

Note: The axle bushing bolts and nuts must be tightened with the axle at the correct trim height.

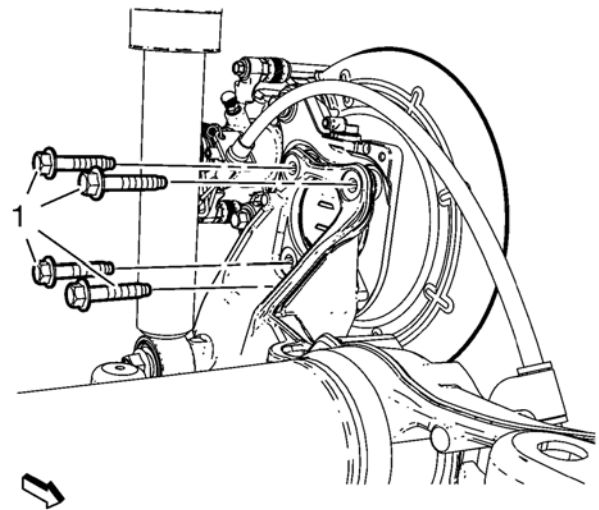
4. Using the lift table, raise the axle to the proper trim height specification by measuring the vertical distance between the bottom edge of the upper spring seat and the bottom of the notch in the lower spring seat specification:

Specification

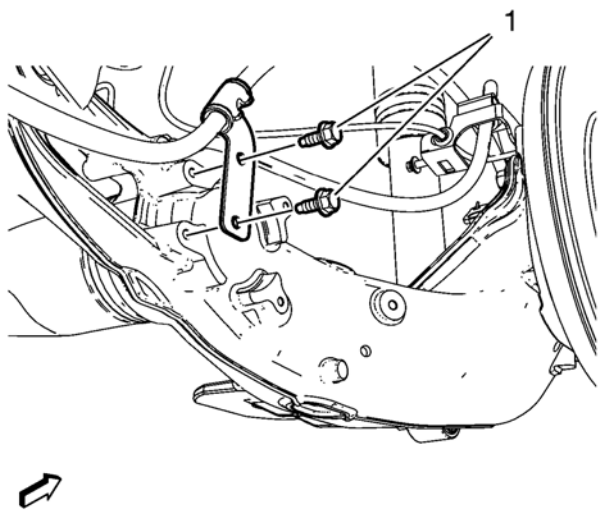
Dimension (a): 224 mm (8.81 in)

Caution: Refer to [Fastener Caution](#) in the Preface section.

5. Tighten the NEW axle bushing through bolts and NEW nuts and tighten to **70 N·m (52 lb ft) + 130°** , using the *EN 45059* kit .
6. Install the rear coil springs. Refer to [Rear Spring Replacement](#).
7. Install the lower shock bolts. Refer to [Shock Absorber Replacement](#).
8. Remove the hydraulic lift table from the rear axle.
9. Install the wheel bearing/hub and brake assembly.



10. Install the NEW wheel bearing/hub mounting bolts (1) and tighten to **50 N·m (37 lb ft) + 40°** , using the *EN 45059* kit .



11. Install rear parking brake cable bracket bolts (1) at the rear axle and tighten to **10 N·m (89 lb in)**.