



- 12. Plug weld accordingly (1).
- 13. Weld accordingly the weld studs as noted.
- 14. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) .
- 15. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#) .
- 16. Install all related panels and components.
- 17. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
- 18. Enable the SIR system. Refer to [SIR Disabling and Enabling](#) .