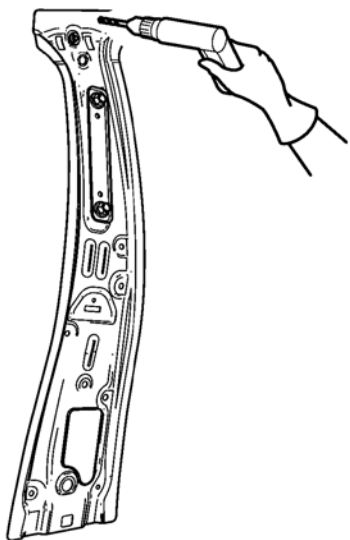
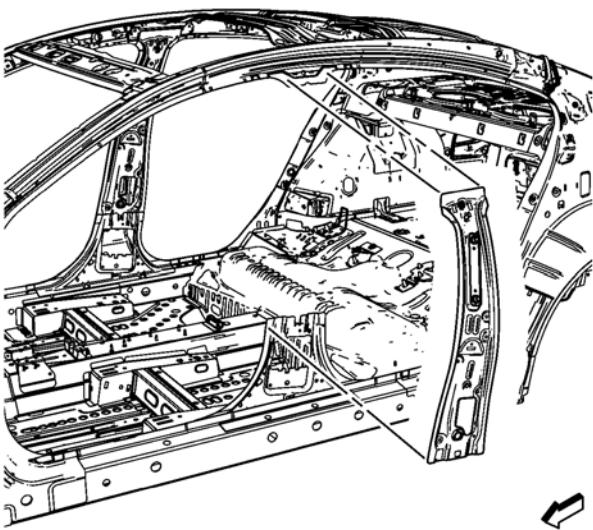


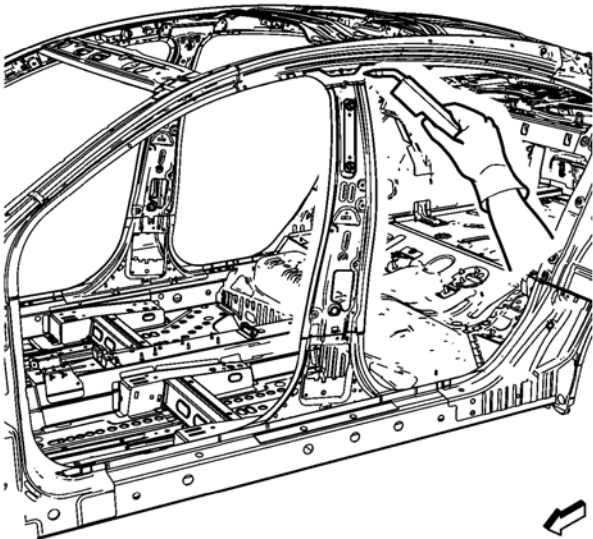
Installation Procedure



- 1. Create 6 x 20 mm (4/16 x 11/16 in) slots for MIG-brazing along the upper edges of the service panel as noted from the original panel.
- 2. Clean and prepare the attaching surfaces for brazing and spot welding.



- 3. Position the body lock pillar inner panel on the vehicle.
- 4. Verify the fit of the panel.
- 5. Clamp the body lock pillar inner panel into position.



- 6. Braze accordingly the body lock pillar inner panel upper.

