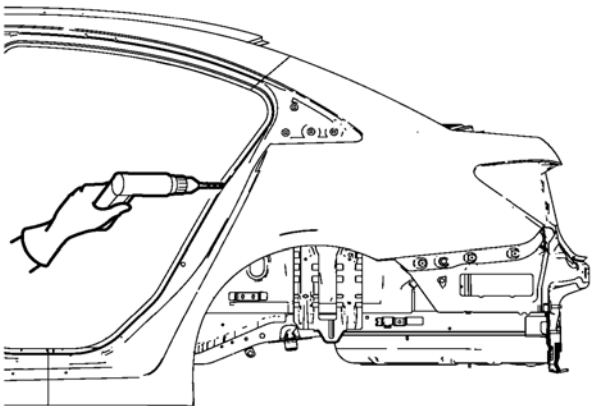
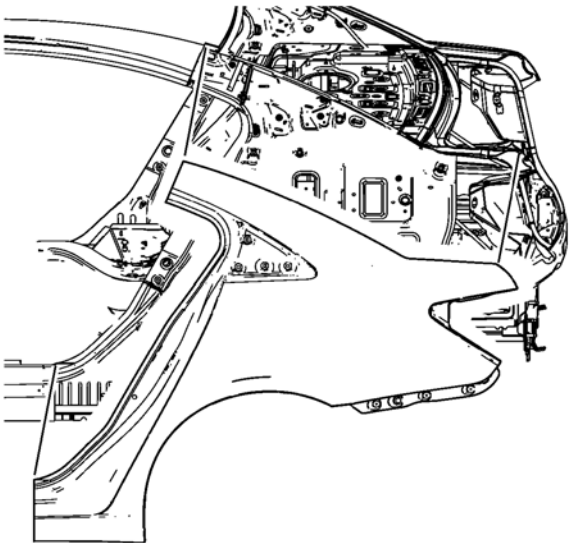


8. Open the wheelhouse flanging.



9. Locate and mark all the necessary factory welds of the quarter outer panel.  
10. Drill all factory welds. Note the number and location of welds for installation of the service assembly.



11. Remove the damaged quarter outer panel.

Installation Procedure

