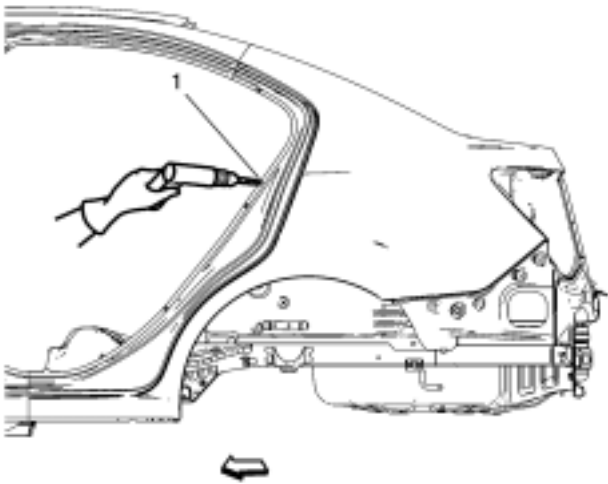
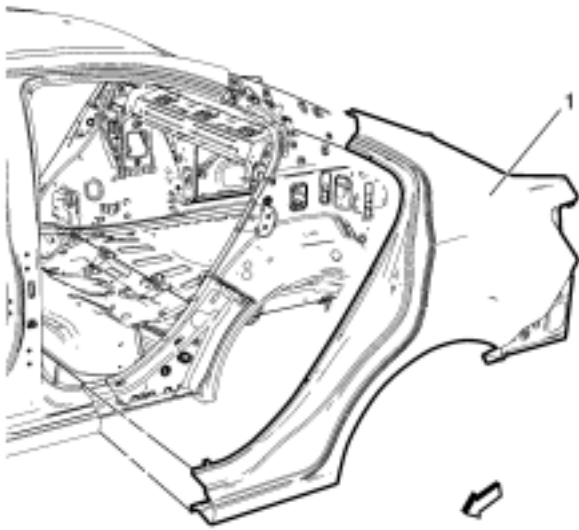


- 8. Open the wheelhouse flanging (1).
- 9. Locate and mark all the necessary factory welds of the quarter outer panel.



- 10. Drill all factory welds (1). Note the number and location of welds for installation of the service assembly.



- 11. Remove the damaged quarter outer panel (1).