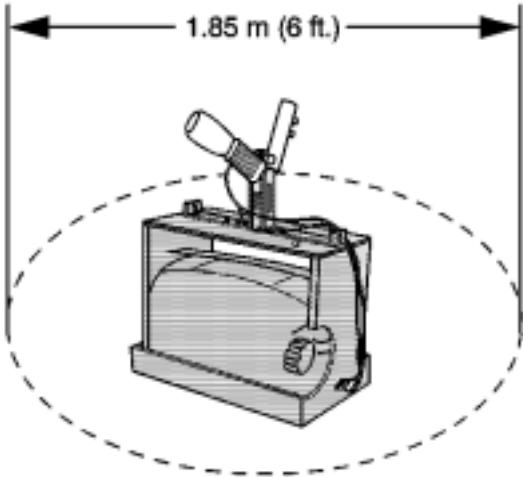
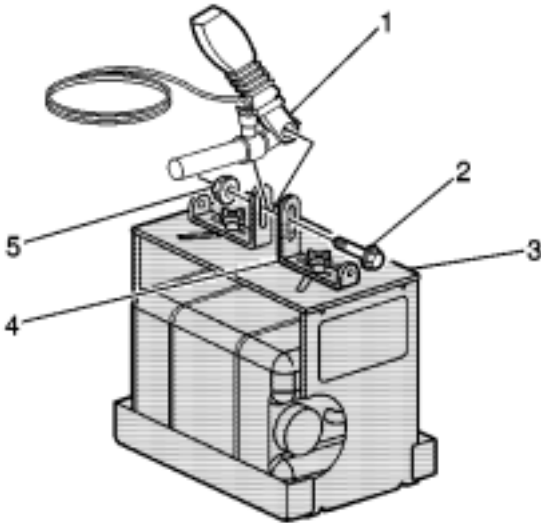



- Remove the ignition key.
- Put on safety glasses.
- Remove the seat belt pretensioner from the vehicle.
- When carrying a pretensioner to the deployment area keep the open end of pretensioner pointed away from the body.



- Clear a space on the ground about 1.85M (6ft) in diameter for deployment of the pretensioner. If possible, use a paved, outdoor location free of activity. Otherwise, use a space free of activity on the shop floor. Make sure you have sufficient ventilation.
- Make sure no loose or flammable objects are in the area.
- Place the *EL-39401-B* SIR deployment fixture in the center of the cleared area.
- Fill the fixture plastic reservoir with water or sand.



- Mount the pretensioner (1) in the SIR deployment fixture (3) with the open end facing up using the following mounting method.
 - Adjust and secure the EL-39401-B arms (4) to the deployment fixture (3).
 - To mount, use the proper size bolt (2) and nut (5) with washers in order to secure the pretensioner (1) to the deployment fixture brackets (4).
 - Securely tighten all fasteners prior to deployment.

 Object Number: 68645

- Inspect the *EL-38826* SIR deployment harness and the appropriate pigtail adapter for damage. Replace as needed.
- Short the 2 SIR deployment harness (1) leads together using one banana plug seated into the other.
- Connect the appropriate pigtail adapter (2) to the SIR deployment harness (1).