

Rust Through Perforation Repairs

Effective Date: Jun 1, 2012

RUST THROUGH PERFORATION REPAIRS

Labor operations in this section are to be used for the repair of rust through perforation damage. *All labor operations listed below allow 1.5 hours of labor time and should be entered as Regular Labor Hours.* In the event the rust through damage is extensive enough to require panel replacement, the *labor* time required to replace the panel should be submitted as straight time (ST) in the Other Labor Hours column and appropriate authorization is required. Refer to the Paint section of this guide for paint times and enter the paint time *as* Regular Labor Hours.

Note: Refer to the appropriate GM publication for claims processing guidelines.

S5070	Hood— Corrosion Perforation Repair
S5090	Fender— Corrosion Perforation Repair
S5150	Pillar, Windshield— Corrosion Perforation Repair
S5170	Roof— Corrosion Perforation Repair
S5190	Pillar, Center— Corrosion Perforation Repair
S5200	Floor Pan— Corrosion Perforation Repair
S5210	Rocker— Corrosion Perforation Repair
S5250	Door, Front— Corrosion Perforation Repair
S5252	Door, Rear— Corrosion Perforation Repair
S5254	Door, Sliding— Corrosion Perforation Repair
S5310	Pickup Cab Rear— Corrosion Perforation Repair
S5350	Rear Quarter— Corrosion Perforation Repair
S5410	Pickup Box— Corrosion Perforation Repair
S5450	Rear Compartment Door/ Lid/Liftgate/Endgate— Corrosion Perforation Repair