

21. Position the winch with one winding head in the vehicle.

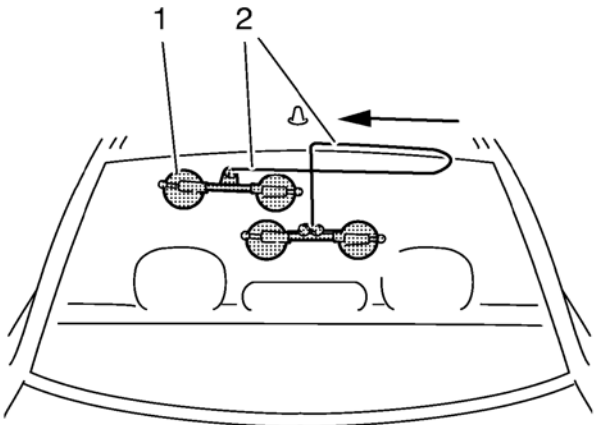
Note: Check that the cutting wire is laid correctly at the winch deflection roller.

- Position the winch with one winding head (1) in the upper area of the rear window.
- Insert transfer ratchet and pre-tension cutting wire (2).

22. Cut out rear window.

Note: Increased cutting effort is required in the area of the rear window radius.

- Cut out the rear window until the cutting wire is level with the winch.
- Arrow shows the path taken by the cutting wire.



23. Position the winch with one winding head in the vehicle.

Note: Increase that the cutting wire is laid correctly to the winch deflection roller.

- Position winch with one winding head (1) next to winch with two winding heads so that the cutting wire crosses (2).
- Insert transfer ratchet and pre-tension cutting wire.

24. Cut out rear window.

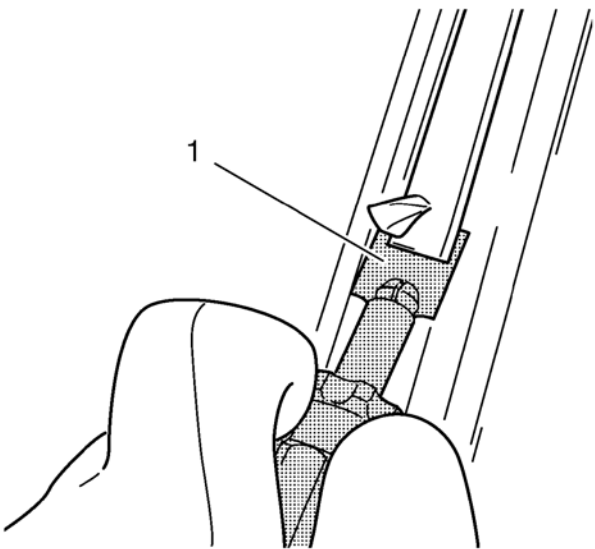
- Cut out the rear window until the cutting wire (2) has cut through the adhesive bed completely.
- Arrow shows the path taken by the cutting wire.

25. Remove glass removal system.

26. Fit *BO-641* holder

27. Remove windshield.

Note: Second mechanic required.



28. Cut out the adhesive tape with the knife provided (1) to within 1 mm (0.039 in).

29. Repair any paint damage.

Using a touch-up pen to match the color of the vehicle, repair any paint damage.

30. If the rear window rubber is damaged, replace with a new one.

31. Cut off the adhesive bead on the glass pane.

Cut out the adhesive tape with the knife provided (1) to within 1 mm (0.039 in).

Installation Procedure

1. Remove all mounds or loose pieces of urethane adhesive from the pinch-weld area.
2. Inspect for any of the following problems in order to help prevent future breakage of the window:
 - High weld
 - Solder spots
 - Hardened sealer