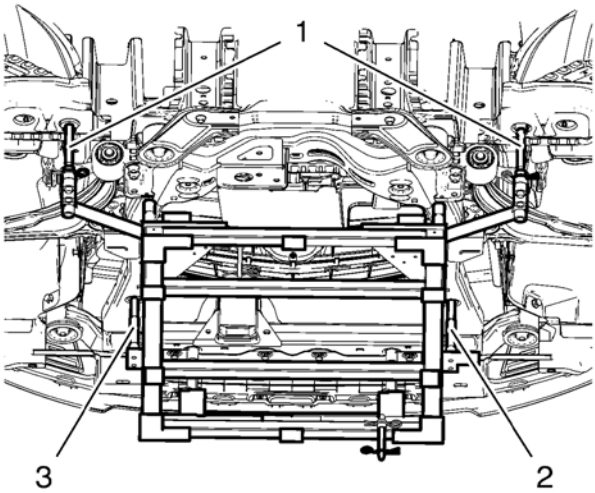
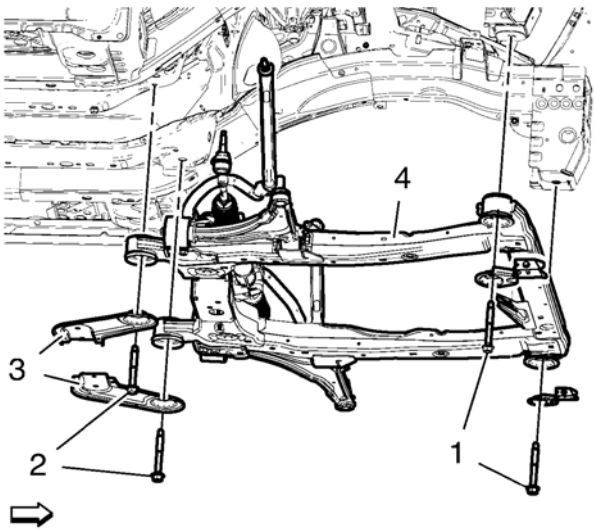


- The lower control arms--Refer to [Lower Control Arm Replacement](#).
- The steering gear--Refer to [Steering Gear Replacement](#).



Note: Positioning pins (1) of *CH 49289* adapter **MUST** be extended in order to guide into underbody holes.



2. Raise the frame (4) carefully, using *CH 49289* adapter .
3. Install the frame reinforcements (3).

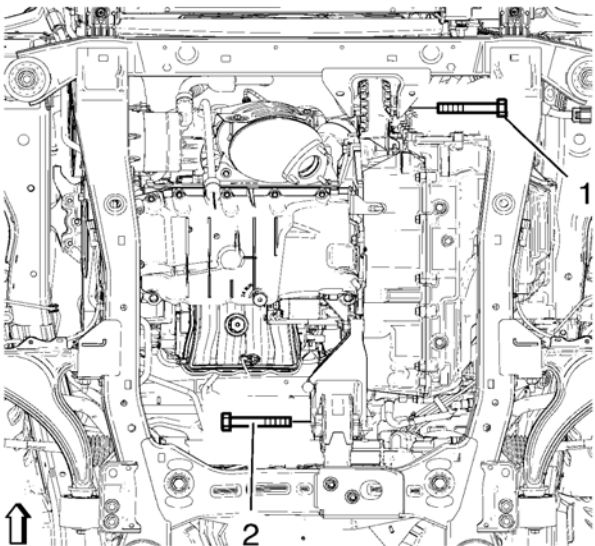
Caution: Refer to [Fastener Caution](#) in the Preface section.

Note: Do NOT reuse old bolts.

4. Install the NEW frame rear bolts (2) and tighten to **160 N·m (118 lb ft)**.

Note: Do NOT reuse old bolts.

5. Install the NEW frame front bolts (1) and tighten to **160 N·m (118 lb ft)**.
6. Remove the support of the power steering gear.
7. Install the front bumper energy absorber bracket bolt. Refer to [Front Bumper Energy Absorber Bracket Replacement](#).



8. Install the front transmission mount bolt (1) and tighten to **100 N·m (74 lb ft)**.
9. Install the rear transmission mount bracket bolt (2) and tighten to **100 N·m (74 lb ft)**.
10. Install the outer tie rods and tie rod nuts to the steering knuckles. Refer to [Steering Linkage Outer Tie Rod Replacement](#).