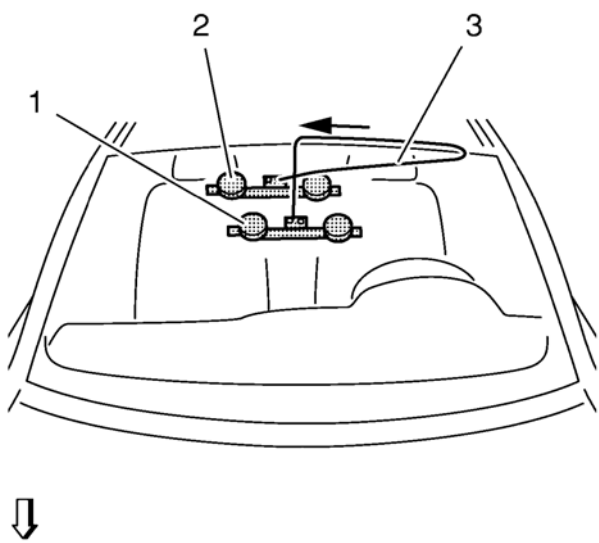


**Note:** Ensure that the cutting wire is fitted correctly to the winch deflection roller.

20. Place the winch with one winding head in the vehicle.
- Position the winch with one winding head in the area of the roof frame (1).
  - Insert transfer ratchet and pre-tension cutting wire (2).

**Note:** Use lubricant on the winch deflection roller. More pulling force is required to cut the area around the A-pillar/roof frame.

21. Cut out windshield.
- Arrow shows the path taken by the cutting wire.
  - Cut out the windshield until the cutting wire is level with the winch.
  - Use the plastic sheet for the protection of the ceiling.



22. Position both cutting tools.
- Shift winch with two winding heads downwards (1).
  - Shift the winch with one winding head (2) in the ceiling area so that the cutting wire (3) is crossed.
  - Insert transfer ratchet and pre-tension cutting wire.

23. Cut out windshield.
- Use the plastic sheet for the protection of the ceiling.
  - Cut out windscreen until the cutting wire has cut through the adhesive bed completely.
  - Arrow shows the path taken by the cutting wire.

24. Remove glass removal system.

25. Fit *BO-641* holder .

**Note:** Second mechanic required.

26. Remove windshield.

