

## Quarter Inner Panel Sectioning (5HB)

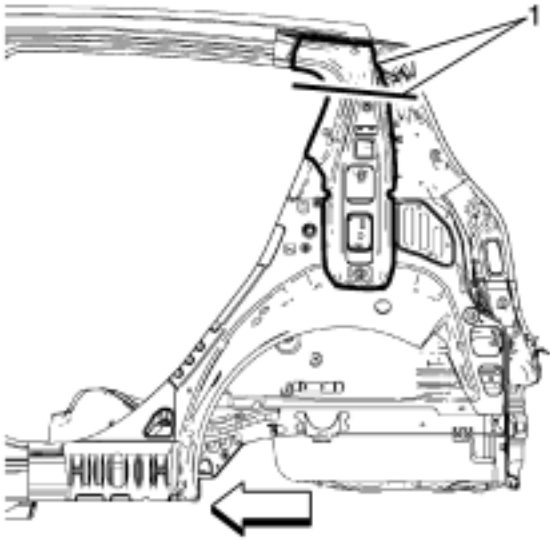
### Removal Procedure

**Warning:** Refer to [Approved Equipment for Collision Repair Warning](#) .

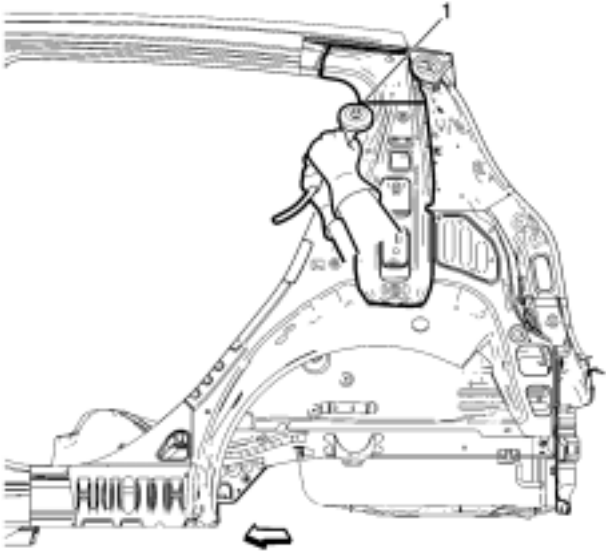
**Warning:** Refer to [Collision Sectioning Warning](#) .

**Warning:** Refer to [Glass and Sheet Metal Handling Warning](#) .

1. Disable the SIR System. Refer to [SIR Disabling and Enabling](#) .
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
3. Remove all related panels and components.
4. Visually inspect the damage. Repair as much of the damage as possible.
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) .



6. Create cut lines on the body lock pillar inner reinforcement (1).



**Note:** Do not damage any inner panels or reinforcements.

7. Cut the panel where sectioning is to be performed (1).
8. Locate and mark all the necessary factory welds of the body lock pillar inner reinforcement.