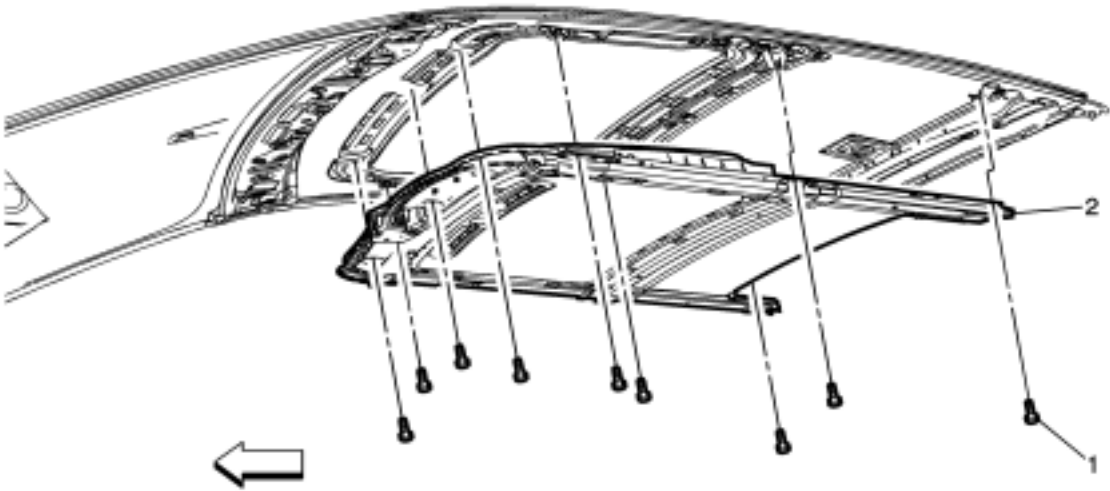


Sunroof Module Assembly Replacement



Callout	Component Name
<p>Preliminary Procedures</p> <p>1. Remove the sunroof window. Refer to Sunroof Window Replacement .</p> <p>2. Remove the headliner. Refer to Headlining Trim Panel Replacement .</p> <p>3. Disconnect the front and rear sunroof drain hoses. Refer to Sunroof Housing Front Drain Hose Replacement and Sunroof Housing Rear Drain Hose Replacement .</p>	
1	<p>Sunroof Module Bolts (Qty: 9)</p> <p>Caution: Refer to Fastener Caution .</p> <p>Procedure</p> <p>1. With an assistant, lower and remove the sunroof module assembly from the vehicle.</p> <p>2. Place the sunroof assembly on a clean dry surface.</p> <p>3. Transfer all necessary components to the new module assembly.</p> <p>Tighten 9N·m (80lbin)</p>
2	<p>Sunroof Module</p> <p>Procedure</p> <p>1. Secure the harness to the sunroof module.</p> <p>2. Adjust the sunroof window. Refer to Sunroof Window Height and Opening Fit Adjustment .</p> <p>3. Verify the proper operation of the sunroof before securing the headliner.</p> <p>4. Ensure the motor/actuator initialization/teach process has been done. Refer to Sunroof Motor/Actuator Initialization/Teach Process .</p>