

Panel Repairs

Effective Date: Jun 1, 2012

PANEL REPAIRS

Labor operations in this section are to be used for warranty claims only and should be used to identify repairs on the panels or components indicated. These operations should be used for the repair of defects such as dents, waves, ripples, dings, rough welds, weld spatter, and non-rust through corrosion. *All labor operations listed below allow .5 hours of labor time and should be entered as Regular Labor Hours.* Refer to the Paint section of this guide for paint times and enter the paint time in the Regular Labor Hours column.

Note: Refer to the appropriate GM publication for claims processing guidelines.

A9080	Panel, Hood — Repair
A9119	Panel, Fender — Repair
A9220	Panel, Roof — Repair
A9339	Panel, Door — Repair
A9439	Panel, Rear Quarter — Repair
A9579	Panel, Rear Compartment Lid/Liftgate/Endgate/Tailgate — Repair