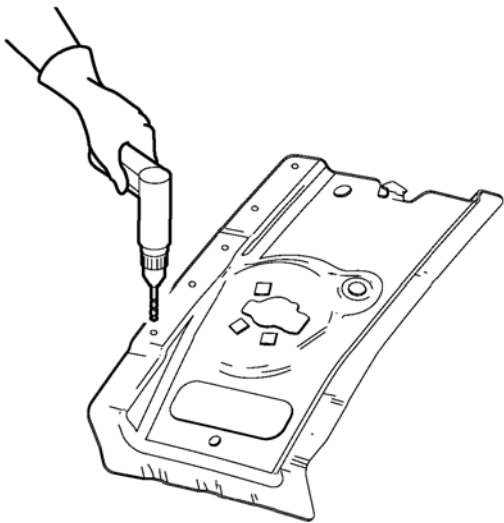
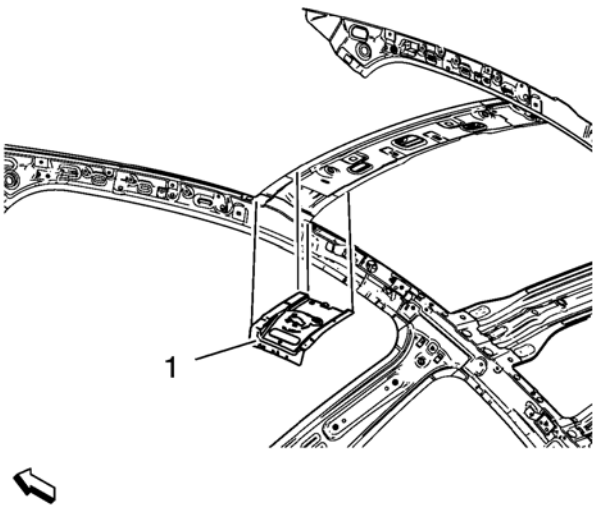


- 7. Braze accordingly.
- 8. To create a solid braze with minimum heat distortion, make 25 mm (1 in) stitch brazes along the seam with 25 mm (1 in) gaps between them. Then go back and complete the stitch braze.



- 9. Create 6 x 20 mm (4/16 x 12/16 in) slots for MIG-brazing along the edges of the roof panel front bracket right.
- 10. Clean and prepare the attaching surfaces for brazing.



- 11. Position the roof panel front bracket right (1) on the vehicle.
- 12. Verify the fit of the roof panel front bracket.
- 13. Clamp the roof panel front bracket right into position.

