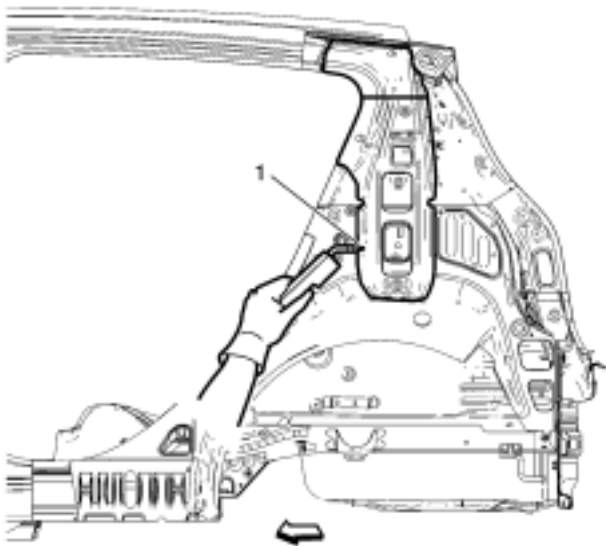


- 15. Position the body lock pillar inner reinforcement (1).
- 16. Verify the fit of the panel.
- 17. Clamp the body lock pillar inner reinforcement into position.



- 18. Plug weld accordingly (1).
- 19. Apply the sealers and anti-corrosion materials to the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) .
- 20. Paint the repaired area. Refer to [Basecoat/Clearcoat Paint Systems](#) .
- 21. Install all related panels and components.
- 22. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
- 23. Enable the SIR system. Refer to [SIR Disabling and Enabling](#) .