



SONIC

---

6. Allow 30 seconds for the coolant level to stabilize and continue to fill the coolant filler neck until the level stabilizes for at least 2 minutes.
7. Start the engine and allow to the engine to idle in PARK or NEUTRAL with the parking brake engaged.
8. Slowly fill the coolant mixture until the level stabilizes at the base of the radiator surge tank.
9. Install the coolant pressure cap.
10. Raise the engine RPM to 2500rpm for 30–40 seconds.
11. Shut the engine OFF.
12. Allow the engine to cool, remove coolant fill cap and repeat steps 4–10 until the coolant level has completely stabilized within the radiator surge tank.
13. Inspect and if necessary, fill the coolant reservoir bottle as necessary.
14. Rinse away any excess coolant from the engine and the engine compartment.
15. Inspect the cooling system for leaks.
16. Top off the radiator surge tank if necessary.

