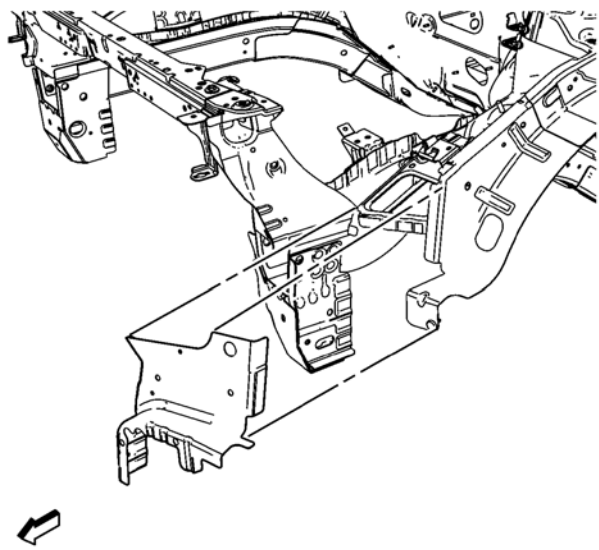
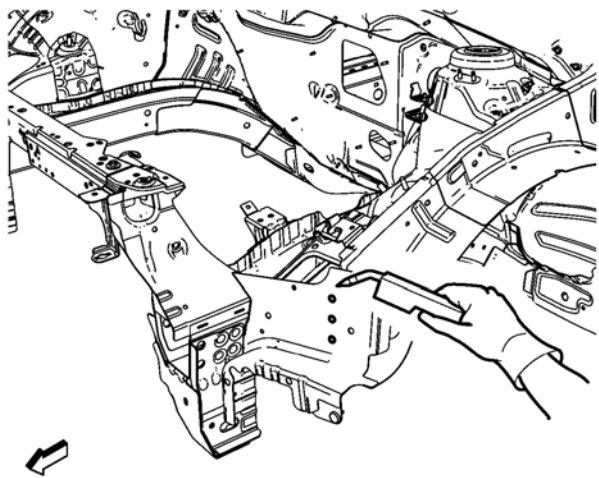


- 2. Create a 5 x 18 mm (4/16 x 11/16 in) slot for MIG-Brazing where front wheelhouse front panel and front wheelhouse panel rear reinforcement overlap.
- 3. Clean and prepare the attaching surfaces for brazing.



- 4. Position the front wheelhouse panel rear reinforcement on the vehicle.
- 5. Verify the fit of the front wheelhouse panel rear reinforcement.
- 6. Clamp the front wheelhouse panel rear reinforcement into position.



- 7. Braze accordingly.

