

Flexible Plastic Part Repair Materials

Product - 88861039, *88861040, High Strength Plastic Repair 50 ml

Components - 12 cartridges with 2 mixers each

Structural and Cosmetic

Recommended Repair Material

Product	Components	Recommended Repair Material	Work Time 70°F	Handling Strength at 70°F
88861039 *88861040 High Strength Plastic Repair 50 ml	12 cartridges with 2 mixers each	Structural and cosmetic bonding and repairing of all flexible plastics. Requires GM P/N 12378462 on TPO plastics. Will also bond e-coated/primed metals.	90 seconds	10 minutes
* TPO, TEO, (Polyolefin Plastics) require the application of polyolefin adhesive primer before the GM P/N 88861039 repair compound is applied.				

Working Time

Product	Adhesive Sandability at 70°F	Part Paintability at 70°F	Adhesive Full Cure at 70°F	Program
88861039 *88861040 High Strength Plastic Repair 50 ml	20 minutes	30 minutes	24 hours	Bumper covers, emblems, door trims, exterior and interior repairs*
* TPO, TEO, (Polyolefin Plastics) require the application of polyolefin adhesive primer before the GM P/N 88861039 repair compound is applied.				