

## Fastener Tightening Specifications

Application	Specification	
	Metric	English
Air Conditioning Compressor Bolt	22 N·m	17 lb ft
Air Conditioning Compressor Oil Drain Plug	15 N·m	11 lb ft
Air Conditioning Control Module Bolt	2.5 N·m	23 lb in
Air Conditioning Evaporator Case Bolt	2.5 N·m	23 lb in
Air Conditioning Evaporator Hose Assembly Nut to Air Conditioning Condenser	19 N·m	14 lb ft
Air Conditioning Evaporator Hose Assembly Nut to Air Conditioning Compressor and Condenser Hose	19 N·m	14 lb ft
Air Conditioning Evaporator Hose Assembly Nut to Air Conditioning Evaporator Thermal Expansion Valve	19 N·m	14 lb ft
Air Conditioning Evaporator Thermal Expansion Valve Bolt	15 N·m	11 lb ft
Air Conditioning Refrigerant Pressure Sensor	6 N·m	54 lb in
Air Inlet Housing Bolt	2.5 N·m	23 lb in
Air Outlet Duct Bolt	2.5 N·m	23 lb in
Auxiliary Heater Core Bolts	2.5 N·m	23 lb in
Blower Motor Bolt	4.5 N·m	40 lb in
Blower Motor Cup Bolt	2.5 N·m	23 lb in
Bracket Heater Core Outlet Tube Bolt	2.5 N·m	23 lb in
Condenser Hose And Condenser Hose Bolt	19 N·m	14 lb ft
Floor Air Outlet Duct Bolt	2.5 N·m	23 lb in
Heater and Air Conditioning Evaporator Case Bolt	2.5 N·m	23 lb in
Heater and Blower and Air Conditioning Control Module Bolt	2.5 N·m	23 lb in
Heater Core Cover Bolt	2.5 N·m	23 lb in
Instrument Panel Bracket Bolt	9 N·m	80 lb in
Instrument Panel Tie Bar Bolt	22 N·m	17 lb ft
Instrument Panel Tie Bar Nuts	9 N·m	80 lb in
Mode Control Cam Actuator Screws	2.5 N·m	23 lb in
Refrigerant Pressure Sensor	6 N·m	54 lb in
Service Valve Core	3 N·m	27 lb in
TXV Block Fitting Nut	19 N·m	14 lb in
TXV Mounting Bolts	15 N·m	11 lb ft