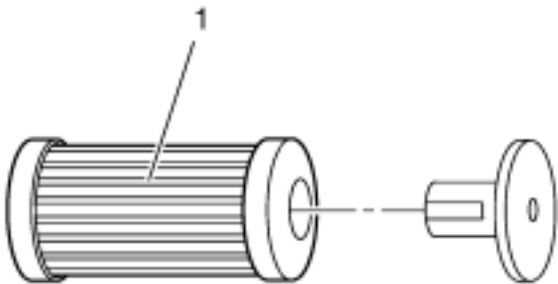


9. Install the TXV block fitting nut and tighten to **22 N·m (16 lb ft)**.
10. Remove the A/C compressor. Refer to [Air Conditioning Compressor Replacement](#) .



11. Remove the A/C refrigerant filter (1). Refer to [Air Conditioning \(AC\) Refrigerant Filter Replacement](#) .
Note: The filter inside *GE 45628-1* adapter is serviceable. Remove and discard check valve from the filter.
12. Service the filter before each flush.
Note: Assure that suction and discharge ports on *J45268-10* correspond to suction and discharge ports on compressor hose assembly.
13. Install new sealing washers onto A/C compressor and condenser hose. Refer to [Air Conditioning O-Ring Seal Replacement](#) .
Assure that suction and discharge ports on *GE 45268-10* adapter correspond to suction and discharge ports on A/C compressor to condenser hose.
14. Install *GE 45268-10* filter adapter to the A/C compressor to condenser hose.
15. Connect *GE 45268-1* filter to *J 45268-7* adapter .
16. Connect blue hose from A/C filling device to *GE 45268* adapter .
17. Connect red hose from A/C filling device to *GE 45268* adapter .
18. Disconnect blue hose from A/C filling device to *GE 45268-1* adapter .
19. Disconnect *GE 45268-1* adapter from *GE 45268-10* adapter .
20. Remove *GE 45268-10* adapter from the A/C compressor to condenser hose.
Note: Flushing will remove all PAG oil from the A/C system. The A/C system must be replenished with the correct amount of PAG oil.
21. If you will reinstall the removed A/C compressor, perform the following procedure:
 - Drain PAG oil from the A/C compressor. Rotate compressor input shaft to assist in draining the PAG oil from compressor.
 - Add the total system capacity of PAG oil to A/C compressor. Refer to [Refrigerant System Specifications](#) .
 - Add one bottle of *GE41447* tracer dye .**Note:** Flushing will remove fluorescent leak detection dye from A/C system.
22. Install the A/C compressor. Refer to [Air Conditioning Compressor Replacement](#) .
23. Install new A/C refrigerant filter. Refer to [Air Conditioning \(AC\) Refrigerant Filter Replacement](#) .
24. Remove the TXV block fitting nut.
25. Disconnect liquid line and suction line from *GE 45268-115* adapter .
26. Remove the TXV bolts retaining *GE 45268-115* adapter .
27. Remove *GE 45268-115* adapter .
28. Inspect the TXV for debris. Clean or replace as needed.
29. Install the TXV. Refer to [Air Conditioning Evaporator Thermal Expansion Valve Replacement](#) .
30. Evacuate and recharge the A/C system. Refer to [Refrigerant Recovery and Recharging](#) .
31. Leak test fittings using *BO 42220* lamp .