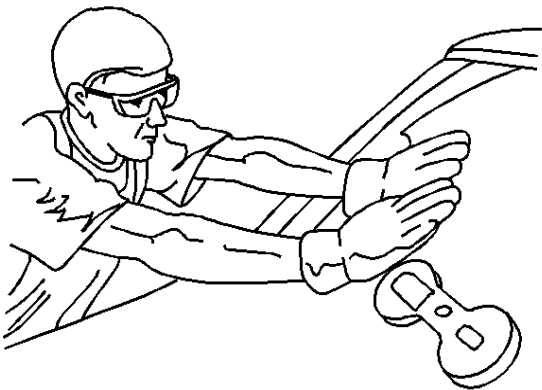
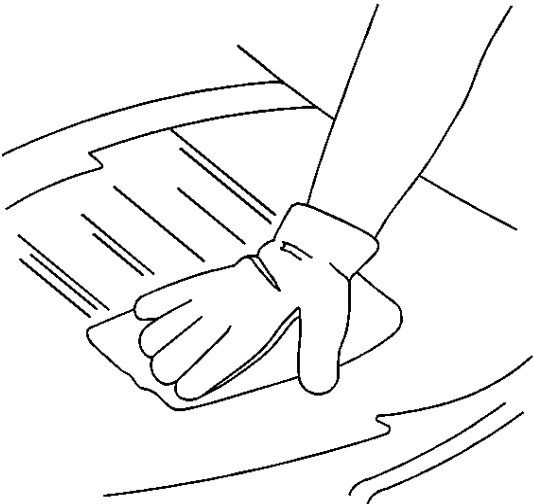


24. Align the masking tape (1) lines on the window (2) and the body.

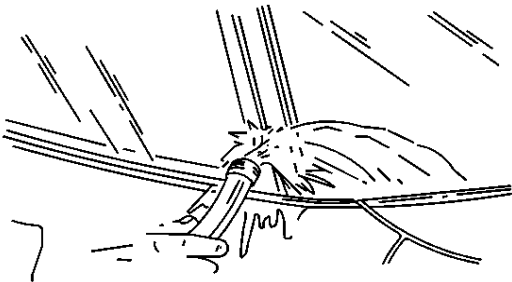


Important: To prevent damage to the window due to objects impacting an exposed edge, upon installation, the window must rest 1 mm (0.040 in) below the surface of the sheet metal.

25. Press firmly around the entire periphery of the windshield in order to wet-out the urethane bead.
26. Tape the window to the body in order to minimize movement until the urethane adhesive cures.



27. Clean any excess urethane adhesive from the body.



Important: Do not direct a hard stream of high pressure water to the freshly applied urethane adhesive.