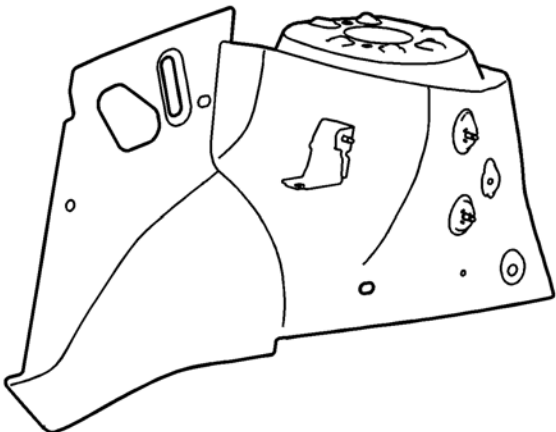


8. Remove the damaged front wheelhouse.

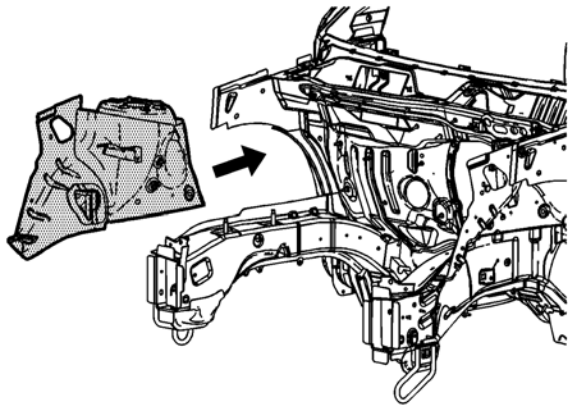
Installation Procedure



Important: If the location of the original plug weld holes can not be determined, space the plug weld holes every 40 mm (1 1/2 in) apart.

Some panels may have structural weld-thru adhesive. It is necessary to replace the weld-thru adhesive with an additional spot weld between each factory spot weld.

- 1. Drill 8-mm (5/16-in) plug weld holes in the service part as necessary in the locations noted from the original panel.
- 2. Prepare all mating surfaces as necessary.
- 3. Apply 3M Weld-Thru Coating P/N 05916 or equivalent to all mating surfaces.



4. Position the front wheelhouse to the vehicle using 3-dimensional measuring equipment. Clamp the front wheelhouse into place.