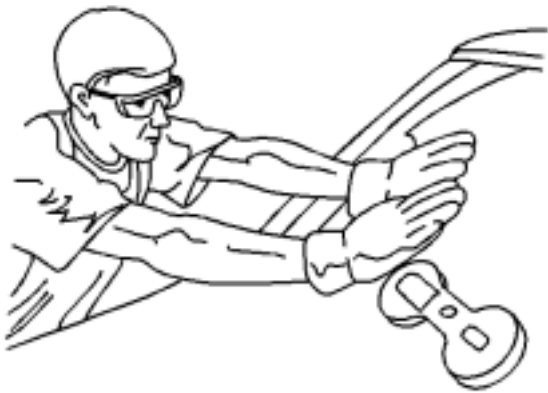


Note: If the locating pins were cut off it will be necessary to tape the window in place until the auto-adhesive cures per auto-adhesive instructions by the manufacturer's.

20. With an assistant, align the window locating pins (1) to the slots located in each corner of the pinch-weld flange. Lower the window (2) to touch the auto-adhesive.



21. Gently depress the window on the auto-adhesive bead until the window reveal molding is seated.
22. Tape the window to the body in order to minimize movement and until the auto-adhesive cures per auto-adhesive instructions by the manufacturer's.



23. Ensure all excess urethane adhesive is cleaned from the body before water test.