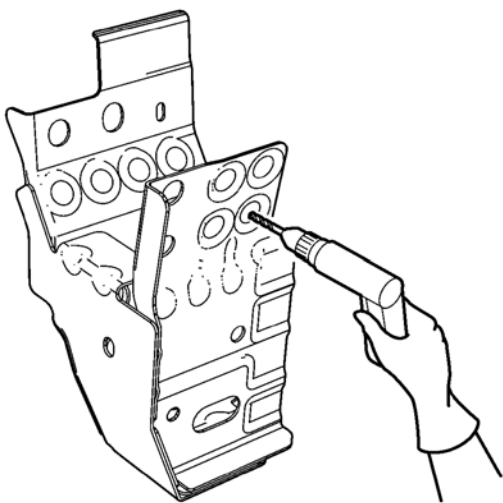
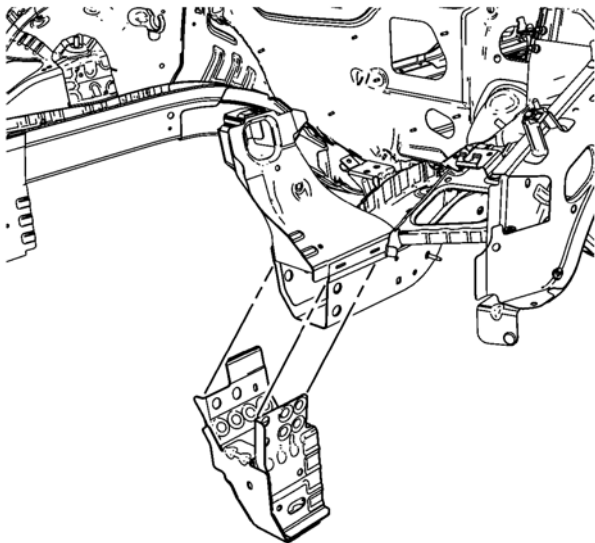


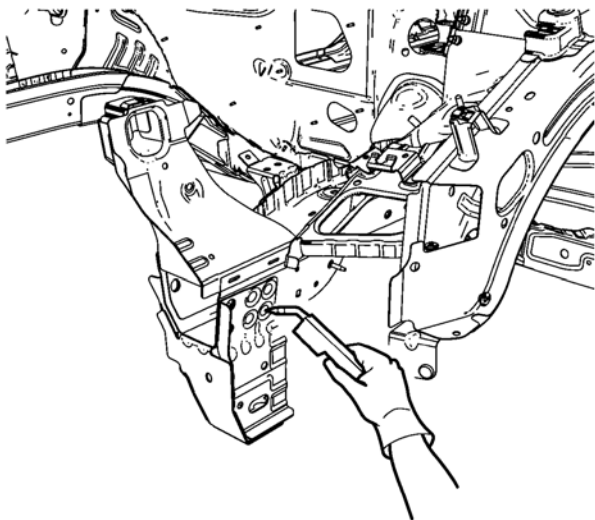
Installation Procedure



1. Create 8 x 14 mm (5/16 x 15/16 in) slots for MIG-Brazing along the edges of the drivetrain and front suspension frame front support as noted from the original panel.
2. Clean and prepare the attaching surfaces for brazing.



3. Position the drivetrain and front suspension frame front support on the vehicle.
4. Verify the fit of the drivetrain and front suspension frame front support.
5. Clamp the drivetrain and front suspension frame front support into position.



6. Braze accordingly.