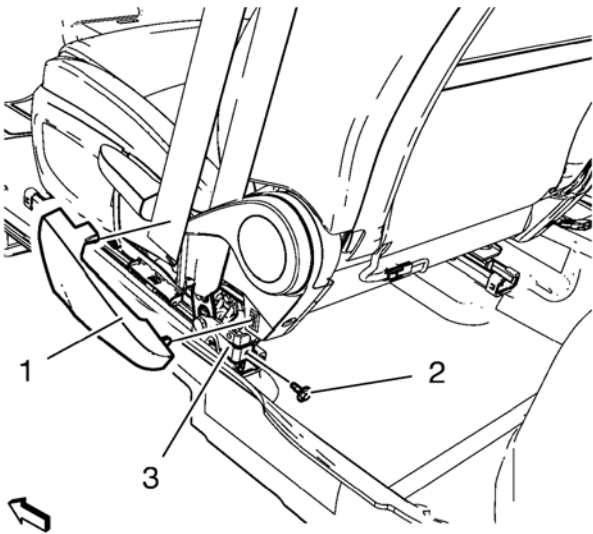


1. Perform the front seat track synchronization. Refer to [Front Seat Track Synchronization](#).
2. Install the front seat (4) to the guide in front.
3. Connect and latch the wiring harness plug (3) front seat.
4. Connect the wiring harness plug (2) from the belt buckle.

Caution: Refer to [Fastener Caution](#) in the Preface section.

5. Tighten the 2 bolts (1).

Tighten
45 N·m (33 lb in)



6. Install the seat belt (3) to the front seat.
7. Tighten the bolt (2).

Tighten
9 N·m (80 lb in)

8. Install the front seat outer recliner upper finish cover (1).
9. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).