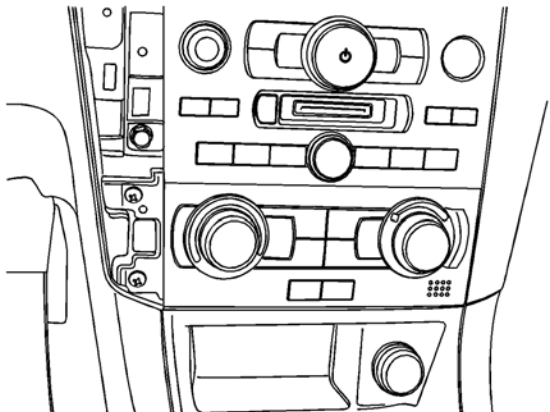


Heater and Air Conditioning Control Replacement (C100/Long Body)

Removal Procedure

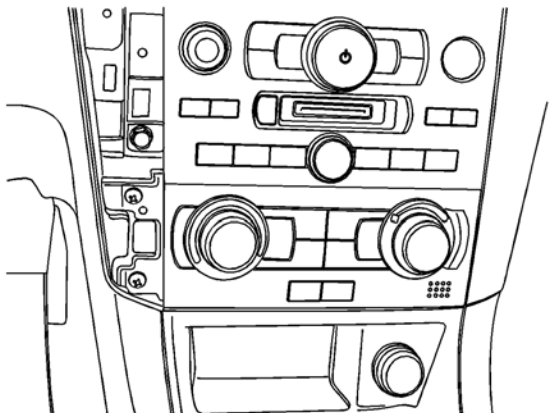
Caution: Refer to [Battery Disconnect Caution](#) in the Preface section.



Important: The left-hand drive is shown. The right-hand drive is similar.

1. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .
2. Remove the instrument panel accessory bezel. Refer to [Instrument Panel Accessory Bezel Replacement](#) .
3. Remove the control assembly retaining screws.
4. Pull out the unit to gain access to the rear.
5. Disconnect the electrical connectors.
6. Remove the air inlet tube.
7. Remove the automatic temperature control assembly.

Installation Procedure



1. Connect the air inlet tube.
2. Connect the electrical connectors.

Notice: Refer to [Fastener Notice](#) in the Preface section.

3. Position the automatic temperature control assembly and install the retaining screws.

Tighten

Tighten the control assembly retaining screws to 2.5 N·m (22 lb in).

4. Install the instrument panel accessory bezel. Refer to [Instrument Panel Accessory Bezel Replacement](#) .
5. Connect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .