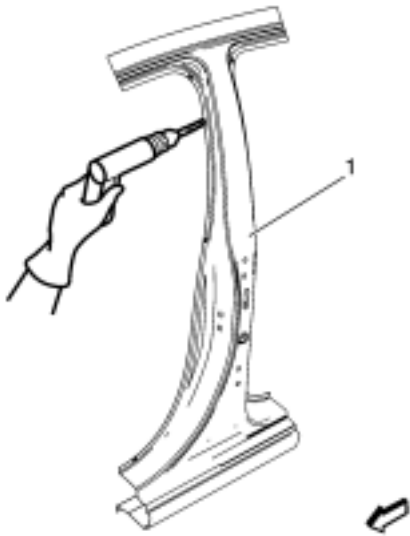


12. Remove the damaged center pillar outer panel section (1).

Installation Procedure



1. From the service part, cut the panel in corresponding locations to overlap the remaining original panel by 25 mm (1 in) at each joint location (1).



- 2. Drill 8 mm (5/16 in) holes for plug welding in the service part (1), as necessary, in the corresponding locations noted on the original panel and along sectioned joint.
- 3. Clean and prepare the attaching surfaces for welding.