



5. Spot weld accordingly as noted from the original panel.
6. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).
7. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#).
8. Install all related panels and components.
9. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
10. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).