

## Rear End Panel Replacement

### Removal Procedure

**Warning:** Refer to [Approved Equipment for Collision Repair Warning](#) .

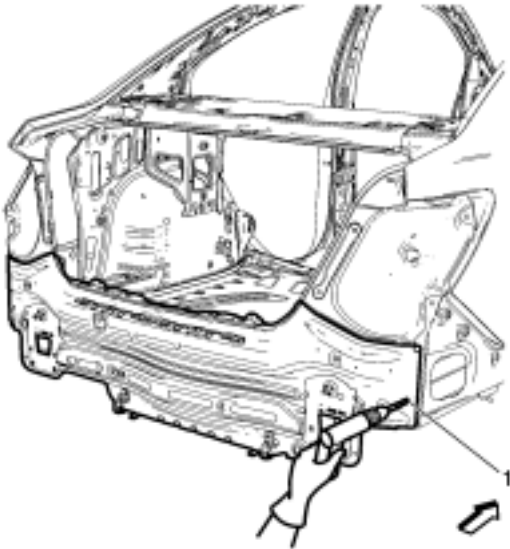
**Warning:** Refer to [Glass and Sheet Metal Handling Warning](#) .

**Note:** The rear end lower panel reinforcement extension is made of Ultra High Strength Dual Phase Steel and should be replaced only at factory joints. Repairing or sectioning of this part is not recommended. Refer to [Ultra High Strength Dual Phase Steel](#) .

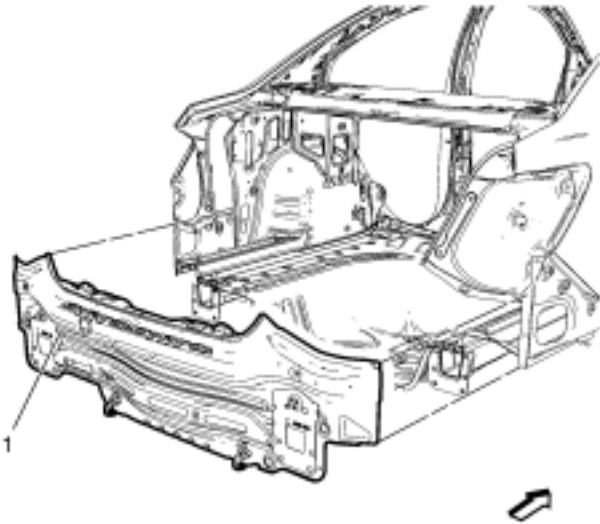
1. Disable the SIR System. Refer to [SIR Disabling and Enabling](#) .
2. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
3. Remove all related panels and components.
4. Visually inspect the damage. Repair as much of the damage as possible.
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary. Refer to [Anti-Corrosion Treatment and Repair](#) .

**Note:** Note the number and location of welds for installation of the service assembly.

6. Locate and mark all the necessary factory welds of the body rear end panel.



7. Drill all factory welds (1).



8. Remove the body rear end panel (1).