

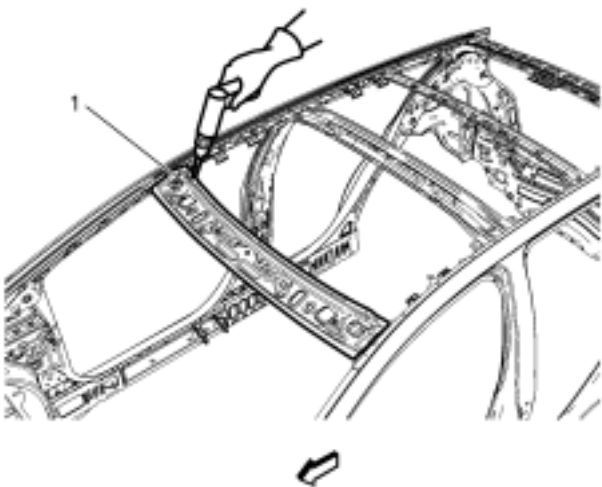
Roof Front Header Panel Replacement

Removal Procedure

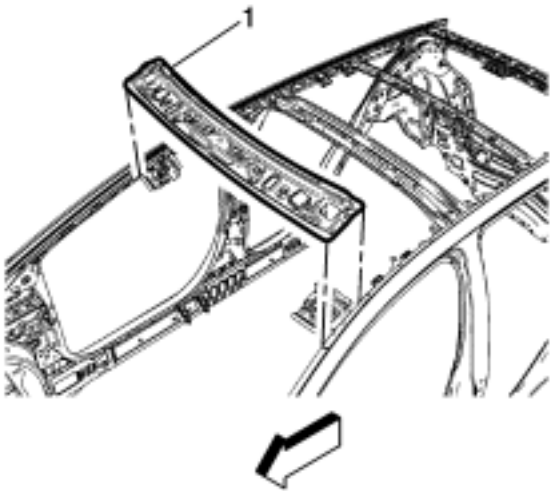
Warning: Refer to [Approved Equipment for Collision Repair Warning](#) .

Note: The roof front header panel is made of Ultra High Strength Steel and should be replaced only at factory joints. Repairing or sectioning of this part is not recommended. Refer to [Ultra High Strength Steel](#) .

1. Disable the SIR system. Refer to [SIR Disabling and Enabling](#) .
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
3. Remove all related panels and components.
4. Repair as much of the damage as possible to factory specifications. Refer to [Dimensions - Body](#) .
5. Remove the sealers and anti-corrosion materials from the repair area. Refer to [Anti-Corrosion Treatment and Repair](#) .
6. Locate and mark all factory welds.



7. Drill all factory welds (1). Note the number and location of welds for installation of the service assembly.



8. Remove the damaged roof front header panel (1).