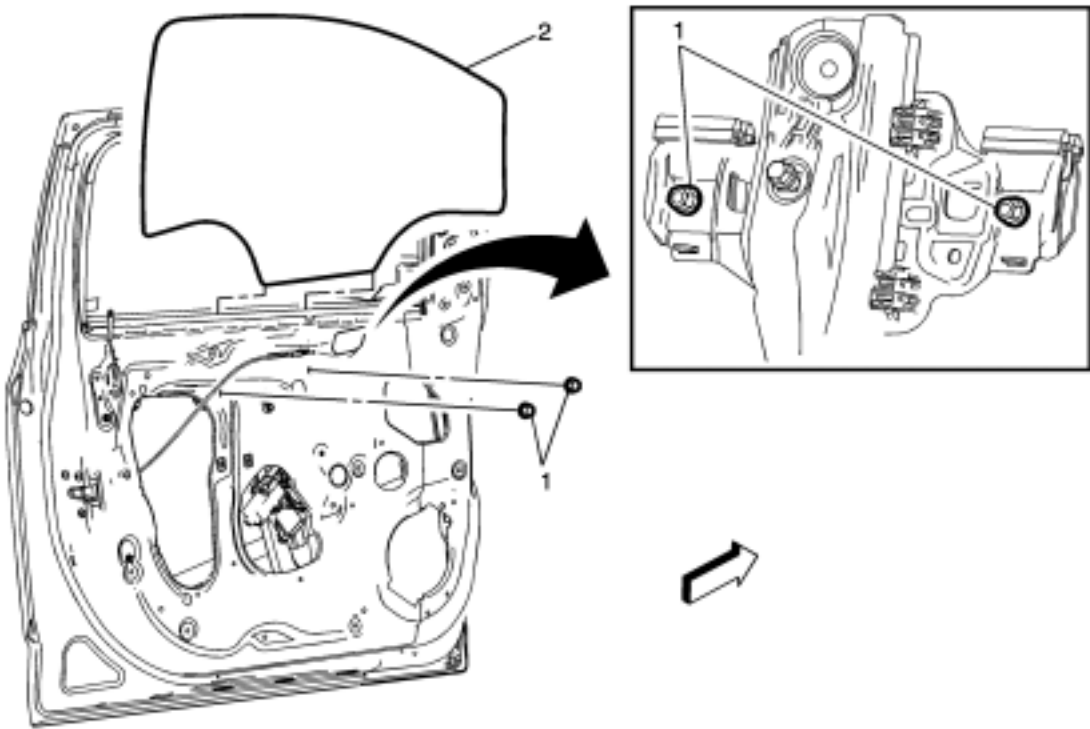


Front Side Door Window Replacement



Callout	Component Name
<p>Warning: Refer to Glass and Sheet Metal Handling Warning .</p> <p>Preliminary Procedures</p> <p>1. Remove the front side door trim panel. Refer to Front Side Door Trim Replacement .</p> <p>2. Remove the front side door rear guide. Refer to Front Side Door Window Rear Guide Replacement</p> <p>3. Remove the front side door window outer sealing strip. Refer to Front Side Door Window Outer Sealing Strip Replacement .</p>	
1	<p>Front Side Door Window Regulator Guide Nuts (Qty: 2)</p> <p>Caution: Refer to Fastener Caution .</p> <p>Procedure</p> <p>1. Use masking tape, tape off the outer door frame and applique to prevent scratching.</p> <p>2. Remove the front side door water deflector.</p> <p>3. Loosen nuts so that the window can be removed from the guides.</p> <p>4. In order to remove the window out of the frame, carefully grasp and tilt the window as you guide the window up and forward.</p> <p>Tighten 11 N·m (97 lbin)</p>
2	<p>Front Side Door Window</p> <p>Procedure</p> <p>1. Lower the window to align the guide nuts with the access holes in the inner door panel.</p> <p>2. Do not operate the regulator motor without supporting the window. Ensure that the window remains in the guide when operating the regulator motor.</p> <p>3. Carefully move the regulator upward for short slow intervals, while ensuring that the window remains in the guide.</p> <p>4. Inspect the window for proper operation before installing the trim panel.</p>