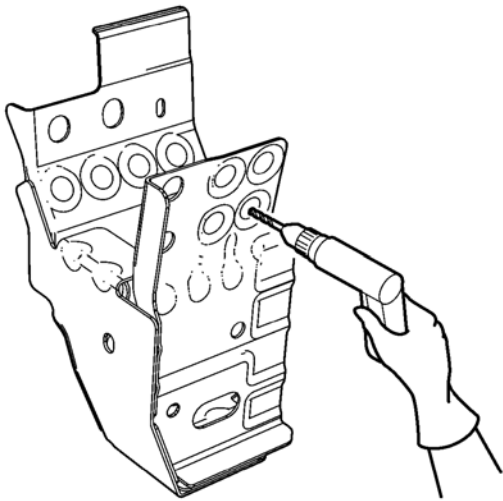
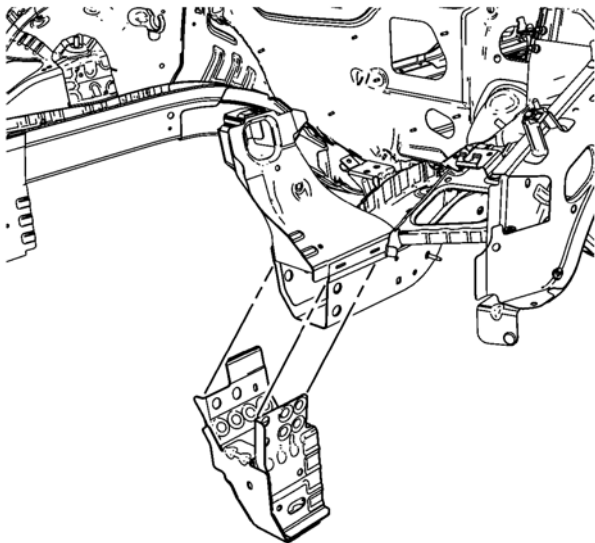


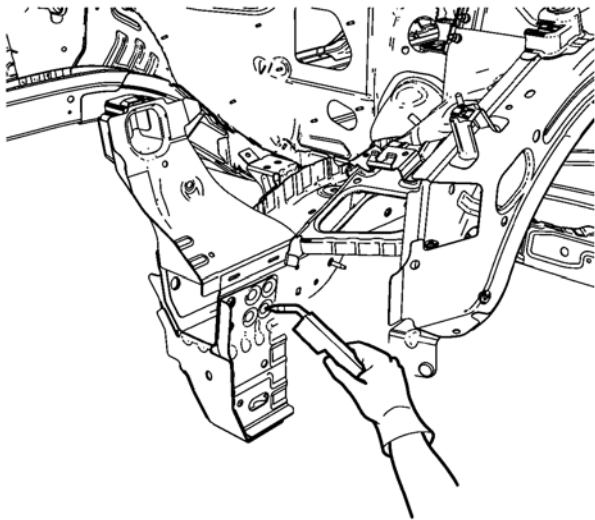
Installation Procedure



- 1. Drill 8 mm (5/16 in) for plug welding along the edges of the drivetrain and front suspension frame front support as noted from the original panel.
- 2. Clean and prepare the attaching surfaces for welding.



- 3. Position the drivetrain and front suspension frame front support on the vehicle.
- 4. Verify the fit of the drivetrain and front suspension frame front support.
- 5. Clamp the drivetrain and front suspension frame front support into position.



- 6. Plug weld accordingly.