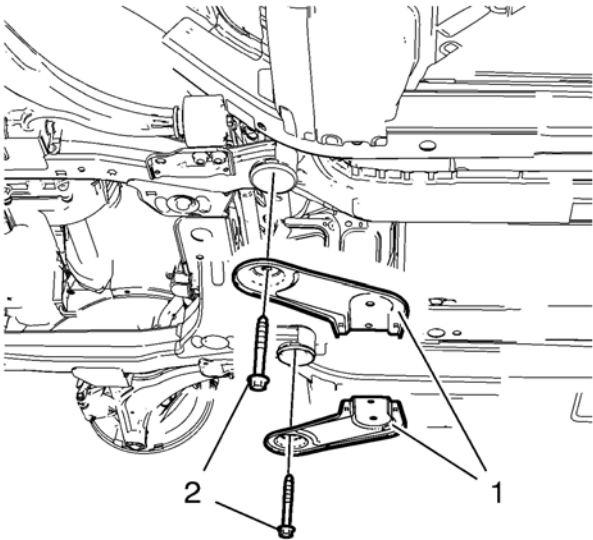
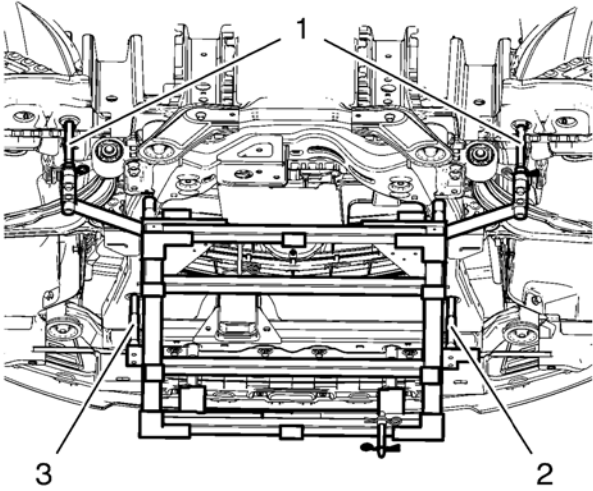


4. Raise the frame (1) carefully, using *CH 49289* adapter (2).



Note: Note: Do NOT reuse old bolts

- 5. Install the 2 frame reinforcements (1).
- 6. Install the 2 NEW frame rear bolts (2) and tighten to **160 N·m (119 lb ft)**.



- 7. Install the front transmission mount bolt (1) and tighten to **58 N·m (43 lb ft)**.
- 8. Install the rear transmission mount bracket bolt (2) and tighten to **100 N·m (74 lb ft)**.

