

Rigid Plastic Part Repair Materials

Thermoset Plastic Type	Type of Repair	Recommended Repair Material	Availability
Sheet metal compound (SMC), RIM rigid plastic parts	Cosmetic filling	GM Goodwrench® Structural Bonding Epoxy (GM P/N 12345726 or equivalent)	GM Dealer/Retailer
		Sikkens Polystop LP™ or equivalent polyester repair putty	Refer to a local paint supplier
Most rigid plastic parts	Cosmetic repair, adhesive bonding	GM Goodwrench® Structural Bonding Epoxy (GM P/N 12345726 or equivalent)	GM Dealer/Retailer
		Lord Fusor® SMC Body Panel Repair Adhesive or equivalent	Refer to local paint supplier
Most rigid plastic parts	Adhesive bonding	GM Goodwrench® Structural Bonding Epoxy (GM P/N 12345726 or equivalent)	GM Dealer/Retailer
		Dynatron Dyna-Weld Plio Grip® or equivalent (OE structural adhesive)	Refer to local paint supplier
Most rigid plastic parts	Adhesive structural* bonding	GM Goodwrench® Structural Bonding Epoxy (GM P/N 12345726 or equivalent)	GM Dealer/Retailer
Most rigid plastic parts	Adhesive bonding Structural bonding	Ashland Pliogrip® 7773B-3-minute	Supplied by Crest Industries
		Ashland Pliogrip® 7779B-10-minute	1-800-822-4100
		Ashland Pliogrip® 7770B-35-minute	fax 1-800-344-4461
SRIM most rigid plastic parts	Cosmetic repair, adhesive bonding	GM Goodwrench® SRIM™ repair kit (GM P/N 12378523) or SIA™ Adhesives, INC. SRIM™ repair kit P/N 30208030001 adhesive 200ML TUBES P/N 30208020001 50ML TUBES P/N 30208010001	SIA Adhesives, INC. customer service 1-330-374-2468
* Structural adhesive bonding may require the use of a pneumatic applicator, A8-37479-1A, or equivalent, to speed the application of the GM P/N 12345726 epoxy.			Kent-Moore 1-800-GM-TOOLS