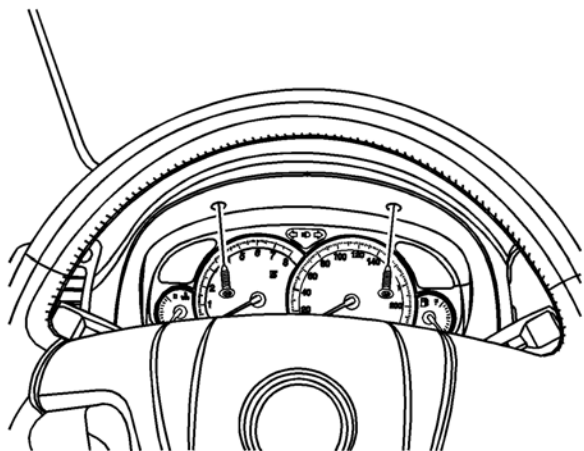


Instrument Cluster Replacement (C100/Long Body)

Removal Procedure



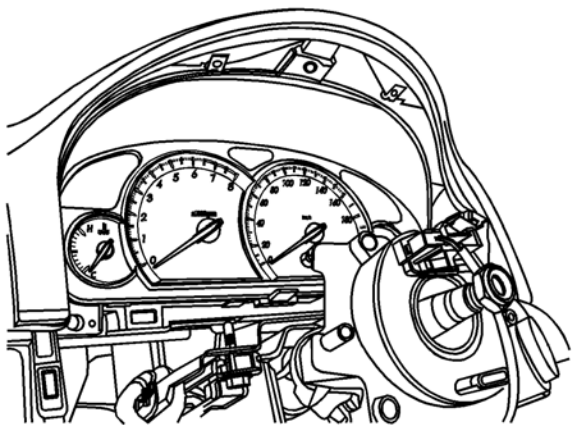
1. Remove the instrument cluster trim panel.

Important: Perform the SPO reprogramming when instrument cluster replaced.

2. Remove the screws and the instrument cluster.

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the instrument cluster with the screws.

Tighten
Tighten the instrument cluster screws to 2 N·m (18 lb in).

2. Install the instrument cluster trim panel.