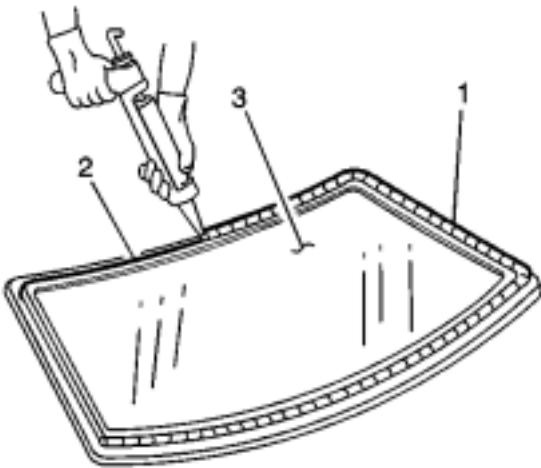
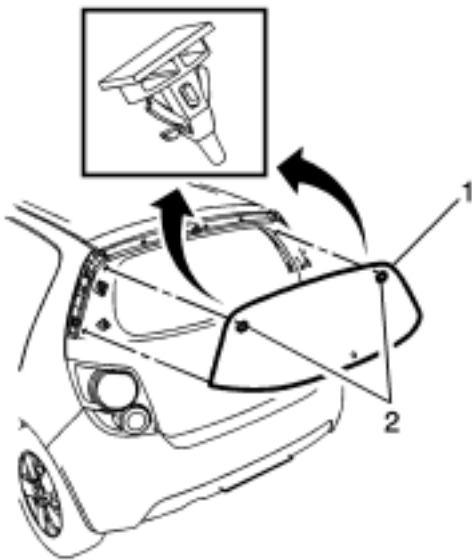


17. Use a cartridge-type caulking gun in order to apply a smooth, continuous bead.
Cut the applicator nozzle to provided a V cut to apply the auto-adhesive.
18. Install the window reveal molding, if equipped.



19. Use the edge of the window as a guide for the nozzle in order to apply the urethane adhesive (1) to the inner surface of the window (3).



Note: If the locating pins were cut off it will be necessary to tape the window in place until the auto-adhesive cures per auto-adhesive instructions by the manufacturer's.

20. With an assistant, align the window locating pins (2) to the slots located in each corner of the pinch-weld flange. Lower the window (1) to touch the auto-adhesive.