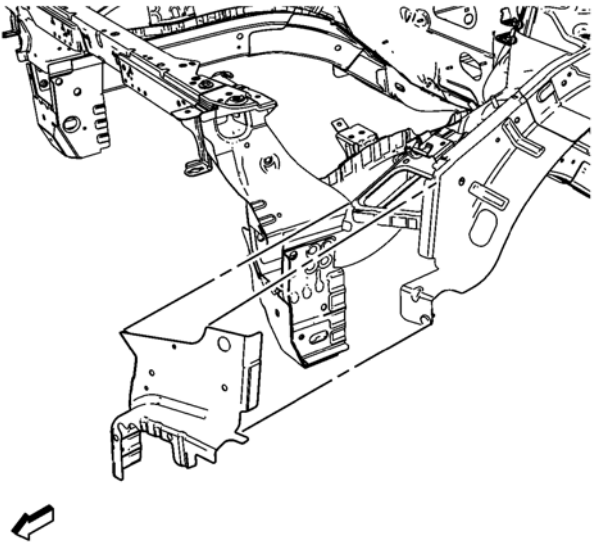
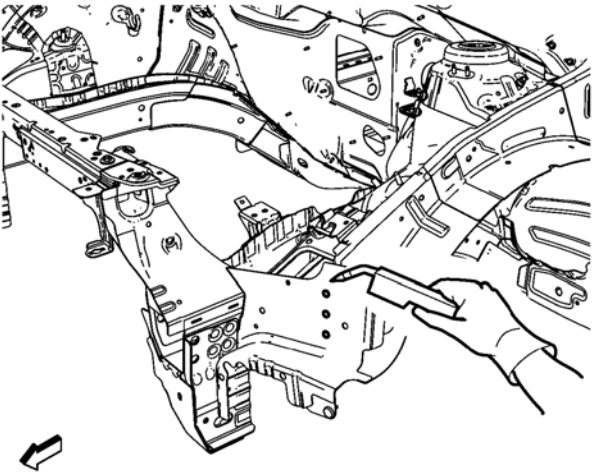


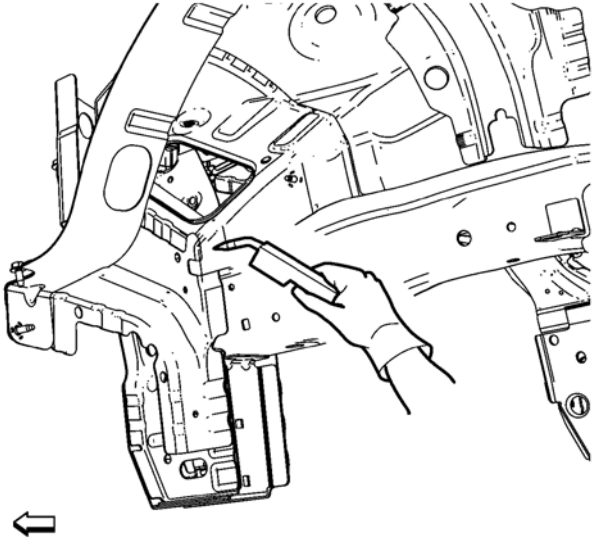
- 2. Drill 8 mm (5/16 in) for plug welding where front wheelhouse front panel and front wheelhouse panel rear reinforcement overlap.
- 3. Clean and prepare the attaching surfaces for welding.



- 4. Position the front wheelhouse panel rear reinforcement on the vehicle.
- 5. Verify the fit of the front wheelhouse panel rear reinforcement.
- 6. Clamp the front wheelhouse panel rear reinforcement into position.



- 7. Plug weld accordingly.



- 8. Plug weld the joint from front wheelhouse panel rear reinforcement to front wheelhouse front panel accordingly.