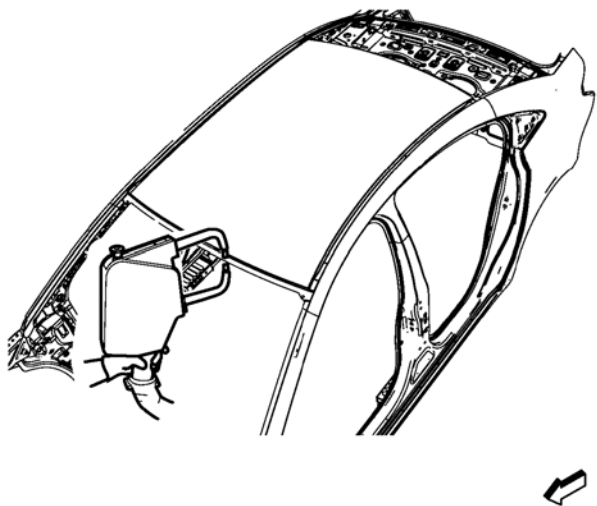


- 3. Position the roof panel (1) on the vehicle.
- 4. Verify the fit of the panel.
- 5. Clamp the panel into position.



- 6. Spot weld accordingly as noted from the original panel.
- 7. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).
- 8. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#).
- 9. Install all related panels and components.
- 10. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
- 11. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).