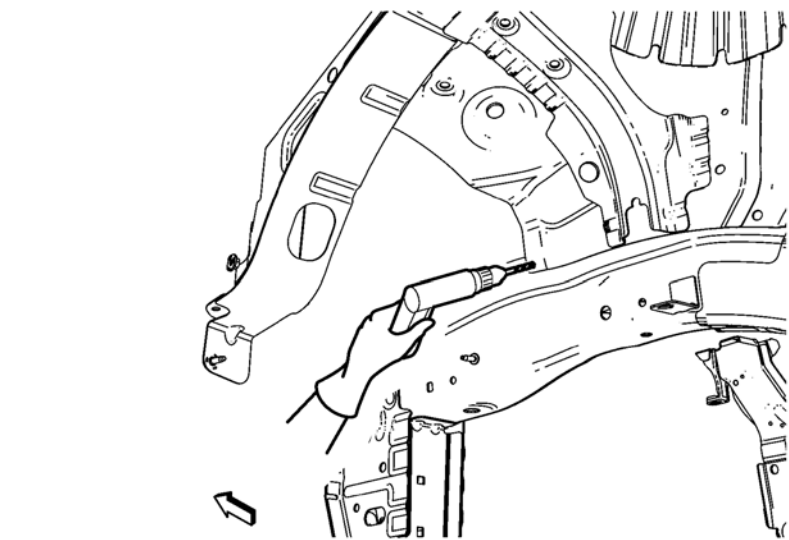
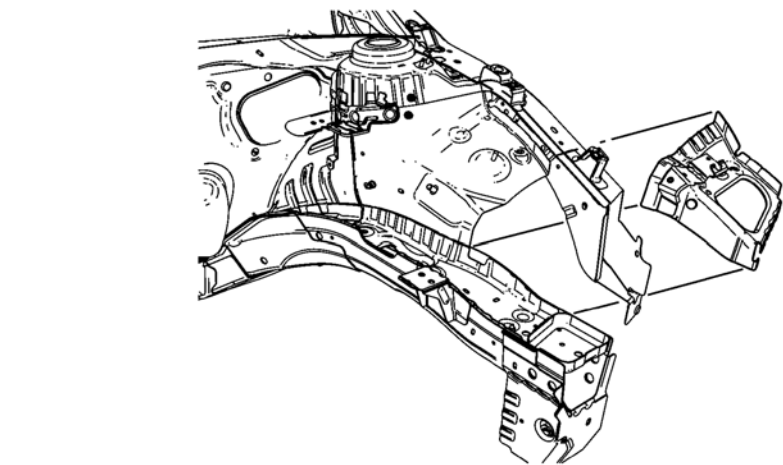


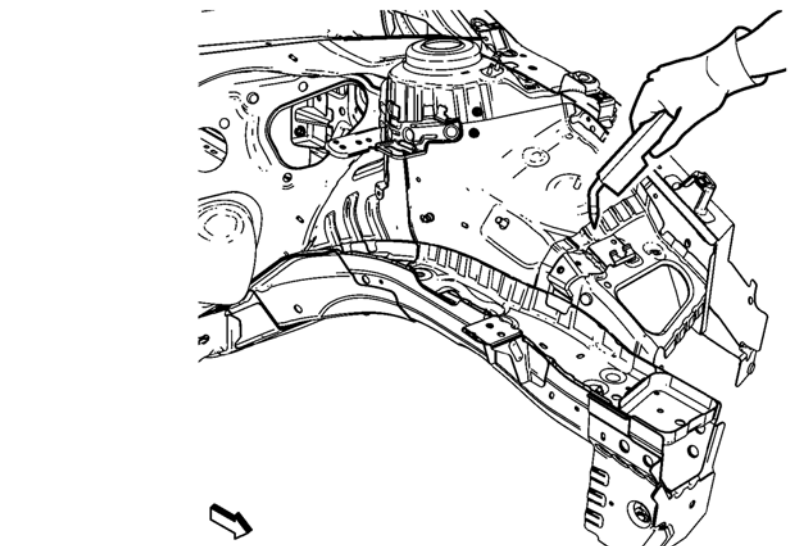
1. Drill 8 mm (5/16 in) for plug welding along the edges of the front wheelhouse front panel as noted from the original panel.



2. Drill 8 mm (5/16 in) for plug welding where front wheelhouse front panel and front wheelhouse overlap.
3. Clean and prepare the attaching surfaces for welding.



4. Position the front wheelhouse front panel on the vehicle.
5. Verify the fit of the front wheelhouse front panel.
6. Clamp the front wheelhouse front panel into position.



7. Plug weld accordingly.