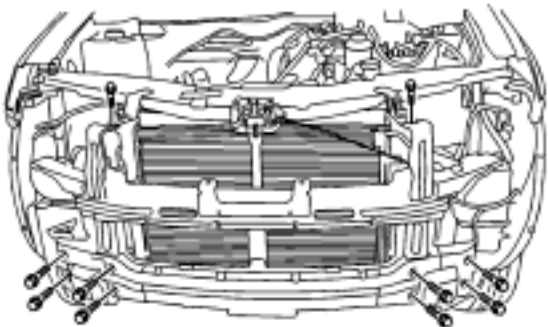


Front Bumper Impact Bar Replacement (C 100/Long Body)

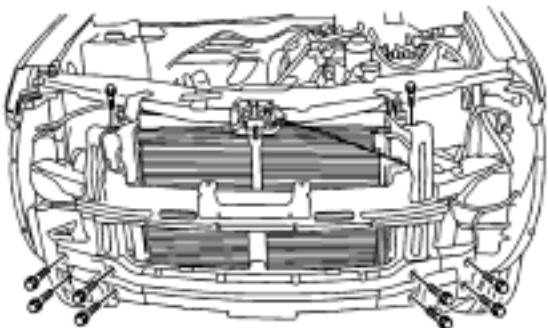
Removal Procedure



1. Remove the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) .
2. Remove the power steering fluid return cooling pipe bracket securing bolts near the center of the impact bar, if equipped.
3. Remove the bolts and the front bumper impact bar.

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the front bumper impact bar with the bolts.
Tighten
Tighten the impact bar bolts to 22 N·m (16 lb ft).
2. Install the power steering fluid return coolant pipe bracket securing bolts, if equipped.

Tighten
Tighten the power steering bracket bolts to 10 N·m (7 lb ft).

3. Install the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) .