



- 8. Spot weld accordingly.
- 9. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).
- 10. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#).
- 11. Install all related panels and components.
- 12. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
- 13. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).