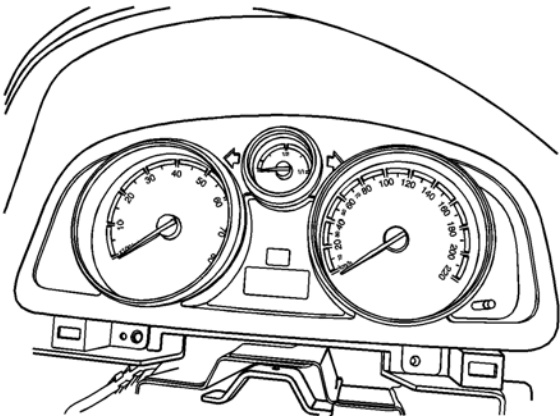


Instrument Cluster Replacement (C105/Short Body)

Removal Procedure

1. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
2. Remove the steering column cover. Refer to [Steering Column Trim Covers Replacement](#) .



3. Remove the instrument cluster trim panel.

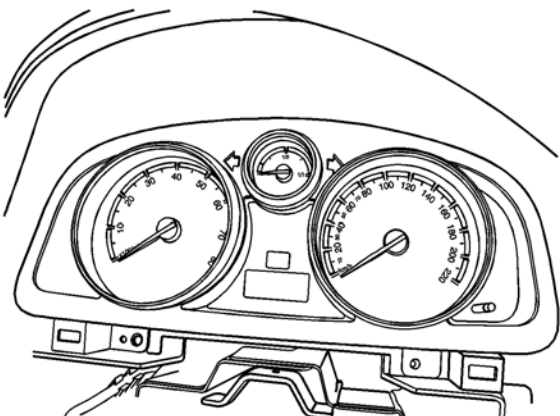
Important: Perform the SPO reprogramming when instrument cluster replaced.

4. Remove the screws and the instrument cluster.
5. Disconnect the electrical connectors.

Installation Procedure

1. Connect the electrical connectors.

Notice: Refer to [Fastener Notice](#) in the Preface section.



2. Install the instrument cluster with the screws.

Tighten
Tighten the instrument cluster screws to 2 N·m (18 lb in).

3. Install the instrument cluster trim panel.
4. Install the steering column cover. Refer to [Steering Column Trim Covers Replacement](#) .
5. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .