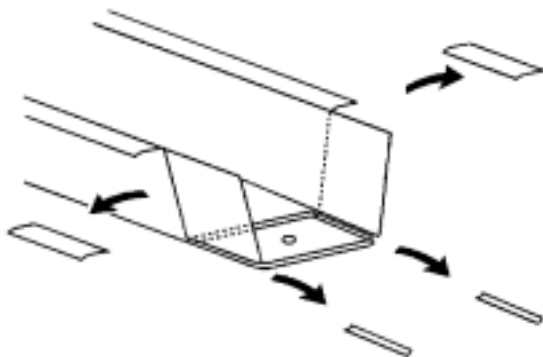
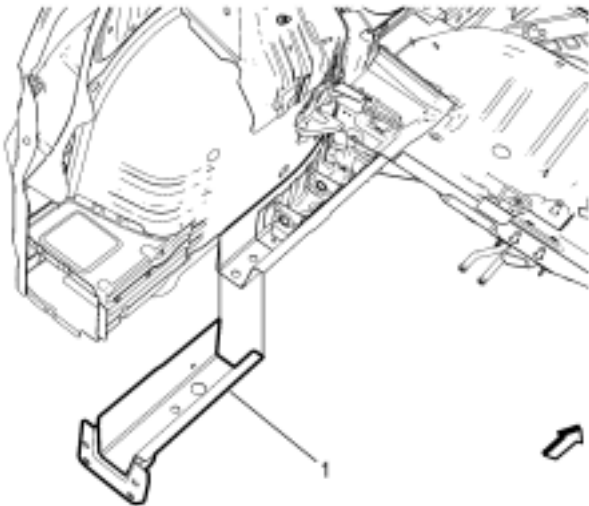


- 6. Cut at the scribe line (1).
- 7. Remove the rear portion of the rail.



- 8. Cut the upper outer flanges of the rear portion of the rear rail service part. Cut the flanges back to the first scribe line and remove the tabs
- 9. Cut the lower radius corners of the service part back to the first scribe line and remove the small corners.
- 10. Bend the bottom side of the service part at the sectioning location inward slightly by aligning a vice grip flanging tool or similar tool at the first scribed line.
- 11. Clean and prepare the attaching surfaces for welding.



- 12. Position the rear side rail (1) on the vehicle.