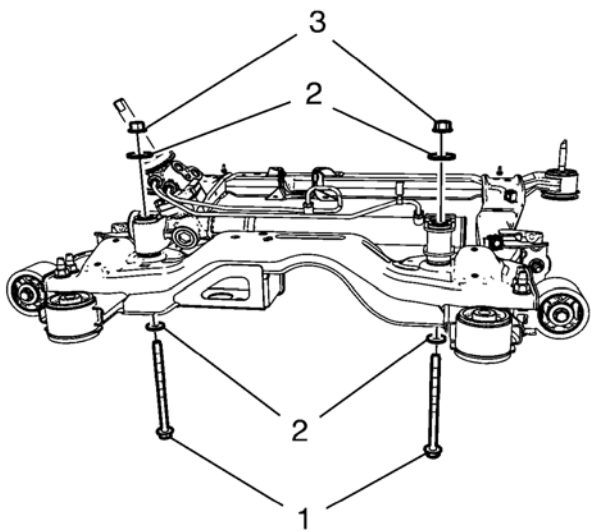


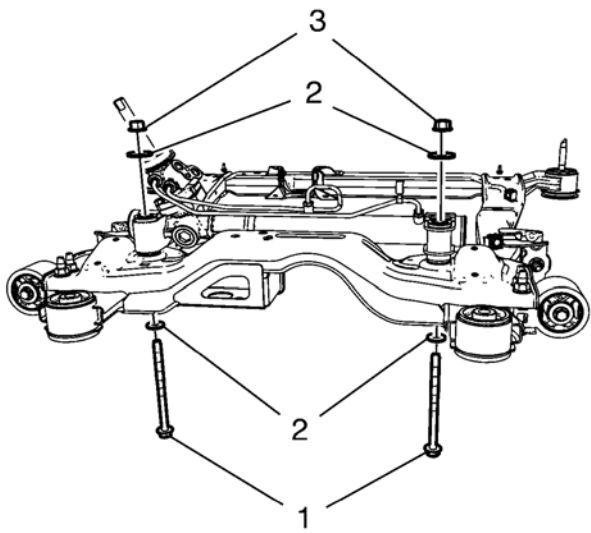
- 14. Remove the front (1) and the rear (2) transmission mount bracket bolts.
- 15. Remove the rear frame to body bolts. Refer to drivetrain and front suspension frame replacement [Drivetrain and Front Suspension Frame Replacement](#).
- 16. Lower the rear of the frame max. 50 mm (1.968 in) in order to gain clearance to the steering gear.



- 17. Remove and discard the steering gear bolts (1), nuts (3) and washers (2) from the steering gear.
- 18. Remove the steering gear.

Installation Procedure

- 1. Install the steering gear.



- 2. Install steering gear bolts (1), washers (2) and nuts (3) to the steering gear.

**Caution:** Refer to [Fastener Caution](#) in the Preface section.

- 3. Tighten the NEW steering gear bolts to **125 N·m (93 lb ft) + 160°** , using the *EN 45059* kit .
- 4. Raise the frame with hydraulic jack.
- 5. Install the rear frame to body bolts. Refer to drivetrain and front suspension frame replacement [Drivetrain and Front Suspension Frame Replacement](#).