

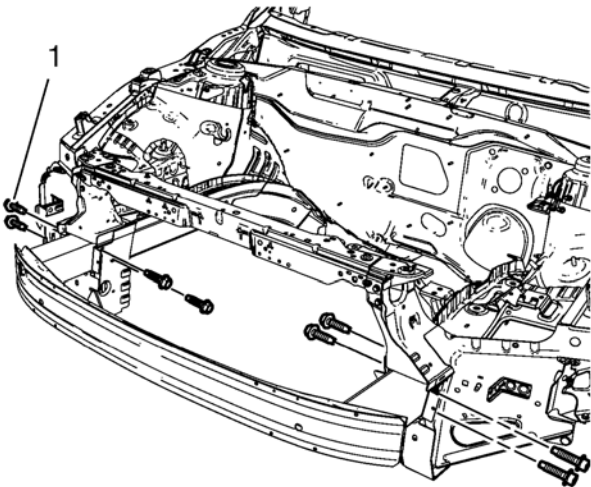
# Front Bumper Impact Bar Replacement

## Removal Procedure

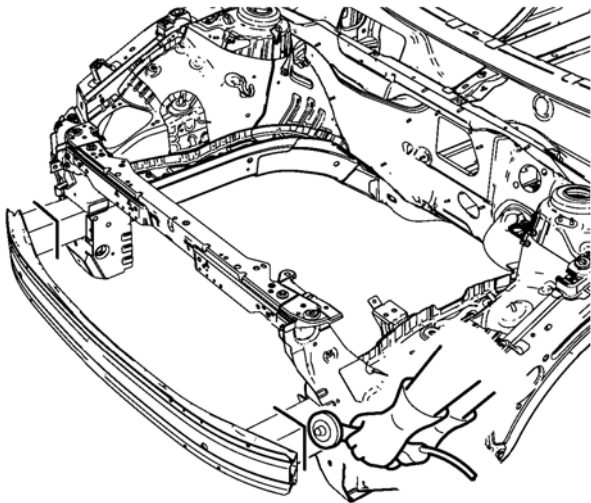
**Warning:** Refer to [Approved Equipment for Collision Repair Warning](#) in the Preface section.

**Warning:** Refer to [Glass and Sheet Metal Handling Warning](#) in the Preface section.

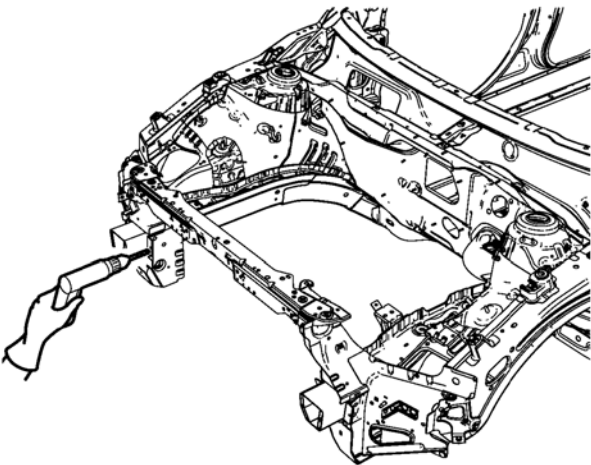
1. Disable the SIR System. Refer to [SIR Disabling and Enabling](#).
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
3. Remove all related panels and components.



4. Remove the 8 front bumper impact bar bolts (1).



5. Cut the front bumper impact bar left and right.
6. Locate and mark all factory welds.



7. Drill all factory welds.