

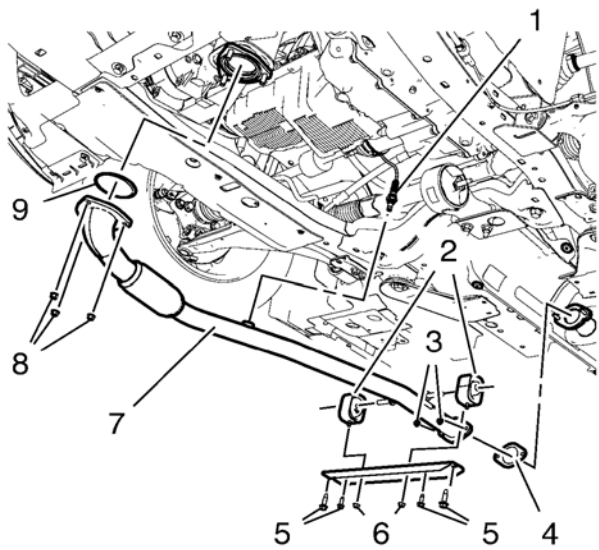
Exhaust Flexible Pipe Replacement (1.6L LXT)

Removal Procedure

Warning: Refer to [Hot Exhaust System Warning](#) in the Preface section.

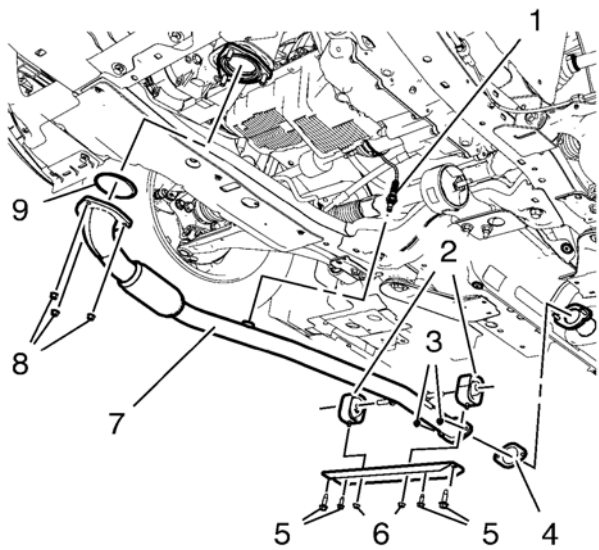
Warning: Refer to [Protective Goggles and Glove Warning](#) in the Preface section.

1. Open the hood.
2. Raise the vehicle by its full height. Refer to [Lifting and Jacking the Vehicle](#).



3. Remove the heated oxygen sensor (1).
4. Remove the 4 exhaust flexible pipe bracket bolts (5).
5. Remove the 3 exhaust flexible pipe nuts (8).
6. Remove the 2 exhaust flexible pipe nuts (3).
7. Remove the exhaust flexible pipe (7).
8. Remove the gasket (9).
9. Remove the gasket (4).

Installation Procedure



1. Install a NEW gasket (4).
2. Install a NEW gasket (9).
3. Install the exhaust flexible pipe (7).

Caution: Refer to [Fastener Caution](#) in the Preface section.

4. Install 2 NEW exhaust flexible pipe nuts (3) and tighten to **20 N·m(15 lb ft)**.
5. Install 3 NEW exhaust flexible pipe nuts (8) and tighten to **20 N·m(15 lb ft)**.
6. Install the 4 exhaust flexible pipe bracket bolts (5) and tighten to **40 N·m(30 lb ft)**.
7. Install the heated oxygen sensor (1) and tighten to **40 N·m(30 lb ft)**.
8. Lower the vehicle by its full height.
9. Close the hood.