

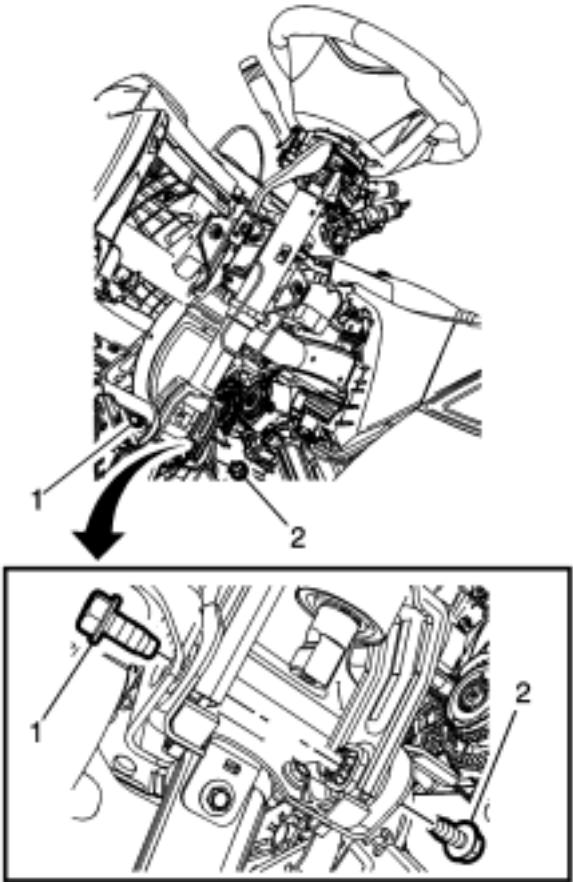
Warning: In order to ensure the intended function of the steering column in a vehicle during a crash and in order to avoid personal injury to the driver, perform the following:

- Tighten the steering column lower fasteners before you tighten the steering column upper fasteners. Failure to do this can damage the steering column.
- Tighten the steering column fasteners to the specified torque. Overtightening the upper steering column fasteners could affect the steering column collapse.

Caution: Ensure all fasteners are securely seated before applying needed torque. Failure to do so may result in component damage or malfunctioning of steering column.

4. Install, but do not tighten, the 2 steering column upper support bracket nuts (1, 2).

Caution: Refer to [Fastener Caution](#) .



5. Install the 2 steering column lower support bracket bolts (1, 2) and tighten to **22 N·m (16 lbft)**.
6. Tighten the 2 steering column upper support bracket nuts to **22 N·m (16 lbft)**.
7. Connect any electrical connectors as necessary.
8. Install the left side floor air outlet duct. Refer to [Floor Air Outlet Duct Replacement - Left Side](#) .
9. Install the instrument panel lower trim pad cover. Refer to [Instrument Panel Lower Trim Pad Cover Replacement](#) .
10. Install the upper trim cover and the lower trim cover to the steering column. Refer to [Steering Column Lower Trim Cover Replacement](#) .
11. Center the steering angle sensor. Refer to [Steering Angle Sensor Centering](#) .