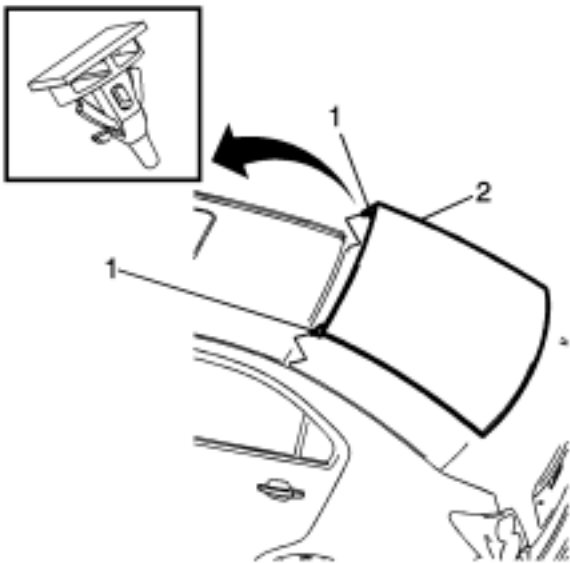


- Leave a base of urethane on the pinchweld flange.
- The only suitable lubrication is clear water.
- The only suitable lubrication is clear water.
- *BO-24402-A* Glass Sealant Remover (Cold Knife) .
- *BO-39032* Stationary Glass Removal Tool .



8. Use the appropriate tool to remove the bottom of the window from the auto-adhesive. Keep the cutting edge of the tool against the window. Do this from inside the vehicle.



9. With an assistant, remove the window (2) from the vehicle. Check that the retainers (1) are still attached to the window before installing.

Installation Procedure

1. Install the rear window into the opening. Refer to [Adhesive Installation of Rear Windows](#) .
2. Connect the rear window defogger electrical connectors.
3. Install the rear window radio antenna connector.
4. Connect the OnStar® antenna, if equipped.  
Check the radio and OnStar® system to verify reception.
5. Close the rear compartment lid.
6. Remove the double layer of masking tape around the perimeter of the painted surfaces and the interior trim.