

## Front Compartment Side Rail Sectioning (Short, MIG-Brazing)

**Note:** According to different corrosion warranties, only the regional mandatory joining methods are allowed.

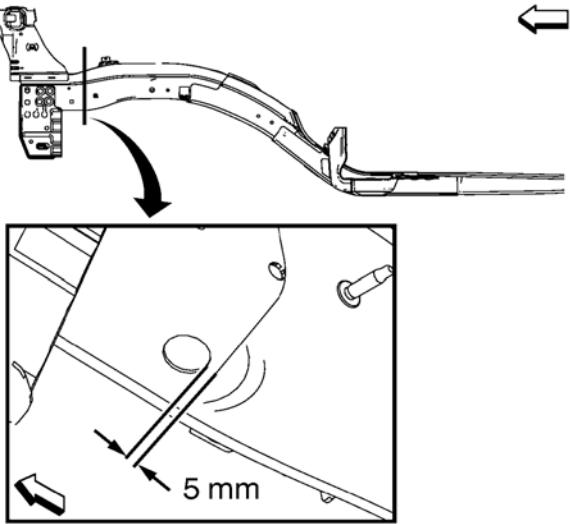
### Removal Procedure

**Warning:** Refer to [Approved Equipment for Collision Repair Warning](#) in the Preface section.

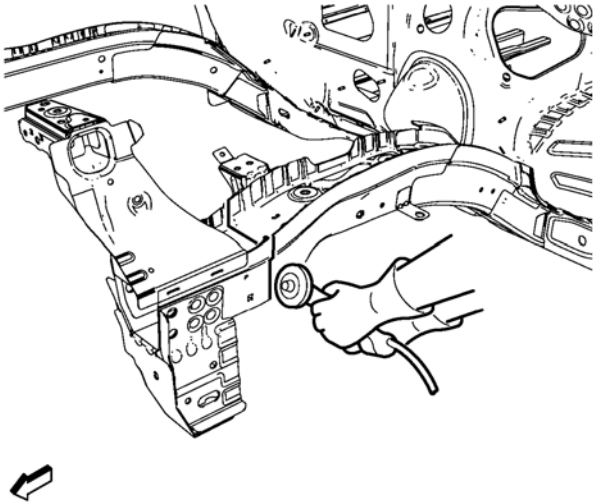
**Warning:** Refer to [Collision Sectioning Warning](#) in the Preface section.

**Warning:** Refer to [Glass and Sheet Metal Handling Warning](#) in the Preface section.

1. Disable the SIR System. Refer to [SIR Disabling and Enabling](#).
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
3. Remove all related panels and components.
4. Visually inspect the damage. Repair as much of the damage as possible.
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).

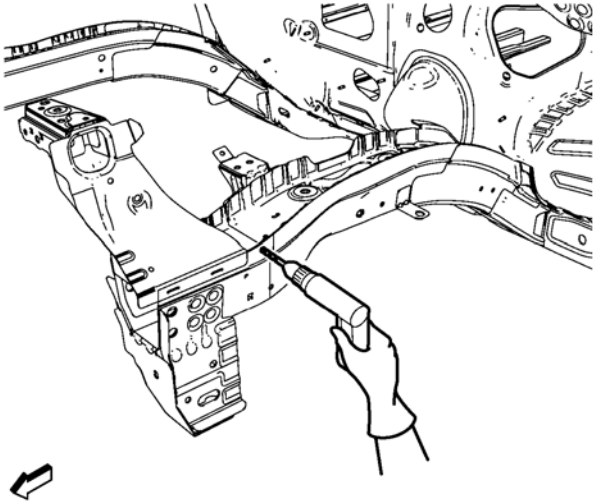


6. Create cut lines on the front compartment front rail.



**Note:** Do not damage internal reinforcement of front compartment side rail.

7. Cut the panel where sectioning is to be performed.



**Note:** Left side only.