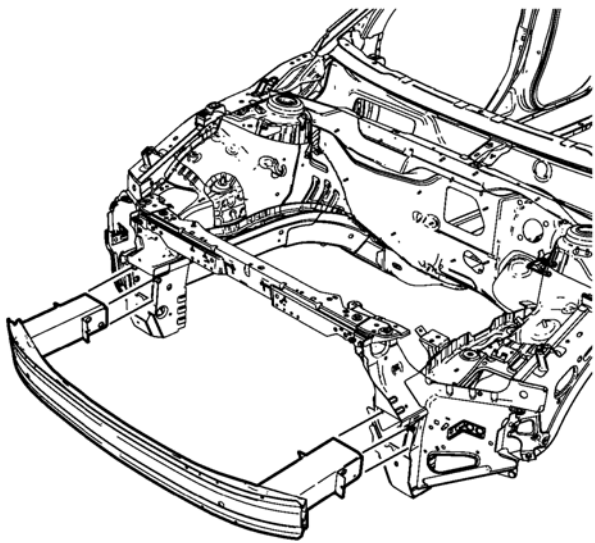


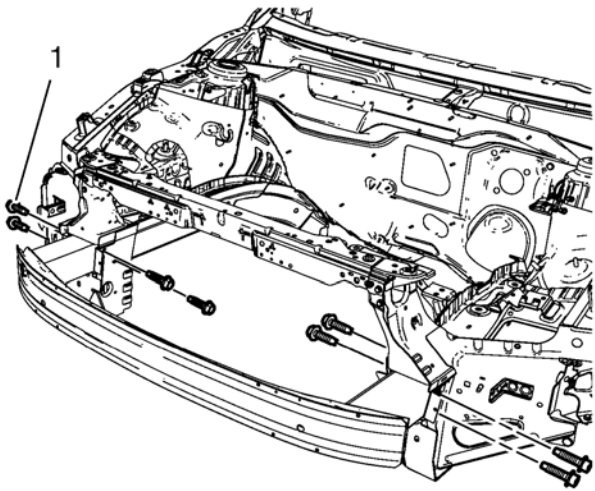
8. Remove the remaining parts of the front bumper impact bar.

Installation Procedure



1. Position the front bumper impact bar on the vehicle.

Caution: Refer to [Fastener Caution](#) in the Preface section.



2. Install the 8 front bumper impact bar bolts (1) and tighten to **110 N·m (81 lb ft)**.

Note: Use only the original front bumper impact bar bolts. Replace bolts if damaged.

3. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#).
4. Install all related panels and components.
5. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
6. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).