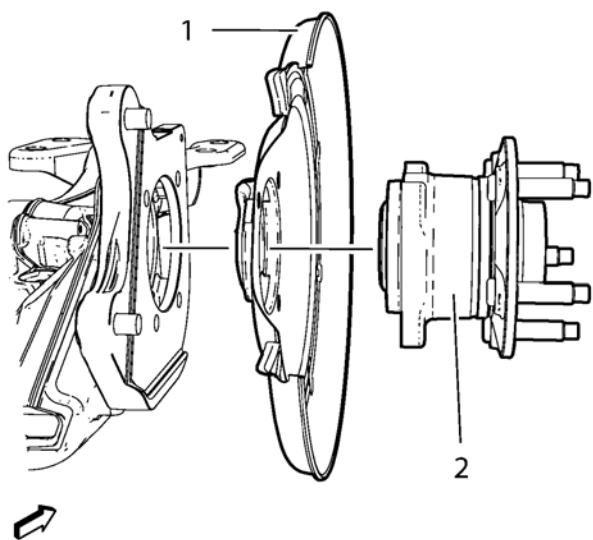
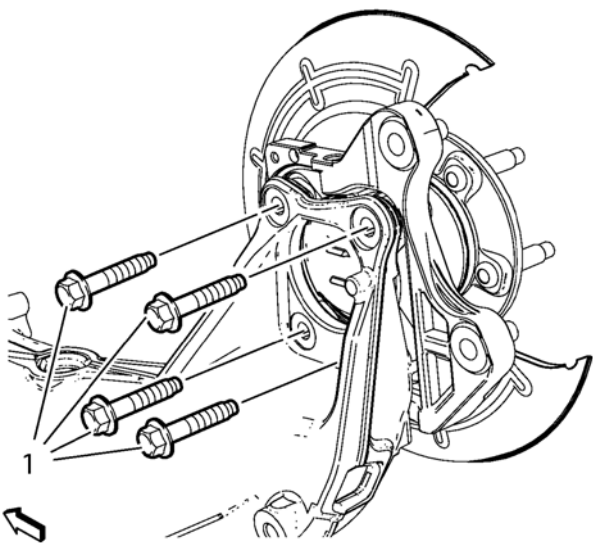


Installation Procedure

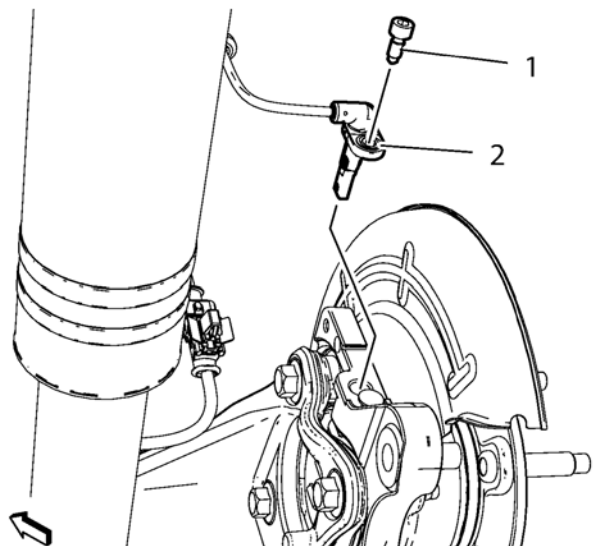


1. Position the rear brake shield (2) and wheel bearing/hub assembly (1) in the rear axle.

Caution: Refer to [Fastener Caution](#) in the Preface section.



2. Install the NEW wheel bearing/hub mounting bolts (1) and tighten to **50 N·m (37 lb in) + 40°** using the *EN 45059* kit .



3. Install the wheel speed sensor (2).
4. Install the wheel speed sensor screw (1) and tighten to **6 N·m (54 lb in)**. Tighten the bolts evenly, in a cross-pattern.
5. Install the brake rotor, and install the brake caliper and bracket as an assembly. Refer to [Rear Brake Rotor Replacement](#).
6. Install the tire and wheel assembly. Refer to [Tire and Wheel Removal and Installation](#).
7. Remove the support and lower the vehicle.