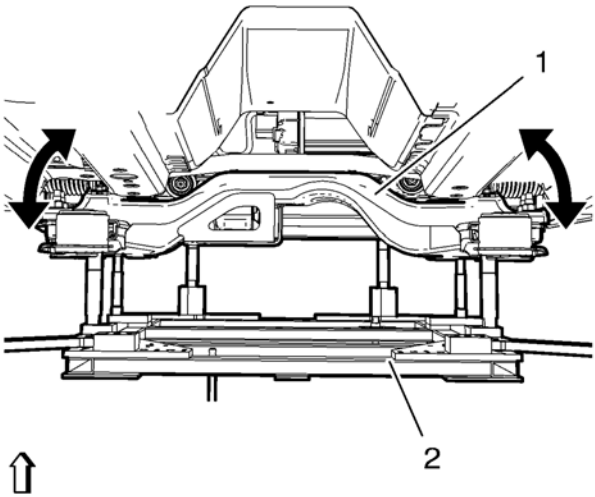
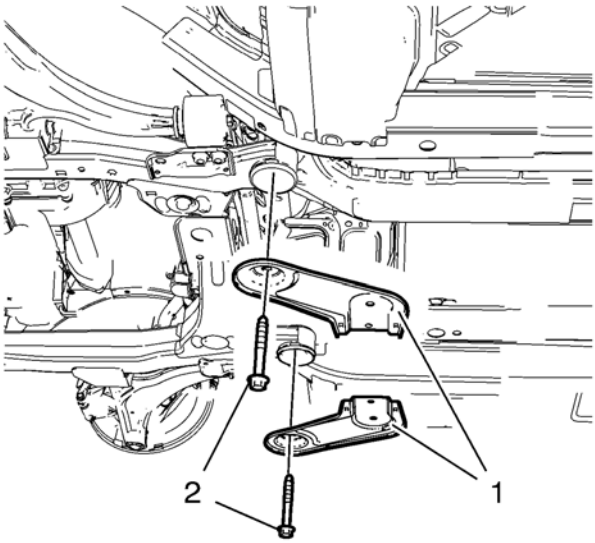


5. Move out positioning pins (1) of CH 49289 adapter .



6. Carefully, raise the frame (1) using CH 49289 adapter (2).



**Note:** Do NOT reuse old bolts.

- 7. Install the 2 frame reinforcements (1).
- 8. Install the 2 NEW frame rear bolts (2) and tighten to **160 N·m (118 lb ft)**.
- 9. Install the front transmission mount bolt (1) and tighten to **58 N·m (43 lb ft)**.
- 10. Install the rear transmission mount bracket bolt (2) and tighten to **100 N·m (74 lb ft)**.

