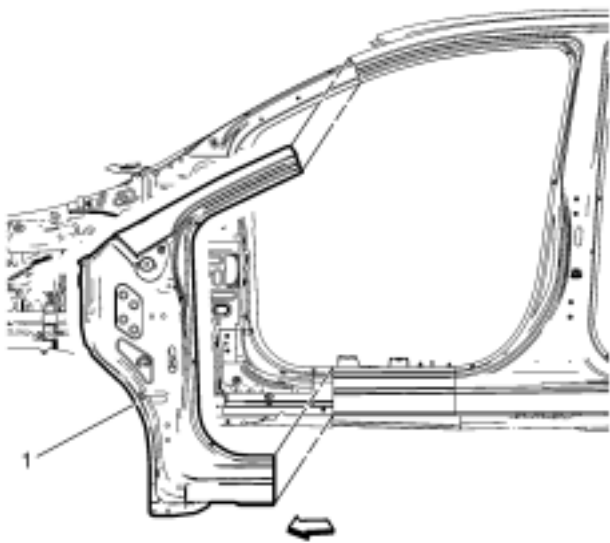
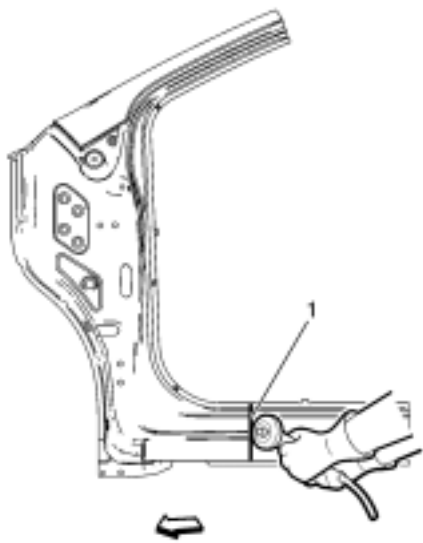


9. Drill all the factory welds (1). Note the number and location of welds for installation of the service assembly.



10. Remove the damaged front hinge pillar body (1).

Installation Procedure



1. Cut the front hinge pillar body in corresponding locations to fit the remaining original panel. The sectioning joint should be trimmed to overlap the remaining original panel by **25 mm (1 in)** at each joint location (1).
2. Prepare all mating surfaces as necessary.