

Center Pillar Sectioning - Outer

Removal Procedure

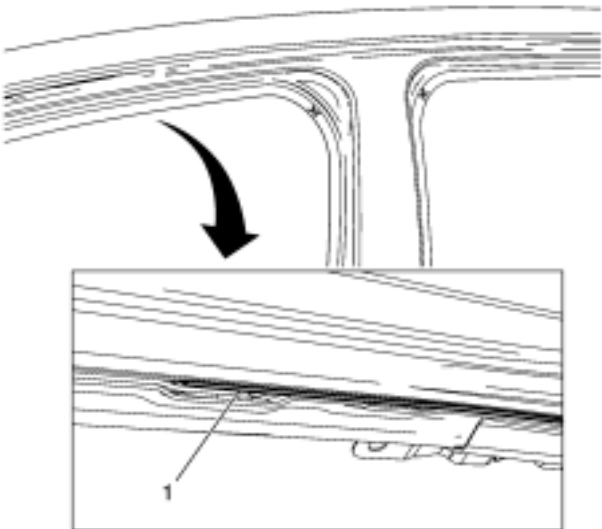
Warning: Refer to [Approved Equipment for Collision Repair Warning](#) .

Warning: Refer to [Collision Sectioning Warning](#) .

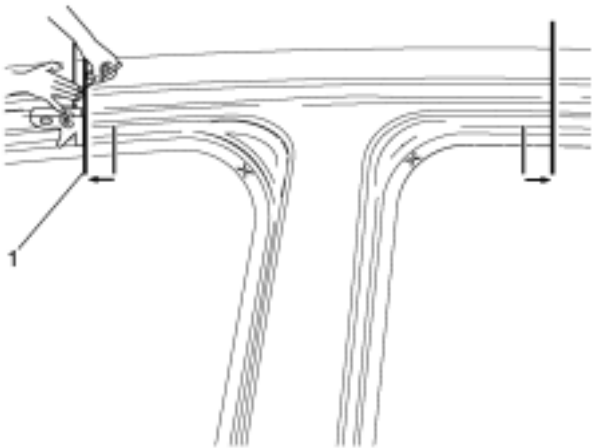
Warning: Refer to [Glass and Sheet Metal Handling Warning](#) .

Note: This procedure was developed to allow full access for the replacement of the center pillar reinforcement replacement since sectioning is not endorsed or recommended to the reinforcement due to the [Ultra High Strength Steel](#) .

1. Disable the SIR system. Refer to [SIR Disabling and Enabling](#) .
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
3. Remove all related panels and components.
4. Visually inspect the damage. Repair as much of the damage as possible
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) .



6. Remove the weather-strip, observe the flange in the center pillar area. There will be a 3-metal stack-up. The center layer is the center pillar reinforcement (1).



7. Measure **13mm (1/2 in)** from the forward and rearward edges of the center pillar reinforcement and mark a vertical line (1).