

Quarter Outer Panel Sectioning (5HB)

- *BO-6392* Flanging Tool Kit
- *BO-6396* Bonding Pliers

For equivalent regional tools, refer to [Special Tools](#) .

Note: According to different corrosion warranties, only the regional mandatory joining methods are allowed.

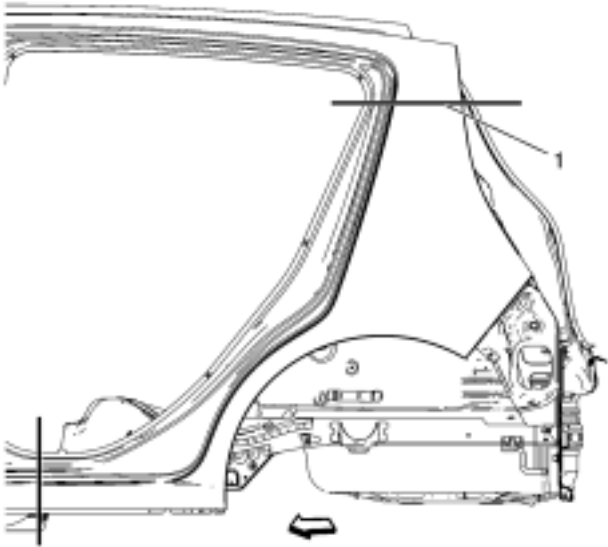
Removal Procedure

Warning: Refer to [Approved Equipment for Collision Repair Warning](#) .

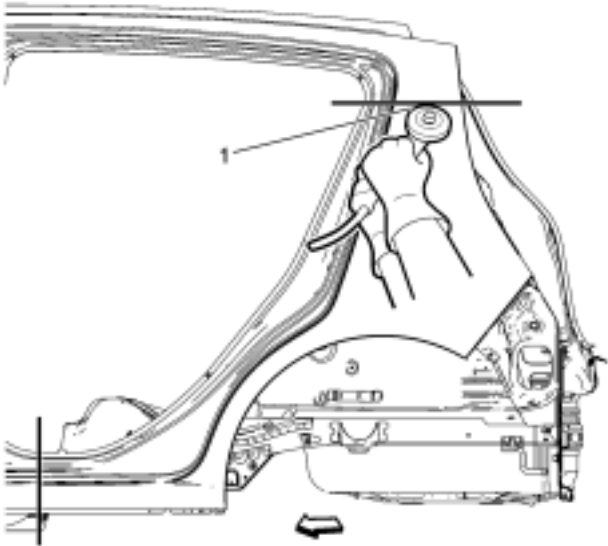
Warning: Refer to [Collision Sectioning Warning](#) .

Warning: Refer to [Glass and Sheet Metal Handling Warning](#) .

1. Disable the SIR System. Refer to [SIR Disabling and Enabling](#) .
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
3. Remove all related panels and components.
4. Visually inspect the damage. Repair as much of the damage as possible.
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) .



6. Create cut lines on the quarter outer panel (1).



Note: Do not damage any inner panels or reinforcements.

7. Cut the panel where sectioning is to be performed (1).