



8. Plug weld the joint from front wheelhouse front panel to front wheelhouse accordingly.
9. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).
10. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#).
11. Install all related panels and components.
12. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
13. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).