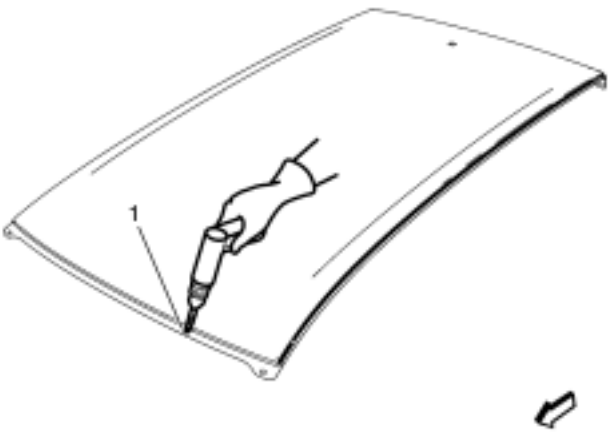
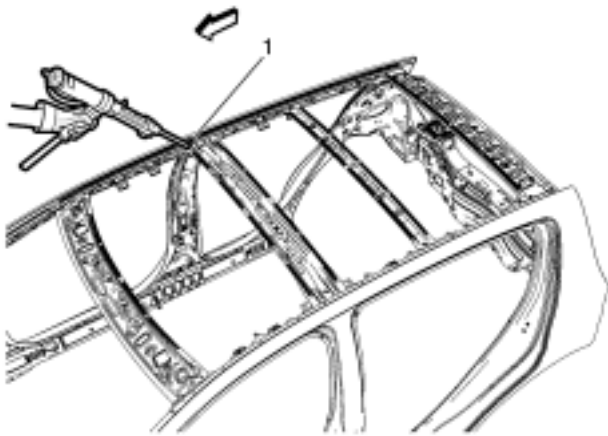


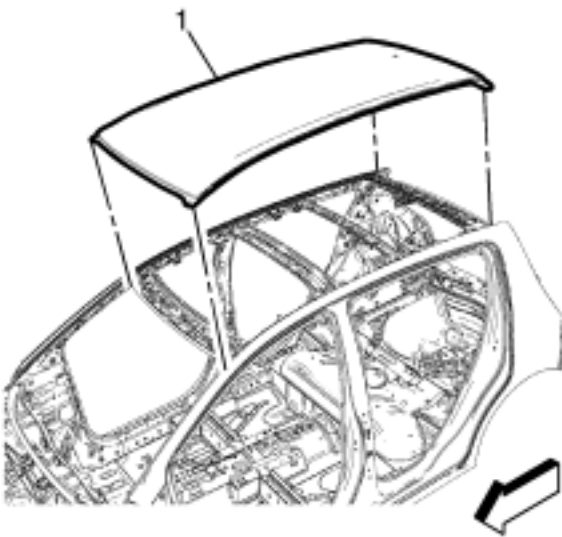
Installation Procedure



- 1. Drill **8 mm (5/16 in)** holes for plug welding along the edges of the service panel as noted from the original panel (1).
- 2. Clean and prepare the attaching surfaces for welding.



- 3. Apply one-part windshield urethane adhesive as noted from the original panel (1).



- 4. Position the roof panel (1) on the vehicle.
- 5. Verify the fit of the panel.
- 6. Clamp the panel into position.