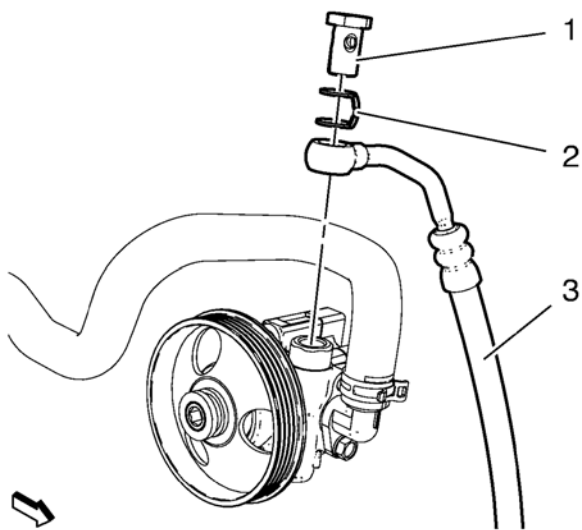


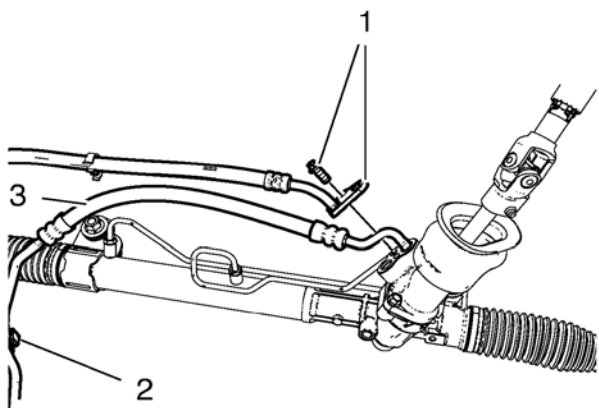
1. Install the NEW steering gear oil seal to the steering gear.
2. Ensure the steering gear oil seals are fully seated in the steering gear.
3. Install power steering gear inlet pipe (2) to vehicle.

Caution: Refer to [Fastener Caution](#) in the Preface section.

4. Install 3 bracket nuts (1) and tighten to **9 N·m (80 lb in)**.



5. Install inlet pipe (3) to power steering pump.
6. Install gasket (2).
7. Install hollow screw (1) and tighten to **21 N·m (16 lb ft)**.



8. Install inlet hose (3) to clip (2).
9. Install power steering gear inlet hose bolt (1) and tighten to **11 N·m (98 lb in)**.
10. Clean any excess power steering fluid from the vehicle and remove the drain pans.
11. Install front bumper fascia. Refer to [Front Bumper Fascia Replacement](#)
12. Fill and bleed the power steering system. Refer to [Power Steering System Bleeding](#)