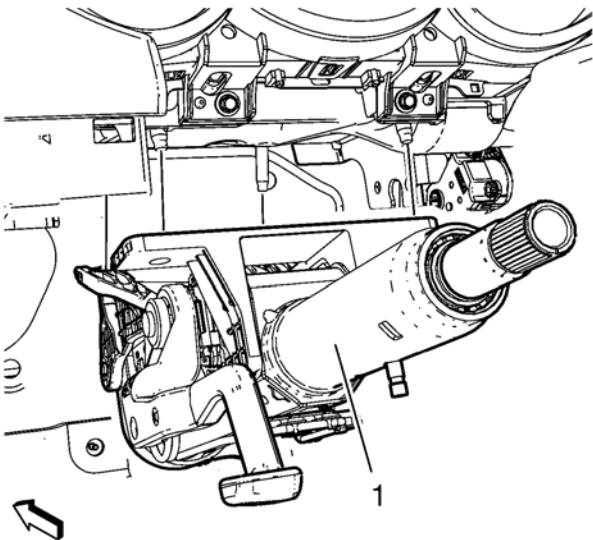


1. Install the steering column.

**Caution:** Refer to [Fastener Caution](#) in the Preface section.



2. Install the steering column nuts (1). Tighten the steering column nuts **22 N·m (16 lb ft)+ 45°**.

**Warning:** In order to ensure the intended function of the steering column in a vehicle during a crash and in order to avoid personal injury to the driver, perform the following:

- Tighten the steering column lower fasteners before you tighten the steering column upper fasteners. Failure to do this can damage the steering column.
- Tighten the steering column fasteners to the specified torque. Overtightening the upper steering column fasteners could affect the steering column collapse.

3. Remove the tie straps.
4. Connect any electrical connectors as needed.
5. Install the steering column lower trim cover. Refer to [Steering Column Lower Trim Cover Replacement](#).
6. Install the steering column upper trim cover. Refer to [Steering Column Upper Trim Cover Replacement](#).
7. Install the steering wheel. Refer to [Steering Wheel Replacement](#).
8. Install the intermediate steering shaft. Refer to [Intermediate Steering Shaft Replacement](#).
9. Install the instrument panel lower trim pad cover. Refer to [Instrument Panel Lower Trim Panel Replacement - Left Side](#).
10. Calibrate the steering angle sensor. Refer to [Power Steering Control Module Calibration](#).