



21. If the locating pins were damaged, align the masking tape (1) lines on the window (2) and the body.



22. Gently depress the window on the auto-adhesive bead until the window reveal molding is seated.
23. Tape the window to the body in order to minimize movement and until the auto-adhesive cures per auto-adhesive instructions by the manufacturer's.



24. Ensure all excess urethane adhesive is cleaned from the body before water test.