



7. Weld seam as noted from the original panel from the drivetrain and front suspension frame front support to the front compartment side rail.
8. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#).
9. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#).
10. Install all related panels and components.
11. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
12. Enable the SIR system. Refer to [SIR Disabling and Enabling](#).