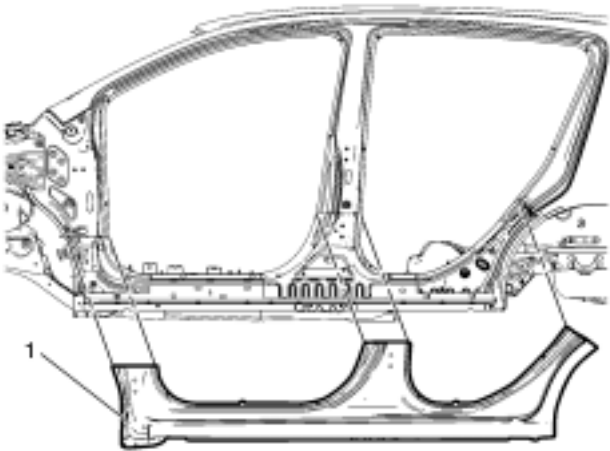
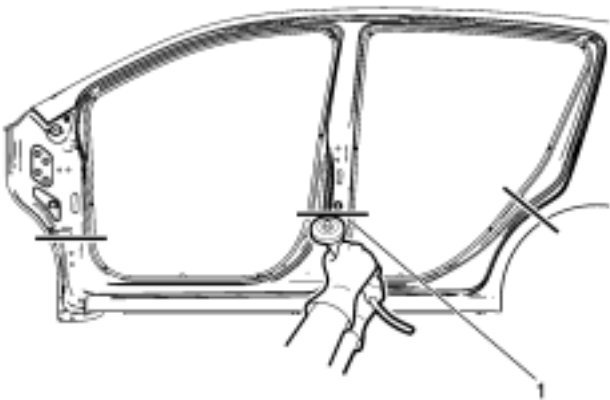


- 8. Locate and mark all the necessary factory welds of the rocker outer panel.
- 9. Drill all factory welds. Note the number and location of welds for installation of the service assembly.



- 10. Remove the damaged rocker outer panel (1).

Installation Procedure



- 1. Cut the rocker outer panel in corresponding locations to fit the remaining original panel. The sectioning joint should be trimmed to overlap the remaining original panel by **25 mm (1 inch)** at each joint location (1).
- 2. Prepare all mating surfaces as necessary.