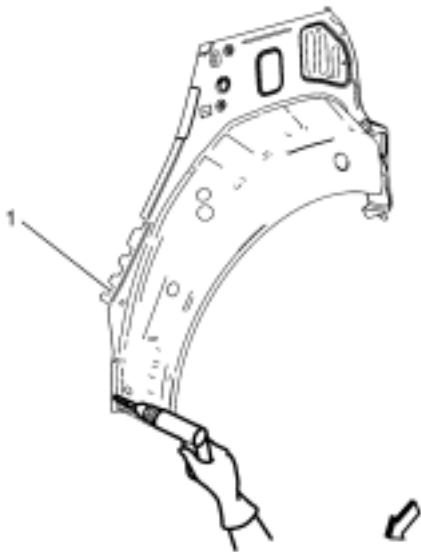
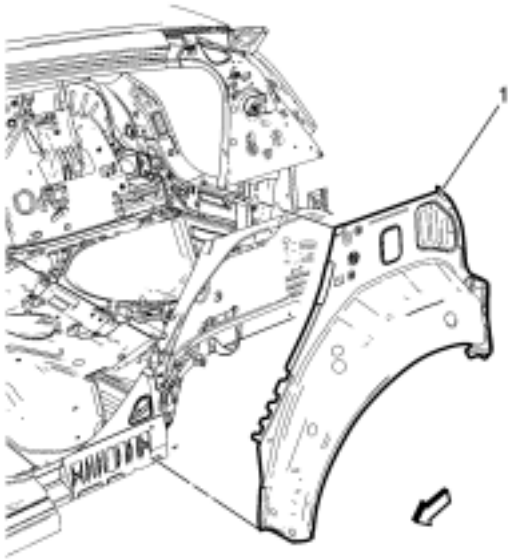


13. Remove the damaged rear wheelhouse outer panel (1).

Installation Procedure



1. Drill **8mm (5/16 in)** holes for plug welding along the edges of the rear wheelhouse outer panel as noted from the original panel (1).
2. Clean and prepare the attaching surfaces for welding.



3. Position the rear wheelhouse outer panel (1).
4. Verify the fit of the panel.
5. Clamp the rear wheelhouse outer panel into position.