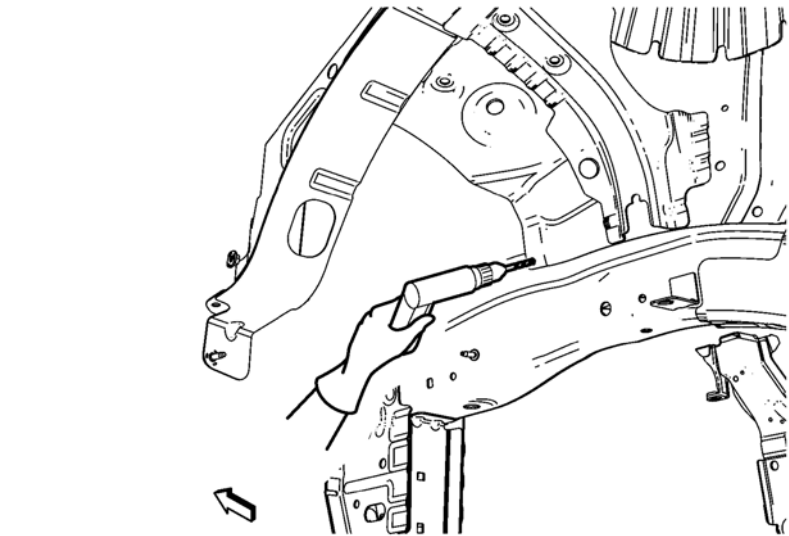
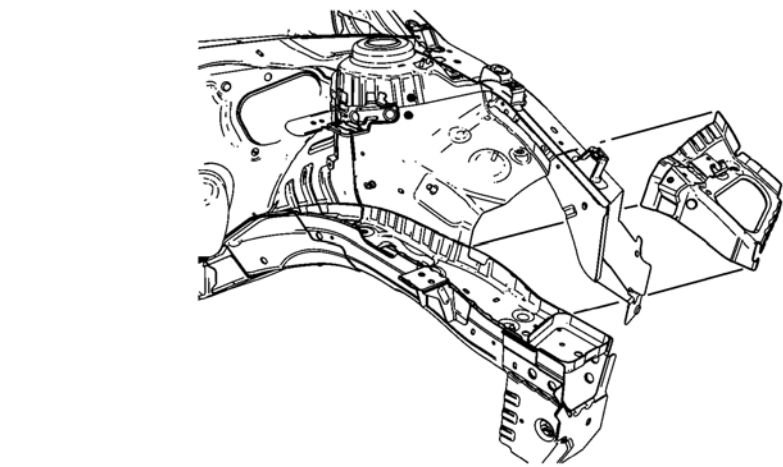


1. Create 5 x 18 mm (4/16 x 11/16 in) slots for MIG-Brazing along the edges of the front wheelhouse front panel as noted from the original panel.



2. Create a 5 x 18 mm (4/16 x 11/16 in) slot for MIG-Brazing where front wheelhouse front panel and front wheelhouse overlap.
3. Clean and prepare the attaching surfaces for brazing.



4. Position the front wheelhouse front panel on the vehicle.
5. Verify the fit of the front wheelhouse front panel.
6. Clamp the front wheelhouse front panel into position.

