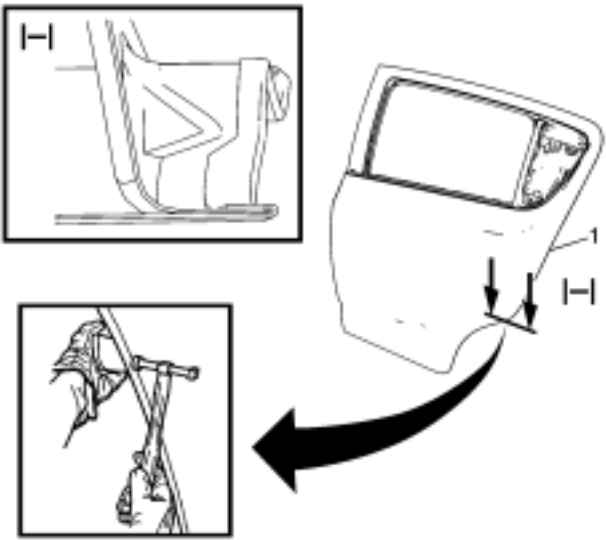


- 3. Clamp the rear side door outer panel (1) into position.
- 4. Pre-flanging the flange with *BO-6396* pliers and *BO-6392* tool kit .



- 5. Continue to hammer in stages along the hem flanges (1).
- 6. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) .
- 7. Install the rear side door outside handle. Refer to [Rear Side Door Outside Handle Replacement](#) .
- 8. Install the rear side door. Refer to [Rear Side Door Replacement](#) .
- 9. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#) .
- 10. Install all related panels and components.
- 11. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
- 12. Enable the SIR system. Refer to [SIR Disabling and Enabling](#) .