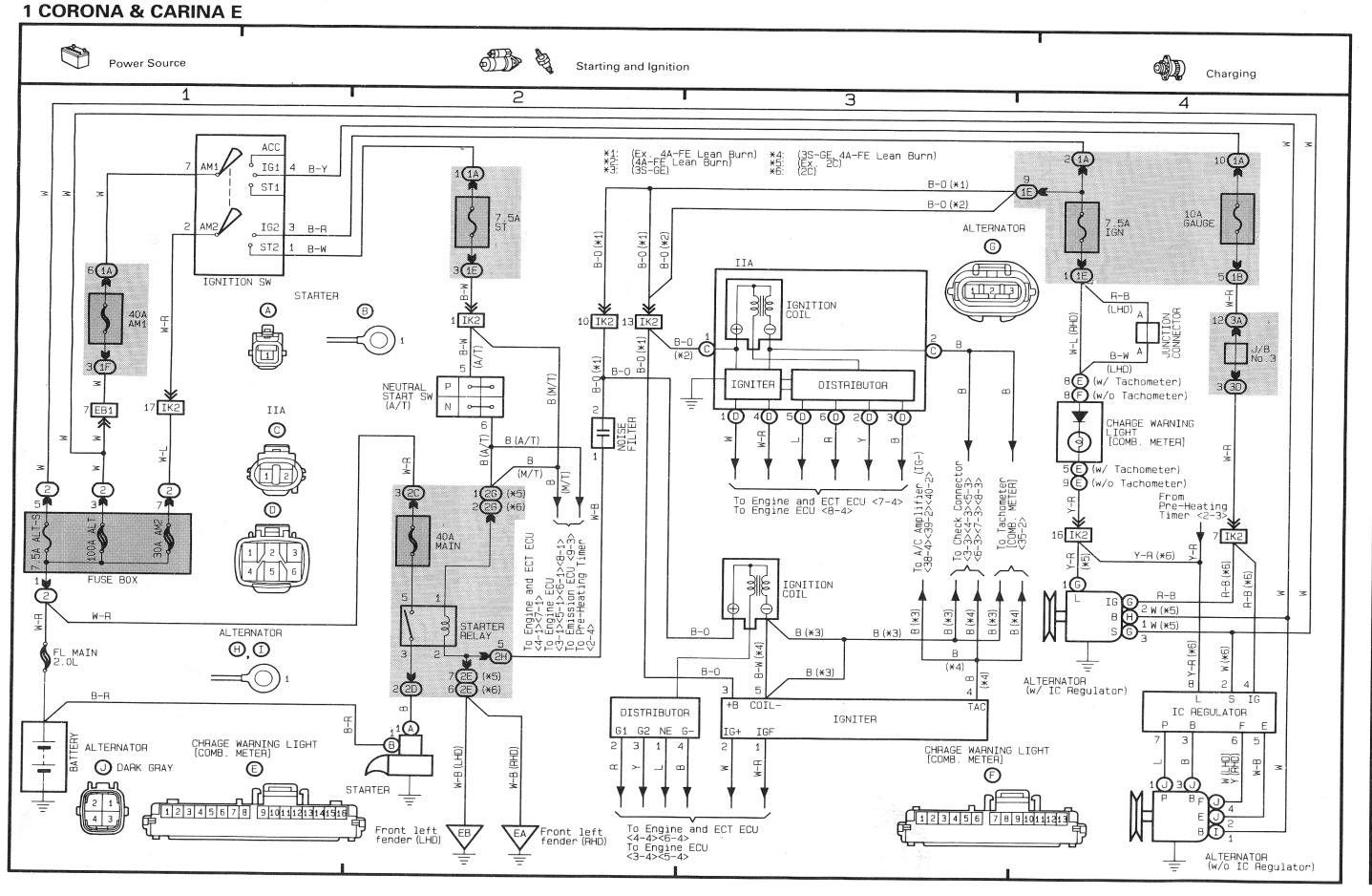
- () is used to indicate different wiring and connector, etc. when the vehicle model, engine type, or specification is different.
- (I): Indicates a shielded cable.

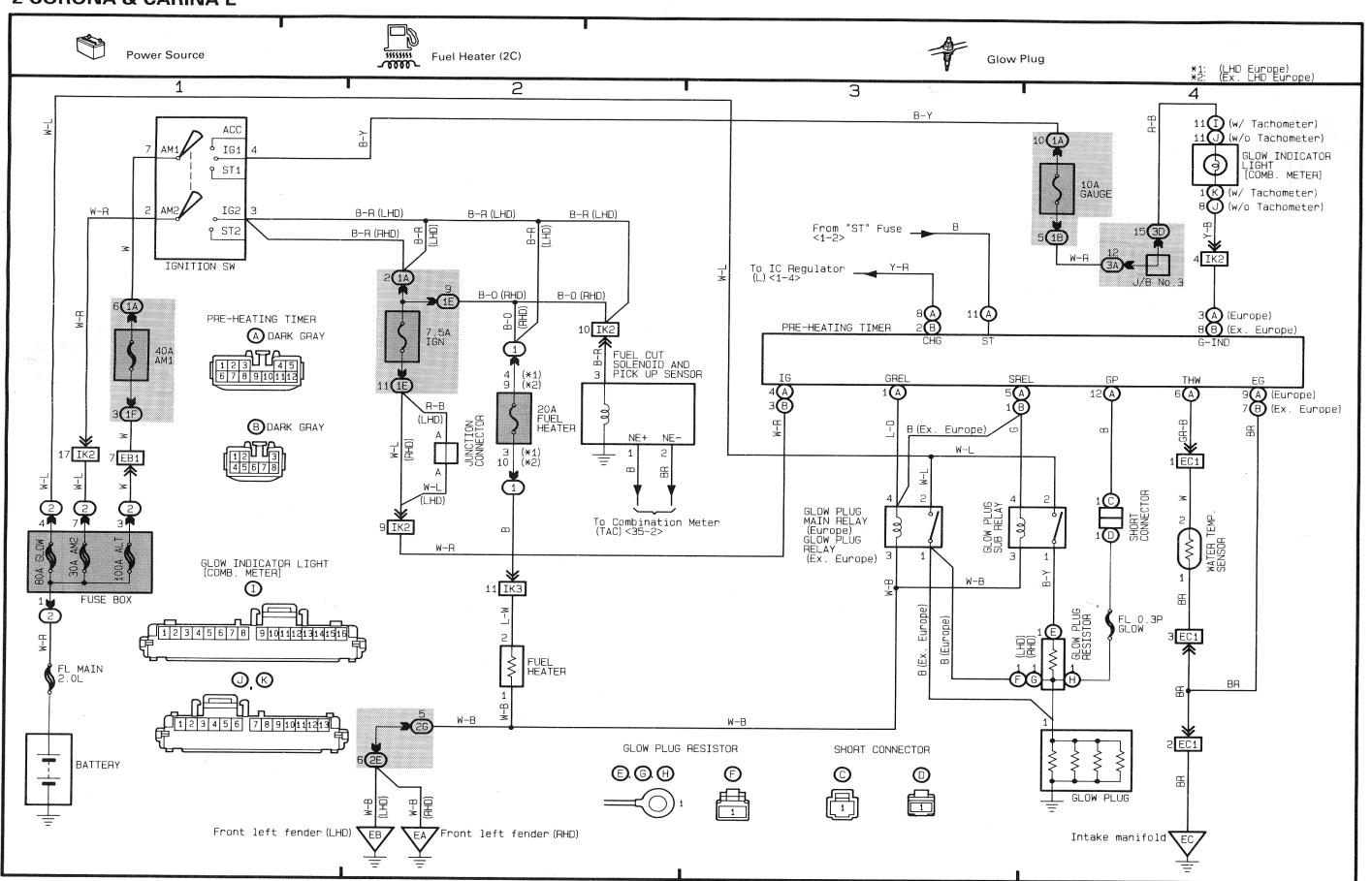


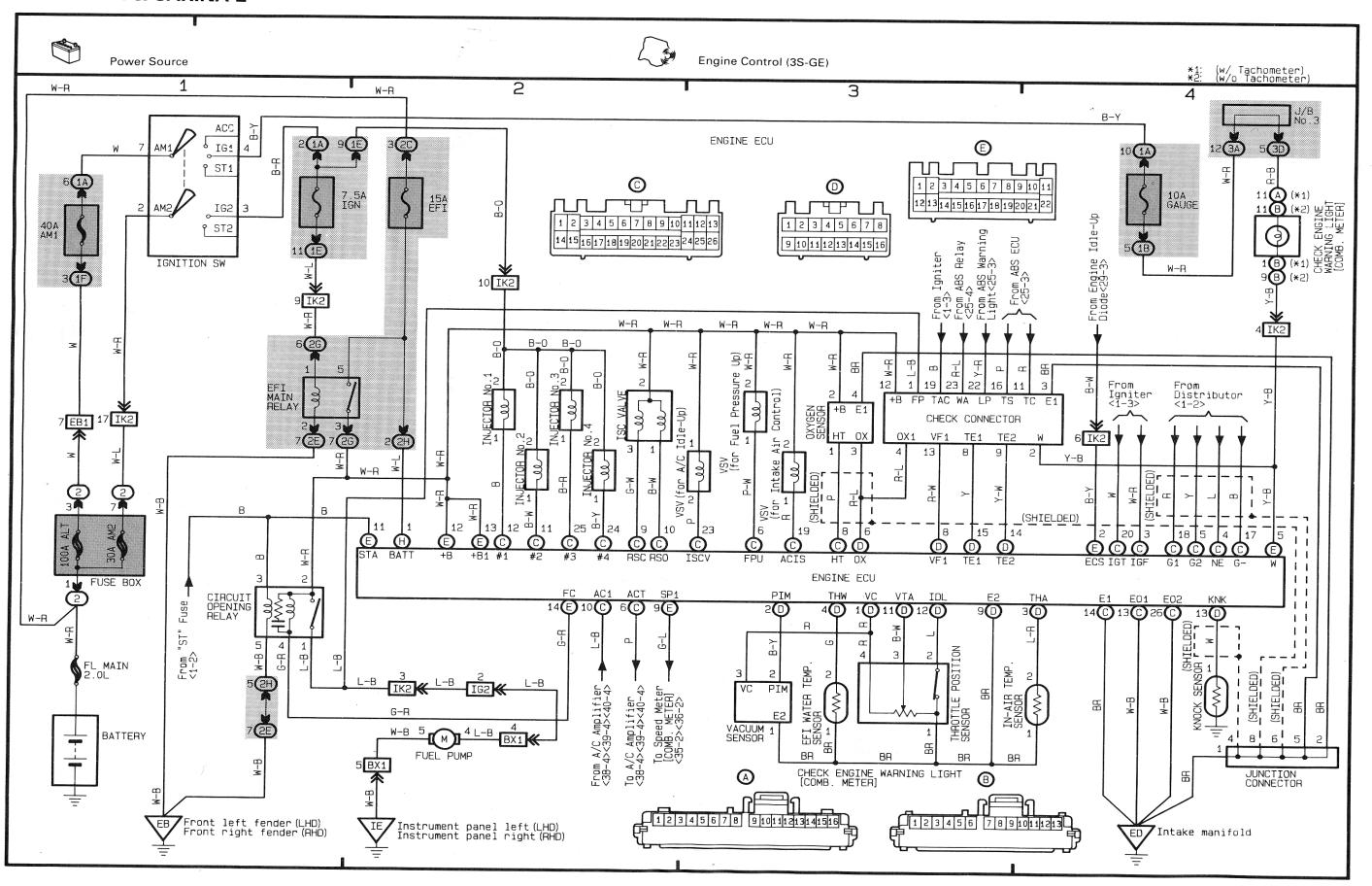
- (K): Indicates a ground point.
- The same code occuring on the next page indicates that the wire harness is continuous.

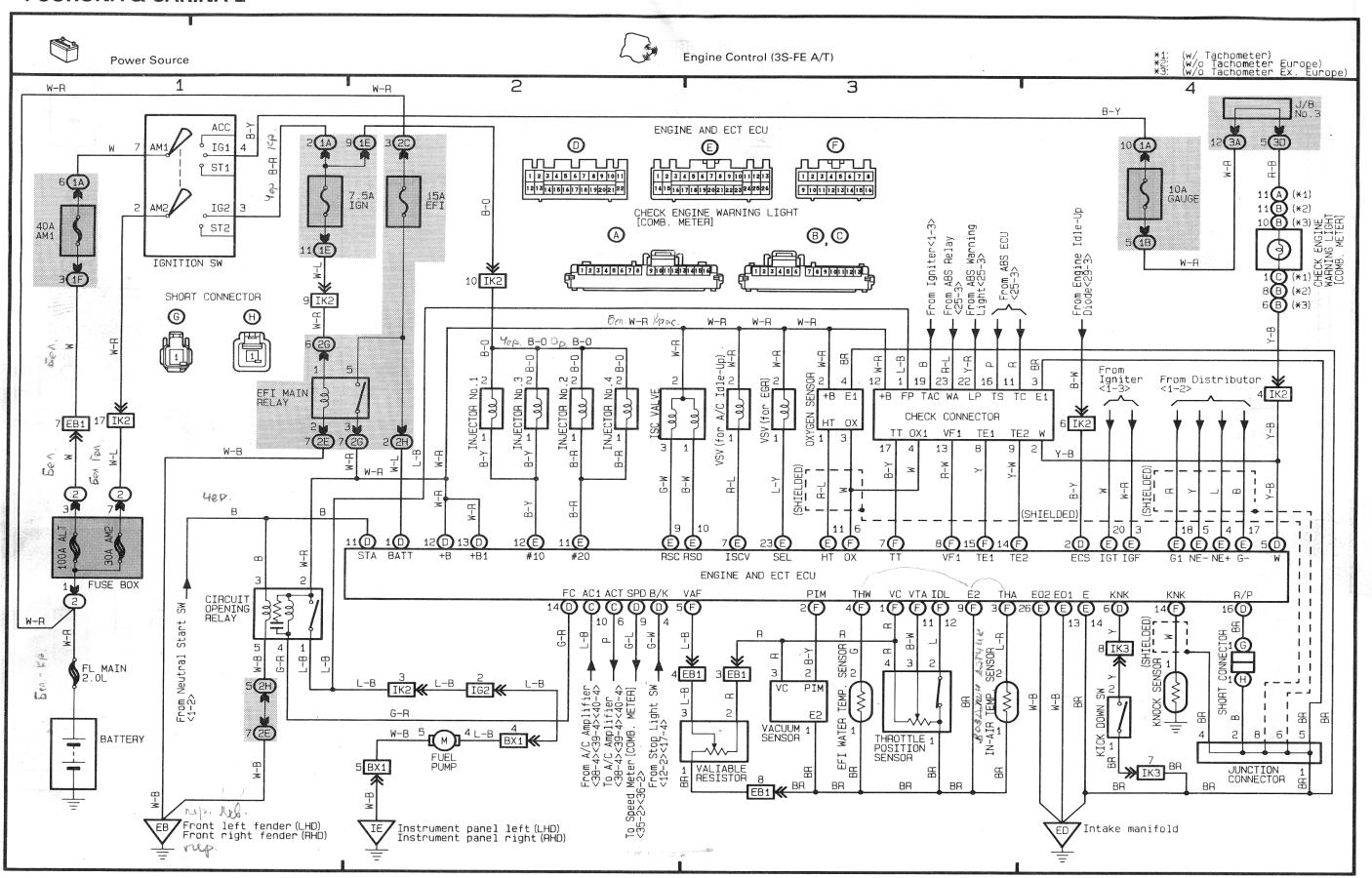
SYSTEM INDEX

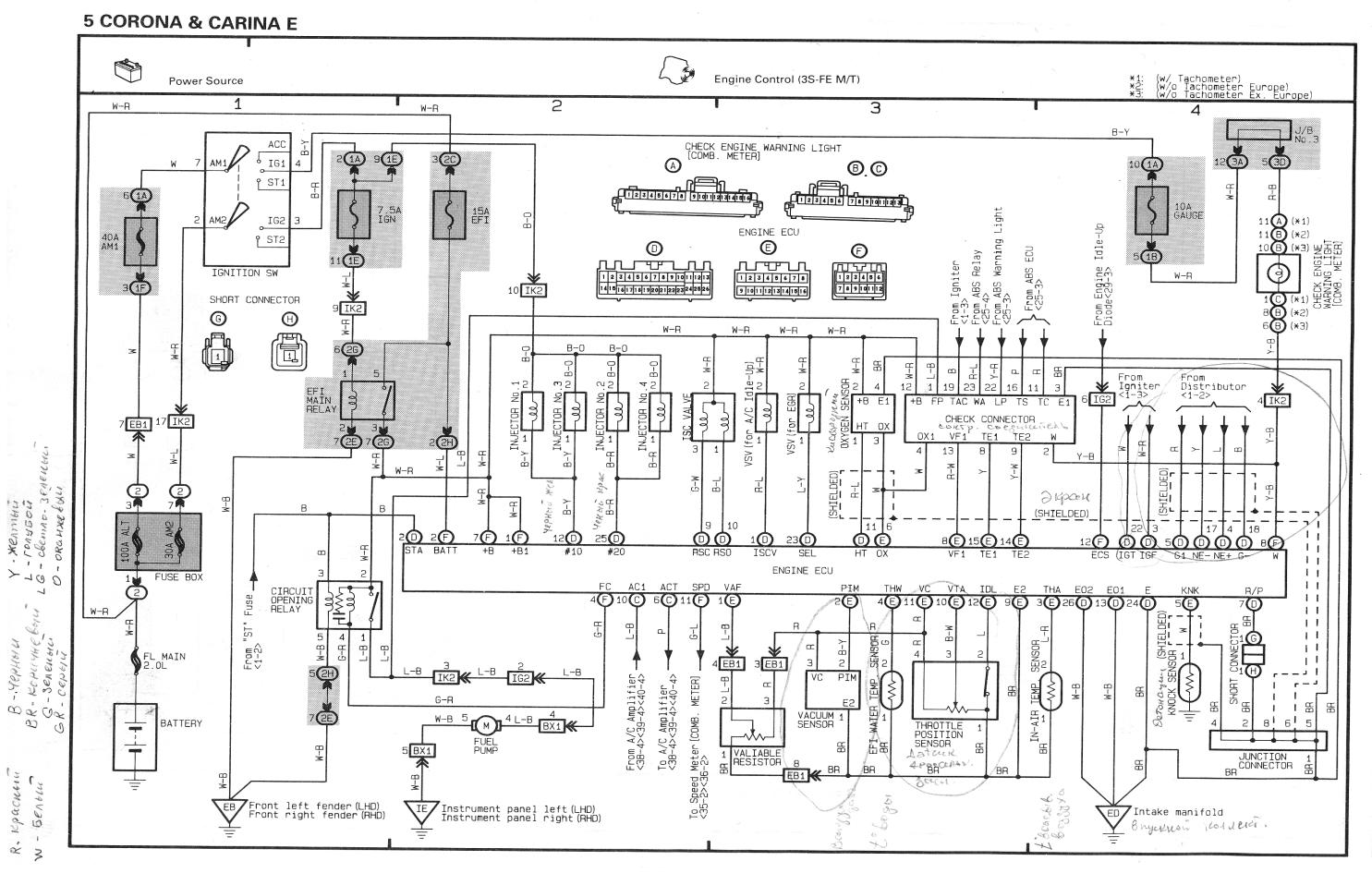
SYSTEMS	LOCATION	SYSTEMS		LOCATION	SYSTEMS	LOCATION
ABS (Anti-Lock Brake System)	25-2 38-2 (RHD Push	Glow and Emission Control	+ 🚇	9-2	Radio and Player	30-2
Air Conditioner	SW type) 39-2 (LHD Lever SW type) 40-2 (RHD Lever	Glow Plug	1	2-3 11-2 (LHD w/Daytime	Rear Fog Light	15-2
Auto Antenna	SW type) 34-3	Headlight		Running Light) 12-3 (LHD in Europe w/o Daytime Running Light) 13-3 (Ex. LHD in Europe)	Rear Wiper and Washer	32-3
Back-Up Light	33-2	Headlight Beam Level Control		14-2	Remote Control Mirror	26-2
Charging	1-4	Headlight Cleaner		22-2	Seat Heater	34-2
rigarette Lighter nd Clock	31-2	Horn		29-2	Starting and Ignition	1-2
Combination Meter	35-2 (w/ Tachometer) 36-2 (w/o Tachometer)	Illumination		19-2 (LHD) 20-2 (RHD)	Stop Light	12-2 (S/D) 17-4 (L/B)
Door Lock	28-2	Interior Light		21-2	Taillight	16-2 (LHD in Europe) 17-2 (L/B.Ex. LHI in Europe)
CT Electronic Control Transmission)	10-2 3-2 (3S-GE)	Light Auto Turn Off		31-3	Turn Signal and Hazard	18-2 (S/D Ex. LH in Europe) 23-2 (LHD)
Ingine Control	4-2 (3S-FE, A/T) 5-2 (3S-FE, M/T) 6-2 (4A-FE Lean Burn type) 7-2 (4A-FE Ex. Lean Burn type, A/T) 8-2 (4A-FE Ex. Lean Burn type, M/T)	Light Reminder		22-3	Warning Light	24-2 (RHD)
ront and Rear Window efogger	29-3	Moon Roof		33-3	Junction Block and Wire Harness Connector	41-1
ront Fog Light	13-2	Power Source		1 ~ 40-1	Connector Joining Wire Harness and Wire Harness	41-1 42-1 43-1
ont Wiper and Washer	32-2	Power Window		27-2		44-1
uel Heater (2C)	2-2	Radiator Fan and Condenser Fan		37-2		



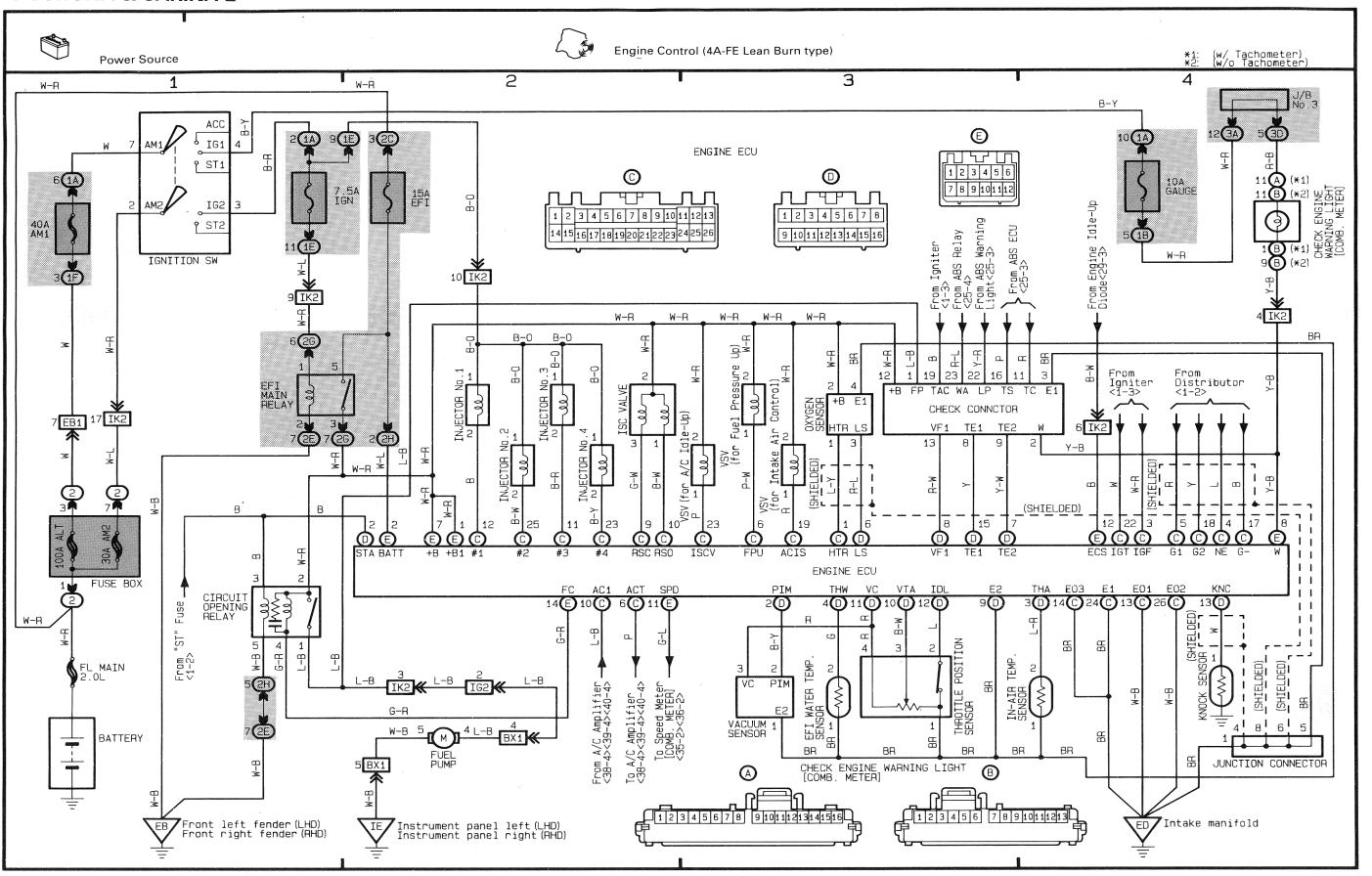


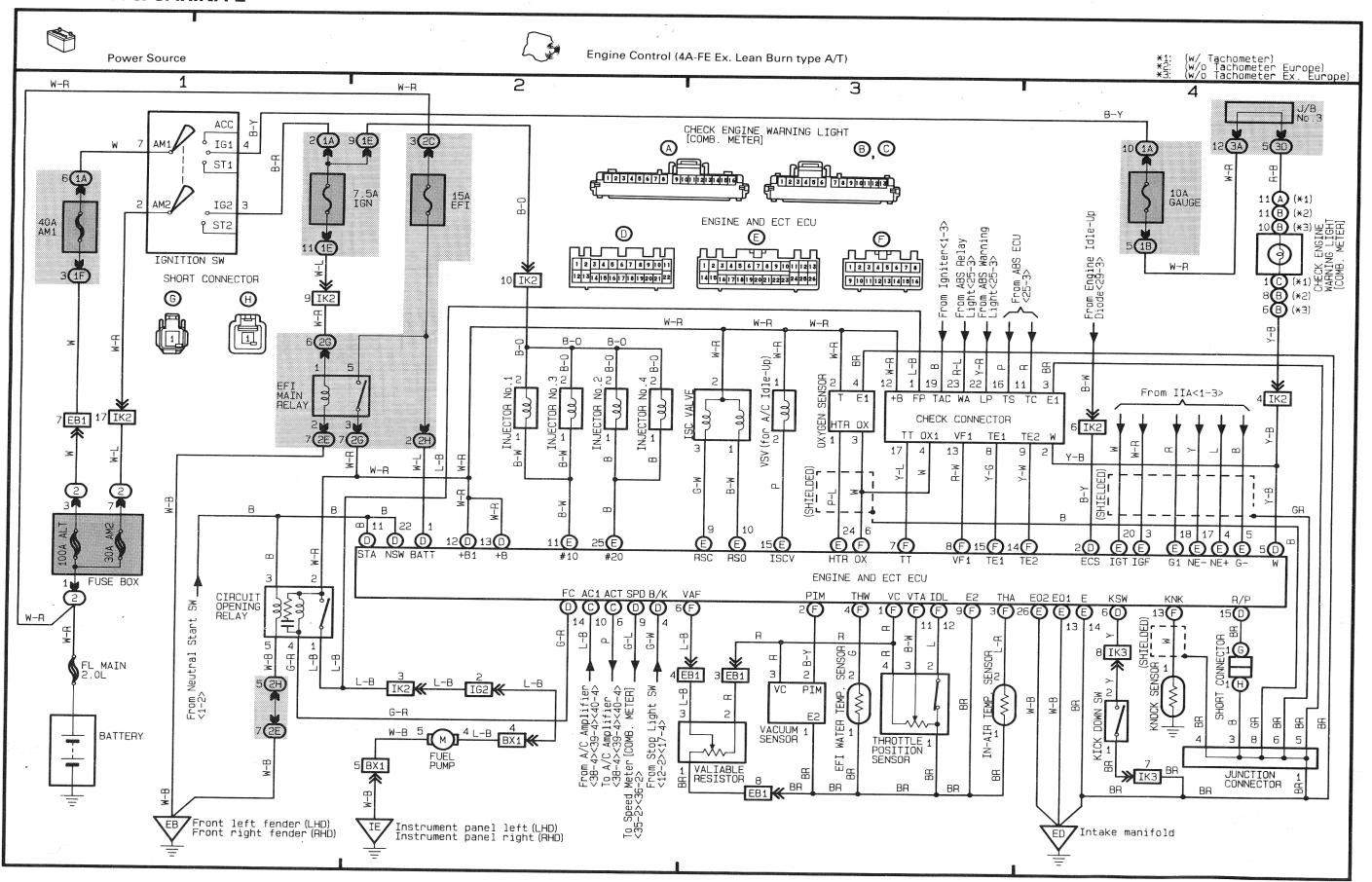


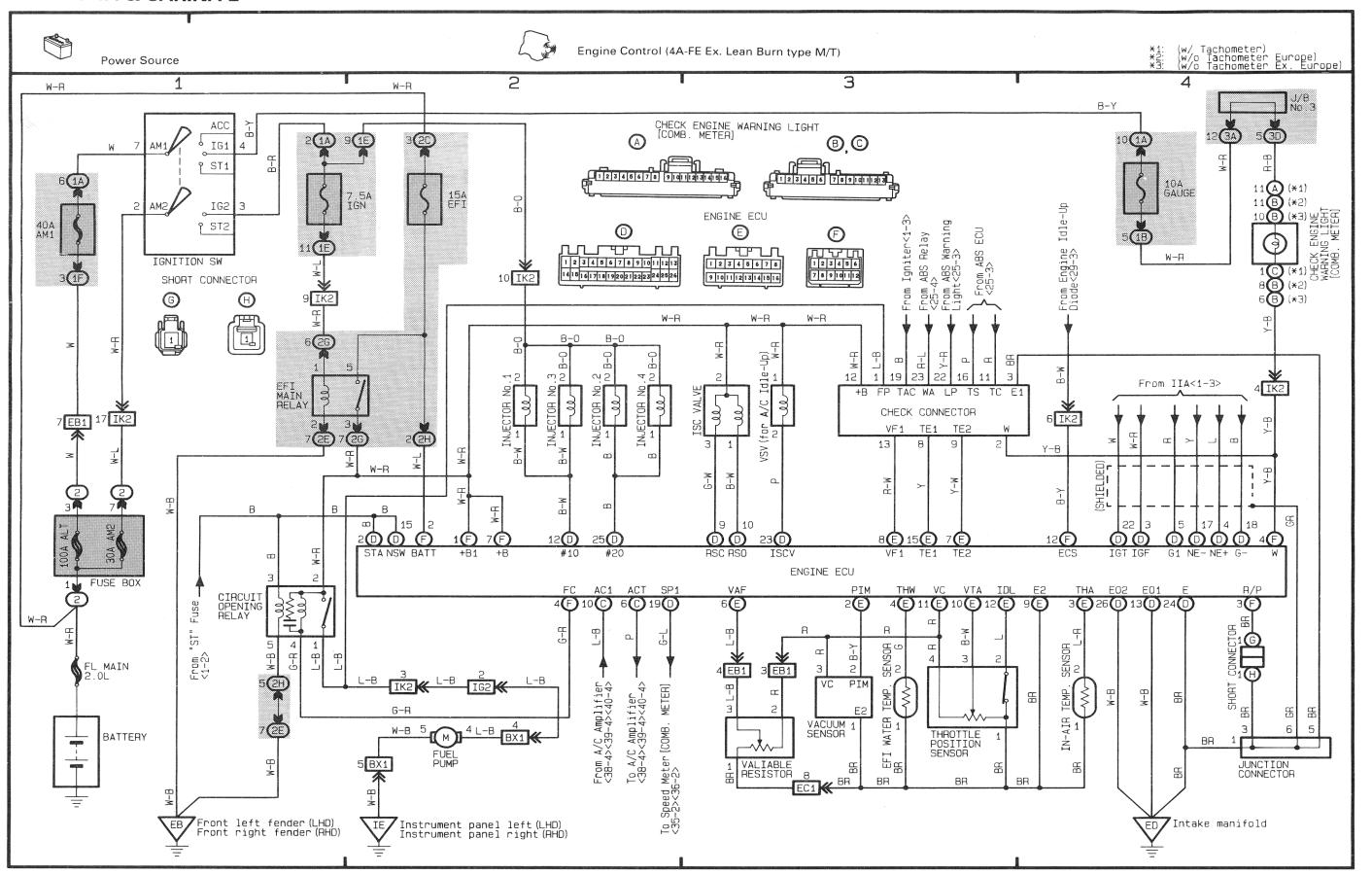


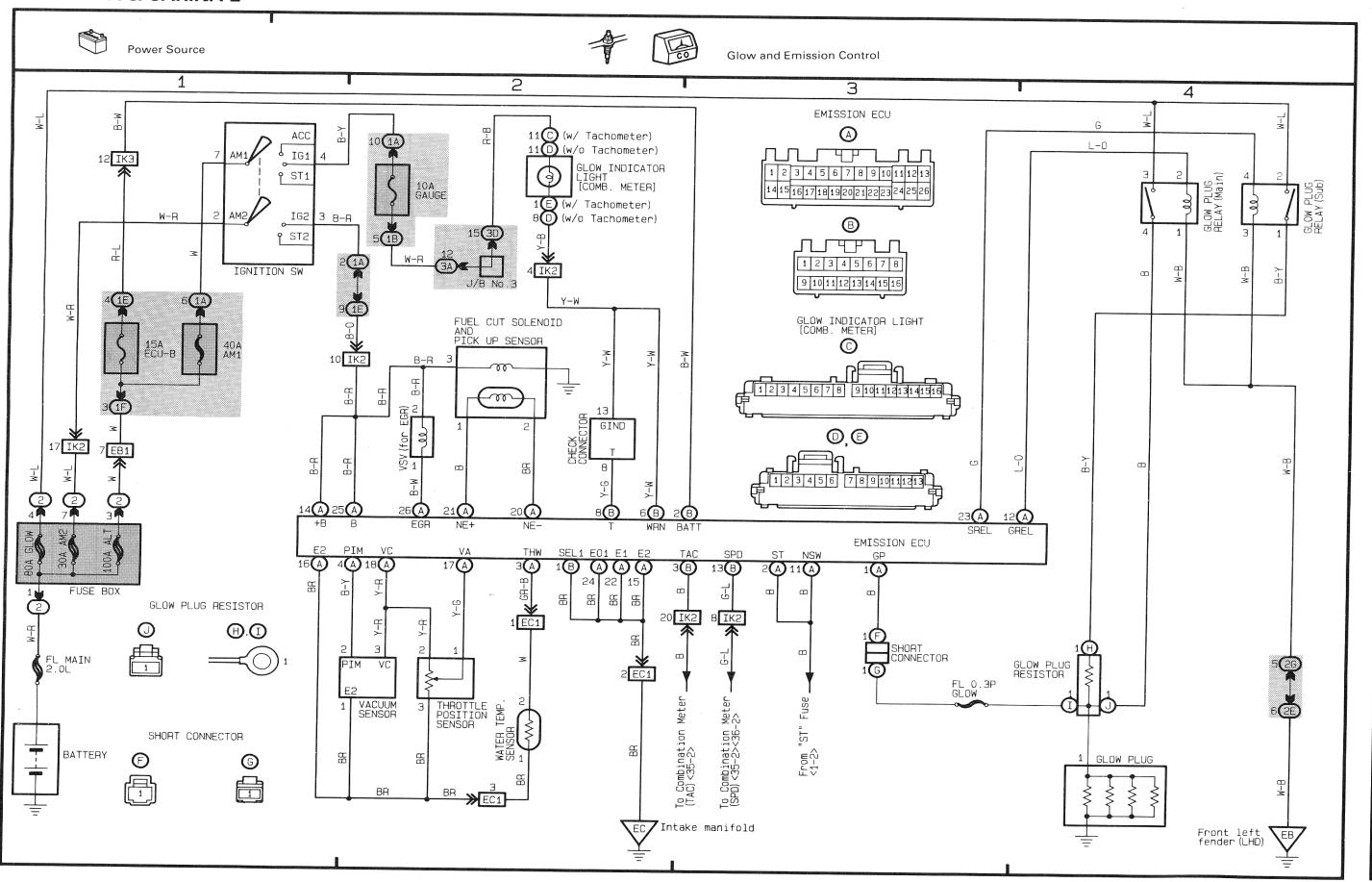


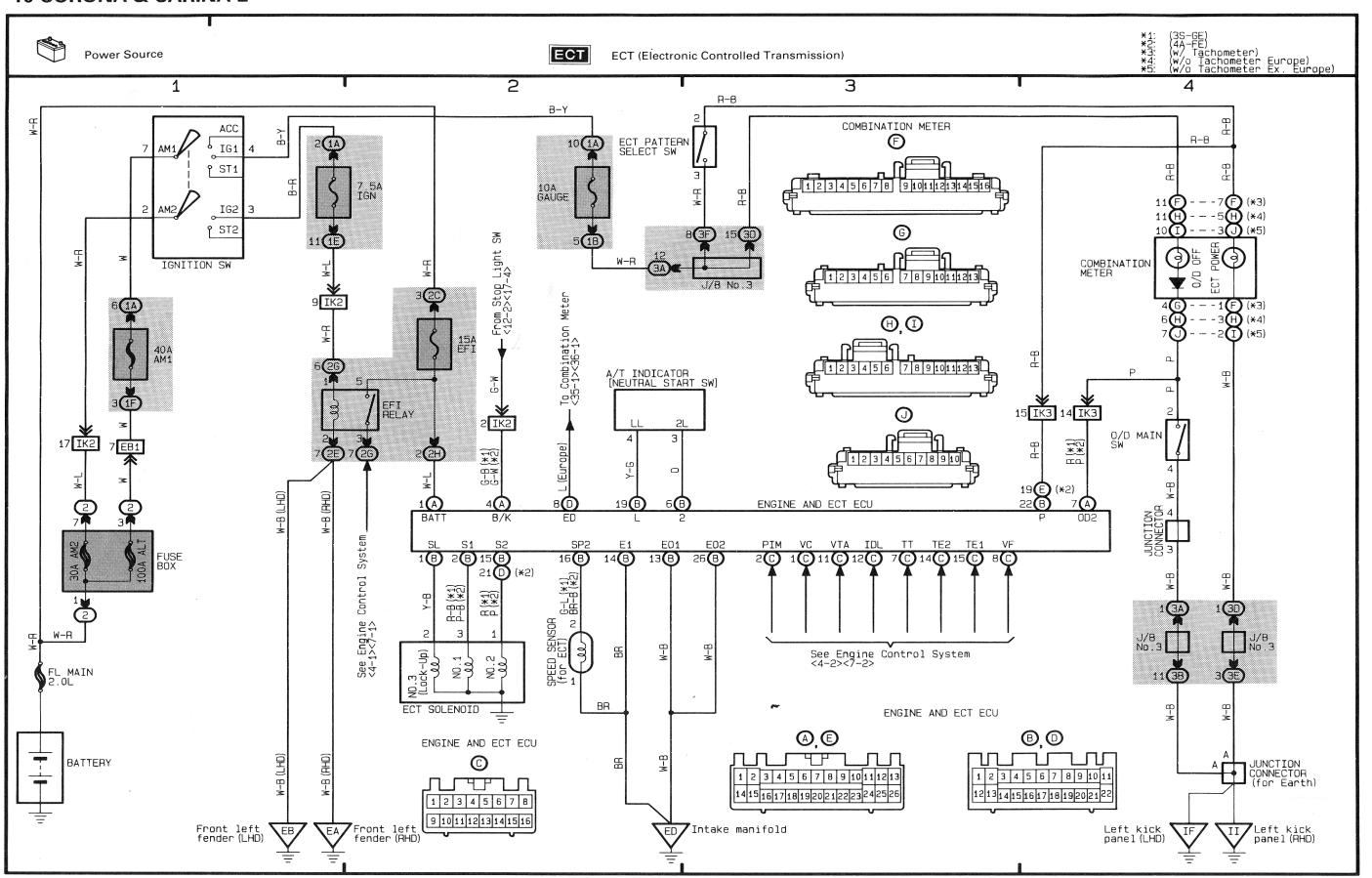
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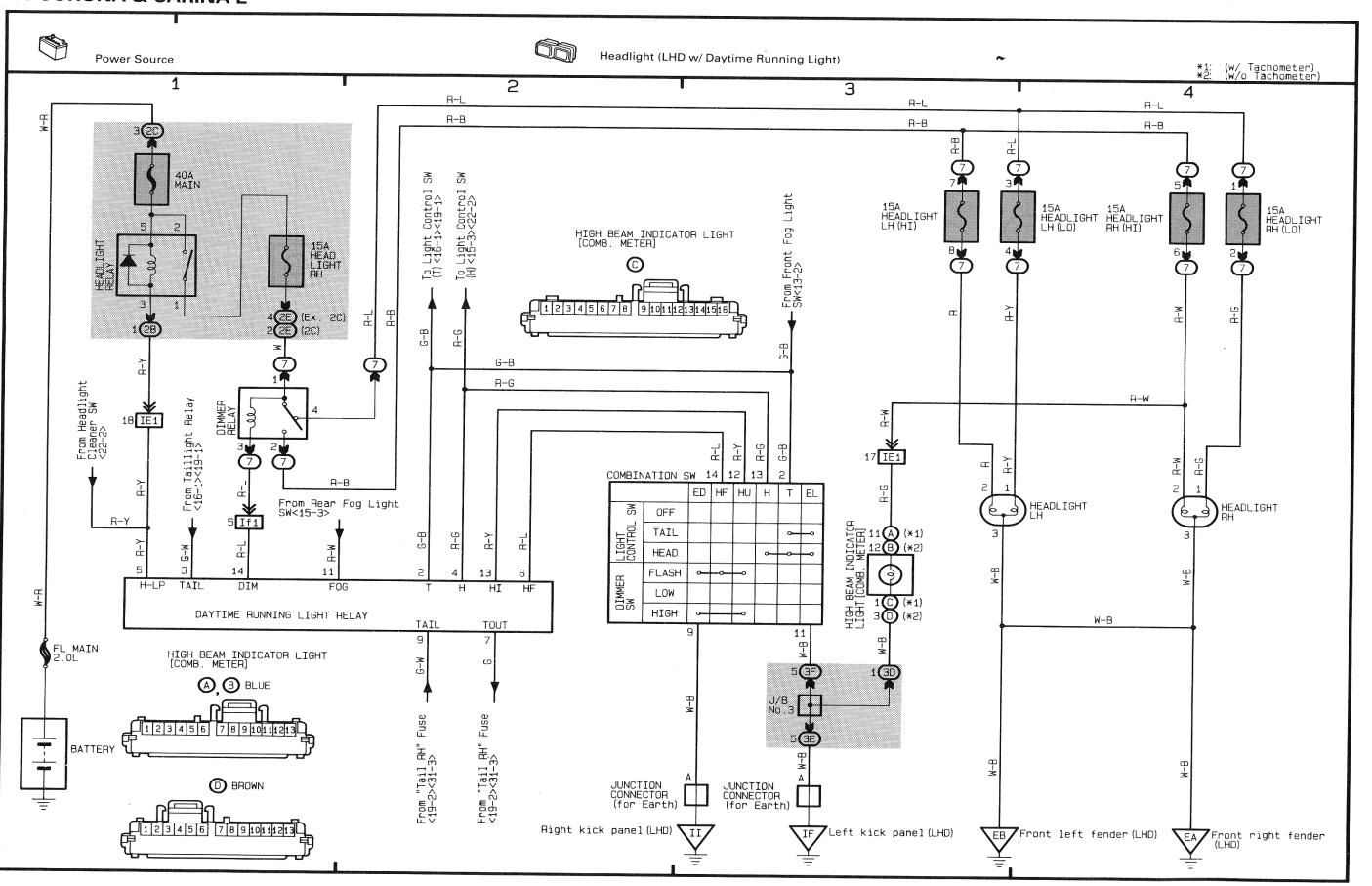


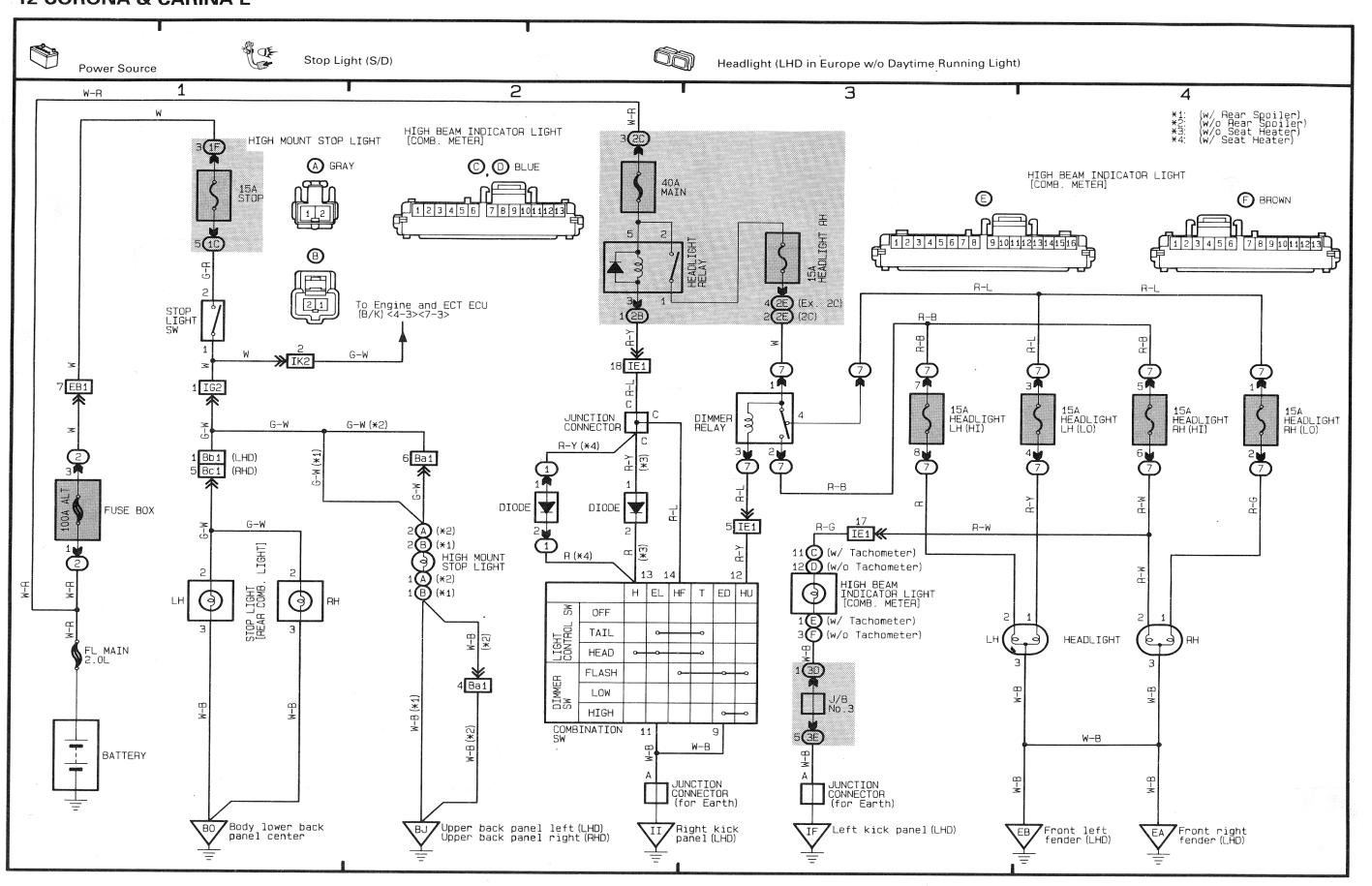


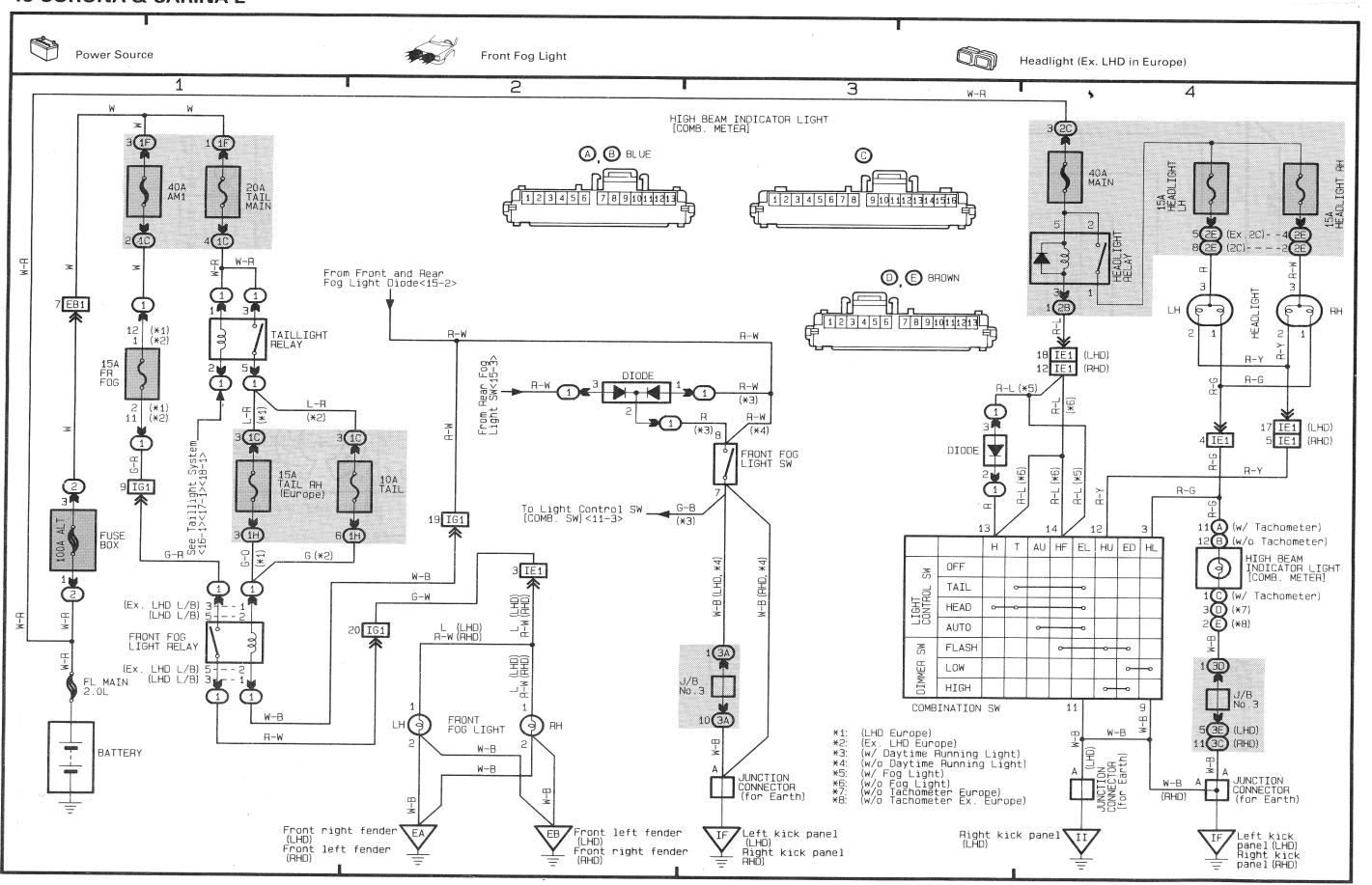


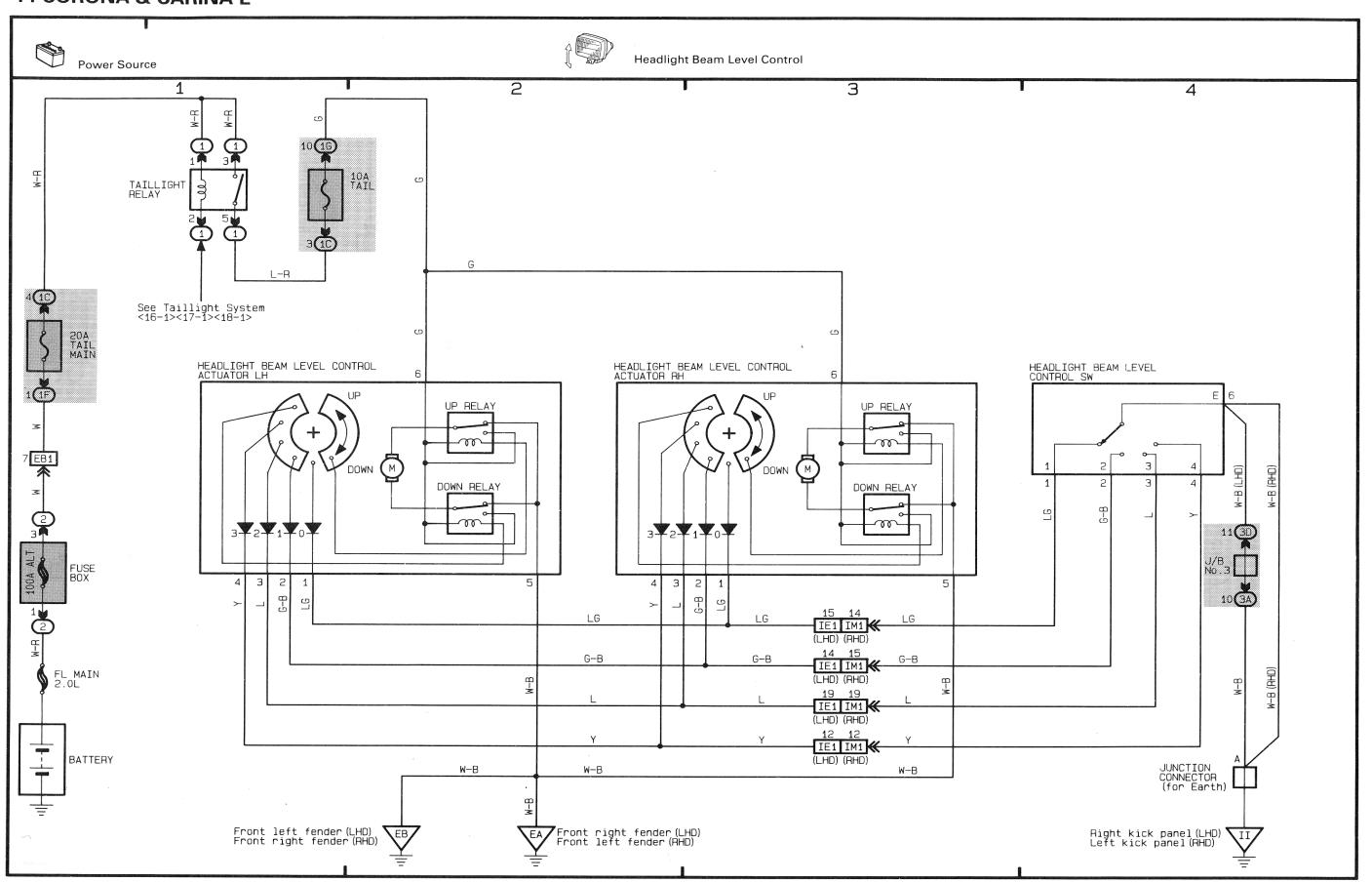


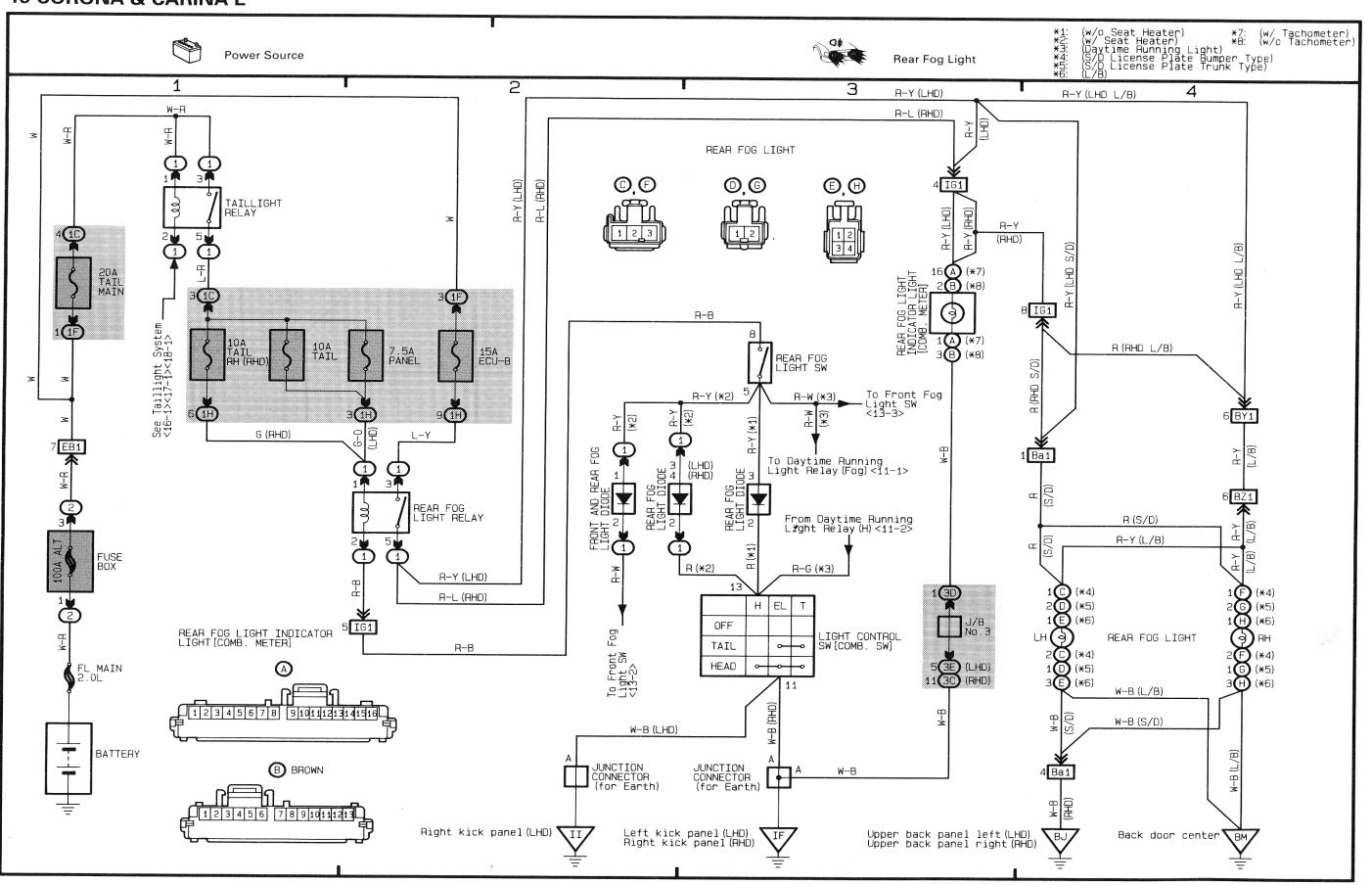


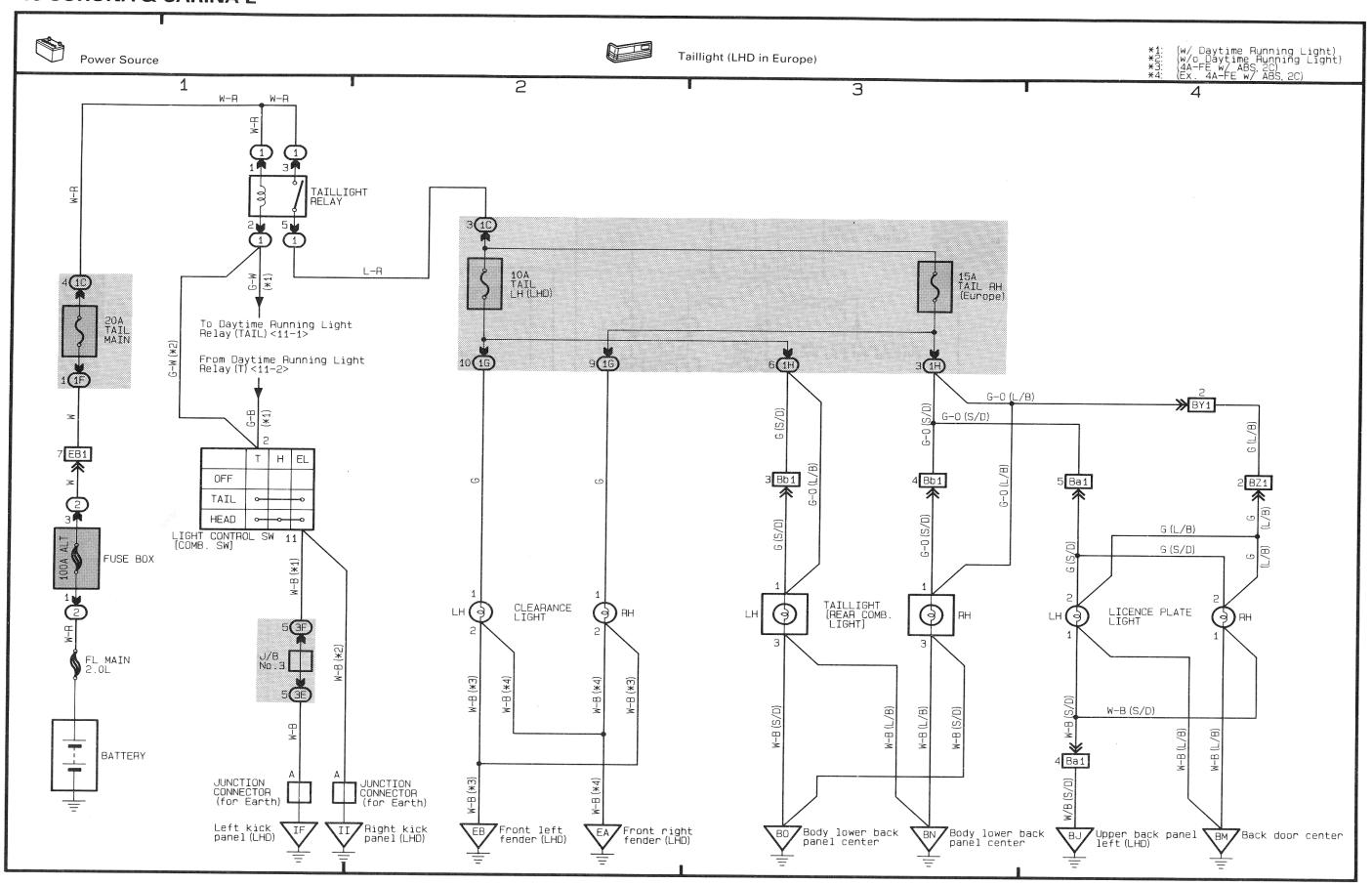


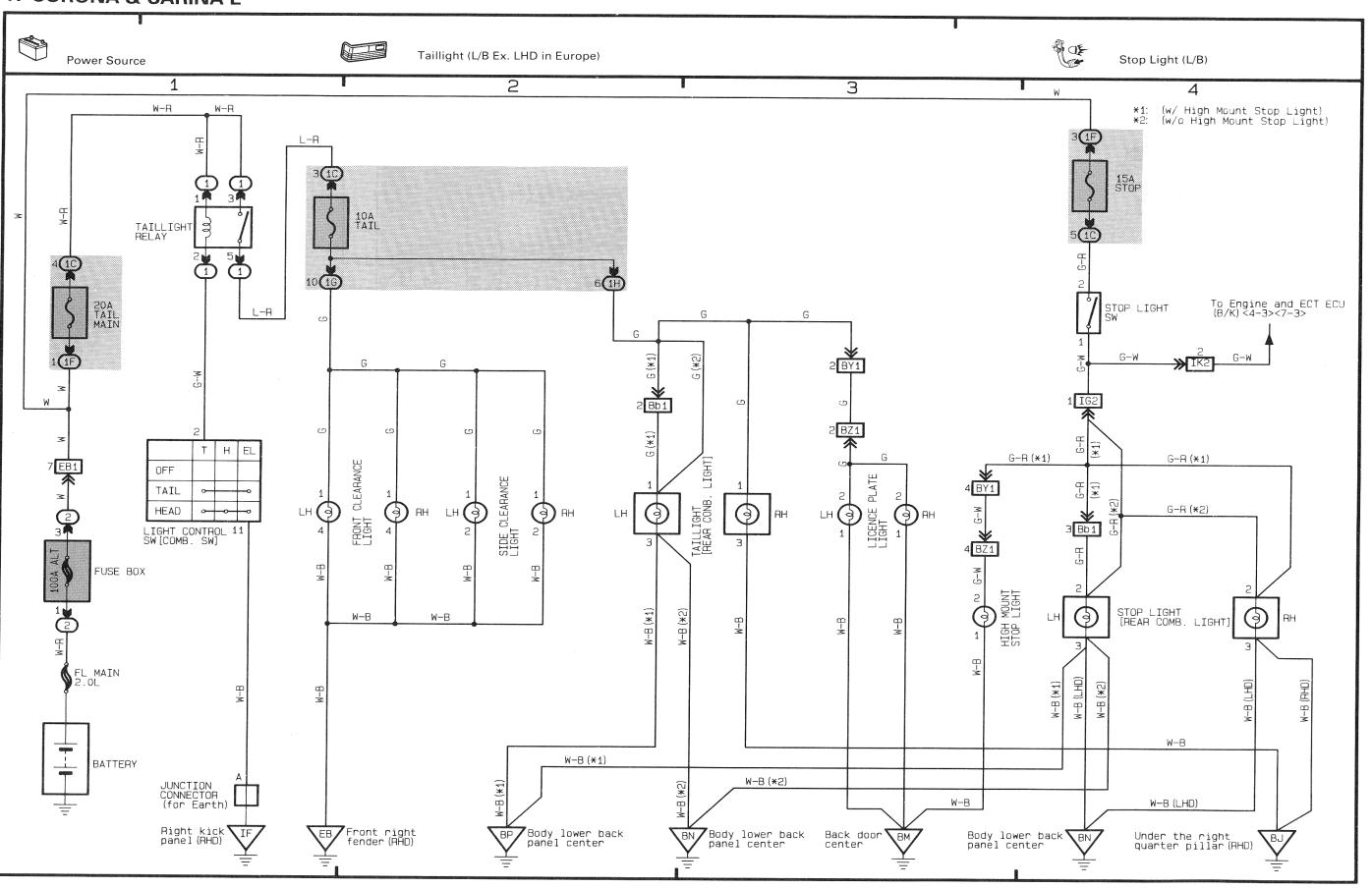


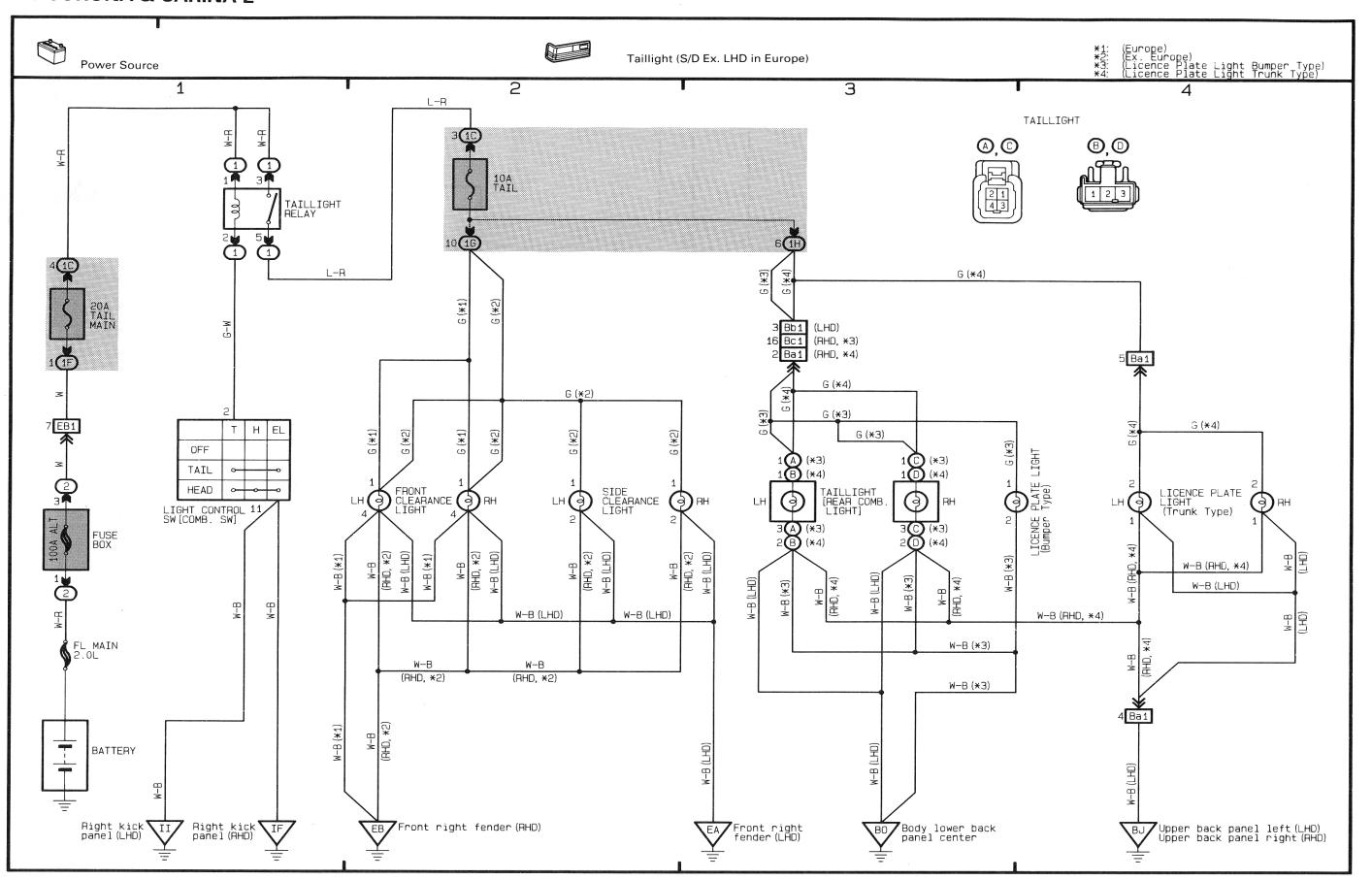


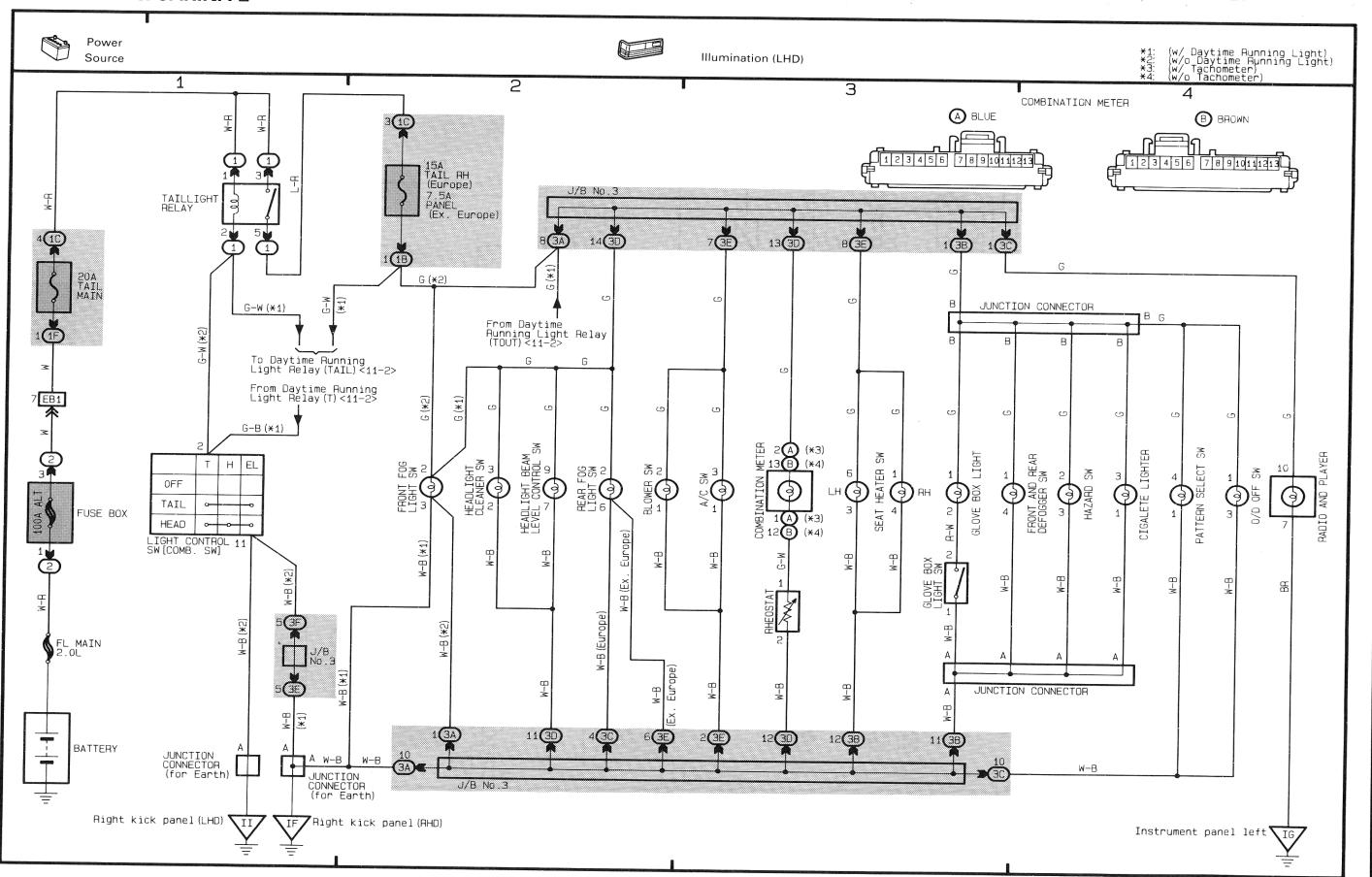


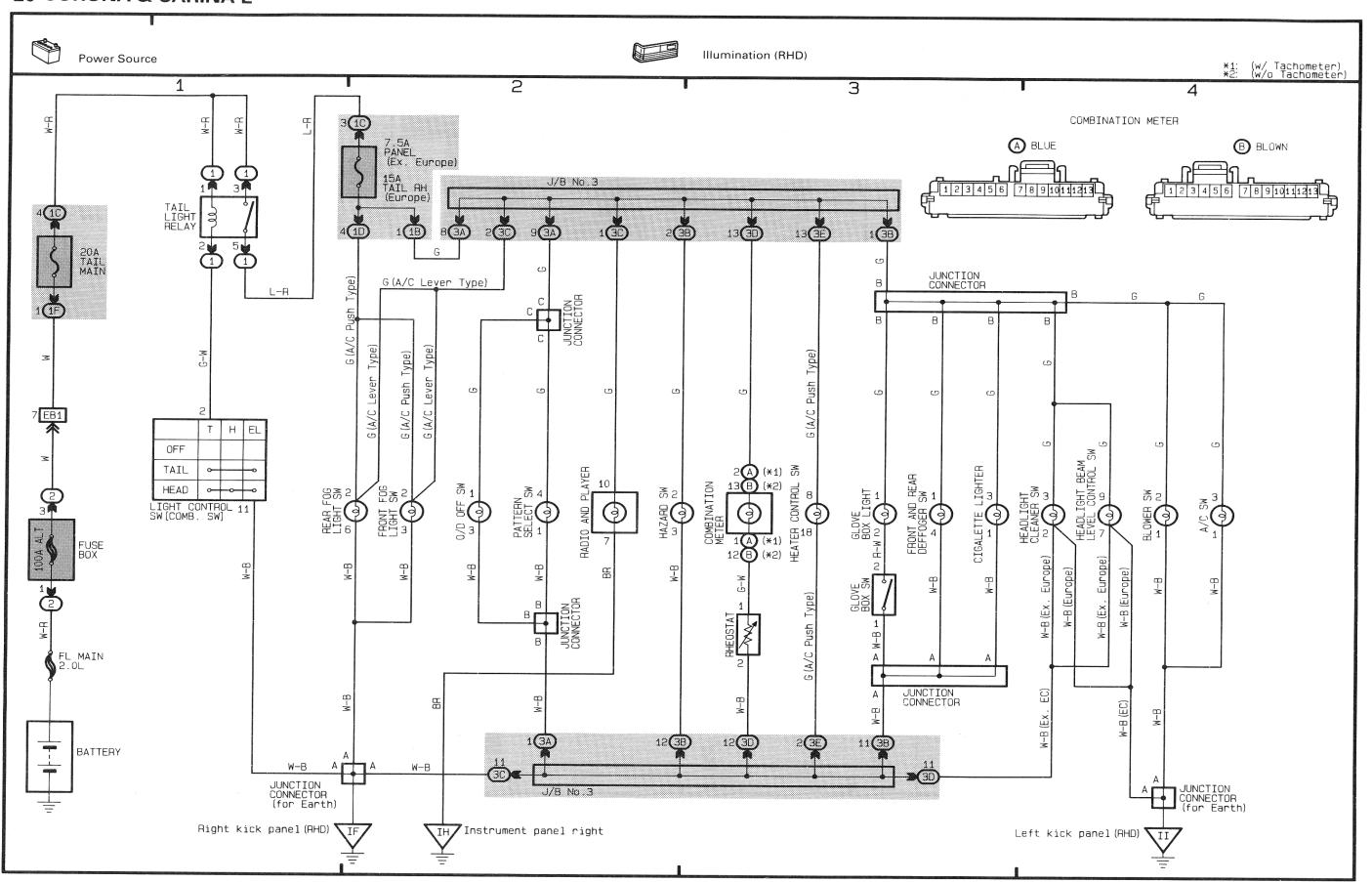


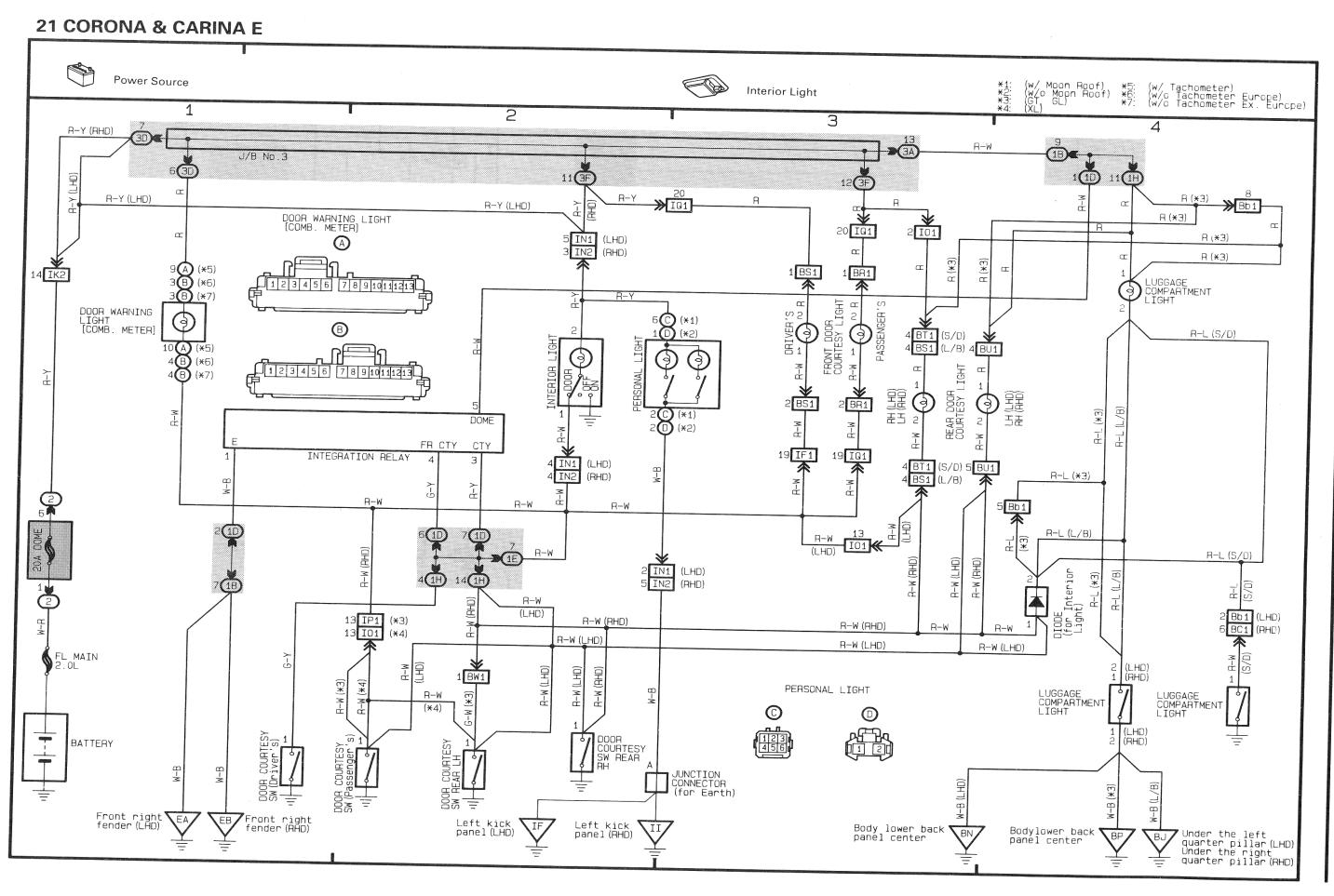


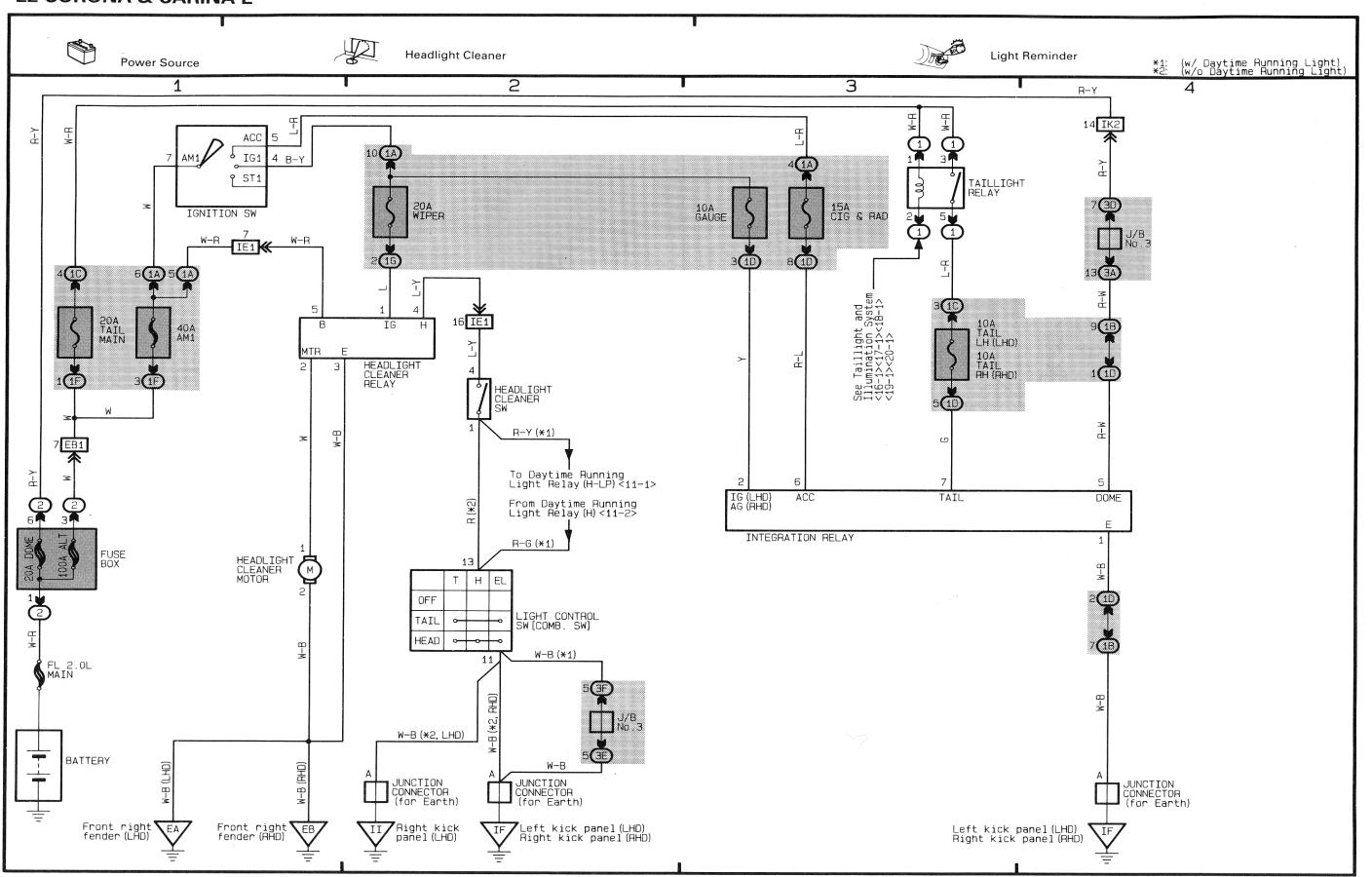


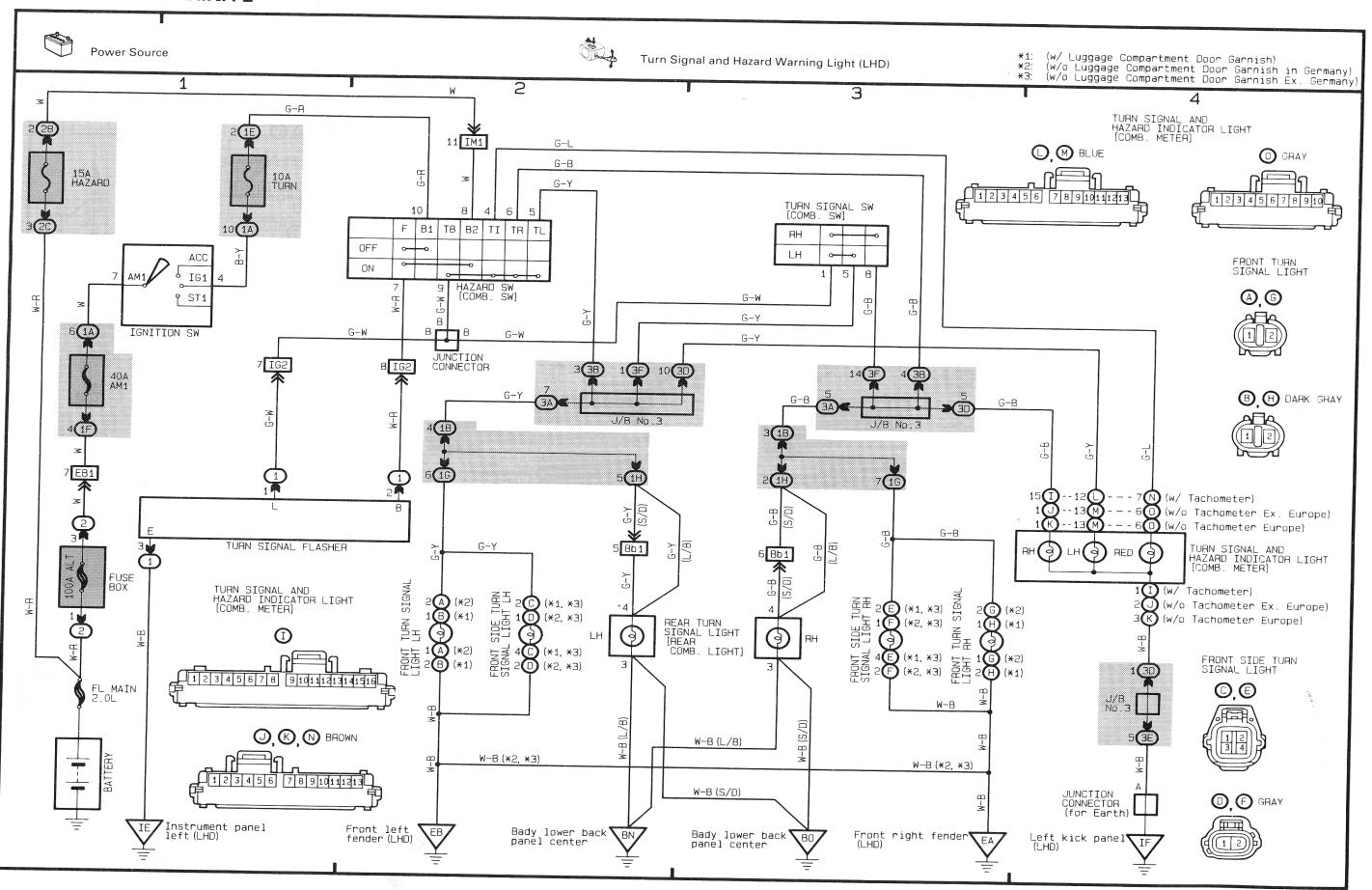


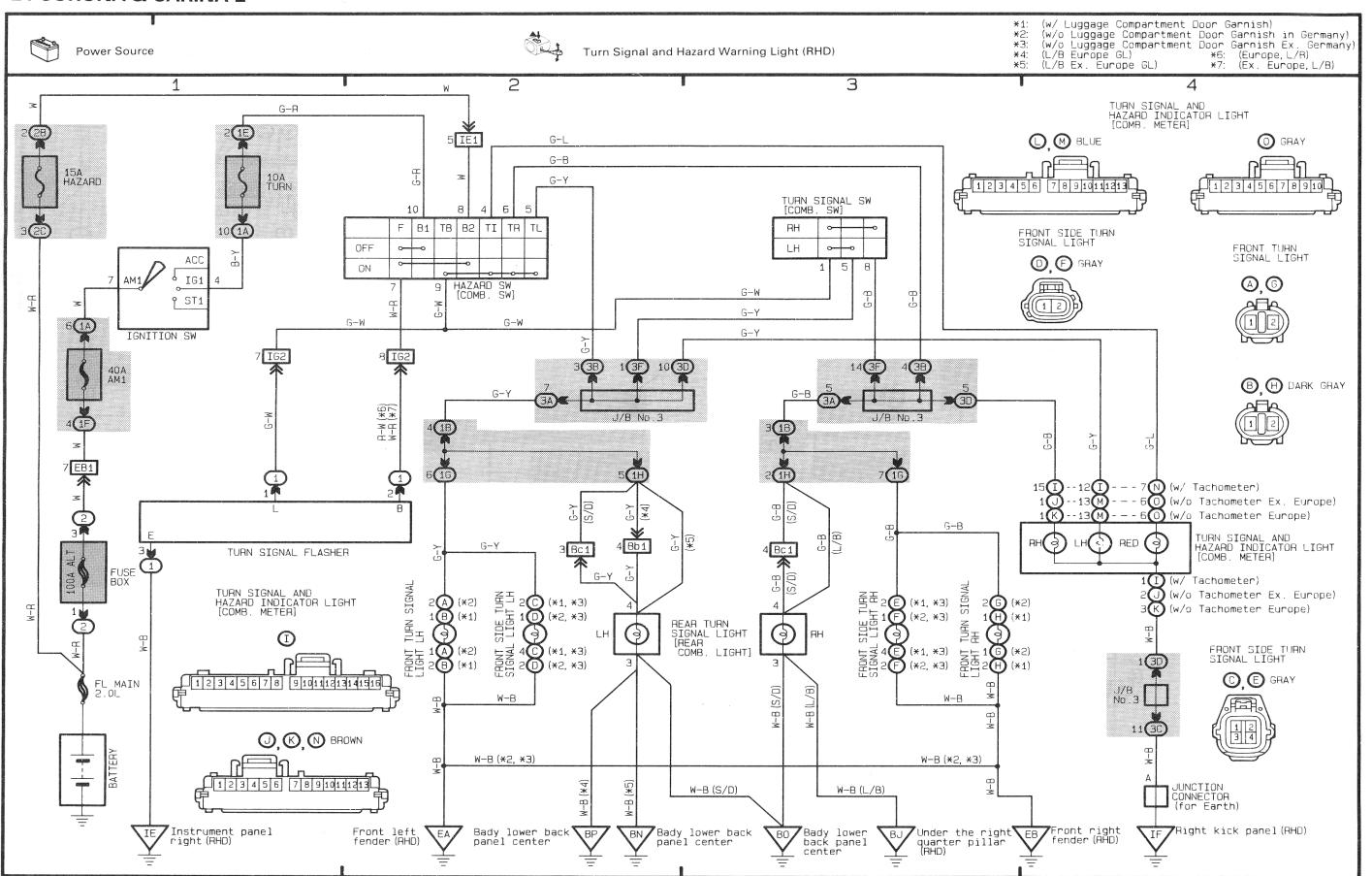


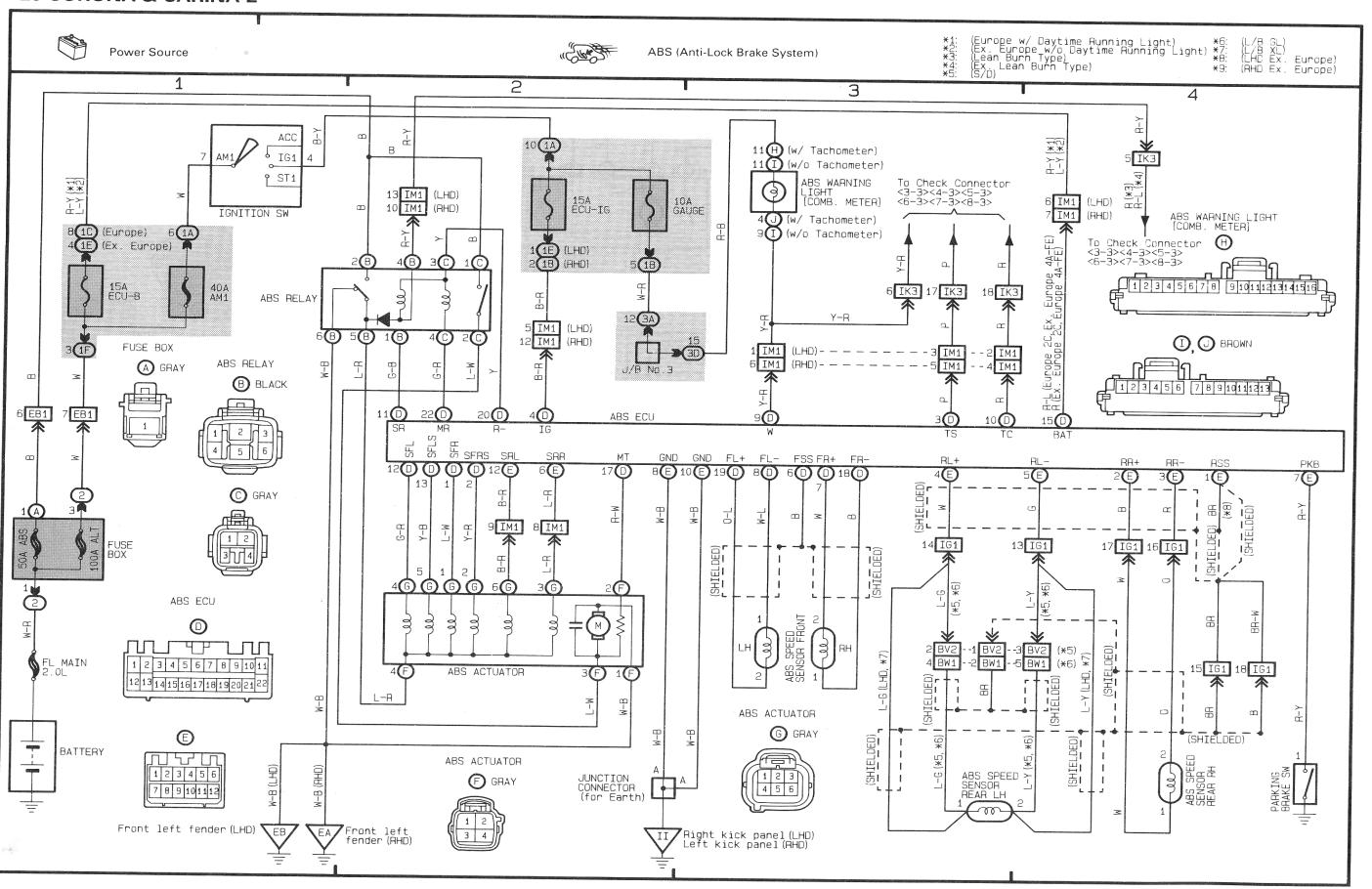


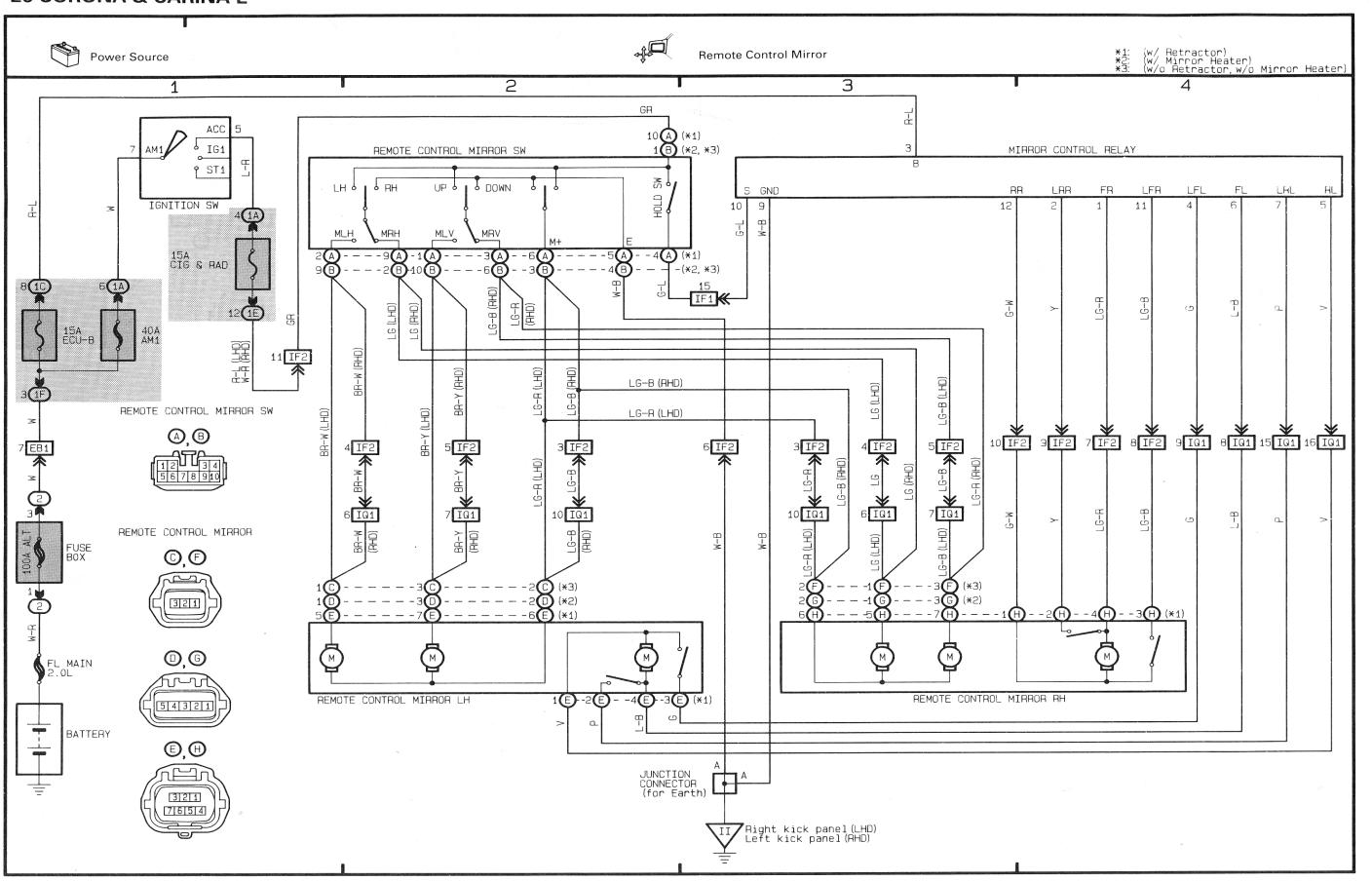


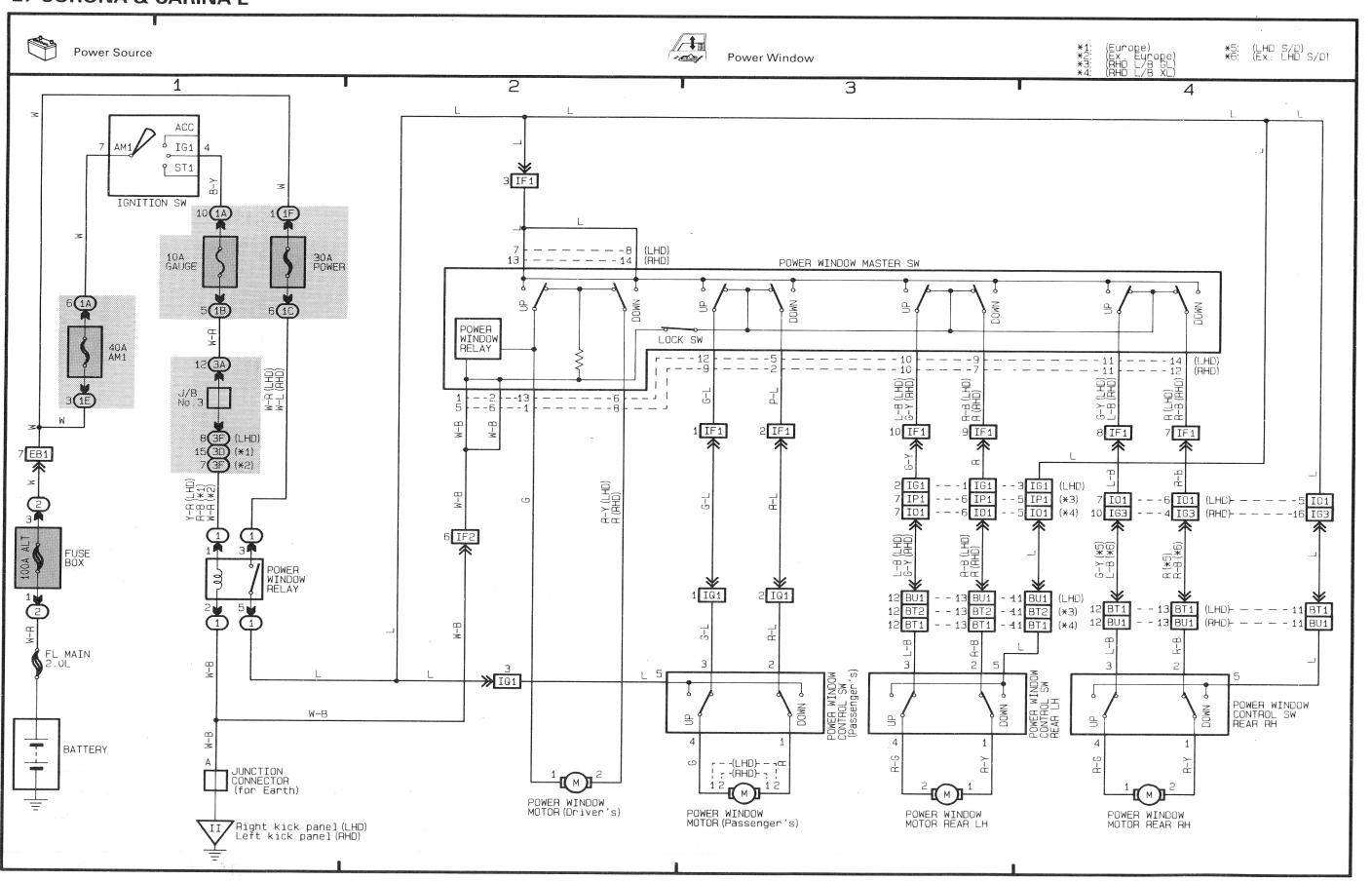


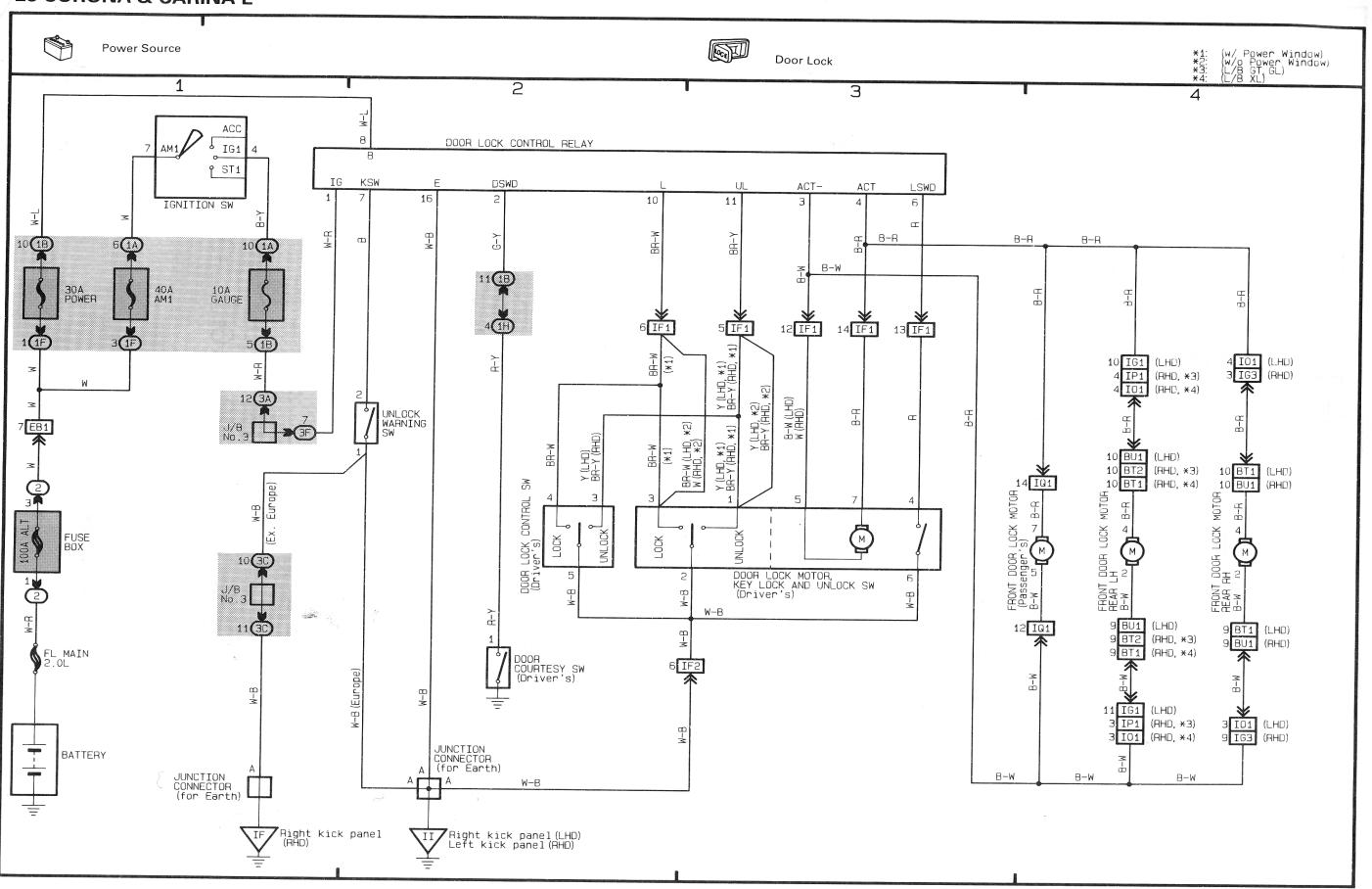


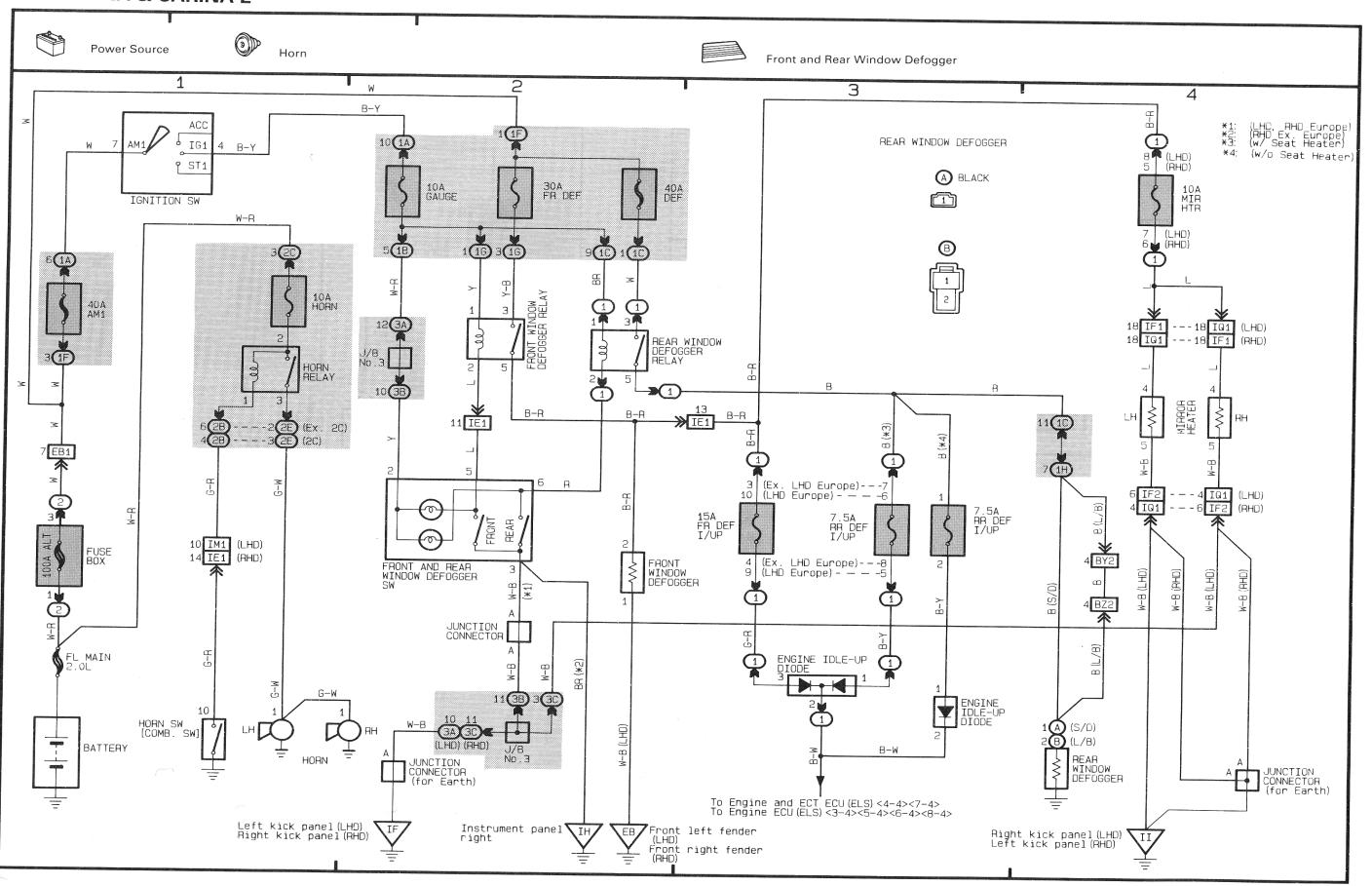


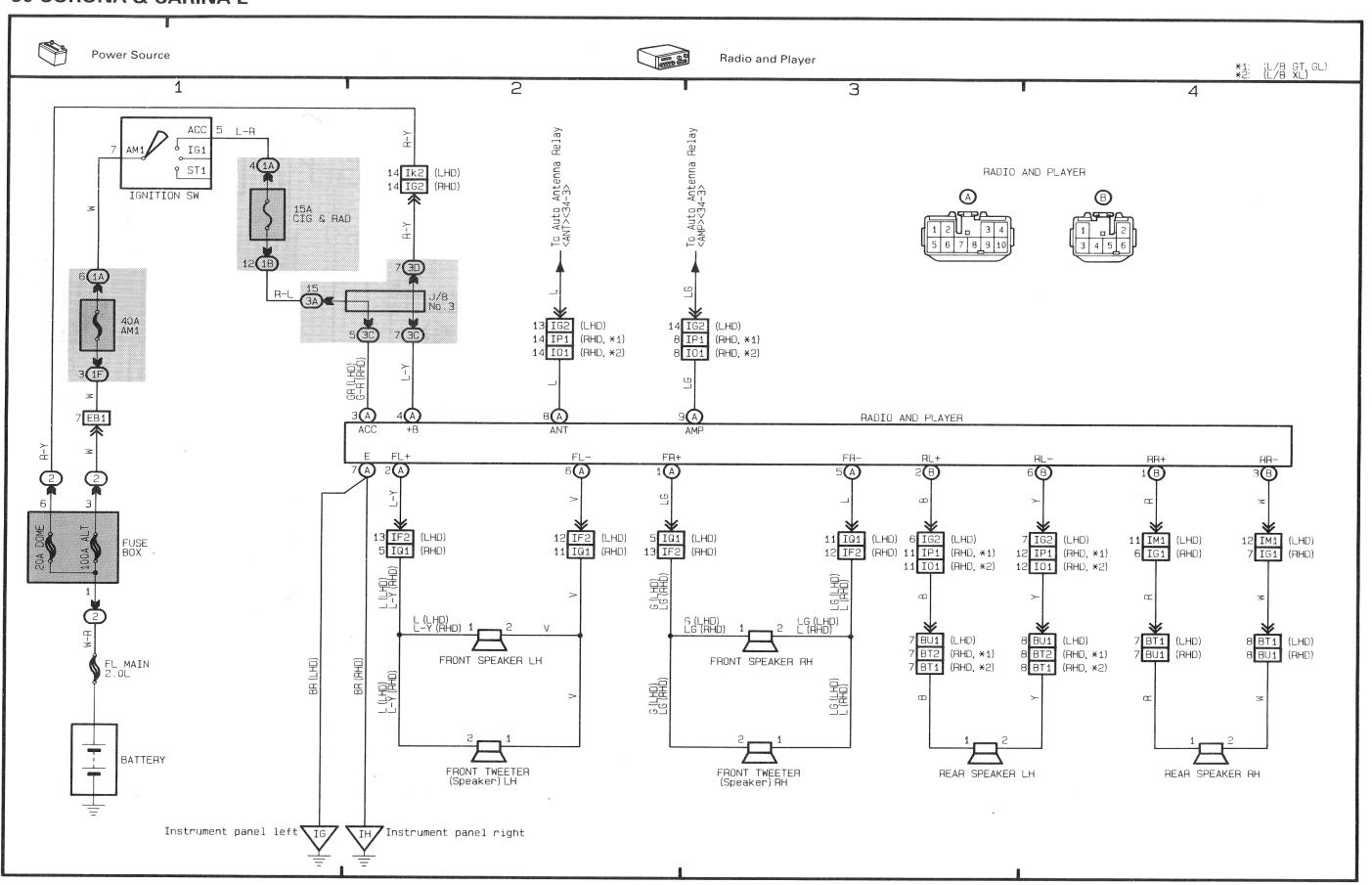


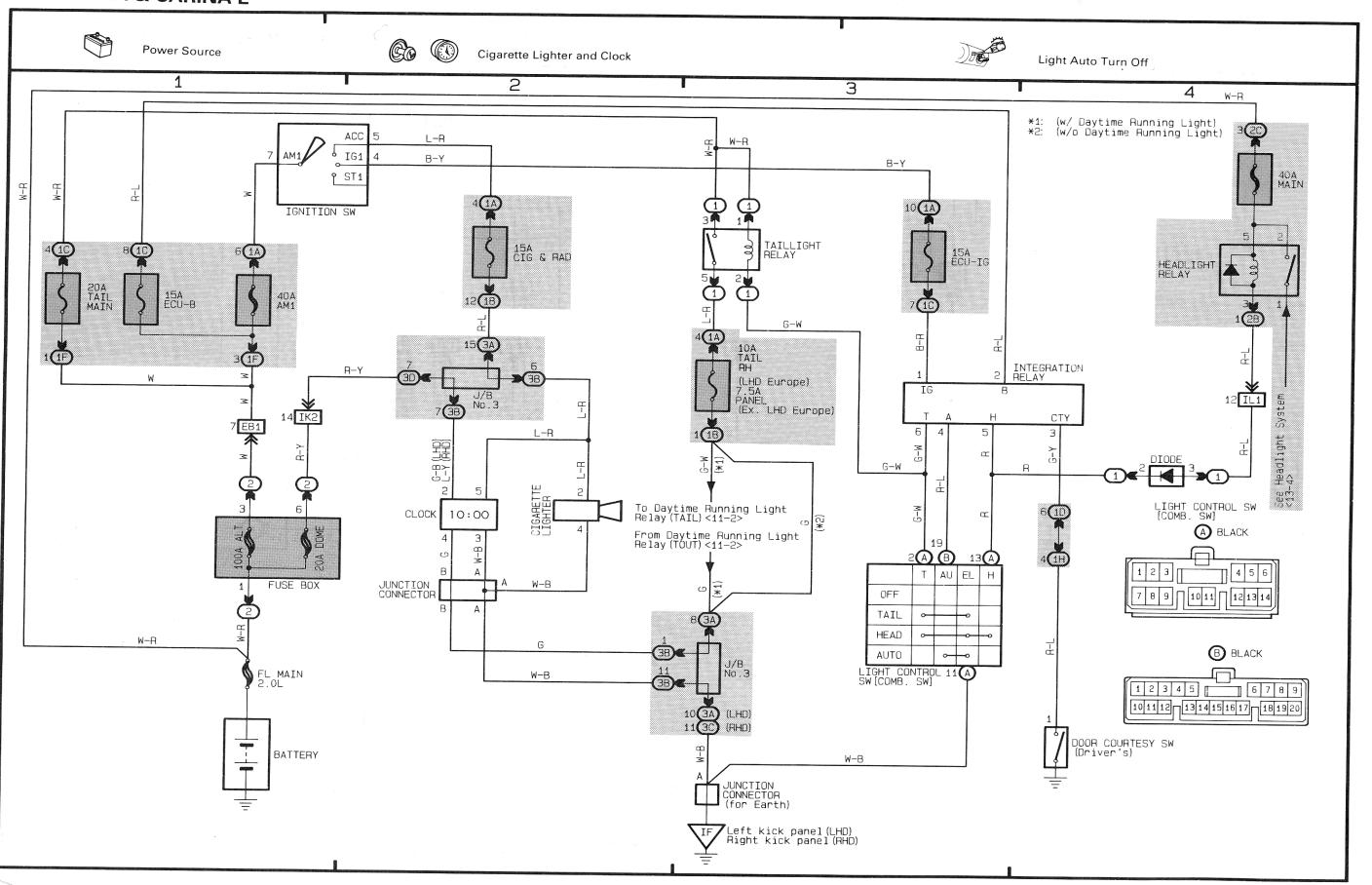


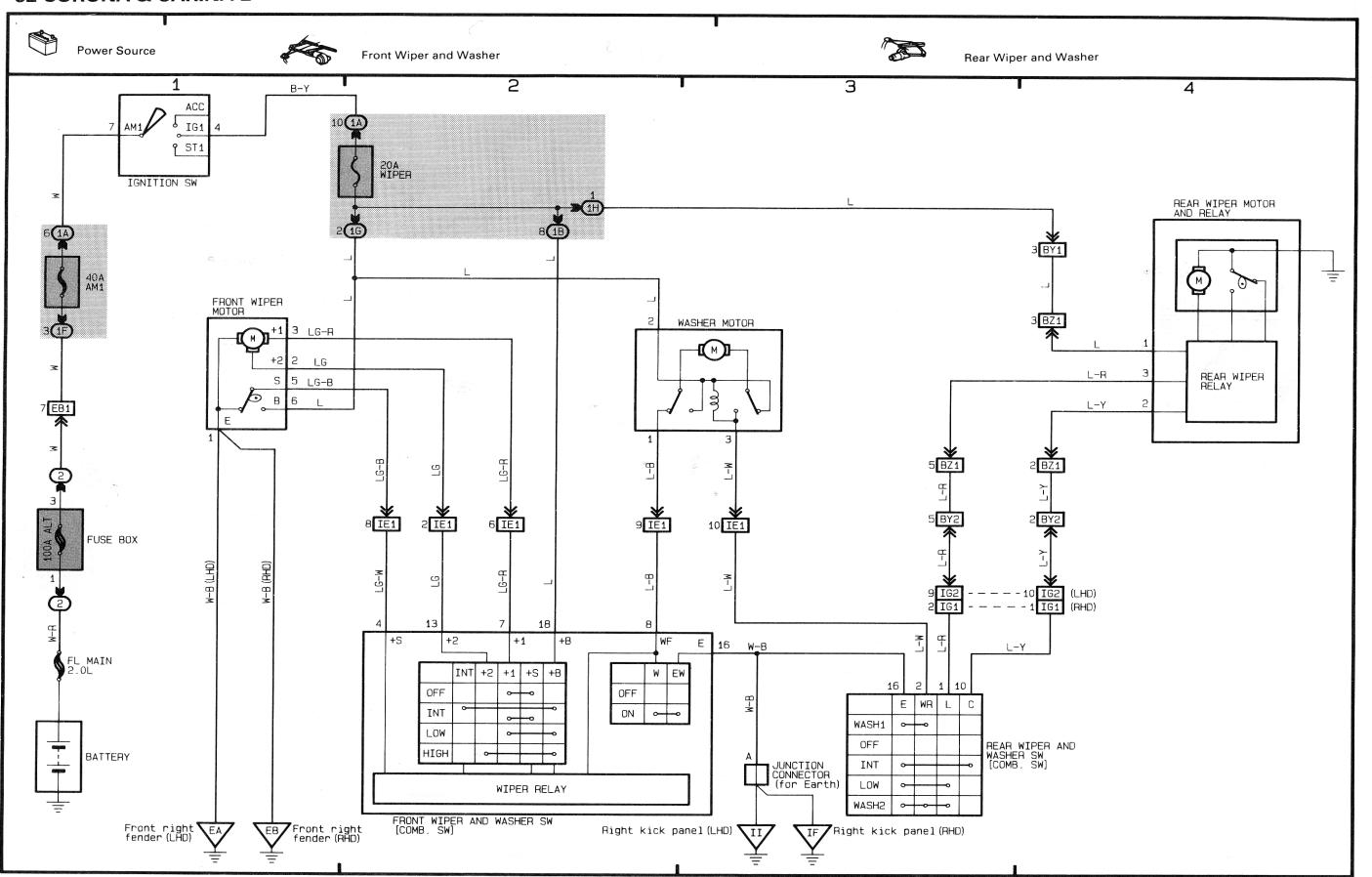


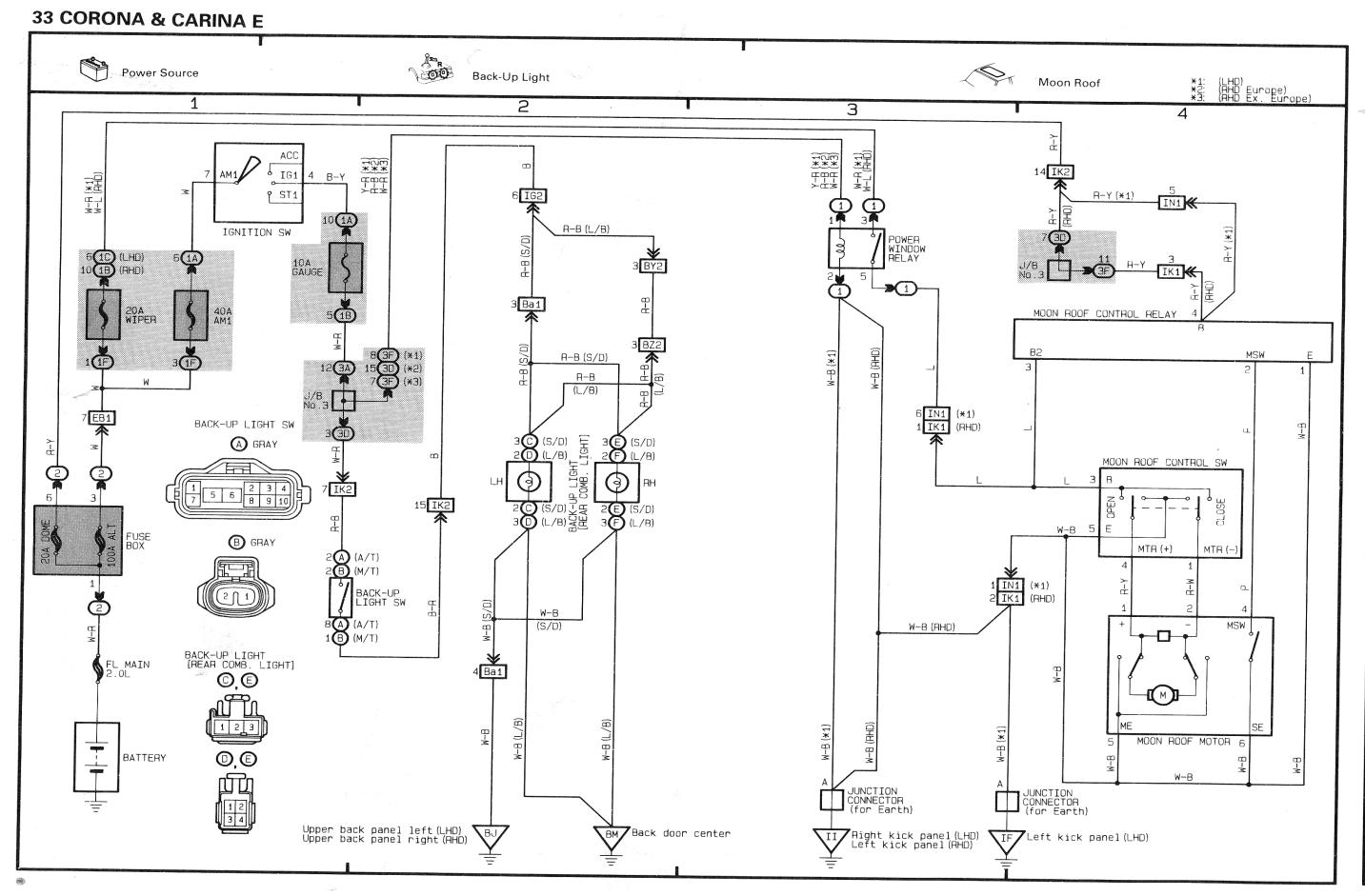


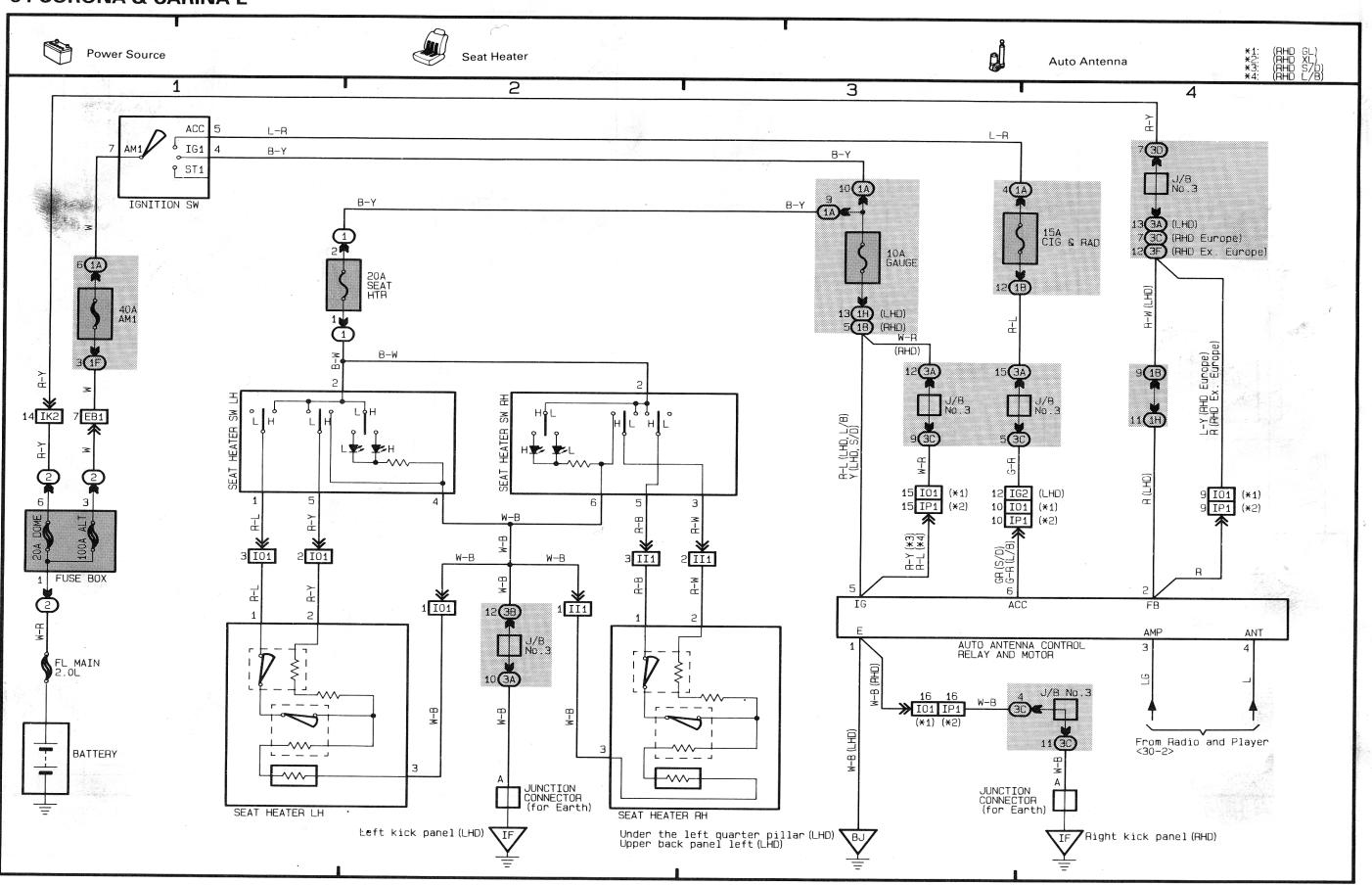


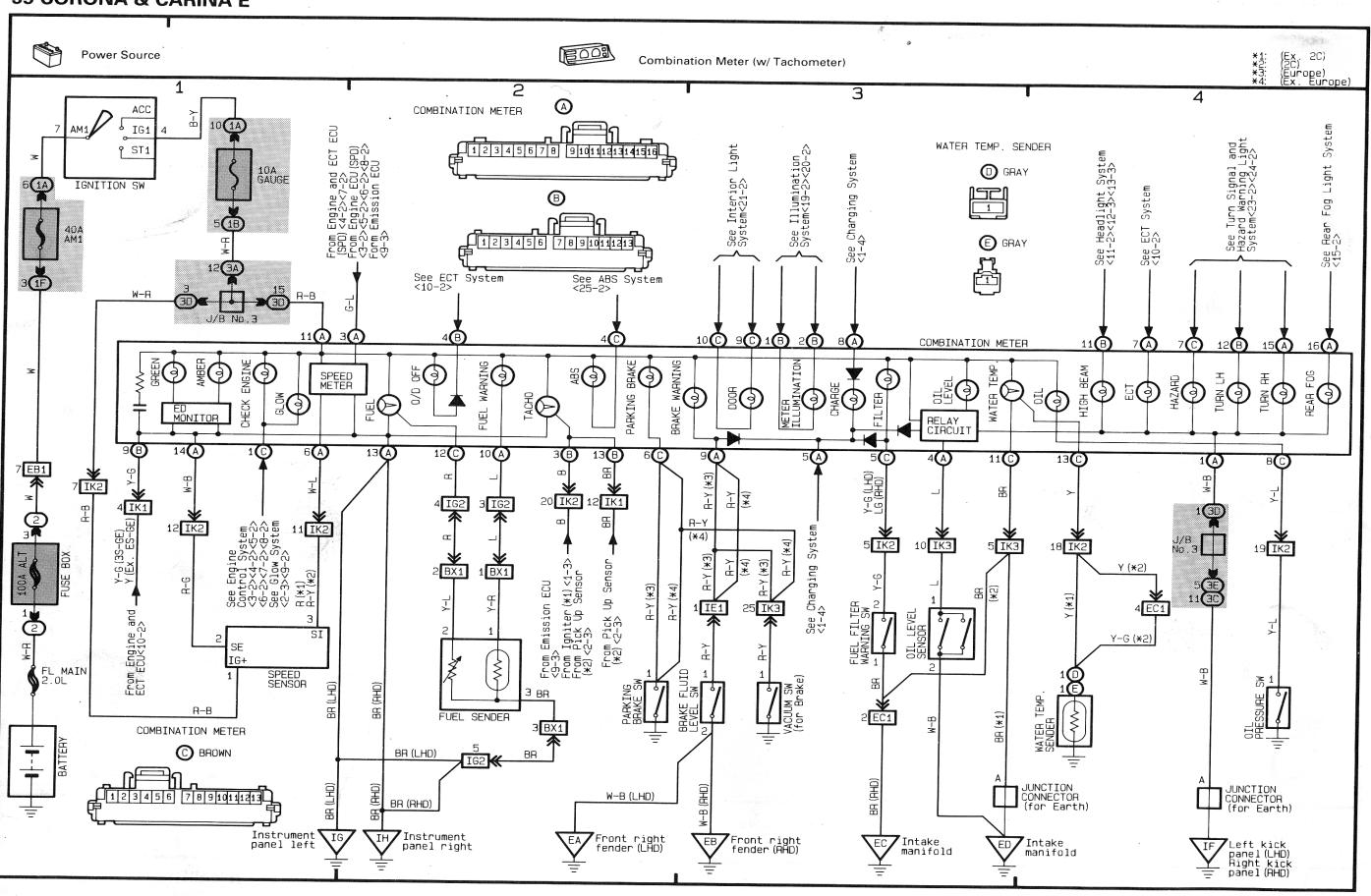


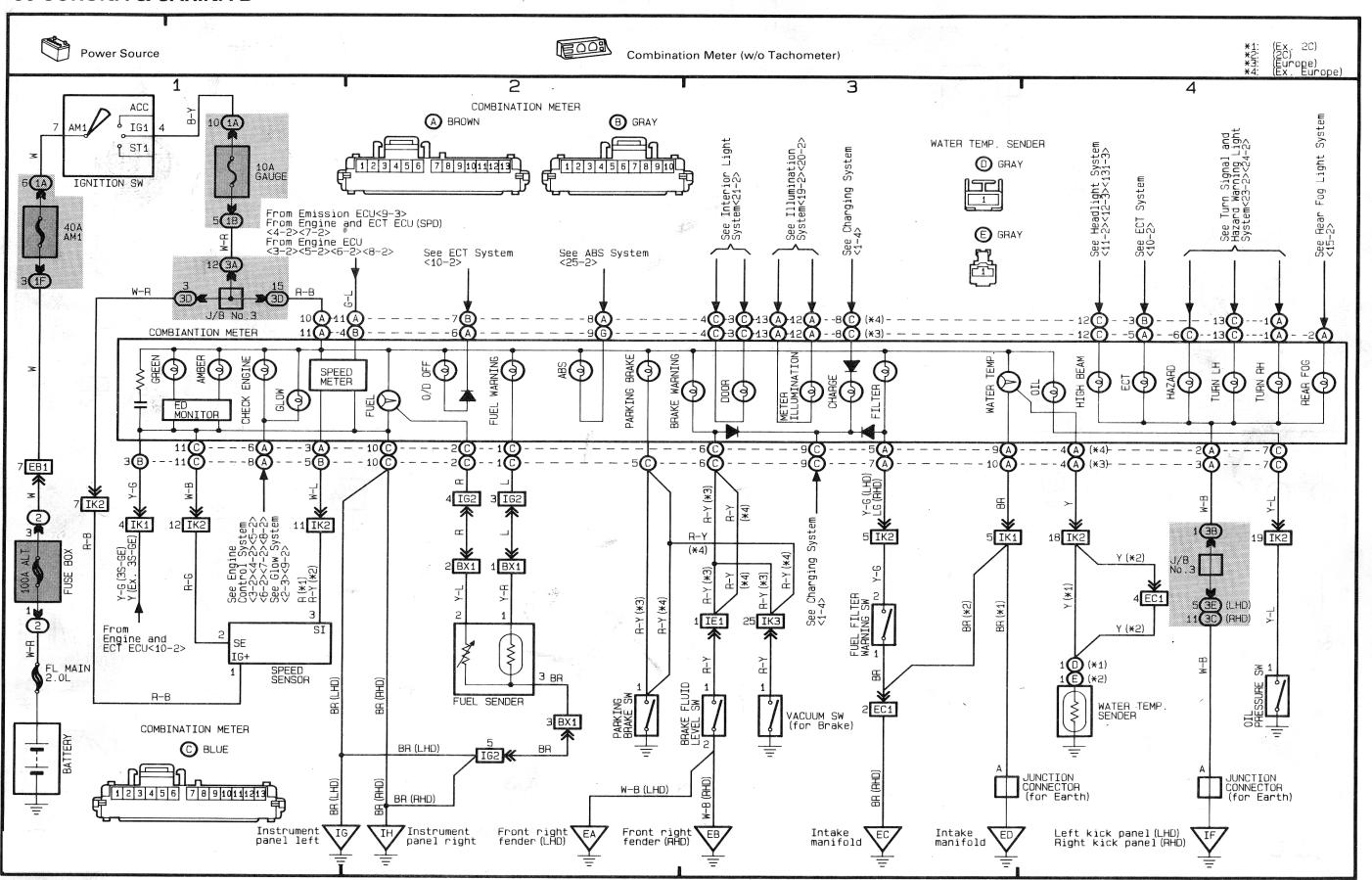


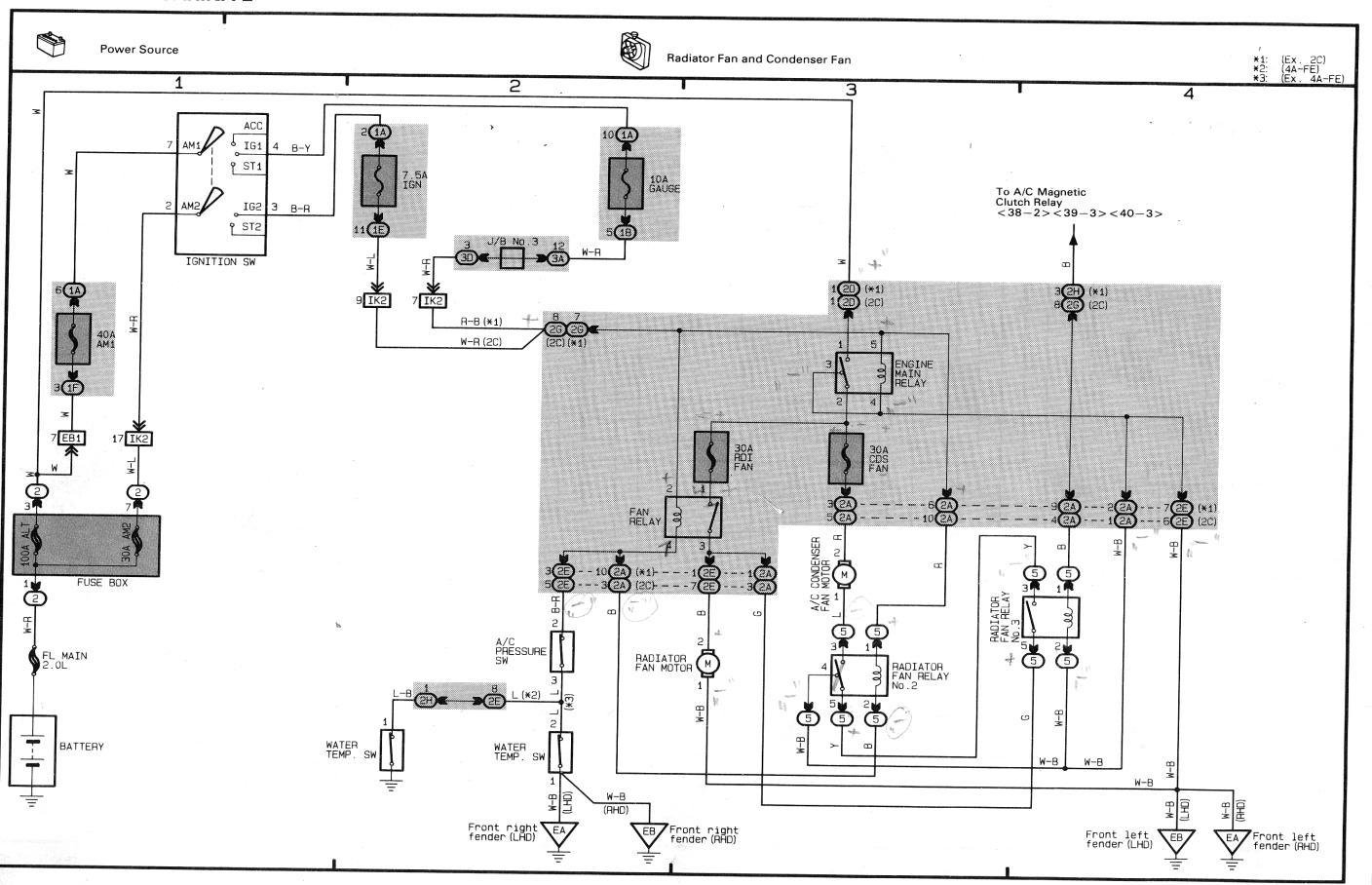


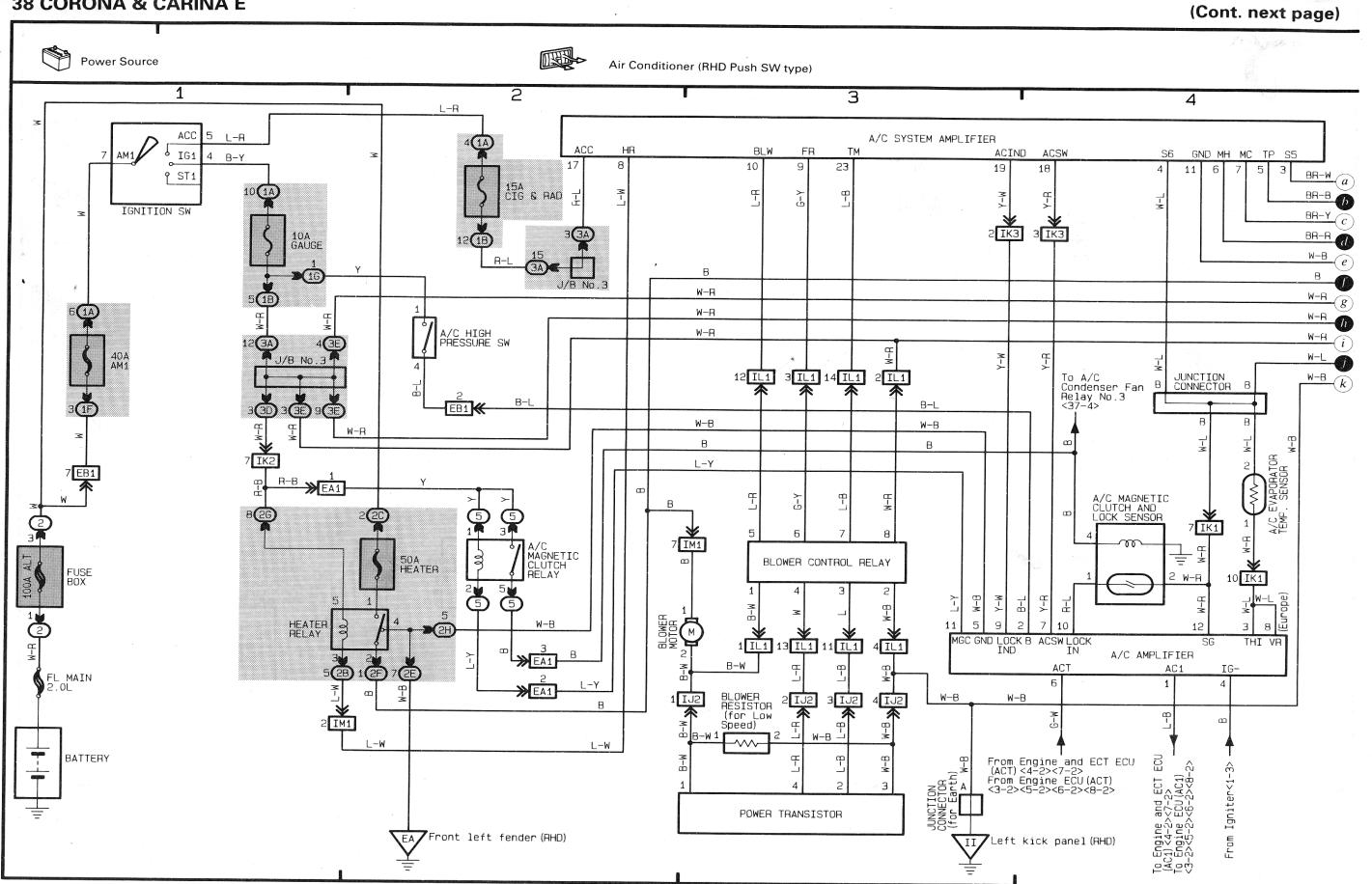


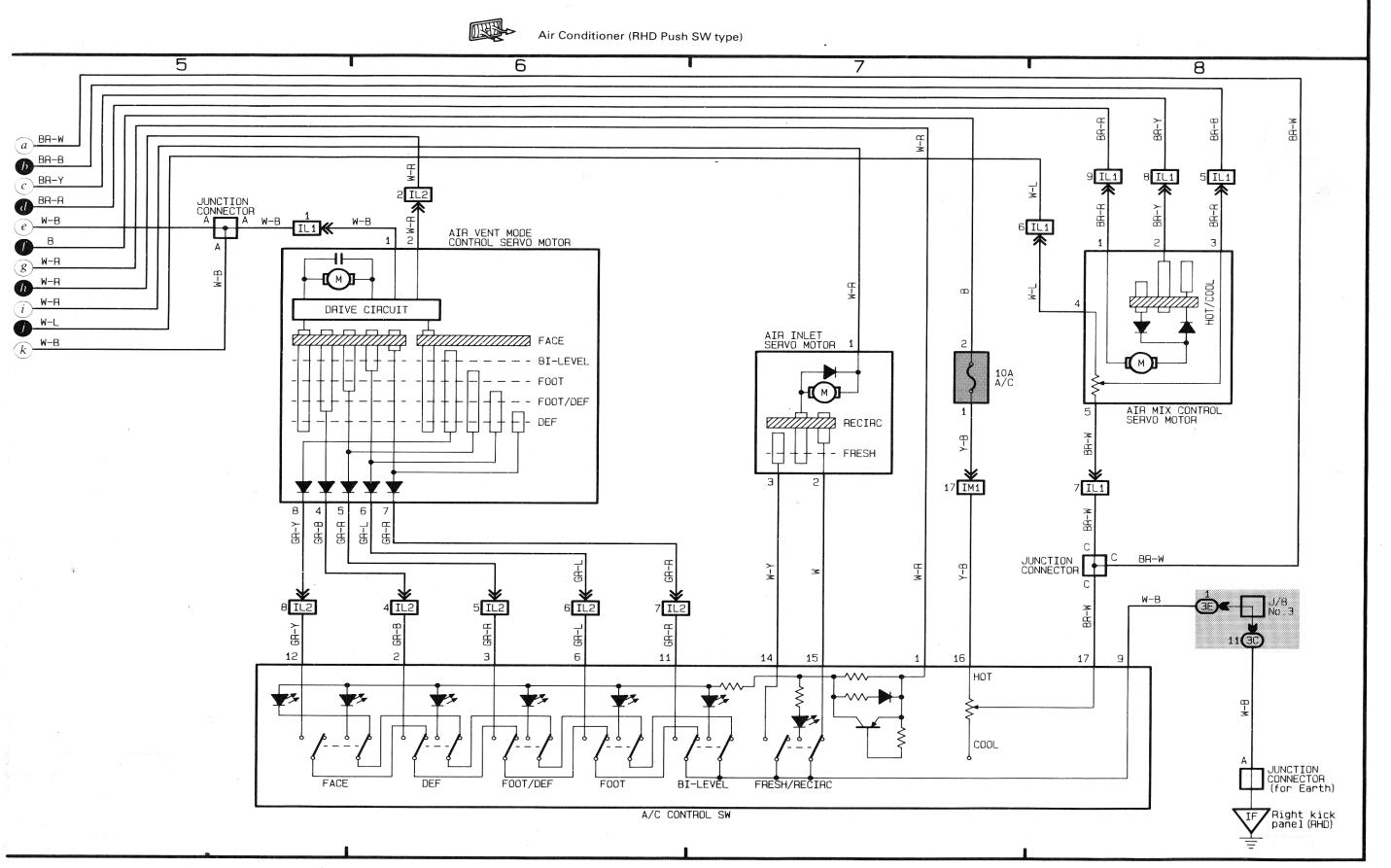


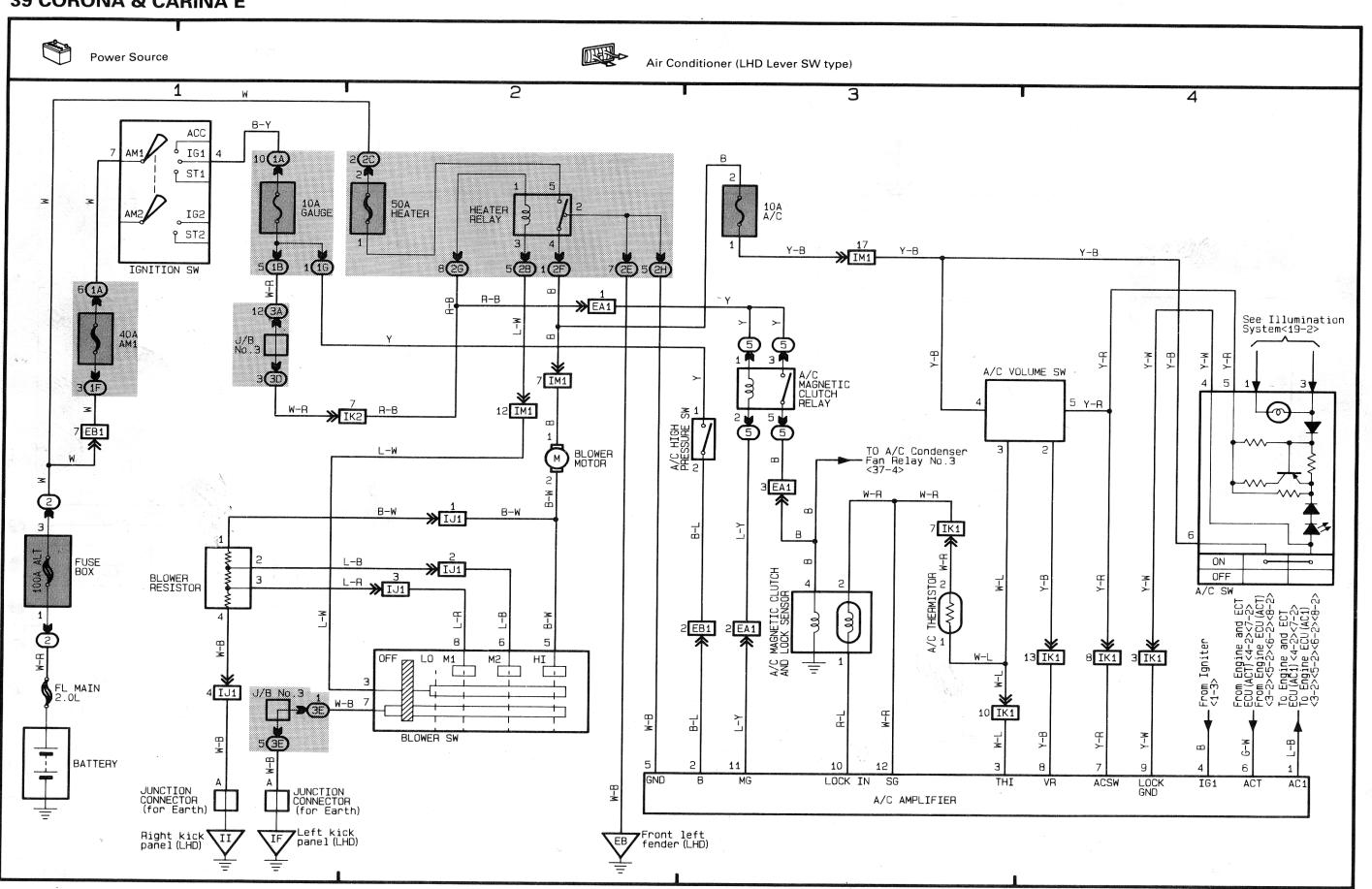


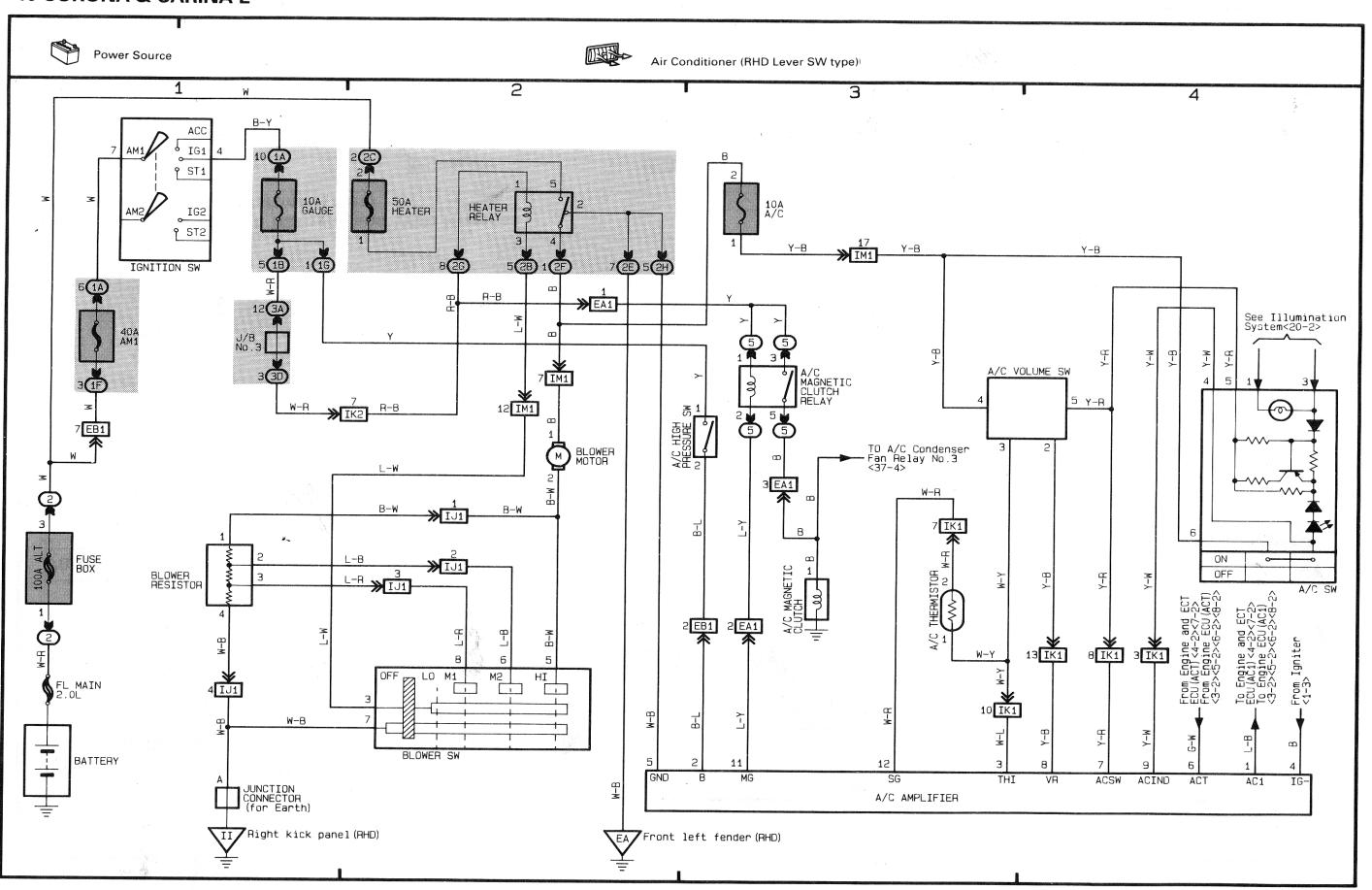


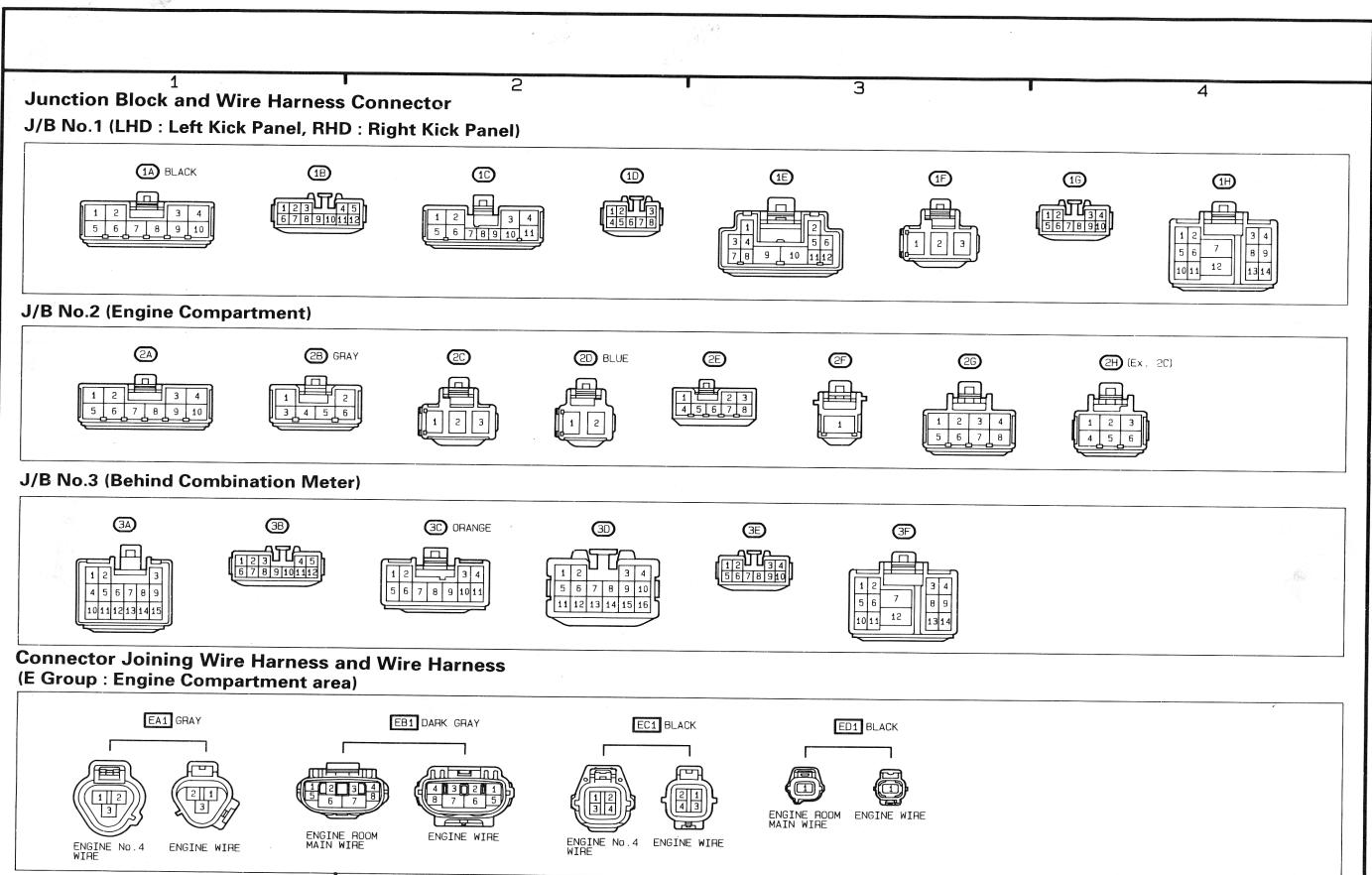


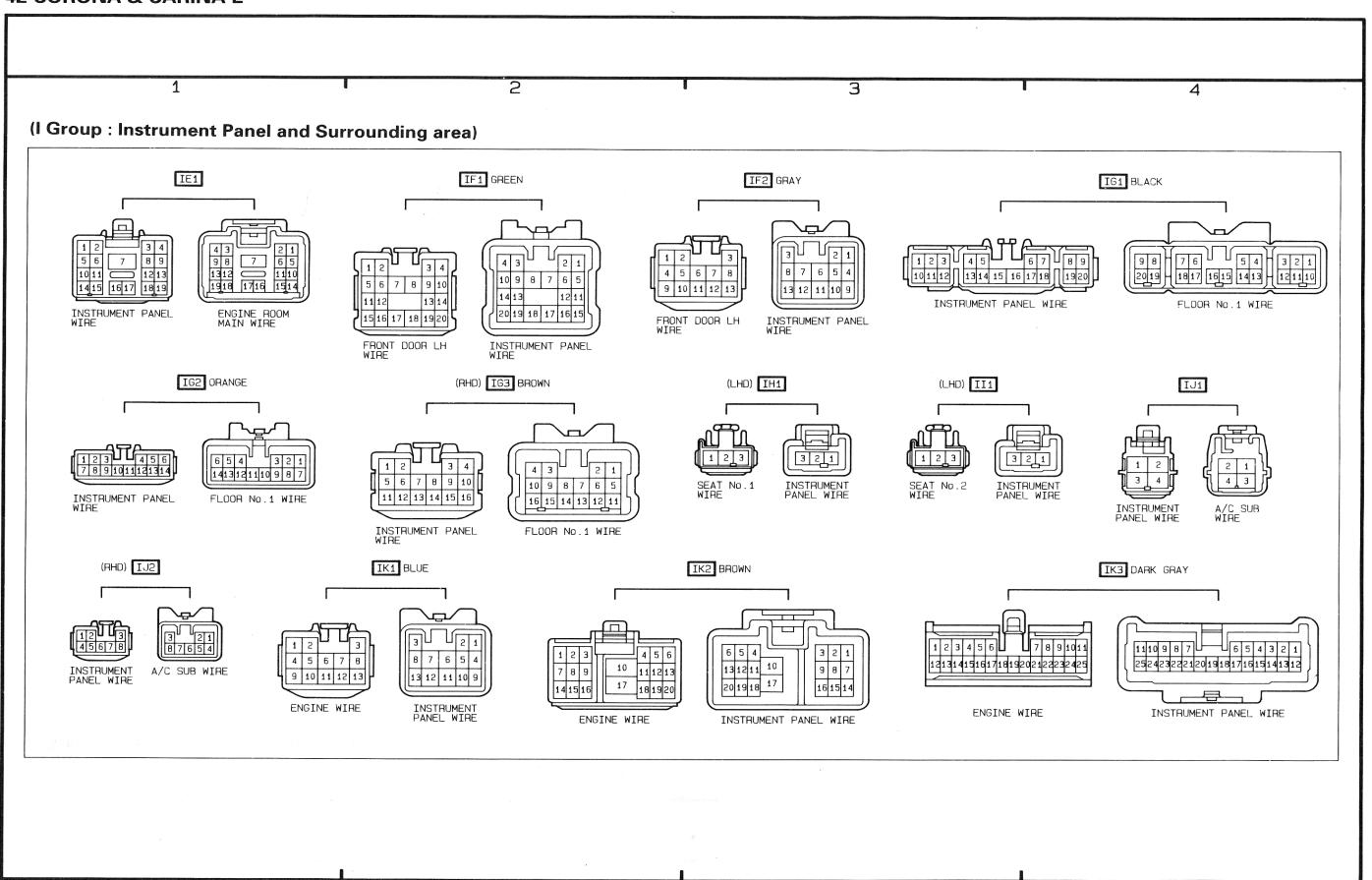


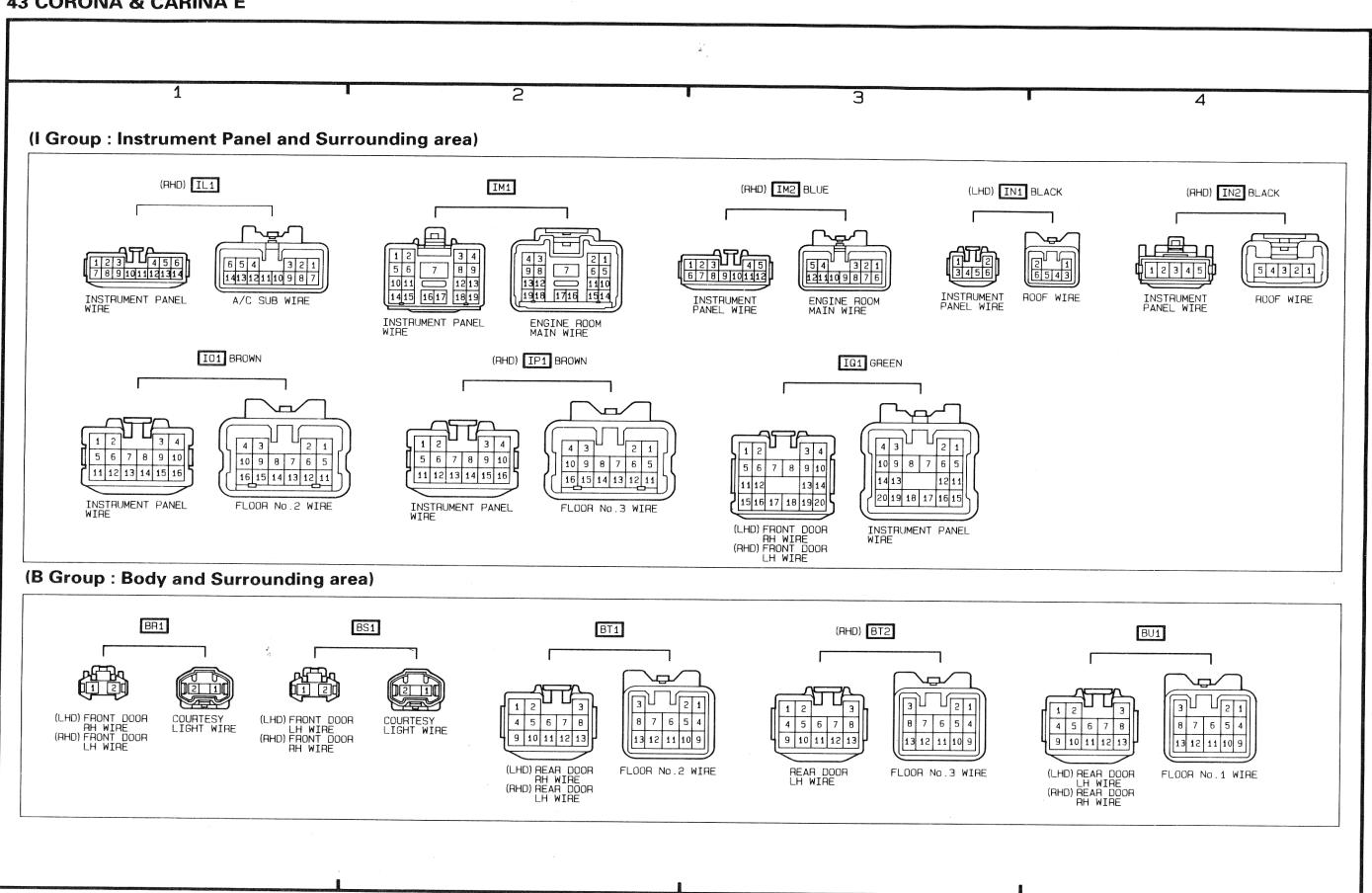


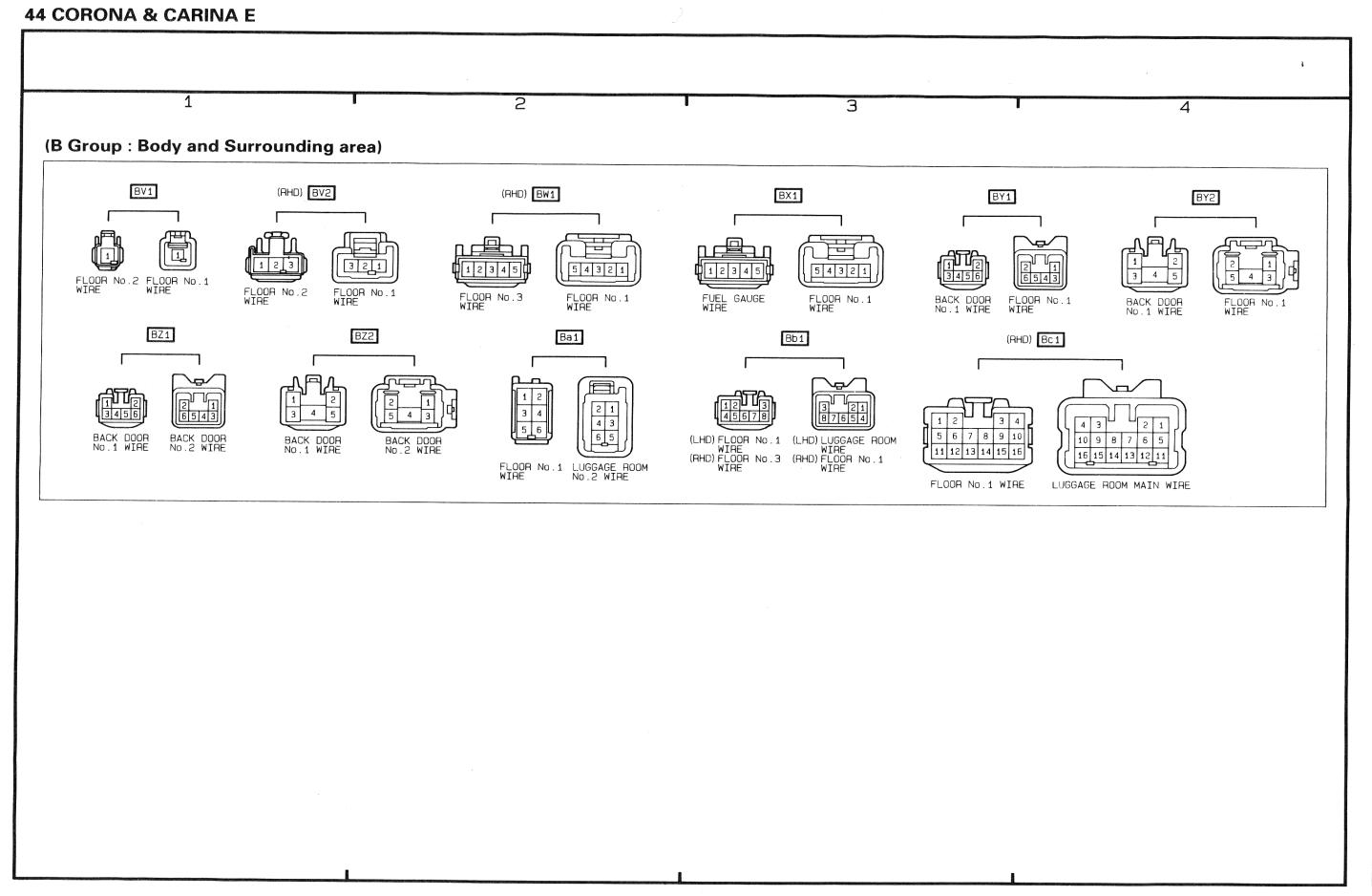














OVERSEAS SERVICE DIVISION TOYOTA MOTOR CORPORATION