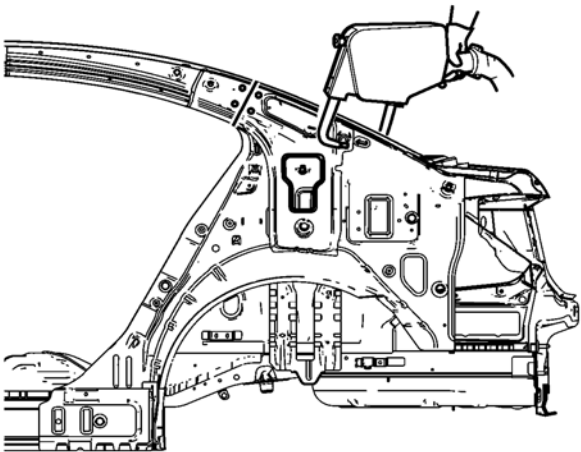


29. Braze accordingly.



- 30. Spot weld accordingly.
- 31. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).
- 32. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#).
- 33. Install all related panels and components.
- 34. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
- 35. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).