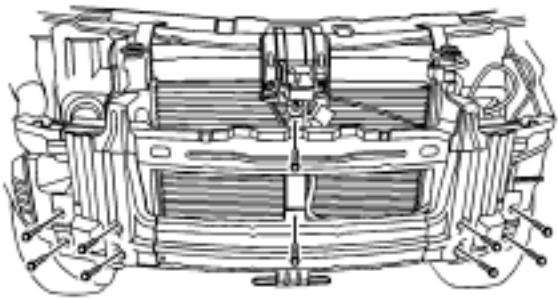


Front Bumper Impact Bar Replacement (C 105/Short Body)

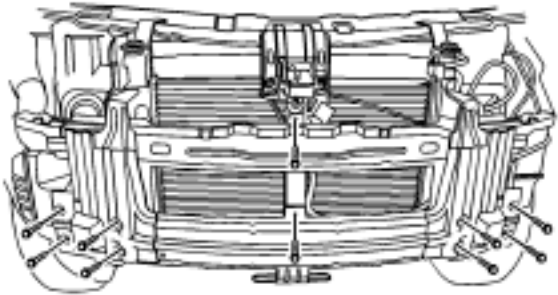
Removal Procedure



1. Remove the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) .
2. Remove the bolts from the front end panel bracket.
3. Remove the bolts and the front bumper impact bar.

Installation Procedure

Notice: Refer to [Fastener Notice](#) in the Preface section.



1. Install the front bumper impact bar with the bolts.

Tighten
Tighten the impact bar bolts to 22 N·m (16 lb ft).

2. Install the bolts to the front panel bracket.

Tighten
Tighten the front panel bracket bolts to 220 N·m (16 lb ft).

3. Install the front bumper fascia. Refer to [Front Bumper Fascia Replacement](#) .