

Rear Window Replacement

Special Tools

- *BO-24402-A* Glass Sealant Remover (Cold Knife)
- *BO-39032* Stationary Glass Removal Tool
- Use an adhesive that is approved by GM

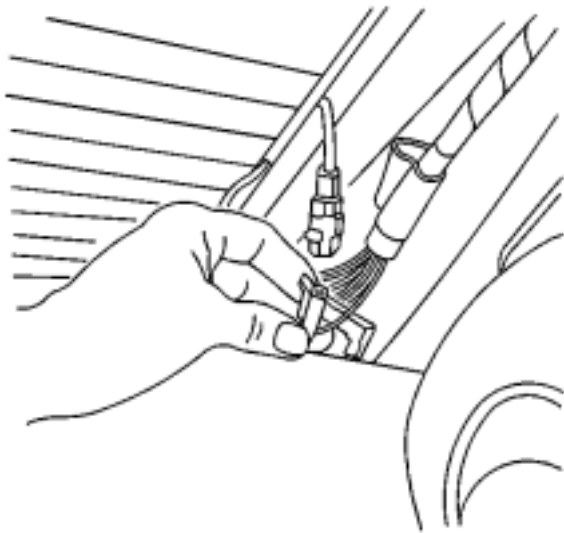
For equivalent regional tools, refer to [Special Tools](#)

Removal Procedure

Warning: If a window is cracked but still intact, crisscross the window with masking tape in order to reduce the risk of damage or personal injury.

Note: Before cutting out a stationary window, apply a double layer of masking tape around the perimeter of the painted surfaces and inner trim.

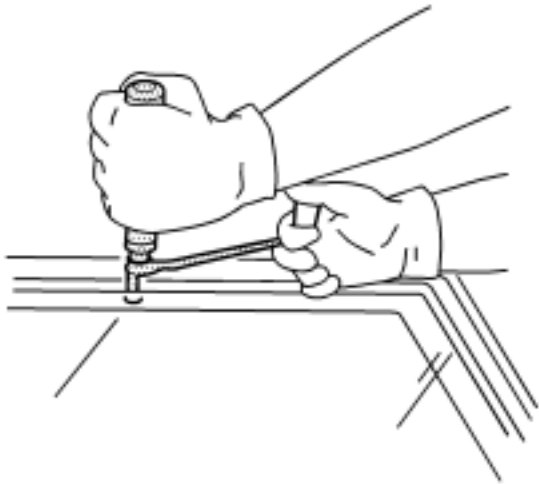
1. Open the rear compartment lid.



2. Disconnect the rear window defogger electrical connectors.
3. Disconnect the OnStar® antenna, if equipped.
4. Disconnect the rear window radio antenna connector.

Warning: If broken glass falls into the defroster outlets, it can be blown into the passenger compartment and cause personal injury.

5. Cover to protect the following parts from broken glass:
 - Upper dash pad
 - Defroster outlets and A/C outlets
 - Seats and carpeting



Note: Keep the cutting edge of the appropriate tool against the window. There are window locating pins, one in each upper corner of the window. Use care Not to remove or cut them off when removing the window. If the window locator pins are cut, it will be necessary to tape the window in place.

6. This will allow the auto-adhesive to be separated from the window.
7. Remove the rear window reveal molding. Refer to [Rear Window Reveal Molding Replacement](#) .