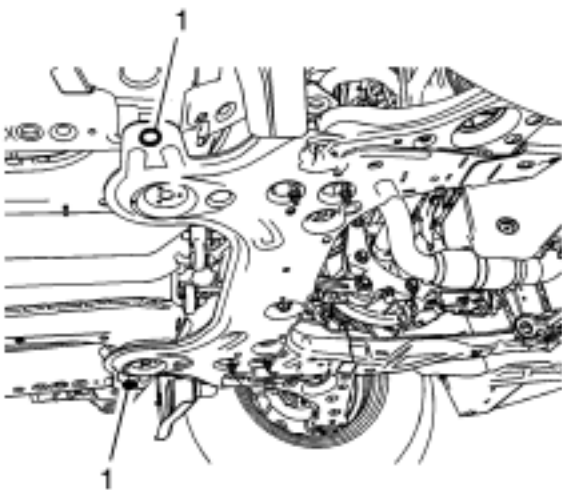


18. Remove the framefront bolts (1).
19. Remove the framerear bolts (2).
20. Remove the frame (3) from the vehicle.
21. Remove the following components, if replacing the frame:
 - The lower control arms—Refer to [Lower Control Arm Replacement](#) .
 - The stabilizer shaft—Refer to [Stabilizer Shaft Replacement](#) .
 - The front bumper lower impact bar—Refer to [Front Bumper Lower Impact Bar Replacement](#) .
 - The power brake booster pump, if equipped—Refer to [Power Brake Booster Pump Replacement](#) .

Installation Procedure

1. Install the following components on the drivetrain and front suspension frame if removed:
 - The power brake booster pump, if equipped—Refer to [Power Brake Booster Pump Replacement](#) .
 - The front bumper lower impact bar—Refer to [Front Bumper Lower Impact Bar Replacement](#) .
 - The stabilizer shaft—Refer to [Stabilizer Shaft Replacement](#) .
 - The lower control arms—Refer to [Lower Control Arm Replacement](#) .
2. Install the frame (3) into the vehicle.



3. Using the CH-50619 front suspension frame adjusting pins, have an assistant vertically insert and hold the pins through the front suspension frame and floor panel (1).

Caution: Refer to [Fastener Caution](#) .

4. Install the frame rear bolts (2) and tighten to **135 N·m (100 lb ft)**.
5. Install the frame front bolts (1) and tighten to **58 N·m (43 lb ft)**.