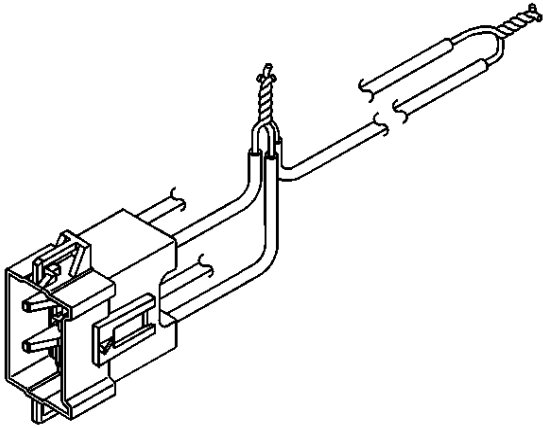
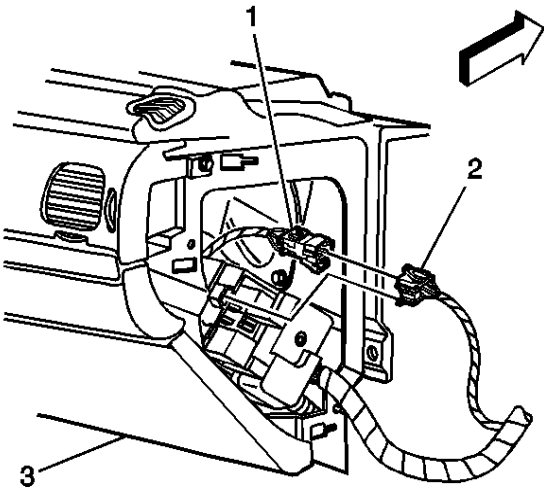


- 11. Twist together the 2 connector wire leads from the high circuits from both stages of the steering wheel module, to one set of deployment wires. Refer to [Component Connector End Views](#) in order to determine the correct circuits.
- 12. Inspect that the 3-wire connection is secure.
- 13. Secure and insulate the 3-wire connection to the deployment harness using electrical tape.



- 14. Twist together the 2 connector wire leads from the low circuits from both stages of the steering wheel module, to one set of deployment wires. Refer to [Component Connector End Views](#) in order to determine the correct circuits.
- 15. Inspect that the 3-wire connection is secure.
- 16. Secure and insulate the 3-wire connection to the deployment harness using electrical tape.
- 17. Connect the deployment harness to the connector on the steering wheel module.
- 18. Route the deployment harness out of the driver side of the vehicle.
- 19. Disconnect the yellow left roof rail harness connector from the vehicle harness connector.
- 20. Cut the harness connector out of the vehicle, leaving at least 16 cm (6 in) of wire at the connector.
- 21. Strip 13 mm (0.5 in) of insulation from each of the connector wire leads.
- 22. Cut two 6.1 m (20 ft) deployment wires from a 0.8 mm (18 gauge) or thicker multi-strand wire. These wires will be used to fabricate the roof rail air bag deployment harness.
- 23. Strip 13 mm (0.5 in) of insulation from both ends of the wires.
- 24. Twist together one end from each of the wires in order to short the wires.
- 25. Twist together one connector wire lead to one deployment wire.
- 26. Secure and insulate the connection using electrical tape.
- 27. Twist together and tape the remaining connector wire lead to the remaining deployment wire.
- 28. Connect the deployment harness to the yellow connector of the roof rail module.
- 29. Route the deployment harness out of the driver side of the vehicle.



- 30. Disconnect the instrument panel module yellow harness connector (1) from the vehicle harness connector (2).

Note: If the vehicle is equipped with dual stage air bags the steering wheel module and instrument panel module will each have 4 wires. Refer to [Component Connector End Views](#) for determining high and low circuits.

- 31. Cut the yellow harness connector out of the vehicle, leaving at least 16 cm (6 in) of wire at the connector.
- 32. Strip 13 mm (0.5 in) of insulation from each of the connector wire leads.