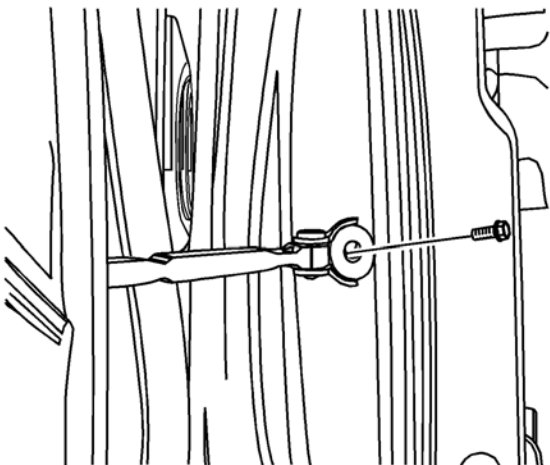


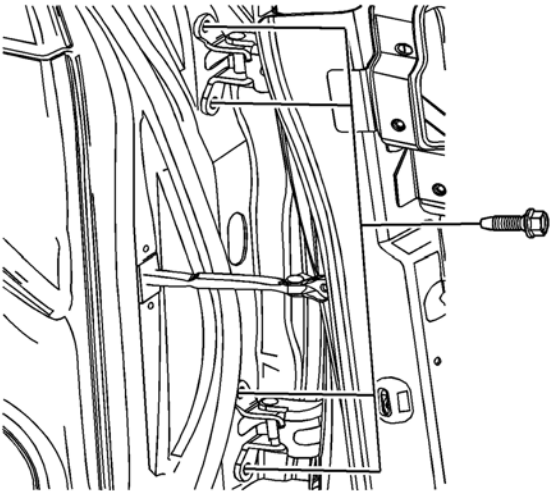
Front Side Door Replacement

Removal Procedure

1. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#) .

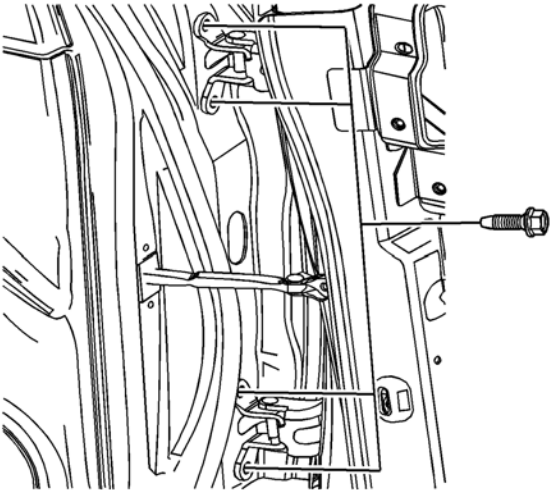


2. Remove the bolt and the door hold-open link from the body.



3. With the aid of another technician, remove the door hinge bolts and the front door.
4. Disconnect the body-to-door rubber grommet and the electrical connector.

Installation Procedure



1. Connect the electrical connector and the body-to-door rubber grommet.
2. With the aid of another technician, lightly secure the front door with the door hinge bolts.

Notice: Refer to [Fastener Notice](#) in Cautions and Notices.

3. Adjust the door for proper fit.

Tighten
Tighten the door hinge-to-body bolts to 27.5 N·m (20 lb ft).