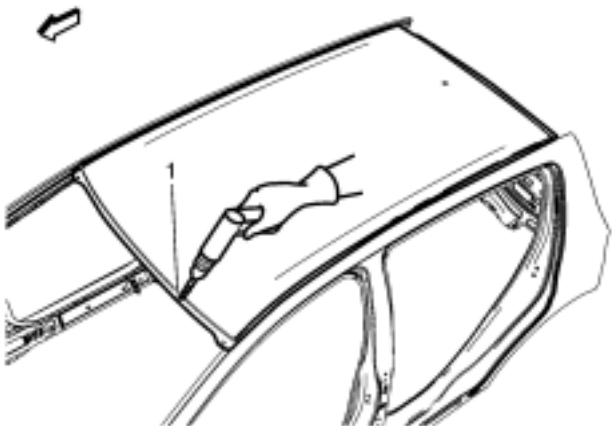


Roof Outer Panel Replacement (5HB)

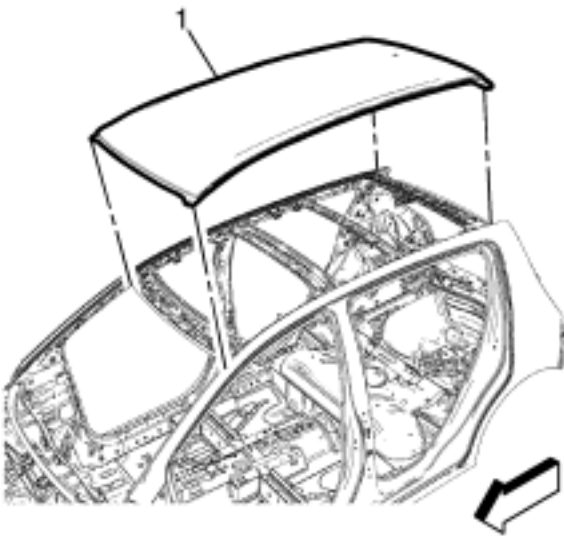
Removal Procedure

Warning: Refer to [Approved Equipment for Collision Repair Warning](#) .

1. Disable the SIR system. Refer to [SIR Disabling and Enabling](#) .
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
3. Remove all related panels and components.
4. Visually inspect the damage. Repair as much of the damage as possible.
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) .
6. Locate and mark all factory welds.



7. Drill all factory welds (1). Note the number and location of welds for installation of the service assembly.
8. Cut the adhesive with an appropriate tool.



9. Remove the damaged roof panel (1).