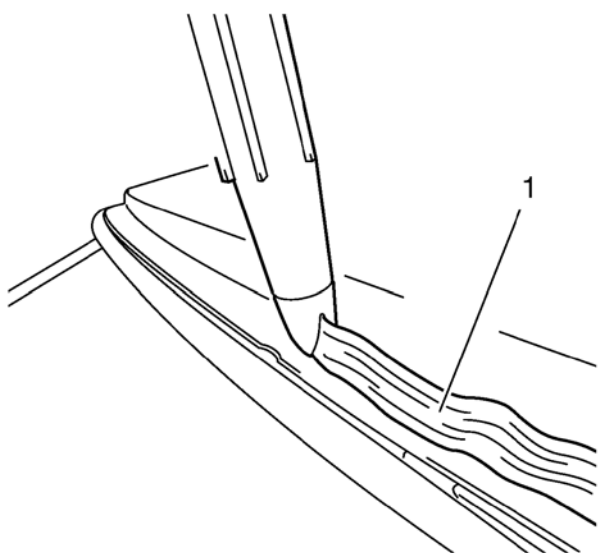


- Any other obstruction or irregularity in the pinch-weld flange
3. After repairing the opening as indicated, perform the following steps:
- Remove all traces of broken glass from the outer cowl panel, seats and floor.



4. Apply adhesive bead (1).
- Cut into the tip of the cartridge in such a way that a bead of adhesive approx. 13 mm (0.511 in) thick is produced.
5. Insert rear window.
- Place the rear window at the upper area and lower down.
 - Insert rear window with *BO-641* holder .
 - Second mechanic required.
6. Secure windshield in position with fabric tape.
7. Clean any excess urethane adhesive from the body.
8. Use a soft spray of warm water in order to immediately water test the window.
9. Inspect the window for leaks.
10. If any leaks are found, use a plastic paddle in order to apply extra urethane adhesive at the leak point.
11. Retest the window for leaks.
12. Maintain the following conditions in order to properly cure the urethane adhesive:
- Partially lower a door window in order to prevent pressure buildups when closing doors before the urethane adhesive cures.
 - Do not drive the vehicle until the urethane adhesive is cured. Refer to the above curing times.
 - Do not use compressed air in order to dry the urethane adhesive.
13. Connect the electrical connectors from the rear window defogger bus bars.
14. Connect the rear window radio antenna connector.
15. Install quarter window garnish molding. Refer to [Windshield Garnish Molding Replacement](#)
16. Connect battery.