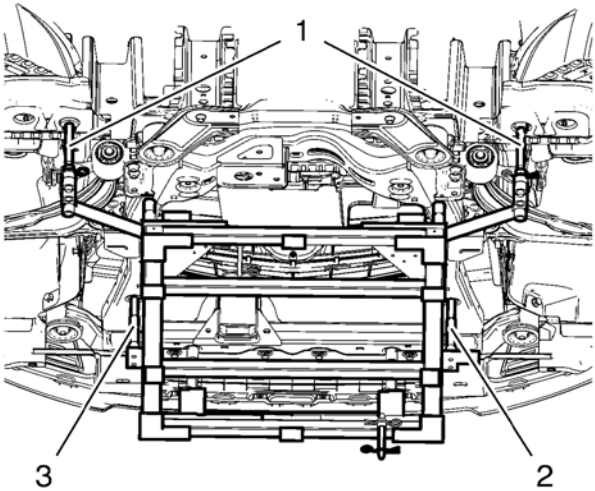


17. Remove the power steering gear inlet and outlet hose bolts (1). Remove the inlet and outlet hose (2) from the steering gear (3).



**Note:** Positioning pins (2, 3) of CH 49289 adapter MUST stick into holes of drivetrain frame.

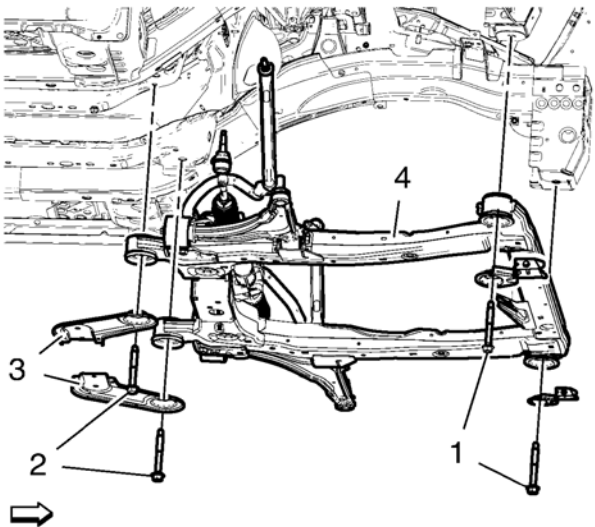
18. Check if wheel alignment is required.

Move out position pins (1) and try to insert into underbody holes.

If guide pins can NOT be inserted, the [Wheel Alignment Measurement](#) is required after installation of the drive train frame.

19. Loosen the front bumper energy absorber bracket bolt. Refer to [Front Bumper Energy Absorber Bracket Replacement](#).

20. Secure the power steering gear to the vehicle.



21. Remove and discard the frame front bolts (1).

22. Remove and discard the frame rear bolts (2).

23. Remove the frame reinforcements (3).

24. Remove the frame (4) from the vehicle.

25. Remove the following components if replacing the frame:

- The lower control arms--Refer to [Lower Control Arm Replacement](#).
- The stabilizer shaft--Refer to [Stabilizer Shaft Replacement](#).
- The radiator support brackets.
- The steering gear--Refer to [Steering Gear Replacement](#).

Installation Procedure

1. Install the following components on the drivetrain and front suspension frame if removed:

- The radiator support brackets.
- The stabilizer shaft--Refer to [Stabilizer Shaft Replacement](#).