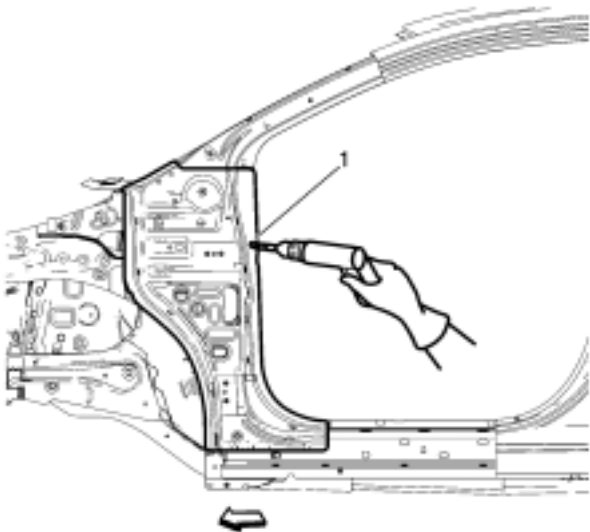


Body Hinge Pillar Lower Reinforcement Replacement

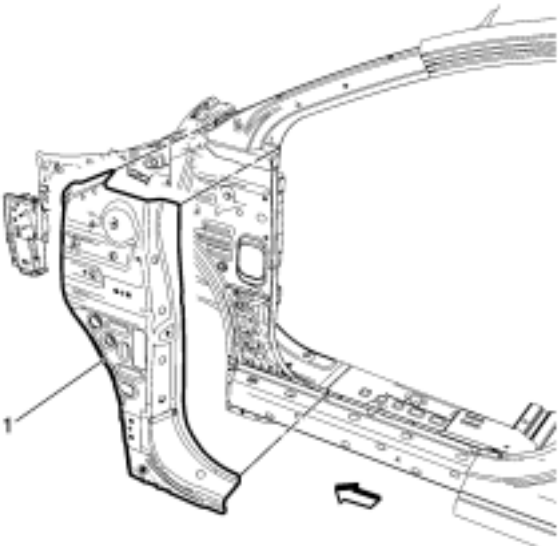
Removal Procedure

Warning: Refer to [Approved Equipment for Collision Repair Warning](#) .

1. Disable the SIR system. Refer to [SIR Disabling and Enabling](#) .
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
3. Remove all related panels and components.
4. Repair as much of the damage as possible. Refer to [Dimensions - Body](#) .
5. Remove the sealers and anti-corrosion materials from the repair area. Refer to [Anti-Corrosion Treatment and Repair](#) .
6. Locate and mark all the necessary factory welds of the front hinge pillar body.



7. Drill all factory welds (1). Note the number and location of welds for installation of the service assembly.



8. Remove the damaged front hinge pillar body reinforcement (1).

Installation Procedure

1. Prepare all mating surfaces as necessary.
2. Align the front hinge pillar body reinforcement.