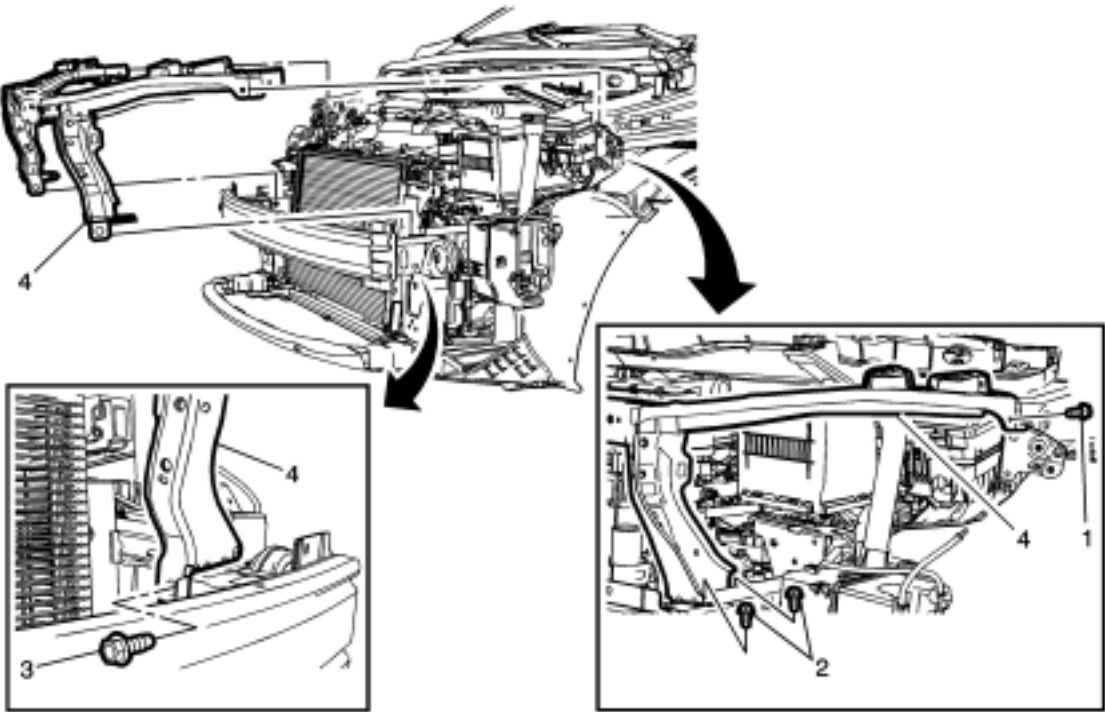


Front End Upper Tie Bar Replacement



Callout	Component Name
<p><b>Preliminary Procedures</b></p> <p>1. Disable the SIR system. Refer to <a href="#">SIR Disabling and Enabling</a> .</p> <p>2. Remove the front fascia. Refer to <a href="#">Front Bumper Fascia Replacement</a> .</p> <p>3. Remove the headlamps. Refer to <a href="#">Headlamp Replacement</a> .</p> <p>4. Remove the front fenders. Refer to <a href="#">Front Fender Replacement</a> .</p> <p>5. Reposition the radiator with the A/C condenser from the upper tie bar. Refer to <a href="#">Radiator Replacement</a> .</p> <p>6. Remove the hood primary and secondary latch. Refer to <a href="#">Hood Primary and Secondary Latch Replacement</a> .</p> <p>7. Remove the front end inflatable restraint discriminating sensor. Refer to <a href="#">Front End Inflatable Restraint Discriminating Sensor Replacement</a> .</p>	
1	<p>Front End Upper Tie Bar Bolt (Qty: 4)</p> <p><b>Caution:</b> Refer to <a href="#">Fastener Caution</a> .</p> <p><b>Tighten</b> 9 N·m (80 lbin)</p>
2	<p>Front End Upper Tie Bar Lower Bolt (Qty: 4)</p> <p><b>Tighten</b> 22 N·m (16 lbft)</p>
3	<p>Front Bumper Impact Bar Bolt (Qty: 2)</p> <p><b>Tighten</b> 100 N·m (74 lbft)</p>
4	<p>Front End Upper Tie Bar</p> <p><b>Procedure</b></p> <p>1. Disconnect the electrical connectors/harnesses as needed.</p> <p>2. Disconnect the hood latch cable from the tie bar.</p> <p>3. Transfer any parts as needed.</p>