

- 14. Plug weld accordingly.
- 15. Proceed the same way with the roof panel front bracket left.
- 16. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).
- 17. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#).
- 18. Install all related panels and components.
- 19. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
- 20. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).