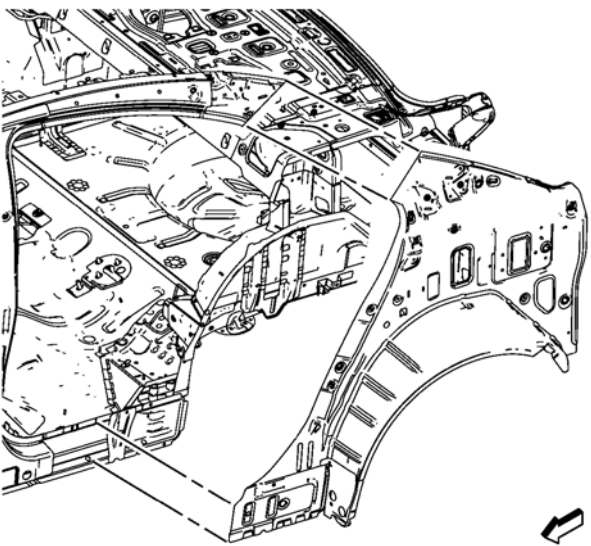


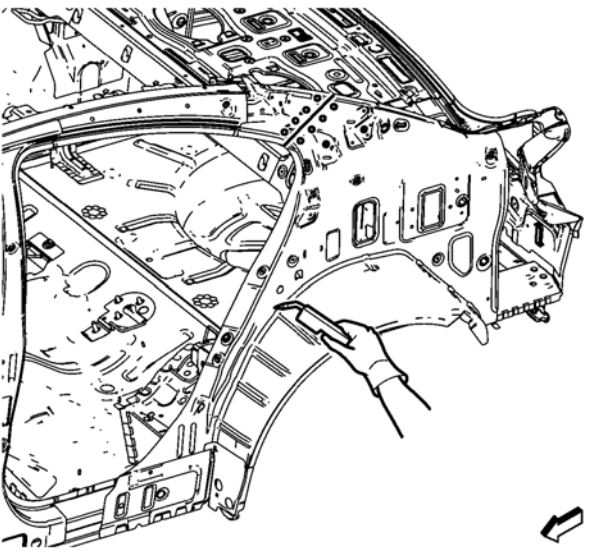
- 8. Create 6 x 20 mm (4/16 x 12/16 in) slots for MIG-brazing in locations where you can not apply a resistance spot welder.
- 9. Clean and prepare the attaching surfaces for spot welding and brazing.

Note: In MIG-brazing areas 50 mm (2 in) must be kept clear of structural adhesive.

- 10. Apply structural adhesive to all attaching surfaces



- 11. Position the body side inner panel.
- 12. Verify the fit of the panel.
- 13. Clamp the body side inner panel into position.



- 14. Braze accordingly.

